



TBM 900

PILOT'S INFORMATION MANUAL

P/N DMHPIPYEEN - Edition 1 - Revision 3

▲ CAUTION ▲

This information manual is a non-official copy of the pilot's operating handbook and may be used for general information purposes only. It is not kept current and therefore cannot be used as a substitute for airworthiness authorities approved manual which is the only one intended for operation of the airplane.



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Applicability of your handbook

The POH in the airplane at the time of delivery contains information applicable to model TBM airplane designated by the serial number and registration number shown on approval page of this POH.

This information is based on data available at the time of publication.

For any POH and / or supplement order, it is necessary to mention their part number.

POH and supplement part numbers

A POH, which part number is "T00.DMxFMxxxx", consists of a basic part which has its own part number (sections 0 to 8), and of supplements, each one bearing a particular part number.

Each supplement looks like a small POH.

The part number in the form of "DMxFMxxxxxxxx" is the number noted on the first page of the "List of effective pages and validities", either of the basic POH or of each supplement.

Each part number corresponds to an airplane model, a version and a revision of the POH or a supplement.

POH updates

Revisions

Modifications and/or additions to the POH and supplements will be covered by revisions published by the manufacturer and approved by certification authorities.

The revisions of the POH or its supplements lead to a modification of its part number (DMxFMxxxEXR0XX) which becomes :

- DMxFMxxxEXR1XX for revision 1,
- DMxFMxxxEXR1AXX for revision 1A,
- DMxFMxxxEXR2XX for revision 2,
- DMxFMxxxEXR3XX for revision 3 and so on...

▲ CAUTION ▲

It is the responsibility of the owner to maintain this POH in a current status and incorporate successive revisions.



Normal update (Rev. 1, Rev. 2, Rev. 3 and so on...)

The new list of effective pages published for each revision permits the determination of those pages to be deleted or inserted into the POH. Pages bearing the latest revision number shall be inserted into the POH.

During an updating of a specific POH (allocated to the airplane serial number), a personalization can be done in function of the applicability of some pages in accordance with the airplane serial numbers and/or the modifications applied (or not applied) to the airplane.

The list of modifications is available for consultation on mysocata.com website.

● NOTE ●

The list of the modifications, which have been applied on each airplane at the factory, is recorded in the I.I.R. (Individual Inspection Record). The list of the modifications applied as a retrofit during airplane life is recorded in the airplane logbook, page X or XI.

●

Temporary update (TR 01)

Temporary revisions (TR 01, TR 02, etc...) are issued on yellow pages and their part number is modified as follows : RX becomes TXX.

- example : DMxFMxxxxxT01xx

These pages shall be inserted into the POH as a complement to the existing white pages.

The interim yellow pages bear the same page numbers as their white counterparts and, instead of the revision number, the mention "*TR XX - DATE XX*".

The modified white pages are kept in the POH, however the information in the yellow pages supersedes the information in the existing white pages.

The appropriate white pages are replaced and the yellow pages are withdrawn at the time of the regular revision.

Identification of updates

Additions or changes to the existing text are indicated with a black vertical line in the page margin, next to the affected text.

When technical modifications require text left intact to be transferred onto one or several different page(s), a black vertical line appears in the margin of the page(s) concerned, next to the revision number.

When major technical modifications cause significant modifications to the existing text, a black vertical line appears over the full text length.

Pilot's Operating Handbook

If an illustration is modified or added, it is indicated with a black vertical line in the margin next to the modified area.

If technical modifications result in the creation of a new text or drawing on a new page, a black vertical line appears over the full text or drawing length, next to the revision number.

POH editions

Editions enable to validate the whole handbook or supplement(s) further to important modifications and/or technical improvements on the concerned model (example : new fuel system, new flight deck, ...). To a new edition corresponds a new airplane validity and a new part number.

Warning, caution, note and remark

The text in this POH sometimes includes

▲ WARNING ▲**▲ CAUTION ▲****● NOTE ●**

REMARK :

mentions associated with the practices to be performed.

These additional mentions highlight or emphasize important points.

▲ WARNING ▲

Draws the attention to points to be strictly observed and addresses the use of products, processes, methods, practices or limitations to avoid risks of personal injury or loss of life.

▲ CAUTION ▲

Draws the attention to methods and practices to be observed to avoid damage to equipment.

● NOTE ●

Draws the attention to methods for the ease of work.

REMARK :

Indicates a particular procedure to be used or gives an additional comment concerning the procedure being developed.

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Section 1**General**

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1.1 - General

This POH contains 9 sections and includes the material required by FAR Part 23 to be furnished to the pilot for operation of the TBM airplane. It also contains supplemental data supplied by the manufacturer, in accordance with GAMA standard.

Section 1 provides basic data and information of general interest. It also contains definitions or explanations of abbreviations and terminology commonly used.

Whenever this POH refers to the GARMIN integrated Flight Deck Pilot's Guide, it states the one described in section 2.1.

Whenever this POH refers to the ESI-2000 Pilot's Guide, it states the one described in section 2.1.

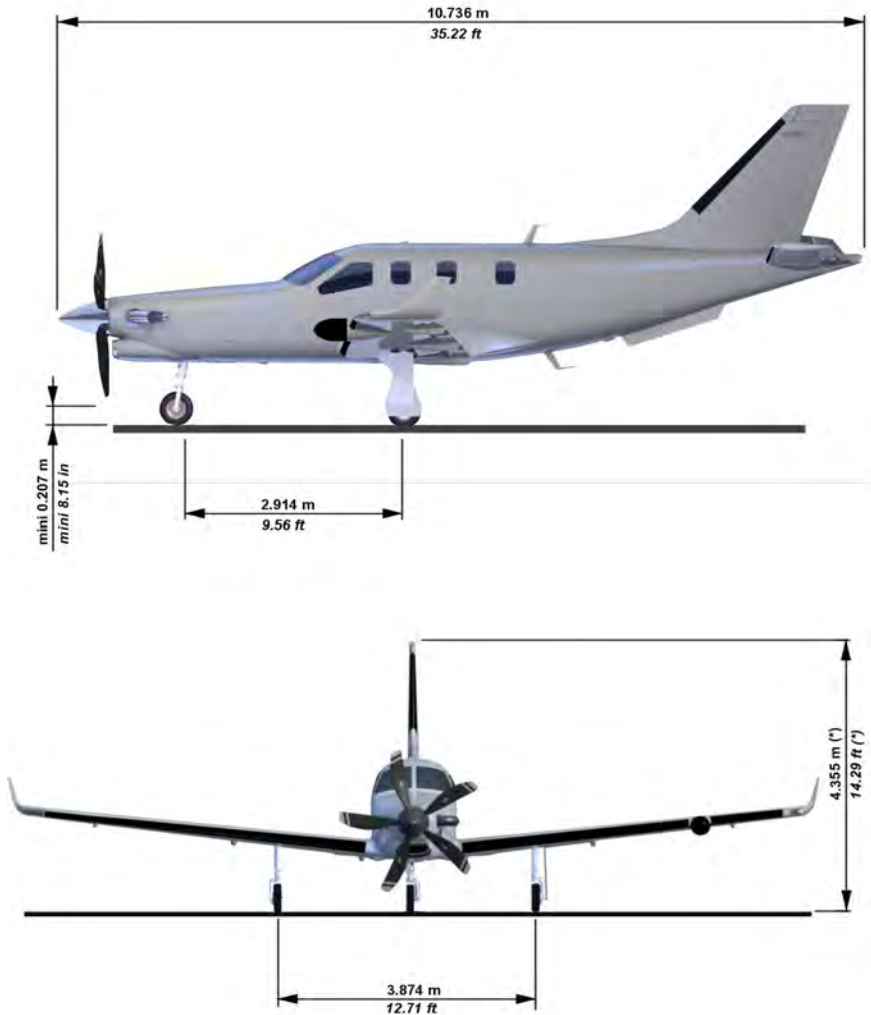
The general information for complex optional systems are given in section 9, Supplements of the POH.

Part 135 operations

For 14 CFR 135 operations, TBM airplane alternative source of electric power is able to supply 150 percent of the electrical loads of all required instruments and equipment for safe emergency operation of the aircraft for at least 1 hour.

Electrical load shedding procedure provided in section 3 of this POH must be followed in order to meet the requirements of that paragraph under 14 CFR 135.163(f)(2).

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1.2 - Three view drawing

* Airplane on level field with fully extended FWD shock-absorber

Figure 1.2.1 (1/2) - Three view drawing

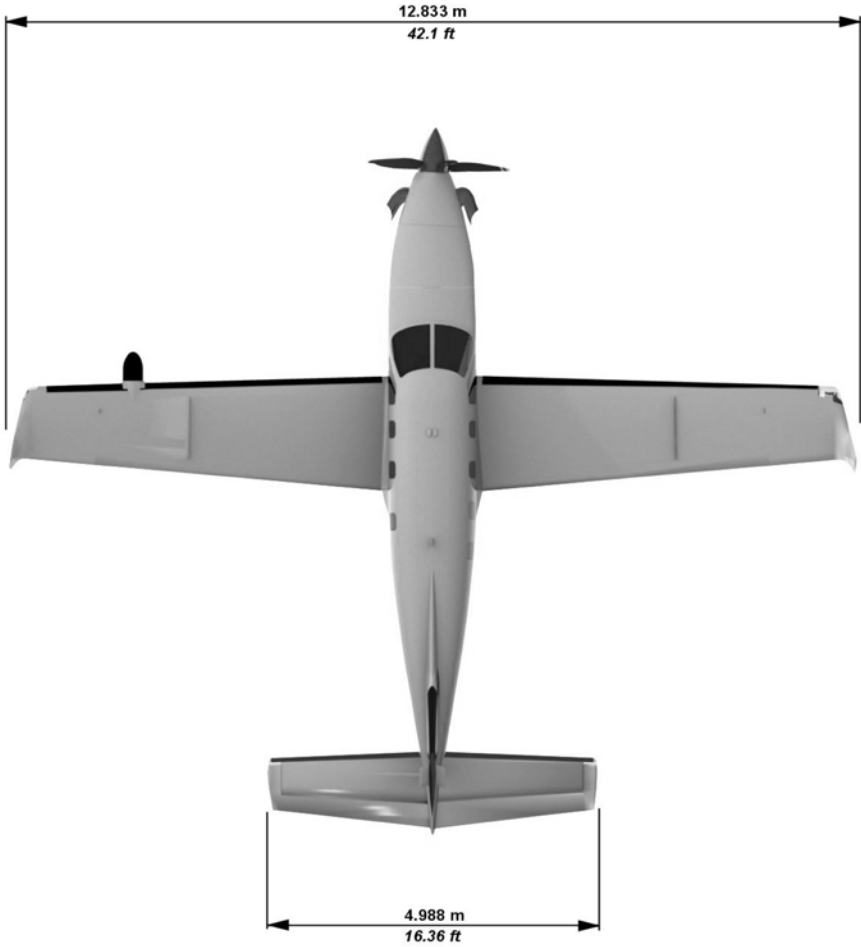


Figure 1.2.1 (2/2) - Three view drawing

1.3 - Descriptive data

Engine

Number of engines : 1

Engine manufacturer : PRATT & WHITNEY CANADA

Engine model number : PT6A - 66D

Engine type : Free turbine, reverse flow and 2 turbine sections

Compressor type : 4 axial stages, 1 centrifugal stage

Combustion chamber type : annular

Turbine type : 1 gas generator turbine stage, 2 power turbines stages

Horsepower rating and propeller speed : 850 SHP at 2000 RPM

Propeller

Number of propellers : 1

Propeller manufacturer : HARTZELL

Propeller model number : HC-E5N-3C / NC8834K

Number of blades : 5

Propeller diameter :

Minimum : 90 in (2.286 m)

Maximum : 91 in (2.311 m)

Propeller type : Adjustable constant speed, with feathering and hydraulic control reverse

Propeller blade setting at station 30 in :

Low pitch : 19.5°

Feathering : 85°

Maximum reverse : - 9°

Propeller governor : 8210.007 WOODWARD

Fuel

Total capacity : 301 USG (1140 litres)

Total capacity each tank : 150.5 USG (570 litres)

Total usable : 292 USG (1106 litres)

▲ CAUTION ▲

The fuel used must contain an anti-ice additive, in accordance with specification MIL-I-27686 or MIL-I-85470. Additive concentrations (EGME or DIEGME) shall be comprised between a minimum of 0.06 % and a maximum of 0.15 % by volume. Refer to section 8 Handling, servicing and maintenance for additional information.



▲ CAUTION ▲

The use of aviation gasoline (AVGAS) must be restricted to emergency purposes only. AVGAS shall not be used for more than 150 cumulative hours during any period between engine overhaul periods.



● NOTE ●

Use of AVGAS to be recorded in engine module logbook.



US specification (US)	French specification (FR)	English specification (UK)	NATO code
ASTM-D1655 JET A ASTM-D1655 JET A1 ASTM-D1655 JET B	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 1.3.1 - Recommended fuel types
Reference : Service Bulletin P & W C. No. 14004

Engine oil

System total capacity : 12.7 Quarts (12 litres) (oil cooler included)

Usable capacity : 6 Quarts (5.7 litres)

Maximum oil consumption in 10 hour period : 0.14 qt/hr (0.13 l/hr)
[0.3 lb/hr (0.136 cc/hr)]

Specification

Nominal viscosity	Specification	NATO code
5cSt	MIL-PRF-23699G	O-156 (STD) O-154 (HTS)

Figure 1.3.2 - Recommended engine oil types

Reference : Service Bulletin P & W C. No. 14001 at the latest revision

Maximum certificated weights

Ramp : 7430 lbs (3370 kg)

Takeoff : 7394 lbs (3354 kg)

Landing : 7024 lbs (3186 kg)

Baggage weight

- refer to section 2, paragraph 2.5 for weight and C.G. limits
- refer to section 6 for cargo loading instructions

Standard airplane weights

Standard empty weight : 4583 lbs (2079 kg)

Maximum useful load : 2811 lbs (1275 kg)

Cabin and entry dimensions

Maximum cabin width : 3 ft 11.64 in (1.21 m)

Maximum cabin length : 13 ft 3.45 in (4.05 m)

Maximum cabin height : 4 ft (1.22 m)

Number of cabin entries : 1 (standard) + 1 pilot door (if installed)

Entry width (standard) : 3 ft 6.52 in (1.08 m)

Entry height (standard) : 3 ft 10.85 in (1.19 m)

Pilot entry mean width : 2 ft 3.6 in (0.70 m)

Pilot entry mean height : 3 ft 2.16 in (0.97 m)

Specific loadings

Wing loading : 38.16 lbs / sq.ft (186.3 kg / m²)

Power loading : 8.7 lbs / SHP (3.95 kg / SHP)

1.4 - Abbreviations and terminology

Meteorological terminology

ISA	:	International standard atmosphere
OAT	:	Outside air temperature
SAT	:	Static air temperature
QFE	:	Atmospheric pressure at the airport reference point.
QNH	:	Atmospheric pressure at sea level, at airplane position.

• NOTE •

On the ground, the altimeter will indicate zero if it is set to QFE. It will indicate airport altitude if it is set to QNH.

•

Standard Temperature :

Is 15°C (59°F) at sea level pressure altitude and decreases by 2°C (3.6°F) for each 1000 ft of altitude.

Pressure altitude :

Is the altitude read from an altimeter when the altimeter's barometric scale has been set to 29.92 inches of mercury (1013.2 hPa).

General airspeed terminology and symbols

KCAS	:	Knots Calibrated Airspeed is the indicated airspeed expressed in knots corrected for position and instrument error. Knots calibrated airspeed is equal to KTAS in standard atmosphere at sea level.
KIAS	:	Knots Indicated Airspeed is the speed shown on the airspeed indicator and expressed in knots.
KTAS	:	Knots True Airspeed is the airspeed expressed in knots relative to undisturbed air which is KCAS corrected for altitude and temperature.
V_A	:	Maneuvering Speed is the maximum speed at which full or abrupt control movements may be used.
V_{FE}	:	Maximum Flap Extended Speed is the highest speed permissible with wing flaps in a prescribed extended position.
V_{LE}	:	Maximum Landing Gear Extended Speed is the maximum speed at which an airplane can be safely flown with the landing gear extended.

- V_{LO}** : Maximum Landing Gear Operating Speed is the maximum speed at which the landing gear can be safely extended or retracted.
- V_{MO}** : Maximum Operating Speed is the speed limit that may not be deliberately exceeded in normal flight operations.
- V_R** : Rotation Speed is the speed at which rotation is initiated during takeoff to achieve takeoff safety speed at screen height.
- V_{SO}** : Stalling Speed or the minimum steady flight speed at which the airplane is controllable in the landing configuration.
- V_{S1}** : Stalling Speed or the minimum steady flight speed obtained in a specific configuration.
- V_x** : Best Angle of Climb Speed is the airspeed which delivers the greatest gain of altitude in the shortest possible horizontal distance.
- V_y** : Best Rate of Climb Speed is the airspeed which delivers the greatest gain in altitude in the shortest possible time.

Power terminology

Recovery altitude :

Maximum altitude at which it is possible, in standard temperature, to maintain a specified power.

Overheated start :

Engine start or attempt to start which causes the interturbine temperature to be higher than the maximum value permissible during start.

Flame out : Involuntary loss of the combustion chamber flame during operation.

GPU : Ground power unit.

Feathering : Action which reduces the drag of a propeller by positioning blades at the pitch angle allowing minimal drag.

Maximum Cruise Power :

Power developed corresponding to outside flight level and temperature conditions - refer to chapter 5 Performance.

Ng : Gas generator RPM.

Np : Propeller rotation speed.

Reverse : Drag produced when the propeller blade setting is negative.

RPM : Revolutions per minute.

SHP : Shaft Horsepower.

TRQ : Torque.

Airplane performance and flight planning terminology

Climb gradient :

Is the ratio of the change in height during a portion of climb, to the horizontal distance traversed in the same time interval.

Demonstrated crosswind velocity :

Is the velocity of the crosswind component for which adequate control of the airplane during takeoff and landing was actually demonstrated during certification tests. The value shown is not considered to be limiting.

g : Is acceleration due to gravity.

Usable fuel : Total fuel which can be effectively consumed by the engine.

Weight and balance terminology

Reference datum :

Datum perpendicular to the longitudinal airplane centerline from which all distances are measured for balance purpose.

Arm : Is the distance from the reference datum to the center of gravity (C.G.) of an item.

Moment : Is the product of the weight of an item multiplied by its arm.

Center of gravity (C.G.) :

Airplane balance point. Its distance from the reference datum is found by dividing the total moment by the total weight of the airplane.

C.G. limits : Center of Gravity Limits are the extreme center of gravity locations within which the airplane must be operated at a given weight.

Standard empty weight :

Weight of a standard airplane including unusable fuel and full operating fluids (oil and hydraulic fluids).

Basic empty weight :

Standard empty weight plus optional equipment.

Useful load : Is the difference between maximum ramp weight and the basic empty weight.

Maximum ramp weight :

Is the maximum weight approved for ground maneuver. It includes the weight of start, taxi and run up fuel.

Maximum takeoff weight :

Is the maximum weight approved at the beginning of the takeoff run.

Maximum landing weight :

Is the maximum weight approved for landing touchdown.

General abbreviations

A	: Ampere or Amber
ADC	: Air Data Computer
AGL	: Above ground level
ALT. SEL.	: Altitude selector
ALTI	: Altimeter
AMP	: Ampere
AP	: Autopilot
AUTO SEL	: Automatic selector
AUX BP	: Auxiliary boost pump
BAT	: Battery
BAT OVERHEAT	: Battery overheat, only with Cadmium-Nickel battery
BRT	: Brightness
CAS	: Crew Alerting System
°C	: Celsius degree
CONT.	: Control
DIEGME	: Diethylene glycol monomethyl ether
DISC	: Disconnect
DN	: Down
ECS	: Environmental control system
EDM	: Emergency Descent Mode
EGME	: Ethylene glycol monomethyl ether
EIS	: Engine Indication System

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EMER	:	Emergency
ENCOD. ALTI	:	Encoding altimeter
ESHP	:	Estimated shaft horsepower
ESS. BUS TIE	:	Essential BUS tie
EXT. LIGHTS	:	Exterior lightings
°F	:	Fahrenheit degree
FCU	:	Fuel control unit
FL	:	Flight level
FOB	:	Fuel On Board
FPL	:	Flight Plan
ft	:	Feet
ft/min	:	Feet per minute
G	:	Green
HI	:	High
HP	:	High pressure
hPa	:	Hectopascal
hr	:	Hour
HTR	:	Heater
IGNIT	:	Ignition
in	:	Inch / inches
INERT SEP	:	Inertial separator
INDIC	:	Indicator
in.Hg	:	Inch of mercury
INT. LIGHTS	:	Interior lightings
INSTR.	:	Instrument
ITT	:	Interturbine temperature
kg	:	Kilogram
kt	:	Knot (1 nautical mile/hr - 1852 m/hr)

kW	: Kilowatt
l	: Litre
L or L.H.	: Left
l/h	: Litre / hour
lb or lbs	: Pound(s)
L / D	: Lift-to-drag
LDG	: Landing
LDG GR	: Landing gear
LDR	: Lightweight Data Recorder
LFE	: Landing Field Elevation
LRCR	: Long Range Cruise
LO	: Low
LP	: Low pressure
LRN	: Long range navigation
LTS TEST	: Lightings test
m	: Metre
m.a.c. or MAC	: Mean aerodynamic chord
MAIN GEN	: Main generation
MAN	: Manual
MAN OVRD	: Manual override
MAX RPM	: Maximum revolutions per minute
MFD	: Multi-function Display
MIN	: Minimum
min	: Minute
mm	: Millimetre
MLW	: Maximum Landing Weight
MRW	: Maximum Ramp Weight
msg	: Message

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MTOW	:	Maximum Takeoff Weight
MXCR	:	Maximum Cruise
MZFW	:	Maximum Zero Fuel Weight
NM	:	Nautical mile
NOCR	:	Normal cruise (recommended)
NORM	:	Normal
PFD	:	Primary Flight Display
PHF	:	Plan Horizontal Fixe (Horizontal stabilizer)
PRESS	:	Pressure
PROP	:	Propeller
psi	:	Pounds per square inch
PSIG	:	Pounds per Square Inch Gage
qt	:	Quart (¼ USG)
QTY	:	Quantity
R or R.H.	:	Right
RUD	:	Rudder
s or sec	:	Second
SEL	:	Selector
SIG	:	Signalization
SL	:	Sea level
S/N	:	Serial number
SPKR	:	Speaker
ST - BY	:	Stand-by
STALL HTR	:	Stall heater
Std	:	Standard
T°	:	Temperature
TEMP	:	Temperature
TO	:	Takeoff

TURN COORD	:	Turn coordinator
USG	:	Gallon U.S
V	:	Volt or Voltage
WARN	:	Warning
W / S	:	Windshield

Radio-navigation abbreviations

ADF	:	Automatic Direction Finder System
ADI	:	Attitude Director Indicator
AFCS	:	Automated Flight Control System
AHRS	:	Attitude and Heading Reference System
ATC	:	Air Traffic Control
B RNAV	:	Basic aRea NAVigation
CDI	:	Course Deviation Indicator
COM	:	Communications Transceivers
DME	:	Distance Measuring Equipment
ELT	:	Emergency Locator Transmitter
ESI	:	Electronic Standby Instrument
FMS	:	Flight Management System
GPS	:	Global Positioning System
HF	:	High Frequency
IFR	:	Instrument Flight Rules
ILS	:	Instrument Landing System
IMC	:	Instrument Meteorological Conditions
L NAV	:	Lateral NAVigation
LPV	:	Localizer Precision Vertical
MKR	:	Marker Radio Beacon
NAV	:	Navigation Indicators or Receivers
P RNAV	:	Precision aRea NAVigation

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R NAV	:	Area NAVigation
RNP	:	Required Navigation Performance
TAS	:	Traffic Advisory System
TAWS	:	Terrain Awareness Warning System
VFR	:	Visual Flight Rules
VHF	:	Very High Frequency
VMC	:	Visual Meteorological Conditions
V NAV	:	Vertical NAVigation
VOR	:	VHF Omnidirectional Range
VOR / LOC	:	VHF Omnidirectional Range LOCalizer
WAAS	:	Wide Area Augmentation System
WXR	:	Weather surveillance radar
XPDR	:	Transponder

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1.5 - Conversion factors

Imperial and U.S units to metric units			Metric units to Imperial and U.S units		
Multiply	By	To obtain	Multiply	By	To obtain
feet	0.3048	metre	metre	3.2808	feet
inch	25.4	mm	mm	0.03937	Inch
Imp.Gal	4.546	litre	litre	0.220	Imp.Gal
USG	3.785	litre	litre	0.264	USG
lb	0.45359	kg	kg	2.2046	lb

Figure 1.5.1 - Imperial and U.S units to metric units

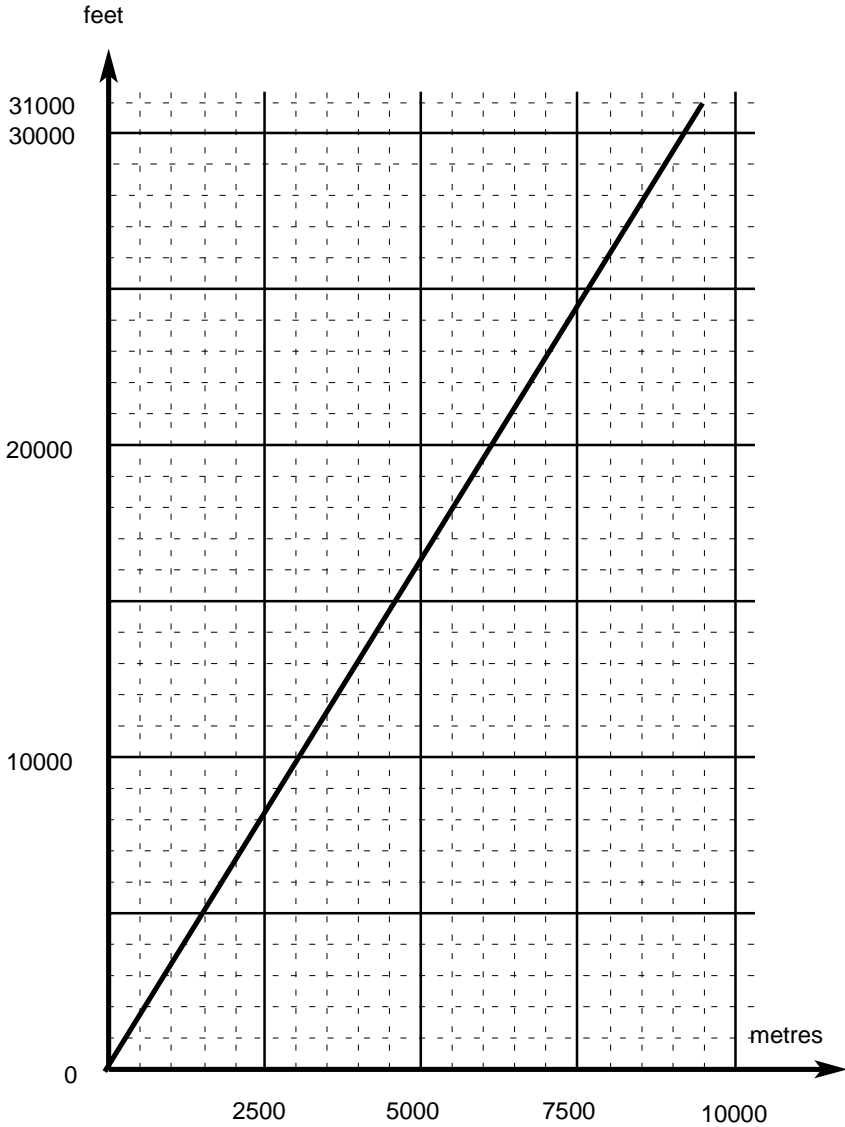


Figure 1.5.2 - Feet versus metres

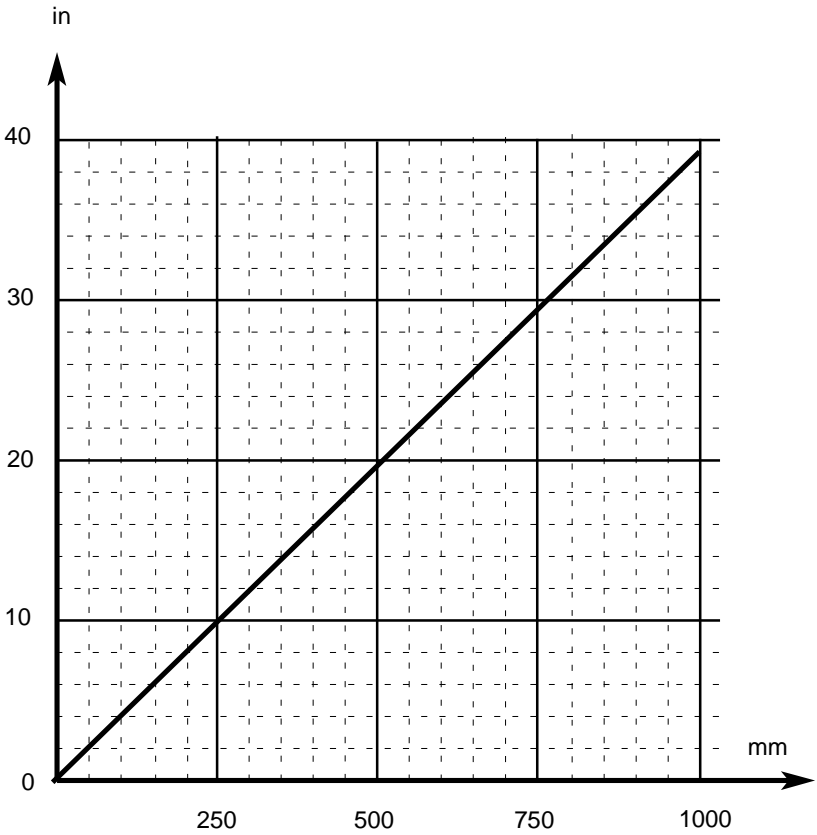


Figure 1.5.3 - Inches versus millimetres

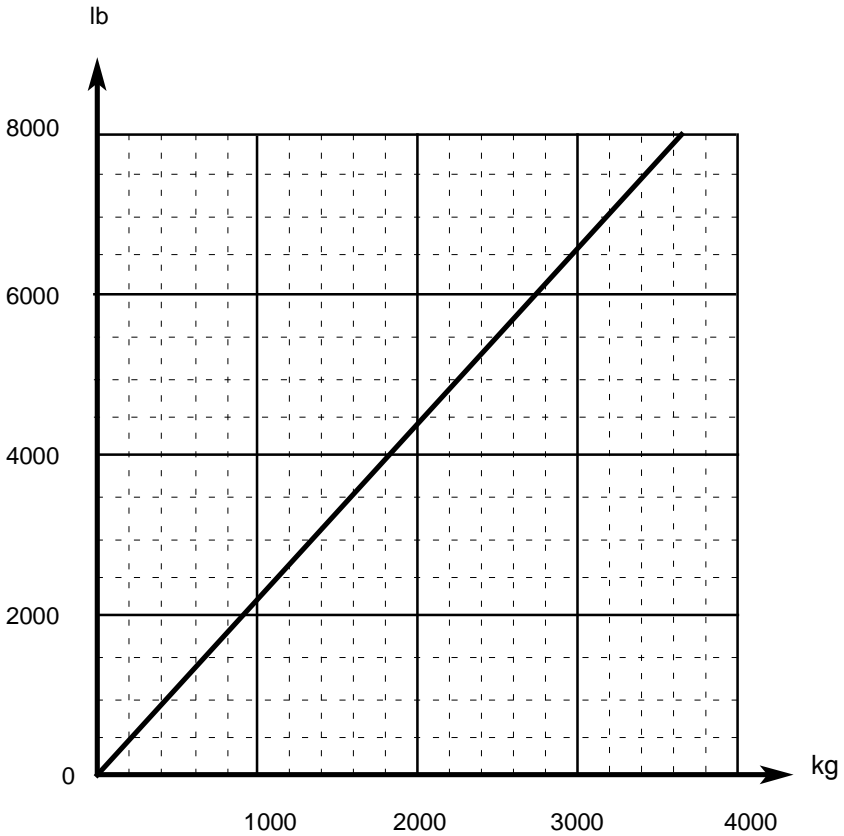


Figure 1.5.4 - Pounds versus kilograms

1.6 - Pressure and standard atmosphere**Standard atmosphere**

Pressure altitude (ft)	Pressure (hPa)	°C	°F
0	1013.2	+ 15.0	+ 59.0
2000	942.1	+ 11.0	+ 51.8
4000	875.0	+ 7.0	+ 44.6
6000	811.9	+ 3.1	+ 37.6
8000	752.6	- 0.8	+ 30.5
10000	696.8	- 4.8	+ 23.4
12000	644.3	- 8.7	+ 16.2
14000	595.2	- 12.7	+ 9.2
16000	549.1	- 16.6	+ 2.2
18000	505.9	- 20.6	- 5.0
20000	465.6	- 24.6	- 12.4
22000	427.8	- 28.5	- 19.3
24000	392.6	- 32.5	- 26.5
26000	359.8	- 36.5	- 33.6
28000	329.3	- 40.4	- 40.7
30000	300.8	- 44.4	- 47.8
31000	287.4	- 46.4	- 51.6

Figure 1.6.1 - Standard atmosphere

Pressure conversion table

• NOTE •

The standard pressure of 1013.2 hPa is equal to 29.92 inches of mercury.

•

950 28.05	951 28.08	952 28.11	953 28.14	954 28.17	955 28.20	956 28.23	957 28.26	958 28.29	959 28.32
960 28.35	961 28.38	962 28.41	963 28.44	964 28.47	965 28.50	966 28.53	967 28.56	968 28.58	969 28.61
970 28.64	971 28.67	972 28.70	973 28.73	974 28.76	975 28.79	976 28.82	977 28.85	978 28.88	979 28.91
980 28.94	981 28.97	982 29.00	983 29.03	984 29.06	985 29.09	986 29.12	987 29.15	988 29.18	989 29.20
990 29.23	991 29.26	992 29.29	993 29.32	994 29.35	995 29.38	996 29.41	997 29.44	998 29.47	999 29.50
1000 29.53	1001 29.56	1002 29.59	1003 29.62	1004 29.65	1005 29.68	1006 29.71	1007 29.74	1008 29.77	1009 29.80
1010 29.83	1011 29.85	1012 29.88	1013 29.91	1014 29.94	1015 29.97	1016 30.00	1017 30.03	1018 30.06	1019 30.09
1020 30.12	1021 30.15	1022 30.18	1023 30.21	1024 30.24	1025 30.27	1026 30.30	1027 30.33	1028 30.36	1029 30.39
1030 30.42	1031 30.45	1032 30.47	1033 30.50	1034 30.53	1035 30.56	1036 30.59	1037 30.62	1038 30.65	1039 30.68
1040 30.71	1041 30.74	1042 30.77	1043 30.80	1044 30.83	1045 30.86	1046 30.89	1047 30.92	1048 30.95	1049 30.98

Figure 1.6.2 - Pressure conversion table

Section 2**Limitations**

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2.1 - General

TBM 900 is the trade name of the TBM 700 N version airplane (TBM 700 type), which is certified in the normal category.

This airplane must be flown in compliance with the limits specified by placards or markings and with those given in this section and throughout the POH.

The GARMIN G1000 Integrated Flight Deck Pilot's Guide, No. 190-00709-05, or any later version as applicable, must be readily available to the pilot and permanently kept in the airplane with the POH.

The Pilot's Guide for the Electronic Standby Indicator Model ESI-2000 P/N 0040-32500-01 Rev. E or any later version as applicable, must be permanently kept in the airplane with the POH.

Departure into IMC is not authorized if the ESI-2000 battery symbol is present with an amber battery symbol (less than 1 hour remaining), or an amber or red X over the battery symbol or a CAL DUE message by the battery symbol.

This section of the airplane POH presents the various operating limitations, the significance of such limitations, instrument markings, color coding, and basic placards necessary for the safe operation of the airplane, its powerplant and installed equipment.

The limitations included in this section have been approved by the Federal Aviation Administration in accordance with 14 CFR section 21.29.

The limitations for some optional systems are given in section 9, Supplements of the POH.

TBM 700 airplane is certified under EASA.A.010 and FAA N° A60EU Type Certificates.

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2.2 - Airspeed limitations

Airspeed limitations and their operational significance are shown in figure 2.2.1.

	Speed	KCAS	KIAS	Remarks
V _{MO}	Maximum operating speed	271	266	Do not intentionally exceed this speed in normal flight category
V _A	Maneuvering speed	160	158	Do not make abrupt or full control movements above this speed
V _{FE}	Maximum flaps extended speed :			
	landing configuration	120	122	Do not exceed these speeds depending on flaps position
	takeoff configuration	180	178	
V _{LO}	Maximum landing gear operating speed :			
	extension	180	178	Do not extend or retract landing gear above this speed
	retraction	151	150	
	emergency extension	151	150	
V _{LE}	Maximum landing gear extended speed	180	178	Do not exceed this speed with landing gear extended

Figure 2.2.1 - Airspeed limitations

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2.3 - Powerplant limitations

Engine

Number of engines : 1

Engine manufacturer : PRATT & WHITNEY CANADA

Engine model number : PT6A - 66D

Maximum power :

100 % at Np = 2000 RPM

Ng limitation :

104.1 %

Np limitation :

2000 RPM \pm 40 RPM

ITT limitations :

- Takeoff : 850°C
- Maximum climb/cruise : 840°C
- During start :
 - < 850°C, no duration limitation
 - < 870°C for 20 seconds max.
 - < 1000°C for 5 seconds max.

▲ CAUTION ▲

When normally operating, refer to chapter 5.8 Engine operation tables.



Oil

▲ CAUTION ▲

Do not mix different viscosities or specifications of oil as their different chemical structure can make them incompatible.



Maximum oil temperature : 104 °C

Oil pressure :

- Minimum : 60 psi
- Maximum : 135 psi, a transient oil pressure up to 170 psi is acceptable for maximum 20 seconds

Normal oil pressure is 105 to 135 psi. Oil pressures under 105 psi are undesirable. Under emergency conditions, to complete a flight, a lower oil pressure of 60 psi is permitted at reduced power level not exceeding 80% torque. Oil pressures below 60 psi are unsafe and require that either the engine be shut down or a landing be made as soon as possible using the minimum power required to sustain flight.

Oil capacity :

- System total capacity : 12.7 Quarts (12 litres), oil cooler included
- Usable capacity : 6 Quarts (5.7 litres)

Fuel

Fuel limitations :

- 2 tanks : 150.5 USG (570 litres) each
- Total fuel : 301 USG (1140 litres)
- Usable fuel : 292 USG (1106 litres)
- Unusable fuel : 9 USG (34 litres)
- Maximum fuel imbalance : 15 USG (57 litres)

• NOTE •

Usable fuel can be safely used during all normal airplane maneuvers.

•

▲ CAUTION ▲

The fuel used must contain an anti-ice additive, in accordance with specification MIL-I-27686 or MIL-I-85470. Additive concentrations (EGME or DIEGME) shall be comprised between a minimum of 0.06 % and a maximum of 0.15 % by volume. Refer to section 8 Handling, servicing and maintenance for additional information.

▲

▲ CAUTION ▲

The use of aviation gasoline (AVGAS) must be restricted to emergency purposes only. AVGAS shall not be used for more than 150 cumulative hours during any period between engine overhaul periods.

▲

• NOTE •

Use of AVGAS to be recorded in engine module logbook.

•

US specification (US)	French specification (FR)	English specification (UK)	NATO code
ASTM-D1655 JET A ASTM-D1655 JET A1 ASTM-D1655 JET B	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 2.3.1 - Recommended fuel types
 Reference : Service Bulletin P & W C. No. 14004

Propeller

Number of propellers : 1

Propeller manufacturer : HARTZELL

Propeller model number : HC-E5N-3C / NC8834K

Propeller diameter :

- Minimum : 90 in (2.286 m)
- Maximum : 91 in (2.311 m)

Propeller blade setting at station 30 in :

- Low pitch : 19.5°
- Feathering : 85°
- Maximum reverse : - 9°

2.4 - Starter operation limits

Starter operation sequence is limited as follows :

if Ng < 30 % 30 seconds

if Ng > 30 % 60 seconds

Should several sequences be necessary, respect following spacing :

1st sequence

wait 1 minute

2nd sequence

wait 5 minutes

3rd sequence

wait 30 minutes

4th sequence

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2.5 - Weight and C.G. limits

Weight limits

Maximum ramp weight (MRW) : 7430 lbs (3370 kg)

Maximum takeoff weight (MTOW) : 7394 lbs (3354 kg)

Maximum landing weight (MLW) : 7024 lbs (3186 kg)

Maximum zero fuel weight (MZFW) : 6032 lbs (2736 kg)

Maximum baggage weight :

- in FWD compartment (non pressurized) : 110 lbs (50 kg)

>> *With 6-seat accommodation*

- in rear part of pressurized cabin : 220 lbs (100 kg)

>> *With 4-seat accommodation*

- in rear part of pressurized cabin : 396 lbs (180 kg), with small or large net, see sketch below

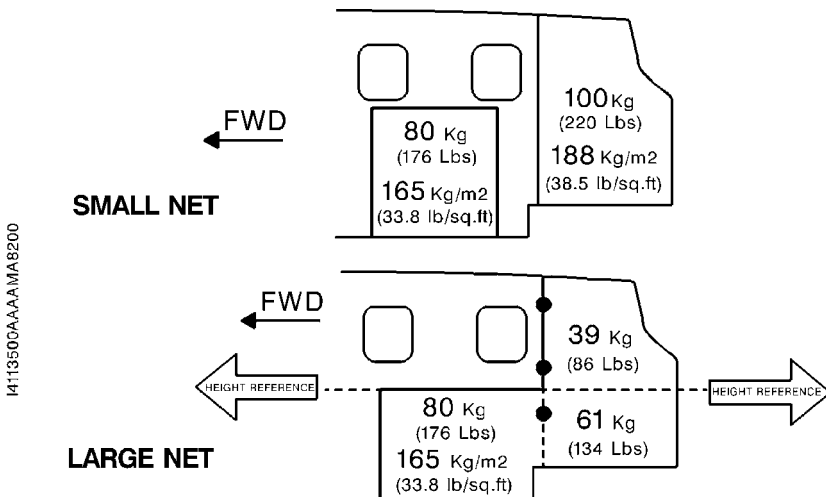


Figure 2.5.1 - Baggage limits

C.G. limits

Center of gravity range with landing gear down and flaps up, attitude 0° :

Forward limits :

- 181.3 in (4.604 m) aft of datum at 4409 lbs (2000 kg) or less (14 % of m.a.c)
- 183.6 in (4.664 m) aft of datum at 6250 lbs (2835 kg) (18 % of m.a.c)
- 185.3 in (4.707 m) aft of datum at 6579 lbs (2984 kg) (20.85 % of m.a.c)
- 187 in (4.752 m) aft of datum at all weights above 7024 lbs (3186 kg) (23.8 % of m.a.c)

Aft limits :

- 193.65 in (4.921 m) aft of datum at 7394 lbs (3354 kg) (35 % of m.a.c.)
- 194 in (4.928 m) aft of datum at 6986 lbs (3169 kg) (35.5 % of m.a.c.)

Reference datum : 118.1 in (3 m) in front of the firewall front face.

Straight line variation between points.

Leveling point : Cabin floor rails.

• NOTE •

It is the responsibility of the pilot to insure that the airplane is properly loaded.
See section 6 Weight and balance for proper loading instructions.

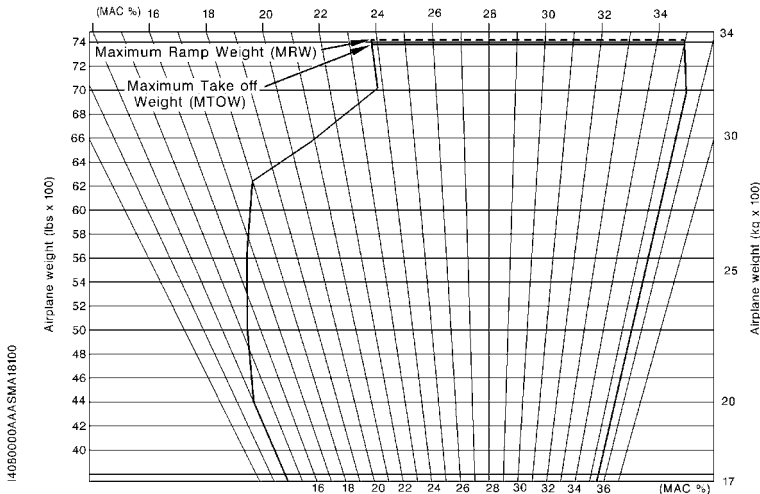


Figure 2.5.2 - C.G. limits

2.6 - Operation limits

Maneuver limits

This airplane is certified in the normal category.

The normal category is applicable to airplanes intended for non-aerobatic operations.

Non-aerobatic operations include any maneuvers incidental to normal flying, stalls (except whip stalls), lazy eights, chandelles, and steep turns in which the angle of bank is no more than 60°.

▲ WARNING ▲

Aerobatic maneuvers, including spins, are not approved.



Temperature limits

Minimum temperature at start and takeoff : - 40°C (- 40°F)

Maximum temperature at start and takeoff :

ISA + 37°C (+ 67°F) from 0 to 8000 ft pressure altitude

Maximum temperature in flight :

ISA + 37°C (+ 67°F) from 0 to 8000 ft pressure altitude

ISA + 30°C (+ 54°F) above 8000 ft pressure altitude

Flight load factor limits

Flaps up

Weight below 6579 lbs (2984 kg) : - 1.5 < n < + 3.8 g

Weight above 6579 lbs (2984 kg) : - 1.5 < n < + 3.5 g

Flaps down

- 0 < n < + 2.0 g

▲ CAUTION ▲

Intentional negative load factors prohibited.



Generator limits

Generator load has to be below 200 AMP when the airplane is on the ground.

GFC 700 autopilot limits

- During autopilot operation, a pilot with seat belt fastened must be seated at the left or right position.
- The autopilot and yaw damper must be OFF during takeoff and landing.
- Do not engage autopilot below 1000 ft (300 m) above ground level in cruise or climb.
- Do not use autopilot in approach under 200 ft (60 m).
- Do not use autopilot for airspeeds below 85 KIAS.

• NOTE •

Do not use the autopilot in descent below 2000 ft (600 m) AGL with a vertical speed in excess of 2000 ft/mn.



GNSS (GPS/SBAS) navigation equipment approvals

The Garmin GNSS navigation system installed in this airplane is a GPS system with a Satellite Based Augmentation System (SBAS) comprised of two TSO-C145a Class 3 approved Garmin GIA 63Ws, TSO-C146c Class 3 approved Garmin GDU 1XXX Display Units, Garmin GA36 and GA37 antennas, and GPS software version 3.2 or later approved version. The Garmin GNSS navigation system in this airplane is installed in accordance with AC 20-138A.

The Garmin GNSS navigation system as installed in this airplane complies with the requirements of AC 20-138A and AMC 20-28, is approved for navigation using GPS and SBAS (within the coverage of a Satellite Based Augmentation System complying with ICAO Annex 10) for IFR enroute, terminal area, and non-precision approach operations (including those approaches titled GPS, or GPS and RNAV (GPS) approaches). The Garmin GNSS navigation system installed in this airplane is approved for approach procedures with vertical guidance including LPV (within the coverage of a Satellite Based Augmentation System complying with ICAO Annex 10) and LNAV/VNAV, within the U.S. National Airspace System.

The airplane is approved for enroute and terminal operations including RNAV5 / BRNAV and RNAV1 / PRNAV in accordance with JAA TGL--10, provided the FMS is receiving usable navigation information from one or more GPS receivers.

GNSS (GPS/SBAS) navigation system limitations

• NOTE •

Limitations are in bolded text for this section only.

•

The pilot must confirm at system initialization that the navigation database is current.

Navigation database is expected to be current for the duration of the flight.

If the AIRAC cycle will change during flight, the pilot must ensure the accuracy of navigation data, including suitability of navigation facilities used to define the routes and procedures for flight. If an amended chart affecting navigation data is published for the procedure, the database must not be used to conduct the procedure.

GPS/SBAS based IFR enroute, oceanic, and terminal navigation is prohibited unless the pilot verifies and uses a valid, compatible, and current navigation database or verifies each waypoint for accuracy by reference to current approved data.

Discrepancies that invalidate a procedure must be reported to Garmin International. The affected procedure is prohibited from being flown using data from the navigation database until a new navigation database is installed in the airplane and verified that the discrepancy has been corrected.

Contact information to report navigation database discrepancies can be found at www.Garmin.com>Support>Contact Garmin Support>Aviation. Pilots and operators can view navigation data base alerts at www.Garmin.com > In the Air> NavData Alerts.

For flight planning purposes, in areas where SBAS coverage is not available, the pilot must check RAIM availability.

Within the United States, RAIM availability can be determined using the WFDE Prediction program, part number 006-A0154-01 (010-G1000-00) or later approved version with GARMIN GA36 and GA37 antennas selected, or the FAA's enroute and terminal RAIM prediction website: www.raimprediction.net, or by contacting a Flight Service Station.

Within Europe, RAIM availability can be determined using the WFDE Prediction program or Europe's AUGUR GPS RAIM Prediction Tool at <http://augur.ecacnav.com/augur/app/home>.

For other areas, use the WFDE Prediction program.

This requirement is not necessary if SBAS coverage is confirmed to be available along the entire route of flight.

The route planning and WFDE prediction program may be downloaded from the GARMIN website on the internet. For information on using the WFDE Prediction Program, refer to GARMIN WAAS FDE Prediction Program, part number 190-00643-01, WFDE Prediction Program Instructions.

For flight planning purposes, operations within the U.S. National Airspace System on RNP and RNAV procedures when SBAS signals are not available, the availability of GPS integrity RAIM shall be confirmed for the intended route of flight.

In the event of a predicted continuous loss of RAIM of more than five minutes for any part of the intended route of flight, the flight should be delayed, cancelled, or re-routed on a track where RAIM requirements can be met.

For flight planning purposes for operations within European B-RNAV and P-RNAV airspace, if more than one satellite is scheduled to be out of service, then the availability of GPS integrity RAIM shall be confirmed for the intended flight (route and time).

In the event of a predicted continuous loss of RAIM of more than five minutes for any part of the intended flight, the flight should be delayed, cancelled, or re-routed on a track where RAIM requirements can be met.

For flight planning purposes, operations where the route requires Class II navigation the airplane's operator or pilot-in-command must use the WFDE Prediction program to demonstrate that there are no outages on the specified route that would prevent the G1000 to provide primary means of Class II navigation in oceanic and remote areas of operation that requires (RNP-10 or RNP-4) capability.

If the WFDE Prediction program indicates fault exclusion (FDE) availability will exceed 34 minutes in accordance with FAA Order 8400.12A for RNP-10 requirements, or 25 minutes in accordance with FAA Order 8400.33 for RNP-4 requirements, then the operation must be rescheduled when FDE is available.

Both GPS navigation receivers must be operating and providing GPS navigation guidance to their respective PFD for operations requiring RNP-4 performance.

North Atlantic (NAT) Minimum Navigational Performance Specifications (MNPS) Airspace operations per AC 91-49 and AC 120-33 require both GPS/SBAS receivers to be operating and receiving usable signals except for routes requiring only one Long Range Navigation sensor. Each display computes an independent navigation solution based on the on-side GPS sensor. However, either display will automatically revert to the cross-side sensor if the on-side sensor fails or if the cross-side sensor is determined to be more accurate. A BOTH ON GPS1 or BOTH ON GPS2 message does not necessarily mean that one GPS has failed. Refer to the MFD AUX-GPS STATUS page to determine the state of the unused GPS.

Manual entry of waypoints using latitude/longitude or place/bearing is prohibited.

Whenever possible, RNP and RNAV routes including Standard Instrument Departures (SIDs) and Obstacle Departure Procedures (ODPs), Standard Terminal Arrival (STAR), and enroute RNAV Q and RNAV T routes should be loaded into the flight plan from the database in their entirety, rather than loading route waypoints from the database into the flight plan individually. Selecting and inserting individual named fixes from the database is permitted, provided all fixes along the published route to be flown are inserted.

GPS, or GPS and RNAV (GPS) instrument approaches using the G1000 System are prohibited unless the pilot verifies and uses the current navigation database. GPS based instrument approaches must be flown in accordance with an approved instrument approach procedure that is loaded from the navigation database.

LNAV+V feature is a standard LNAV approach with advisory vertical guidance provided for assistance in maintaining a constant vertical glidepath similar to an ILS glideslope on approach. This guidance is displayed on the G1000 PFD in the same location as the ILS glideslope using a magenta diamond. In all cases where LNAV+V is indicated by the system during an approach, LNAV minima are used.

Not all published Instrument Approach Procedures (IAP) are in the navigation database.

Pilots planning on flying an RNAV instrument approach must ensure that the navigation database contains the planned RNAV Instrument Approach Procedure and that approach procedure must be loaded from the navigation database into the FMS flight plan by its name.

IFR non-precision approach approval using the GPS/SBAS sensor is limited to published approaches within the U.S. National Airspace System. Approaches to airports in other airspace are not approved unless authorized by the appropriate governing authority.

The navigation equipment required to join and fly an instrument approach procedure is indicated by the title of the procedure and notes on the IAP chart.

Use of the GARMIN G1000 GPS/SBAS receivers to provide navigation guidance during the final approach segment of an ILS, LOC, LOC-BC, LDA, SDF, MLS or any other type of approach not approved for or GPS navigation is prohibited. When using the G1000 VOR/LOC/GS receivers to fly the final approach segment, VOR/LOC/GS navigation data must be selected and presented on the CDI of the pilot flying.

Navigation information is referenced to WGS-84 reference system, and should only be used where the Aeronautical Information Publication (including electronic data and aeronautical charts) conform to WGS-84 or equivalent.

SID/STAR

The use of SIDs and STARs stored in GPS database is only authorized if the pilot has checked that GPS procedure corresponds to the one given in the official documentation (coordinates of various points and paths between points).

Instrument approach (Non precision approach)

Use of the GPS to perform an instrument approach is possible as long as this use is approved by the air navigation local authority for the approach in question.

Instrument approaches performed with the GPS must be executed according to approved approach procedures given in the GPS database. The database must be kept up to date and base data accuracy checked with regard to the official documentation, preferably before the flight.

- GPS/RNAV instrument approaches must be performed in GPS approach mode and the RAIM must be available at the final approach fix (FAF).
- Precision approaches (ILS, LOC, LOC-BC, MLS ...) must not be performed with the GPS.

Instrument approaches can only be performed as long as used point coordinates are referenced with regard to WGS 84 system or an equivalent system.

Icing conditions

In any case of icing conditions, first refer to Particular procedures described in chapter 4.5 and in case of unforeseen icing conditions, refer in addition to the Emergency procedure described in chapter 3.12.

Severe icing conditions

▲ WARNING ▲

Severe icing may result from environmental conditions outside of those for which the airplane is certificated. Flight in freezing rain, freezing drizzle, or mixed icing conditions (supercooled liquid water and ice crystals) may result in ice build-up on protected surfaces exceeding the capability of the ice protection system, or may result in ice forming aft of the protected surfaces. This ice may not be shed using the ice protection systems, and may seriously degrade the performance and controllability of the airplane.



During flight, severe icing conditions that exceed those for which the airplane is certificated shall be determined by the following visual cues. If one or more of these visual cues exists, immediately request priority handling from air traffic control to facilitate a route or an altitude change to exit the icing conditions.

- Unusually extensive ice accumulation on the airframe and windshield in areas not normally observed to collect ice.
- Accumulation of ice on the upper surface of the wing aft of the protected area.

Since the autopilot, when operating, may mask tactile cues that indicate adverse changes in handling characteristics, use of the autopilot is prohibited when any of the visual cues specified above exist, or when unusual lateral trim requirements or autopilot trim warnings are encountered while the airplane is in icing conditions.

Refer to the list of equipment required depending on type of operation in this same chapter.

Refer to Particular procedures described in chapter 4.5 and in case of unforeseen icing conditions, refer in addition to the Emergency procedure described in chapter 3.12.

Flap operating envelope

The use of flaps is not authorized above 15 000 ft.

Reverse utilization

The use of control reverse BETA (β) range is prohibited :

- during flight,
- on ground, if the engine is not running.

Weather radar GWX 70

On ground, the radar radiation is inhibited when the landing gear shock absorbers are compressed. However, it is important to obey the following restrictions :

- Do not operate the radar during refueling operations or in the vicinity of trucks or containers containing flammables or explosives.
- Do not allow personnel within 12 feet of area being scanned by antenna when system is transmitting.

Equipment required depending on type of operation

The airplane is approved for day & night VFR and day & night IFR operations when appropriate equipment is installed and operating correctly.

The type certification for each use requires the following equipment. The equipment must be installed and operate perfectly according to the indicated type of use.

▲ CAUTION ▲

It is the pilot's responsibility to check that the following equipment lists are in accordance with the specific national operation rules of the airplane registration country depending on the type of operation.



▲ CAUTION ▲

Systems and equipment mentioned hereafter do not include specific flight and radio-navigation instruments required by decree concerning operation conditions for civil airplanes in general aviation or other foreign regulations (for example FAR PART 91 and 135).



Day VFR

1. Pilot instruments
 - Airspeed indicator
 - Sensitive and adjustable altimeter
 - Magnetic compass with built-in compensator

2. CAS warning and caution messages
 - Oil pressure
 - Low fuel pressure
 - Fuel selector OFF
 - Fuel auxiliary pump ON
 - L.H. and R.H fuel tank low level
 - Non functioning of fuel timer
 - Battery stop
 - Main generator OFF
 - Low voltage
 - Ground power unit connected
 - Inertial separator
 - Starter
 - Ignition
 - Flaps
 - Landing gears and doors
3. Aural warning
 - V_{MO} warning
 - Landing gear warning
 - Stall warning
4. Engine instruments
 - Torquemeter
 - Propeller tachometer
 - Interturbine temperature indicator (ITT)
 - Gas generator tachometer (Ng)
 - Oil pressure indicator
 - Oil temperature indicator

5. Various indicators
 - Fuel gauge indicators (2)
 - Voltmeter
 - Ammeter
 - Outside air temperature
6. Installations
 - Fuel mechanical pump (main)
 - Fuel electrical pump (auxiliary)
 - Fuel shut-off valve
 - Fuel timer
 - Starter generator
 - Inertial separator
 - Stall warning
 - Electrical aileron trim
 - Electrical rudder trim
 - Manual elevator pitch trim
 - Engine ignition
 - Landing gear electro-hydraulic unit
 - Landing gear emergency hydraulic pump (manual)
 - Flaps
 - Overspeed regulator
 - Electrical feathering
 - Battery
7. Miscellaneous
 - Seats (each occupant)
 - Belts (each occupant)
 - Straps (each occupant)
 - Pilot's operating handbook

Night VFR

1. All equipment required for day VFR
2. Attitude display indicator
3. Instrument lighting
4. Instrument panel lighting
5. Emergency lighting
6. Vertical speed indicator
7. Navigation lights (4)
8. Anticollision lights (2)
9. Landing light

IFR

1. All equipment required for day VFR
2. All equipment required for night VFR, if flight is performed during night
3. Taxi light, if flight is performed during night
4. Clock
5. 2nd altimeter
6. Emergency static source
7. Pitot static tube deicing

Pressurized flight

1. Cabin altimeter
2. Cabin vertical speed indication
3. Cabin differential pressure indication
4. Pressurization control valve
5. Safety valve
6. Pressurization control
7. Maximum cabin altitude and pressure warning light

Flight into icing conditions

1. All equipment required for IFR flight
2. Propeller deicing
3. L.H. windshield deicing
4. Airframe, stabilizer and elevator horn deicing
5. Wing leading edge inspection light, if night flight
6. Stall warning deicing
7. Inertial separator
8. Garmin annunciation "Airspeed"

Altitude operating limits

Maximum altitude : 31000 ft (9449 m)

Maximum differential pressure : 6.2 psi

Operation in RVSM area

This airplane is approved for operations in Reduced Vertical Separation Minimum (RVSM) airspace when required equipment is maintained in accordance with the airplane maintenance manual - refer to section List of equipment, paragraph List of critical RVSM equipment.

This does not constitute operational approval. Individual airplane and operational approval must be obtained in accordance with applicable operating rules.

Each operator must ensure compliance with required crew training and operating practices and procedures.

Moreover, the following equipment must be installed and operating normally upon entering RVSM airspace :

- Pilot and R.H. station primary altimeters
- Autopilot
- Altitude alerter
- ATC transponder

● NOTE ●

Any changes to the pitot / static, air data computer, autopilot, altitude alerting and / or transponder systems, or other changes that affect operation of these systems must be evaluated for impact on the RVSM approval.

The standby altimeter is not approved for RVSM operations.



In-flight breaker use limits

A tripped breaker should not be reset in flight unless deemed necessary for continued safe flight and landing. Only one reset should be attempted.

Enhanced mode S

The installed mode S system satisfies the data requirements of ICAO Doc 7030/4, regional supplementary procedures for SSR mode S enhanced surveillance in designated european airspace. The capability to transmit data parameters is shown in column 2 :

Parameter	Available (A) / Not available (NA)
Magnetic heading	A
Indicated airspeed	A
Mach No	A
Vertical rate	A
Roll angle	A
True airspeed	A
True track angle	A
Groundspeed	A
Selected altitude	A
Barometric pressure setting	A

Chartview system operating limitations

The geographic-referenced airplane symbol on some charts must not be used for navigation.

• NOTE •

The airplane symbol displayed on some charts provides supplemental airplane situational awareness information. It is not intended as a means for navigation or flight guidance. The airplane symbol is not to be used for conducting instrument approaches or departures, and it should not be relied upon during low visibility taxi operations. Position accuracy, orientation, and related guidance must be assured by other means of required navigation.

•

Operators must have back-up charts available to the flight crew.

Database currency must be verified prior to use via database effectivity page.

The flight crew is responsible for verifying availability of charts for the planned flight.

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2.7 - Miscellaneous limits

Seating limits C.G.

- 2 front seats at 178.5 in (4.534 m)
>> *With 4-seat accommodation or 6-seat accommodation*
- 2 intermediate seats at 224.8 in (5.710 m)
>> *With 6-seat accommodation*
- Rear bench (2 seats) at 267.1 in (6.785 m)

Baggage limits

- Baggage in pressurized cabin at 303 in (7.695 m)
- Baggage in non pressurized forward section at 128 in (3.250 m)

Minimum crew

- One pilot

Maximum occupancy

The number of persons on board is limited by approved seating configuration installed but must not exceed six, including the pilot.

The number of persons must be less than or equal to the number of seats.

Use of doors

Flight with door open or ajar is prohibited.

Chemical toilet cabinet, if installed

The cabinet must be stowed during takeoff and landing. No baggage on the top of the cabinet for the whole flight.

Cargo net installation limits

Small cargo net : maximum loading height = 28 in (710 mm)

Large cargo net : maximum loading height = 22 in (565 mm) in cabin, out of baggage compartment.

▲ CAUTION ▲

No item may extend forward of the cargo net system to protect door from obstruction.



2.8 - Markings

Airspeed indicator on PFD(s)

Markings and their color code significance are shown in figure 2.8.1.

Marking	KIAS (Value or range)	Significance
Red strip	Below 65	/
White strip	65 - 122	Full flap operating range Lower limit is maximum weight V_{SO} in landing configuration.
Green strip	122 - 266	Normal operating airspeed range
Red/white barber pole strip	Above 266	266 = VMO

Figure 2.8.1 - Airspeed indicator markings

Standby airspeed indicator

Markings and their color code significance are shown in figure 2.8.2.

Marking	KIAS (Value or range)	Significance
Red strip	Below 65	/
White strip	65 - 122	Full flap operating range Lower limit is maximum weight V_{SO} in landing configuration.
Green strip	122 - 266	Normal operating airspeed range
Red strip	266	Maximum speed for all operations

Figure 2.8.2 - Standby airspeed indicator markings

Pressurization

Marking	Value	Significance
Red line	6.2 psi	Cabin Δ P limit

Figure 2.8.3 - Pressurization marking

Engine instruments

Engine instrument markings and their color code significance are shown in figure 2.8.4.

Indication	Red line or arc ----- Minimum limit	Yellow line or arc ----- Caution range	Green line or arc ----- Normal operating	Red line ----- Maximum limit
Oil temperature	- 40 °C (- 40 °F)	- 40 to 0 °C (- 40 to 32 °F) 104 to 110 °C (219.2 to 230 °F)	0 to 104 °C (32 to 219.2 °F)	110 °C (230 °F)
Oil pressure	60 psi	60 to 105 psi	105 to 135 psi	135 psi (red line) normal limit ----- 170 psi transient limit (< 20 seconds)
Generator RPM (Ng)	---	---	51 to 104 %	104 %
Propeller RPM (Np)	---	450 to 1000 RPM	1950 to 2050 RPM	2050 RPM
ITT Engine start or off	---	840 to 1090 °C (1544 to 1994 °F)	400 to 840 °C (752 to 1544 °F)	840 °C (1544 °F) normal limit ----- 870 °C (1598 °F) (< 20 seconds limit) ----- 1090 °C (1994 °F) (red line) absolute limit
Engine running	---	---	400 to 840 °C (752 to 1544 °F)	840 °C (1544 °F) normal limit
Torque (TRQ)	---	100 %	0 to 100 %	101 %

Figure 2.8.4 - Engine instrument markings

Intentionally left blank

2.9 - Placards

- (1) Under L.H. front side window

14113004AAA KMA18200

FLIGHT CONDITIONS - DAY AND NIGHT VFR AND IFR		THIS AIRPLANE MUST BE OPERATED AS A NORMAL CATEGORY AIRPLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS STATED IN THE FORM OF PLACARDS, MARKINGS AND PILOT OPERATING HANDBOOK		FLIGHT CONDITIONS ALLOWED	
INVERTED FLIGHT	PROHIBITED	MANEUVERING SPEED V_A	158 KIAS		
ACROBATIC MANEUVERS	PROHIBITED	MAXIMUM OPERATING SPEED V_{MO}	265 KIAS		
INTENTIONAL SPINS	PROHIBITED	FLAPS EXTENDED MAXIMUM SPEED V_{FE}			
MAXIMUM TAKEOFF WEIGHT	3354 kg / 7394 lbs	TAKEOFF CONFIGURATION	178 KIAS		
MAXIMUM LANDING WEIGHT	3186 kg / 7024 lbs	LANDING CONFIGURATION	122 KIAS		
DESIGN LOAD FACTOR (MAXIMUM)		LANDING GEAR EXTENDED MAXIMUM SPEED V_{LE}	178 KIAS		
FLAPS UP WEIGHT BELOW 2984 kg / 6579 lbs	-1.5 < n < +3.8 g	LANDING GEAR OPERATING MAXIMUM SPEED V_{LO}			
ABOVE 2984 kg / 6579 lbs	-1.5 < n < +3.5 g	UP	150 KIAS		
FLAPS DOWN	0 < n < +2 g	DOWN	178 KIAS		

- (2) Calibration chart on compass and on windshield post

WARNING
TURN WINDSHIELD DE-ICE OFF BEFORE COMPASS READING

For	N	30	60	E	120	150
Steer						
For	S	210	240	W	300	330
Steer						

DATE : _____ RADIO ON _____

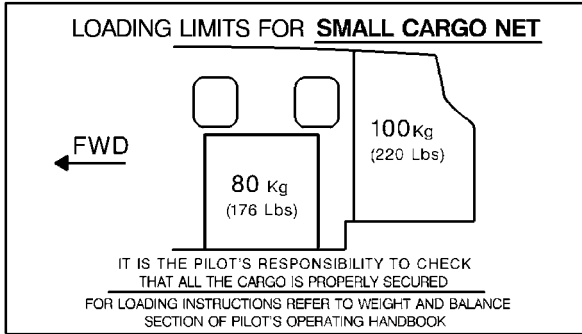
- (3) On pressurized baggage compartment partition wall

100 kg - 220 lbs MAXIMUM

IT IS THE PILOT'S RESPONSIBILITY TO CHECK THAT ALL THE BAGGAGES ARE PROPERLY SECURED

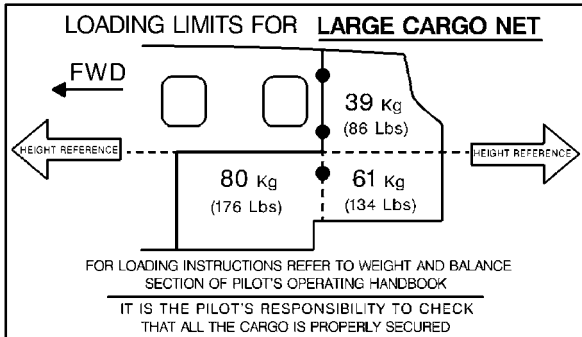
FOR LOADING INSTRUCTIONS SEE WEIGHT AND BALANCE DATA IN PILOT'S OPERATING HANDBOOK

- (3)a For the small cargo net, on frame C13bis



I4113500AAAAMA18000

- (3)b For the large cargo net, on R.H. side upholstery panel, in the rear baggage compartment



I4113500AAAAMA18100

- (3)c On FWD baggage compartment door frame (non pressurized)

50 kg - 110 lbs MAXIMUM

**FOR LOADING INSTRUCTIONS
SEE WEIGHT AND BALANCE DATA
IN PILOT'S OPERATING HANDBOOK**

- (4) On pedestal console



- (5) On fuel selector



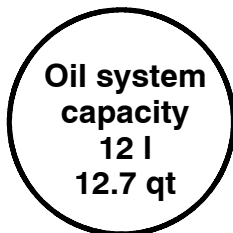
- (6) Near fuel tank caps

JET-A-FUEL
TOTAL CAPACITY 150.5 us gal - 570 l
ANTHCE ADDITIVE REQUIRED. SEE PILOT'S
OPERATING HANDBOOK FOR OTHER APPROVED
FUELS QUANTITY AND TYPE OF ADDITIVE

I4112004AAAAMA8200



- (7) On internal face of L.H. engine cowling



- (8) On landing gear emergency control access door



- (9) Under window, at L.H. Intermediate seat



- (10) On rear passenger's table casing

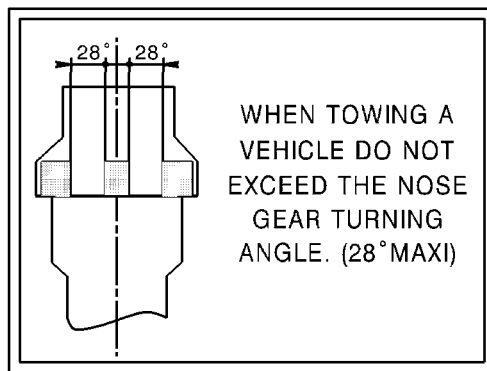
TABLE MUST BE STOWED DURING TAKEOFF AND LANDING

- (11) Under R.H. control wheel



- (12) On nose gear door

I4112001AAACMA8000



- (13) On nose gear leg

**NOSE LANDING GEAR
TIRE PRESSURE : 6,5 bar
94 psi**

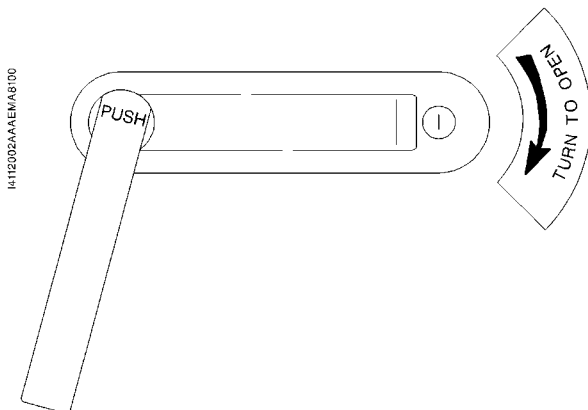
- (14) On main gear leg

**MAIN LANDING GEAR
TIRE PRESSURE : 8,96 bar
130 psi**

- (15) On engine cowling, in front of compartment door

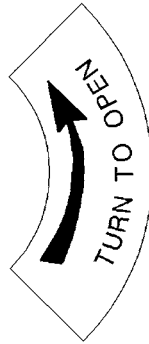
**EXTERNAL POWER
28 VOLTS D.C. NOMINAL
800 AMP
STARTING CAPACITY MIN
DO NOT EXCEED 1000 AMP**

- (16) On pilot door - External side, if installed



- (17) On access door - External side

I41120C2AAAEMAR8000



- (18) On outer fuselage skin aft of access door and in the cabin forward of access door



- (19) On access door - Internal side

**CAUTION: UNLOCK BEFORE
OPERATING THE HANDLE****TURN HANDLE
TO OPEN** ↑

- (20) On pilot door - Internal side, if installed



- (21) On emergency exit handle

Marking on cover

Marking on handle



- (22) On last step of stairs

STAIRS MAX LOAD : ONE PERSON

- (23) On R.H. access door jamb



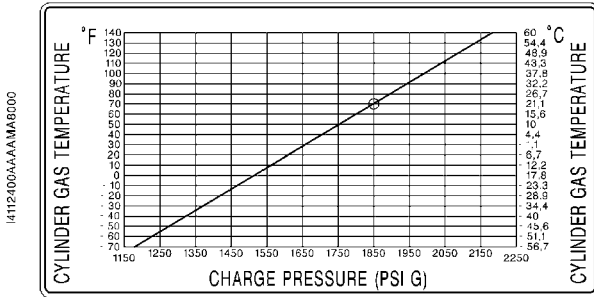
- (24) On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)



- (25) On rear passengers masks containers



- (26) On internal face of the oxygen cylinder service door



- (27) On the oxygen service door

I4112400AAAAA8100



- (28) On emergency locator transmitter inspection door

I4112200AAAAA8000



- (29) On the potty seat curtain, if installed, on pilot's side

CURTAIN MUST BE STOWED FOR TAKE-OFF AND LANDING

Section 3

CAS messages

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Section 3

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3.1 - General

The recommended procedures for different failures or emergency situations are provided in this section.

Emergency procedures associated with optional or particular equipment which require pilot's operating handbook supplements are provided in section 9 Supplements.

The pilot must know procedures given in this section and be prepared to take appropriate action should an emergency arise.

Some emergency procedures are a part of pilot basic training. Although these emergencies are discussed here, this information is not intended to replace such training, but only to provide a source of reference and review. This information also provides failure procedures which are not the same for all airplanes.

It is important for the pilot to be familiar with standard emergency procedures to be at the optimum efficacy if necessary.

Alarm system recall

Main failure or state modification of the different systems are provided by warning or caution messages appearing on CAS display.

The CAS messages include :

- the **red** warning messages indicating failures which require an immediate action from the pilot, and
- the **amber** caution messages indicating failures or discrepancies which require an action as soon as practical.

Red or amber failure warnings are coupled with the lighting of

- a flashing red indicator/button



or

- a fixed amber indicator/button



Both indicators/buttons are located on the upper part of the L.H. instrument panel. When either one lights up, press it once to reactivate. It will go out and is ready to signal in the event of another failure. On the CAS display, the corresponding failure message remains ON as long as the failed condition exists.

The actions associated to the **red** warning or **amber** caution messages are described in this Section of the POH.

Procedure format

PROCEDURE TITLES

Name of the procedure	1/X
-----------------------	-----

Procedure introduction or description of symptoms associated with the failure are presented like this at the beginning of the procedure.

1/X is written if the procedure extends over 2 pages or more.

MEMORY ITEMS

The memory items are indicated with a grey border box as shown hereafter :

The memory items are written like this.

Memory items are critical steps that must be executed quickly from memory without referring to POH or checklist.

CONDITIONAL STEPS

Conditions are presented like this :

- 1 - With related actions to perform indented inside.

VALIDITY / EFFECTIVITY

>> *Pre/Post-MOD70-xxxx-xx*

Before procedure title, represents a specific validity / effectivity for the entire procedure below. If nothing is specified, the procedure applies to all airplanes.

>> *Validity inside a procedure is presented like this*

- 1 - With actions related to this validity listed under.

CONTINUATION AND ENDING

The end of the entire procedure is indicated by :

End of procedure.

Procedure completion within the body of the procedure as a result of a condition is indicated by :

End of procedure ■

Continuation of a procedure on several pages is indicated by :

► *Continuing*

Continue ►

LANDING DIRECTIVES

- Land as soon as possible ◀ means land on the nearest suitable runway.
- Land as soon as practical ◀ means land on the nearest suitable runway with convenient facilities.

CAS MESSAGES

Indicated as displayed in the MFD CAS window :

- **FUEL PRESS** means FUEL PRESS warning CAS message,
- **MAIN GEN** means MAIN GEN caution CAS message.

ANNUNCIATIONS ON PFDs or MFD

Indicated as displayed in the PFD or MFD with specifying “annunciation” next to the message :

- **BOTH ON AHRS1** annunciation,
- **HDG NO COMP** annunciation.

3.2 - Rejected takeoff**Engine failure at takeoff before rotation**

- | | | |
|-----|----------------|-------------|
| 1 - | THROTTLE | Flight IDLE |
| 2 - | Brakes | As required |

If the airplane cannot be stopped on the runway :

- | | | |
|-----|--------------------------|-----------|
| 3 - | THROTTLE | CUT OFF |
| 4 - | FUEL TANK SELECTOR | OFF |
| 5 - | Crash lever | Pull down |

If necessary :

- | | |
|-----|---|
| 6 - | Evacuate after the airplane has come to a stop. |
|-----|---|

End of procedure.

Rejected takeoff for any other reason

- 1 - THROTTLE Flight IDLE
- 2 - Reverse As required
- 3 - Brakes As required

If the airplane cannot be stopped on the runway :

- 4 - THROTTLE CUT OFF
- 5 - FUEL TANK SELECTOR OFF
- 6 - Crash lever Pull down

If necessary :

- 7 - Evacuate after the airplane has come to a stop.

End of procedure.

3.3 - Engine failures**Engine failure before rotation**

Perform procedure Engine failure at takeoff before rotation
Refer to chapter 3.2

*End of procedure.***Engine failure after rotation****1/2****► Fly the airplane ◀**

1 - MAN OVRD control Full forward

If successful :

Fly the airplane using the MAN OVRD control for power.

2 - THROTTLE Flight IDLE

► Land as soon as possible ◀*End of procedure ■**If unsuccessful :*

3 - MAN OVRD control Full backward

*If height does not allow to choose a suitable landing surface :***► Land straight ahead ◀**

Without changing LANDING GEAR position

4 - FLAPS lever TO
Maintain IAS > 100 KIAS

5 - THROTTLE CUT OFF

Continue ►

Engine failure after rotation	2/2
-------------------------------	-----

► *Continuing*

- 6 - FUEL TANK SELECTOR OFF

Before touch down :

- 7 - FLAPS lever LDG
- 8 - Crash lever Pull down

End of procedure ■

If height allows to reach a suitable landing surface :

- | |
|------------------------------------|
| 9 - LANDING GEAR lever DN |
| 10 - FLAPS lever As required |

Maintain airspeeds	
Flaps UP	105 < KIAS < 266
Flaps TO	100 < KIAS < 178
Flaps LDG	85 < KIAS < 122

- | |
|-----------------------------|
| 11 - THROTTLE CUT OFF |
|-----------------------------|
- 12 - FUEL TANK SELECTOR OFF
 - 13 - Crash lever Pull down

End of procedure.

Engine failure in flight

► Fly the airplane ◀

- 1 - Autopilot Disconnect
- 2 - FUEL TANK SELECTOR Switch tanks
- 3 - AUX BP switch Check / Correct

If successful :

- 4 - Remaining fuel Check
- Land as soon as possible ◀

End of procedure ■

If unsuccessful :

- 5 - THROTTLE CUT OFF
- 6 - Oxygen masks Use

- 7 - Air start envelope Check
- Refer to chapter 3.4

End of procedure.

OIL PRESS or **OIL PRESS**

▶ Fly the airplane ◀

- ▶ Land as soon as possible ◀
- 1 - Oil pressure Monitor
 - 2 - TRQ Minimum necessary

▲ CAUTION ▲

Due to the oil pressure drop, the propeller blade angle may go towards high pitch and therefore lead to a Np propeller rotation speed decrease.



If engine power decreases :

- 3 - THROTTLE CUT OFF
- 4 - Perform procedure Forced landing
Refer to chapter 3.7

End of procedure.

**Engine regulation discrepancy, power loss,
throttle control loss**

1/2

*If circumstances and obtained minimum power allow :***▲ CAUTION ▲**

In manual override mode, engine is neither protected against slam accelerations, nor against maximum speed overshooting. Avoid rapid control movements and manage engine parameters.



- | | | |
|-----|---|---|
| 1 - | THROTTLE | Flight IDLE |
| 2 - | Confirm engine still running. | |
| 3 - | FUEL TANK SELECTOR | Switch tanks |
| 4 - | Check that no parameter exceeds allowed values. | |
| 5 - | MAN OVRD control | Actuate
Progressively to minimum necessary |

- 6 - Continue the flight.

▶ Land as soon as possible ◀

If the available power is weak :

- 7 - LANDING GEAR lever DN
Only on a glide path in final approach
- 8 - FLAPS lever LDG
Only in short final

▲ CAUTION ▲

In some cases, when MAN OVRD control is used, the available power may not be sufficient to ensure a go-around in landing configuration, in particular if the weight is near the maximum weight.



▶ Do not perform a go around ◀

Continue ▶

**Engine regulation discrepancy, power loss,
throttle control loss** 2/2

► *Continuing*

- 9 - Land normally.
- Do not use the reverse ◀
- 10 - Brakes As required
End of procedure ■

If minimum power obtained is excessive :

- 11 - Reduce airspeed by setting airplane in nose-up attitude at IAS < 178 KIAS
- 12 - INERT SEP switch ON

If ITT > 840°C :

- 13 - INERT SEP switch OFF
- 14 - LANDING GEAR lever DN
- 15 - FLAPS lever TO
- 16 - Establish a long final or an ILS approach ... At IAS < 178 KIAS

When runway is assured :

- 17 - FUEL TANK SELECTOR OFF
- 18 - THROTTLE FEATHER
If available and necessary to extend trajectory
- 19 - FLAPS lever LDG as required
At IAS < 122 KIAS
- 20 - Land normally.
- Do not use the reverse ◀
- 21 - Brakes As required
End of procedure.

Governor control not operating

1 - Continue the flight.

If $N_p < 1960$ RPM :

- ▶ Do not perform a go around ◀
- ▶ Do not use the reverse ◀

In that case, the go-around performance and the reverse efficiency might be lower than expected.

The airplane repair is mandatory before any other flight.

End of procedure.

Excessive propeller rotation speed

1 - Reduce the power and the airplane speed to avoid propeller rotation speeds higher than 2000 RPM.

- ▶ Land as soon as possible ◀
- ▶ Do not perform a go around ◀

In that case, the go-around may damage the gear reduction box and the reverse efficiency might be lower than expected.

The airplane repair is mandatory before any other flight.

End of procedure.

Engine does not stop on ground

If the engine does not stop when the THROTTLE is set to CUT OFF :

1 - FUEL TANK SELECTOR OFF

2 - Wait for engine stop due to lack of fuel in the pipes.

3 - GENERATOR selector OFF

4 - SOURCE selector OFF

5 - Crash lever Pull down

Inform maintenance department.

End of procedure.



During engine start :

1 - Starting procedure Abort
Refer to procedure Engine start, chapter 4.4

2 - Cancel the flight.
Inform maintenance department.

End of procedure ■

After engine start :

On ground :

3 - Cancel the flight.
Inform maintenance department.

End of procedure ■

In flight :

► Fly the airplane ◀

4 - TRQ Reduce
To get ITT < 840°C
► Land as soon as possible ◀

Inform maintenance department.

End of procedure.

CHIP

Indicates an oil chip detection.

In flight :

▶ Fly the airplane ◀

▶ Land as soon as practical ◀

Inform maintenance department.

End of procedure ■

On ground :

1 - Do not take off Airplane is grounded

Inform maintenance department.

End of procedure.

NG HI

Indicates that Ng speed is more than 103 %.

1 - TRQ Reduce
To get Ng below 103 %

End of procedure.

OIL TEMP

With or without **OIL PRESS** :

Indicates that oil temperature is below 0°C or above 104°C

1 - Oil temperature indicator Check

If the indicated temperature is in the green sector :

► Land as soon as possible ◀

► Fly the airplane ◀

2 - Oil temperature Monitor

End of procedure ■

If the indicated temperature is not in the green sector :

Failure is confirmed, you can expect an oil pressure failure shortly.

▲ **CAUTION** ▲

Due to the oil pressure drop, the propeller blade angle may go towards high pitch and therefore lead to a Np propeller rotation speed decrease.



▲ **CAUTION** ▲

Prepare for an engine stop shortly.



3 - TRQ Minimum necessary

► Land as soon as possible ◀

If engine power decreases :

4 - THROTTLE CUT OFF

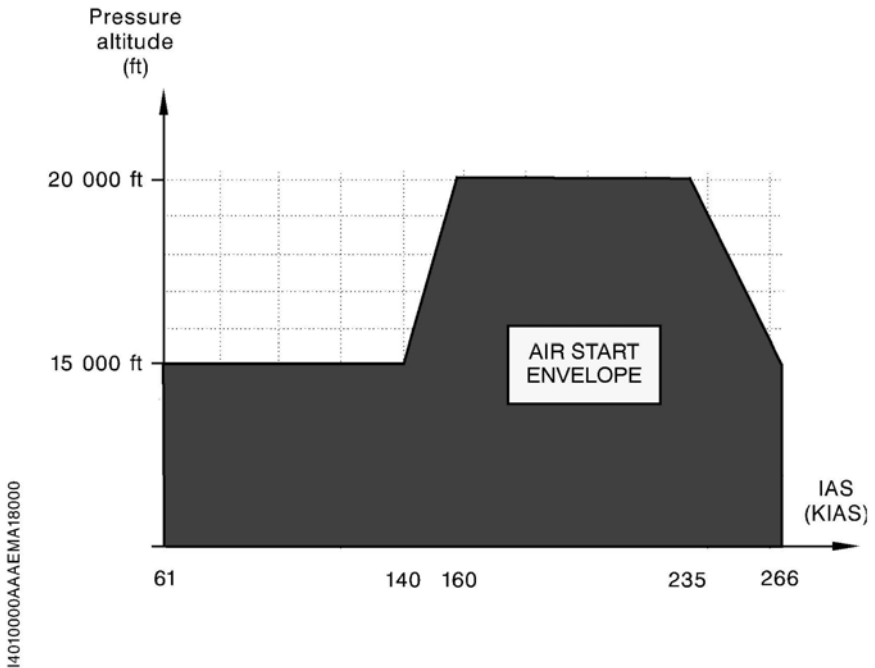
5 - Perform procedure Forced landing
Refer to chapter 3.7

End of procedure.

Intentionally left blank

3.4 - Air start

Air start envelope



• NOTE •

Air start may be attempted outside of the envelope. However, above 20000 ft or at lower speeds, ITT tends to increase during start and prudence is recommended.

•

End of procedure.

Air start procedures 1/2

- 1 - Oxygen masks Use

▲ CAUTION ▲

The starter cannot operate if the GENERATOR selector is on ST-BY.



- 2 - GENERATOR selector MAIN

▲ CAUTION ▲

BLEED switch set to AUTO may cause overtemperature or abnormal acceleration.



- 3 - BLEED switch OFF / RST
- 4 - A/C switch OFF
- 5 - Electric consumption Reduce
- 6 - FUEL TANK SELECTOR L or R checked
- 7 - AUX BP switch ON
- 8 - IGNITION switch AUTO or ON
- 9 - THROTTLE CUT OFF

▲ CAUTION ▲

If 5 seconds after having positioned the STARTER switch in ON position there is no start, interrupt starting attempt using the ABORT position of the start switch.



- 10 - STARTER switch ON, start timer

When Ng around 13 % :

- 11 - THROTTLE LO-IDLE
- 12 - ITT and Ng Monitor

Continue ►

Air start procedures

2/2

► *Continuing**When Ng > 50 % :*▲ **CAUTION** ▲

If the starter does not go off automatically, do it using the ABORT position of the starter switch.



- 13 - Starter Check OFF automatically
- 14 - THROTTLE Flight IDLE
- 15 - THROTTLE As required
- 16 - Electrical equipment As required
- 17 - AUX BP switch AUTO
- 18 - BLEED switch As required

If necessary :

- 19 - Perform procedure Emergency descent
Refer to chapter 3.6

If air start is not successful :

- 20 - Perform procedure Forced landing
Refer to chapter 3.7

End of procedure.

Intentionally left blank

3.5 - Fire and smoke**Engine fire on ground**

Symptoms : ITT increasing, **ITT** , smoke, ...

- | | | |
|-----|--------------------------|-------------|
| 1 - | THROTTLE | CUT OFF |
| 2 - | BLEED switch | OFF / RST |
| 3 - | A/C switch | OFF |
| 4 - | Brakes | As required |
| 5 - | FUEL TANK SELECTOR | OFF |

If necessary :

- 6 - Warn ground assistance.
- 7 - Crash lever Pull down

► Evacuate as soon as possible ◀

End of procedure.

Cabin fire on ground

1 - THROTTLE CUT OFF

2 - Brakes As required

If necessary :

3 - Warn ground assistance.

4 - Crash lever Pull down

5 - Cabin extinguisher As required

► Evacuate as soon as possible ◀

End of procedure.

Engine fire in flight

Symptoms : ITT increasing, **ITT** , smoke, ...

▲ WARNING ▲**No air start attempt after an engine fire.****► Fly the airplane ◀**

- | | | |
|-----|--------------------------|---------|
| 1 - | Oxygen masks | Use |
| 2 - | THROTTLE | CUT OFF |
| 3 - | AUX BP switch | OFF |
| 4 - | FUEL TANK SELECTOR | OFF |
- 5 - BLEED switch OFF / RST
- 6 - A/C switch OFF
- If necessary :*
- 7 - Perform procedure Emergency descent
Refer to chapter 3.6
- 8 - Perform procedure Forced landing
Refer to chapter 3.7
- End of procedure.*

Cabin electrical fire or smoke during flight

► Fly the airplane ◀

- 1 - Oxygen masks and goggles Use

If the origin is known :

- 2 - Defective equipment breaker Pull
- 3 - Cabin extinguisher Use

If the origin is unknown :

- 4 - A/C switch OFF
- 5 - All unnecessary equipment OFF
- 6 - Perform procedure Emergency descent
Refer to chapter 3.6

If necessary :

- 7 - Perform procedure Smoke elimination
Refer to procedure hereafter

► Land as soon as possible ◀

End of procedure.

Smoke elimination

- 1 - Oxygen masks and goggles Use
- 2 - BLEED switch OFF / RST
- 3 - A/C switch OFF
- 4 - DUMP switch Actuate
- 5 - Wait until the differential pressure drops.
- 6 - EMERGENCY RAM AIR control knob Pull

If smoke decreases :

► Land as soon as possible ◀

End of procedure ■

If smoke increases :

- 7 - EMERGENCY RAM AIR control knob Push

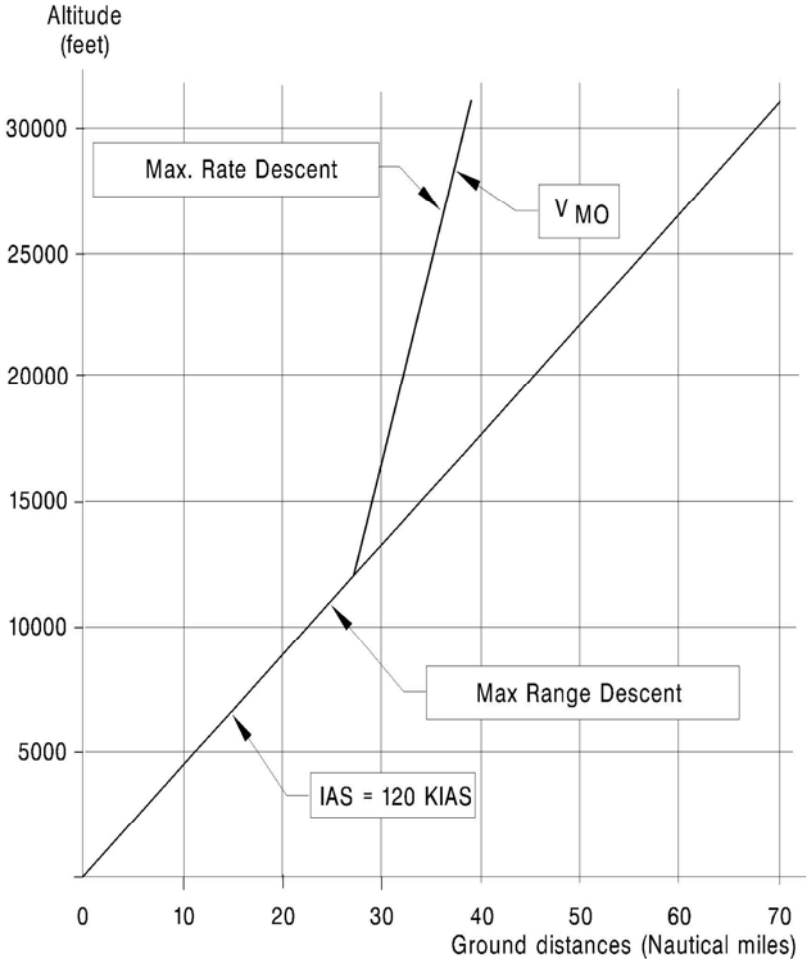
► Land as soon as possible ◀

End of procedure.

Intentionally left blank

3.6 - Emergency descents

Emergency descents profiles



No wind - Smooth atmosphere

I4010000AAAAA08200

Maximum rate descent

- 1 - THROTTLE Flight IDLE
- 2 - Oxygen masks Use
- 3 - Pitch attitude - 10° to - 20°

If smooth air :

- 4 - FLAPS and LANDING GEAR levers UP
- 5 - Airspeed $V_{MO} = 266$ KIAS

If rough air or in case of structure problem :

- 6 - Airspeed Below 178 KIAS
- 7 - FLAPS lever UP
- 8 - LANDING GEAR lever DN

End of procedure.

Maximum range descent	1/2
-----------------------	-----

- | | | |
|-----|--------------------|-----|
| 1 - | Oxygen masks | Use |
|-----|--------------------|-----|
- 2 - THROTTLE CUT OFF
 - 3 - FLAPS and LANDING GEAR levers UP
 - 4 - Airspeed 120 KIAS
 - 5 - DUMP switch Actuate
 - 6 - EMERGENCY RAM AIR control knob Pull
- If VMC and non icing conditions are possible :*
- 7 - ESS BUS TIE switch EMER
 - 8 - Prepare for Forced landing
Refer to chapter 3.7
- End of procedure ■*

If VMC and non icing conditions are not possible :

Breakers :

- 9 - PFD 2 Pull
- 10 - ADC 2 Pull
- 11 - XPDR 2 Pull

Switches :

- 12 - DE ICE SYSTEM All OFF
- 13 - Lights All OFF
- 14 - BLEED OFF / RST
- 15 - A/C OFF
- 16 - AUX BP OFF
- 17 - FUEL SEL MAN
- 18 - AP / TRIMS OFF
- 19 - DIMMER / CABIN / ACCESS OFF

Continue ►

Maximum range descent	2/2
-----------------------	-----

► *Continuing*

If icing conditions :

- 20 - PITOT L HTR switch ON
- 21 - WINDSHIELD switch ON
- 22 - Airspeed Above 135 KIAS
Configuration flaps UP

If time permits :

- 23 - PLUGS breakers Pull
- 24 - AIR COND breaker Pull
- 25 - Prepare for Forced landing
Refer to chapter 3.7

End of procedure.

3.7 - Emergency landings, flaps, gear**Forced landing**

- | | |
|------------------------------|---------|
| 1 - THROTTLE | CUT OFF |
| 2 - FUEL TANK SELECTOR | OFF |
| 3 - AUX BP switch | OFF |
-
- | | |
|------------------------------|--|
| 4 - BLEED switch | OFF / RST |
| 5 - A/C switch | OFF |
| 6 - DUMP switch | Actuate |
| 7 - Gliding airspeed | Maintain 120 KIAS
Until favorable ground approach |
| 8 - ESS BUS TIE switch | NORM
To have GEAR and FLAPS available |

If landing surface is suitable :

- 9 - LANDING GEAR lever
- DN

If landing surface is not suitable :

- 10 - LANDING GEAR lever
- Keep UP

If night conditions :

- 11 - OFF/TAXI/LDG switch
- LDG

When chosen landing surface is assured :

- 12 - FLAPS lever
- LDG
- 13 - Crash lever
- Pull down
- 14 - Airspeed on final approach
- 85 KIAS
- 15 - Land flaring out.
- 16 - Evacuate after stop.

End of procedure.

Tire blowout during landing

- 1 - Control direction with brakes and nose wheel steering.
- 2 - Reverse As required
- 3 - Stop airplane to minimize damages.
- 4 - Perform procedure Shutdown
Refer to chapter 4.3
End of procedure.

FLAPS ASYM

Indicates a dissymmetry of flap deflection. This immediately stops the flap motor and prevents further operation of the flaps.

► Fly the airplane ◀

- | | | |
|-----|---------------------|------|
| 1 - | FLAPS breaker | Pull |
| 2 - | FLAPS lever | UP |

► Land as soon as possible ◀

- 3 - Maintain airspeeds :
- IAS < 178 KIAS for deflections between UP and TO positions
 - IAS < 122 KIAS for deflections greater than TO position
- 4 - For landing, refer to procedure Landing with flaps malfunction
Refer to procedure on following page
End of procedure.

Flaps malfunction

*In case of blockage of flaps or inoperative flaps control lever between UP and LDG positions, without **FLAPS ASYM** :*

- 1 - FLAPS breaker Pull
- 2 - FLAPS lever UP

▶ Land as soon as possible ◀

- 3 - Maintain airspeeds
 - IAS < 178 KIAS for deflections between UP and TO positions
 - IAS < 122 KIAS for deflections greater than TO position
- 4 - For landing, refer to procedure Landing with flaps malfunction
Refer to procedure hereafter
End of procedure.

Landing with flaps malfunction

For flaps deflections between UP and TO :
Proceed as for a normal landing with 105 KIAS of approach airspeed.
Provide for a landing distance increased by 60 %.

For flaps deflections greater than TO :
Proceed as for a normal landing with 100 KIAS of approach airspeed.
Provide for a landing distance increased by 50 %.

End of procedure.

Landing gear retraction discrepancy

● NOTE ●

Symptoms have to be considered at the end of the sequence.

●

Symptoms :

- **GEAR UNSAFE** CAS msg and GEAR UNSAFE red warning light are ON, or
- amber light flashing and 3 green lights are OFF.

1 - Airspeed Maintain below 150 KIAS

2 - LDG GEAR breaker Pull

If **GEAR UNSAFE** CAS msg and GEAR UNSAFE red warning light are OFF :

3 - The flight may be continued without any restriction.

For landing gear extension :

4 - Perform procedure Emergency gear extension
Refer to following procedures

End of procedure ■

If not :

5 - LDG GEAR breaker Push

6 - Perform procedure Emergency gear extension
Refer to following procedures

End of procedure.

Landing gear extension discrepancy

• NOTE •

Symptoms have to be considered at the end of the sequence.

•

Symptoms :

- **GEAR UNSAFE** CAS msg and GEAR UNSAFE red warning light are ON, or
- amber light flashing and 0 to 3 green lights are OFF.

1 - Airspeed Maintain below 150 KIAS

2 - Perform procedure Emergency gear extension
Refer to procedure on following page

End of procedure.

Emergency gear extension 1/3

● NOTE ●

Follow this procedure in case of any doubt about the gear extension.



▲ CAUTION ▲

Do not enter icing conditions. This could adversely increase drag and weight due to ice accumulation, and lock wheels and struts.

Climb performance will be degraded by 50 %.

Cruise IAS speed will be reduced compared to a clean airplane,
because of the drag.

This should be taken into account when calculating the airplane range.



- | | | |
|-----|--------------------------|-------------------------|
| 1 - | Airspeed | Maintain below 150 KIAS |
| 2 - | LANDING GEAR lever | DN |
| 3 - | LDG GEAR breaker | Pull |
| 4 - | Floor hatch | Open |
| 5 - | By-pass selector | Fully pull / Locked |

▲ CAUTION ▲

The entire extension of the landing gear may take up to 110 cycles. It is mandatory to have a clear hardening of the manual control at the end of the maneuver.



- | | | |
|-----|--|--|
| 6 - | Landing gear emergency pump handle | Actuate
With maximum amplitude until pump hardening |
| 7 - | MASTER WARNING push-button | Press |
- To reset the **GEAR UNSAFE**

Continue ►

Emergency gear extension 2/3

► *Continuing*

If :

- *GEAR UNSAFE red warning light is OFF and*
 - **GEAR UNSAFE** *is OFF and*
 - *3 green lights are ON :*
 - 8 - *Exit and / or remain outside icing conditions.*
- Continue flight at airspeed < 178 KIAS.*

► *Land as soon as practical* ◀

End of procedure ■

If :

- *GEAR UNSAFE red warning light is ON and*
- **GEAR UNSAFE** *is ON and*
- *0 to 3 green lights are ON :*
 - 9 - *LDG GEAR breaker* *Push*
 - 10 - *CHECK DOWN push-button* *Press*

If :

- *hardening of the pump is marked and*
- *3 green lights are ON or*
- *3 green lights are ON and flickering while pressing the CHECK DOWN push-button :*
 - 11 - *Land*

End of procedure ■

Continue ►

Emergency gear extension**3/3**▶ *Continuing**If :*

- *emergency pump remains soft or*
- *one (or more) green light(s) is(are) not ON and / or flickering while pressing the CHECK DOWN push-button :*

A gear unlock condition is confirmed.

Recycle the landing gear as follows :

- 12 - By-pass selector Unlock / Push
- 13 - Wait one minute.
- 14 - LANDING GEAR lever UP
At airspeed < 150 KIAS
- 15 - Perform landing gear extension attempts in the normal mode while applying positive load factors during the maneuver as well as skidding.

In case of failure :

- 16 - Perform procedure Landing with unlocked main landing gear
or Landing with defective nose landing gear
Refer to following procedures

▲ CAUTION ▲

If one main landing gear is not down, it is recommended to land with landing gear up - refer to procedure Landing with gear up in the following procedures.



End of procedure.

Landing with unlocked main landing gear 1/2

▲ CAUTION ▲

If one main landing gear is not down, it is recommended to land with landing gear up - refer to procedure Landing with gear up in the following procedures.



1 - Ask ATC or another airplane to visually check landing gear position.

If defective gear is down but unlocked :

- 2 - BLEED switch OFF / RST
- 3 - DUMP switch Actuate
- 4 - FUEL TANK SELECTOR Maintain on defective LDG gear side
 To lighten corresponding wing (maximum fuel imbalance 15 USG)
- 5 - Choose a runway with headwind or crosswind blowing from defective gear side.
- 6 - Align the airplane to land on the runway edge opposite to the defective landing gear.
- 7 - Perform a normal approach.
- 8 - FLAPS lever LDG
 At airspeed = 90 KIAS
- 9 - Land and set nose gear immediately on ground to assure lateral control.
- 10 - Use full aileron during roll-out to lift the wing with the defective landing gear.

Continue ►

Landing with unlocked main landing gear

2/2

► *Continuing**If landing gear drags during landing :*

- 11 - THROTTLE CUT OFF
- 12 - Crash lever Pull down
- 13 - FUEL TANK SELECTOR OFF
- 14 - Evacuate after airplane comes to a stop.

*End of procedure ■**If landing gear does not drag during landing :*

- 15 - Preferably do not use reverse.
- 16 - Complete taxiing with a slight turn towards defective landing gear.
- 17 - THROTTLE CUT OFF
- 18 - Perform procedure Shutdown
Refer to chapter 4.3
- 19 - Evacuate.

End of procedure.

**Landing with defective nose landing gear
(down unlocked or not down)**

1 - Ask ATC or another airplane to visually check landing gear position.

If necessary :

- 1 - Transfer passengers to the rear.
- 2 - Perform a normal approach.
- 3 - FLAPS lever LDG
- 4 - Airspeed Maintain 90 KIAS
- 5 - Land with nose-up attitude. Keep nose high.
- 6 - THROTTLE CUT OFF
- 7 - Touch down slowly with nose wheel and keep elevator at nose-up stop.
- 8 - Brakes Apply moderately
- 9 - Crash lever Pull down
- 10 - FUEL TANK SELECTOR OFF
- 11 - Evacuate after airplane comes to a stop.

End of procedure.

Landing with gear up

- 1 - Do a standard final approach.
- 2 - FLAPS lever LDG
- 3 - Airspeed Maintain 85 KIAS
- 4 - BLEED switch OFF / RST
- 5 - DUMP switch Actuate

When runway is assured :

- 6 - THROTTLE CUT OFF
- 7 - FUEL TANK SELECTOR OFF
- 8 - Flare out.

After touch-down :

- 9 - Crash lever Pull down
- 10 - Evacuate after airplane comes to a stop.

End of procedure.

Ditching

▲ CAUTION ▲

In heavy swell with light wind, land parallel to the swell (rollers).
In heavy wind, land facing wind.



- 1 - LANDING GEAR lever UP
- 2 - FLAPS lever LDG
- 3 - Airspeed Maintain above 85 KIAS
- 4 - Maintain a descent rate as low as possible when approaching the water.
- 5 - BLEED switch OFF / RST
- 6 - DUMP switch Actuate
- 7 - Crash lever Pull down
- 8 - Maintain attitude without flaring out until touch-down.
- 9 - Evacuate through EMERGENCY EXIT.

End of procedure.

Landing without elevator control

- 1 - LANDING GEAR lever DN
- 2 - FLAPS lever LDG
- 3 - Airspeed Maintain 95 KIAS
- 4 - TRQ As required
 To maintain airspeed according to an easy approach slope \approx 300 ft/min
- 5 - Adjust elevator by using manual pitch trim wheel.

When ground approaches :

- 6 - Slope Decrease progressively
- 7 - TRQ Reduce progressively

End of procedure.

Intentionally left blank

3.8 - Fuel system**FUEL PRESS**

1/2

Indicates a fuel pressure drop at HP engine pump inlet.

► Fly the airplane ◀

- | | |
|------------------------------|--------------|
| 1 - Remaining fuel | Check |
| 2 - FUEL TANK SELECTOR | Switch tanks |
| 3 - AUX BP switch | AUTO |

If **FUEL PRESS** remains ON :

- | | |
|-------------------------|----|
| 4 - AUX BP switch | ON |
|-------------------------|----|

- 5 -
- AUX BOOST PMP ON**
- Check ON

If pressure is normal again and **FUEL PRESS** is OFF :

Mechanical pump has failed.

- 6 - AUX BP switch Maintain ON

► Land as soon as practical ◀

End of procedure ■If **FUEL PRESS** remains ON :

- 7 - FUEL TANK SELECTOR Switch tanks

If **FUEL PRESS** is OFF :

A supply problem may have occurred from the tank selected first (air vent, fuel icing, etc...).

End of procedure ■*Continue* ►

FUEL PRESS 2/2

► *Continuing*

If **FUEL PRESS** remains ON :

- 8 - Fullest tank Select
- 9 - Avoid high power and rapid movements of the THROTTLE.
- 10 - Altitude Below 18000 ft
 - Land as soon as possible ◀
 - Fly the airplane ◀

End of procedure.

AUX BOOST PMP ON

Indicates the auxiliary booster pump is running.

► Fly the airplane ◀

If AUX BP switch is in ON position :

Indication is normal.

End of procedure ■

If AUX BP switch is in AUTO position :

- 1 - Reset AUX BP switch to ON
- 2 - Then, AUX BP switch AUTO

If **AUX BOOST PMP ON** goes OFF :

- 3 - Continue the flight normally.

End of procedure ■

If **AUX BOOST PMP ON** remains ON :

Mechanical booster pump has failed.

- 4 - AUX BP switch ON

► Land as soon as possible ◀

End of procedure.

FUEL LOW L-R

Indicates a level drop in the corresponding tank.

- 1 - Corresponding gage Check
- 2 - Check the other tank has been automatically selected.

If other tank not automatically selected :

- 3 - FUEL SEL switch MAN
- 4 - Select tank manually As required

► Fly the airplane ◀

- 5 - Minimum fuel Check
- 6 - Take decision.

If necessary :

► Land as soon as practical ◀

End of procedure.

AUTO SEL

Indicates that there is no more automatic control mode running.

► Fly the airplane ◀

1 - FUEL SEL switch Check AUTO

If FUEL SEL switch already on AUTO :

Failure is confirmed.

2 - FUEL SEL switch MAN

3 - Select tanks manually As required

▲ CAUTION ▲

Maximum fuel imbalance is 15 USG.



End of procedure.

FUEL IMBALANCE

Indicates that fuel tanks are imbalanced by more than 15 USG for more than 30 seconds.

If FUEL SEL switch is on AUTO :

- 1 - Fullest tank Select
By pressing the SHIFT push-button

If FUEL SEL switch is on MAN :

- 2 - Fullest tank Select
By shifting FUEL TANK SELECTOR manually

▶ Fly the airplane ◀

▲ CAUTION ▲

Maximum fuel imbalance is 15 USG.



End of procedure.

LOW LVL FAIL L-R

Indicates a failure of fuel low level sensor.

- 1 - Remaining fuel in tanks Check
- 2 - Take decision.

If any doubt :

▶ Land as soon as practical ◀

▶ Fly the airplane ◀

On the ground :

Inform maintenance department.

End of procedure.

Intentionally left blank

3.9 - Electrical system

ESI-2000 failures	1/2
-------------------	-----

Battery indicator symbol meaning

Battery indicator	Description
Not shown	Normal operation - No information needs to be conveyed
Green	More than one hour of operation remains
Amber	Less than one hour of operation remains
Amber "X"	Battery is not available to power unit : overtemperature or low battery voltage condition exists
Red "X"	Battery has failed - Service is required

ESI-2000 attitude invalid in flight :

- 1 - Maintain straight and level flight at a constant airspeed.
- 2 - M button Press twice
- 3 - S button Press once

The ESI-2000 will initiate the alignment process.

When a normal attitude display is available :

- 4 - Resume normal flight.

If attitude information remains invalid :

- 5 - Use attitude information from the primary attitude display.

End of procedure ■

Red X'd battery symbol displayed in flight :

Indicates internal battery failure.

- 1 - Remain clear of IMC.

Continue ►

ESI-2000 failures	2/2
-------------------	-----

► *Continuing*

If in visual meteorological conditions :

- 2 - Cycle power on ESI-2000, including internal power.
- 3 - Maintain straight and level while unit aligns.

If red "X" reappears :

- 4 - Remain clear of IMC.

End of procedure ■

Amber X'd battery symbol displayed in flight :

Indicates internal battery is not available. Battery temperature above 55°C.

- 1 - Reduce temperature of cockpit environment.
- 2 - Remain clear of IMC until amber "X" is removed from the display.

End of procedure ■

Amber battery symbol displayed in flight :

Indicates the internal battery state of charge is low.

- 1 - Remain clear of IMC until amber battery symbol is removed from the display signifying battery is charged sufficiently to have one hour of discharge ability.

End of procedure ■

ESI-2000 in-flight shutdown (manual procedure) :

- 1 - Maintain control of the airplane using airplane primary instruments.
- 2 - STBY INSTR breaker Pull
To remove all airplane power to the ESI-2000
- 3 - Press any key (button) as stated by the on screen message.
- 4 - M (Menu) button Press repeatedly
Until Shutdown menu is shown
- 5 - + (Hold) button Press and hold
Until SHUTTING DN message is shown
in the upper left corner of the screen

End of procedure.

BAT AMP

Indicates that battery current is over 50 A while on ground.

After starting the engine with airplane power, a battery charge over 50 amperes is normal.

▲ CAUTION ▲

Do not take off if battery charge is over 50 A.



If this indication remains steady at a high value :

It may be due to a battery or generation system failure.

End of procedure.

BAT OFF

Indicates that :

- *the SOURCE selector has been positioned on OFF or*
- *the battery plug is disconnected*

► Fly the airplane ◀

- | | | |
|-----|-----------------------|------|
| 1 - | SOURCE selector | OFF |
| 2 - | SOURCE selector | BATT |

If warning persists :

► Land as soon as possible ◀

- | | | |
|-----|------------------------------|---------|
| 3 - | Airplane mains voltage | Monitor |
|-----|------------------------------|---------|

End of procedure.

MAIN GEN

Indicates that GENERATOR selector has been positioned to OFF or ST-BY, or main generator is cut off.

- 1 - GENERATOR selector Check / Correct
If necessary
- If warning persists :*
- Main generator switching is confirmed.
 - 2 - MAIN GENERATOR RESET push-button Press

In case of failure :

▶ Fly the airplane ◀

- 3 - Keep the following systems connected :
 - Autopilot system
 - Deicing systems except right windshield
 - STROBE and NAV lights
 - Cockpit emergency lights
 - VHF 1
 - NAV/GPS 1
 - BLEED
 - LDG LIGHTS on short final

This will allow to keep electrical consumption below maximum standby capacity.

All other not necessary equipment can be disconnected.

- 4 - GENERATOR selector ST- BY
- If necessary :*
- 5 - ST-BY GENERATOR RESET push-button Press
 - 6 - Maintain ST-BY loads below 100 A.

End of procedure.

LOW VOLTAGE

Normal functioning with GENERATOR selector on MAIN.

1 - Voltmeter voltages Check

If voltages are < 26 V :

2 - Monitor a possible voltage drop or any indication of battery discharge.

► Fly the airplane ◀

3 - Keep the following systems connected :

- Autopilot system
- Deicing systems except right windshield
- STROBE and NAV lights
- Cockpit emergency lights
- VHF 1
- NAV/GPS 1
- BLEED
- LDG LIGHTS on short final

This will allow to keep electrical consumption
below maximum standby capacity.

All other not necessary equipment can be disconnected.

4 - GENERATOR selector ST-BY

If necessary :

5 - ST-BY GENERATOR RESET push-button Press

6 - Maintain ST-BY loads below 100 A.

End of procedure.

MAIN GEN and **LOW VOLTAGE** 1/3

With GENERATOR selector on ST-BY (after MAIN generator failure), functioning on ST-BY generator.

- 1 - GENERATOR selector MAIN
- 2 - MAIN GENERATOR RESET push-button Press

► Fly the airplane ◀

If MAIN GENERATOR successfully connected :

- 3 - Disconnect non-essential ancillary systems.
- 4 - Voltmeter and ammeter Monitor

► Land as soon as possible ◀

End of procedure ■

If MAIN GENERATOR not successfully connected :

- 5 - GENERATOR selector ST-BY
- 6 - ST-BY GENERATOR RESET push-button Press

If ST-BY GENERATOR successfully connected :

- 7 - Disconnect non-essential ancillary systems.
- 8 - Voltmeter and ammeter Monitor

► Land as soon as possible ◀

End of procedure ■

If ST-BY GENERATOR not successfully connected :

- Both generators failure is confirmed.
- Return to VMC conditions, if possible.

Continue ►

MAIN GEN and **LOW VOLTAGE**

2/3

► *Continuing*

9 - GENERATOR selector OFF

If altitude > 10000 ft :

10 - OXYGEN switch ON

If VMC and non-icing conditions are possible :

11 - ESS BUS TIE switch EMER

In this configuration, only both ESS BUS bars and
BATT BUS bar are directly supplied by the battery.

► Land as soon as possible ◀

If necessary to use other ancillary systems :

12 - ESS BUS TIE switch NORM

End of procedure ■*If VMC and non-icing conditions are not possible :*

13 - Manually disconnect ancillary systems as follows :

Breakers :

- PFD 2 Pull

- ADC 2 Pull

- TAS Pull

- DATA LINK Pull

- XPDR 2 Pull

Switches :

- AIRFRAME DE ICE OFF

- ICE LIGHT OFF

- PROP DE ICE OFF

- WINDSHIELD OFF

Continue ►

MAIN GEN and **LOW VOLTAGE** 3/3

► *Continuing*

- PITOT R & STALL HTR OFF
- OFF/LDG/TAXI light OFF
- PULSE OFF
- STROBE OFF
- BLEED OFF / RST
- A/C OFF
- AUX BP OFF
- FUEL SEL MAN
- AP / TRIMS OFF
- DIMMER / CABIN / ACCESS OFF

If icing conditions :

- 14 - PITOT L HTR switch Check ON
- 15 - WINDSHIELD switch ON
- 16 - Maintain minimum recommended airspeeds into known icing conditions.

Flaps UP	> 135 KIAS
Flaps TO	> 115 KIAS
Flaps LDG	> 95 KIAS

If time permits :

- 17 - PLUGS breakers Pull
 - 18 - AIR COND breaker Pull
- Land as soon as possible ◀

End of procedure.

ELEC FEATH FAULT

Indicates a propeller feathering system malfunction.

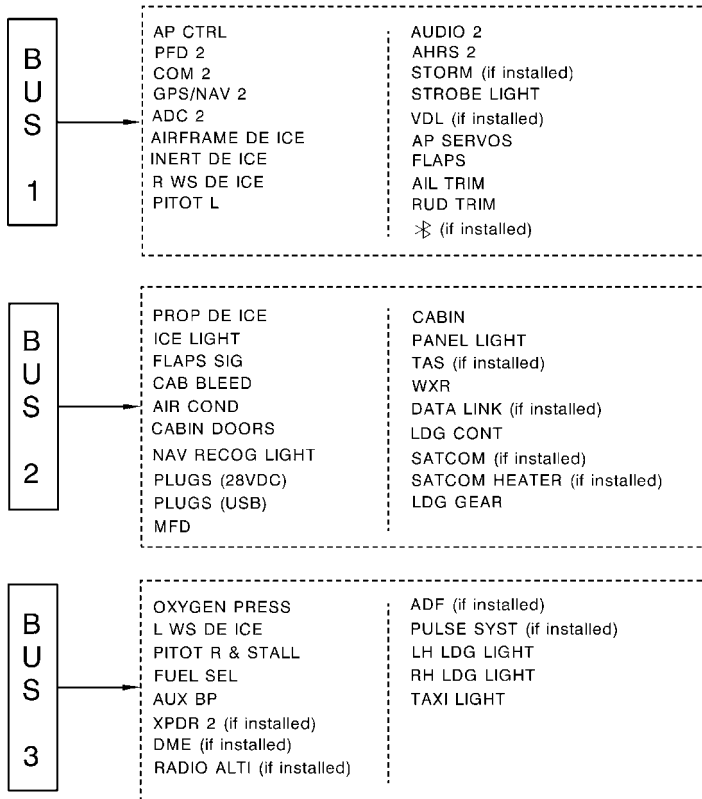
▶ Fly the airplane ◀

1 - FEATHER breaker Pull

▶ Land as soon as possible ◀

Bus bar 1/5

>> Up to S/N 1105

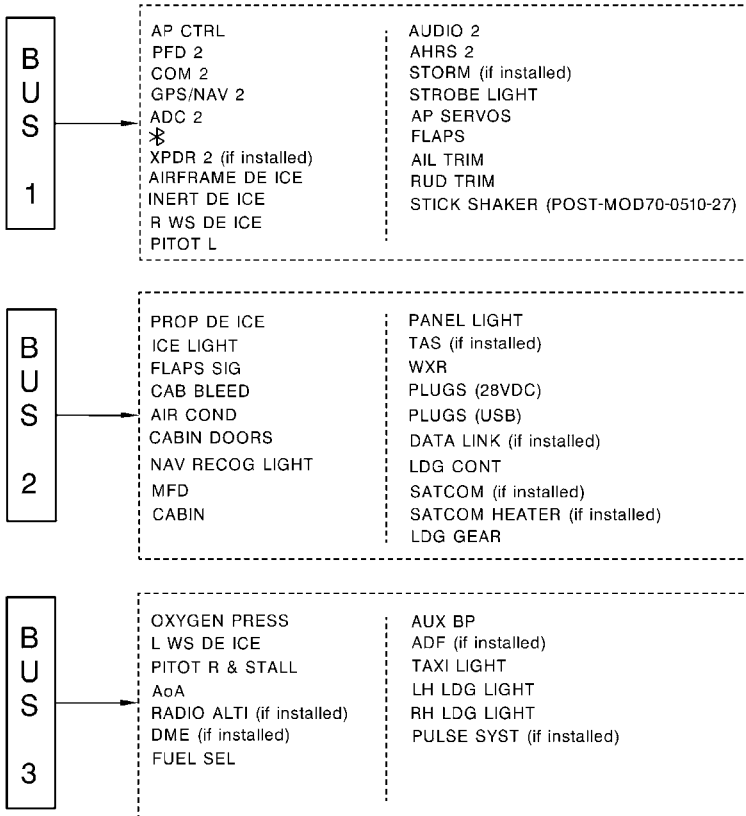


142246000AAANIMA8301

Figure 3.9.1 (1/5) - Electrical distribution of bus bars

Bus bar **2/5**

>> From S/N 1106



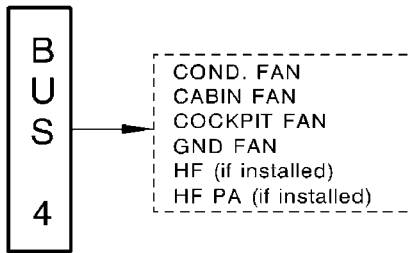
K1246000AAA/PMAS000

Figure 3.9.1 (2/5) - Electrical distribution of bus bars

Bus bar 3/5

>> All

I4246000AAA NMA8101



NOTE: CIRCUIT BREAKERS ON C13 BIS FRAME

I4246000AAA GIMA8300

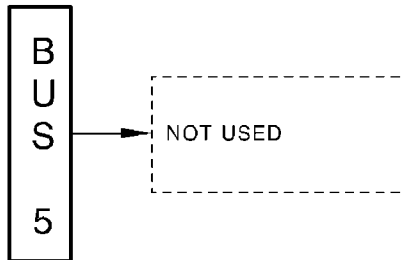


Figure 3.9.1 (3/5) - Electrical distribution of bus bars

Bus bar 4/5

>> Up to S/N 1105

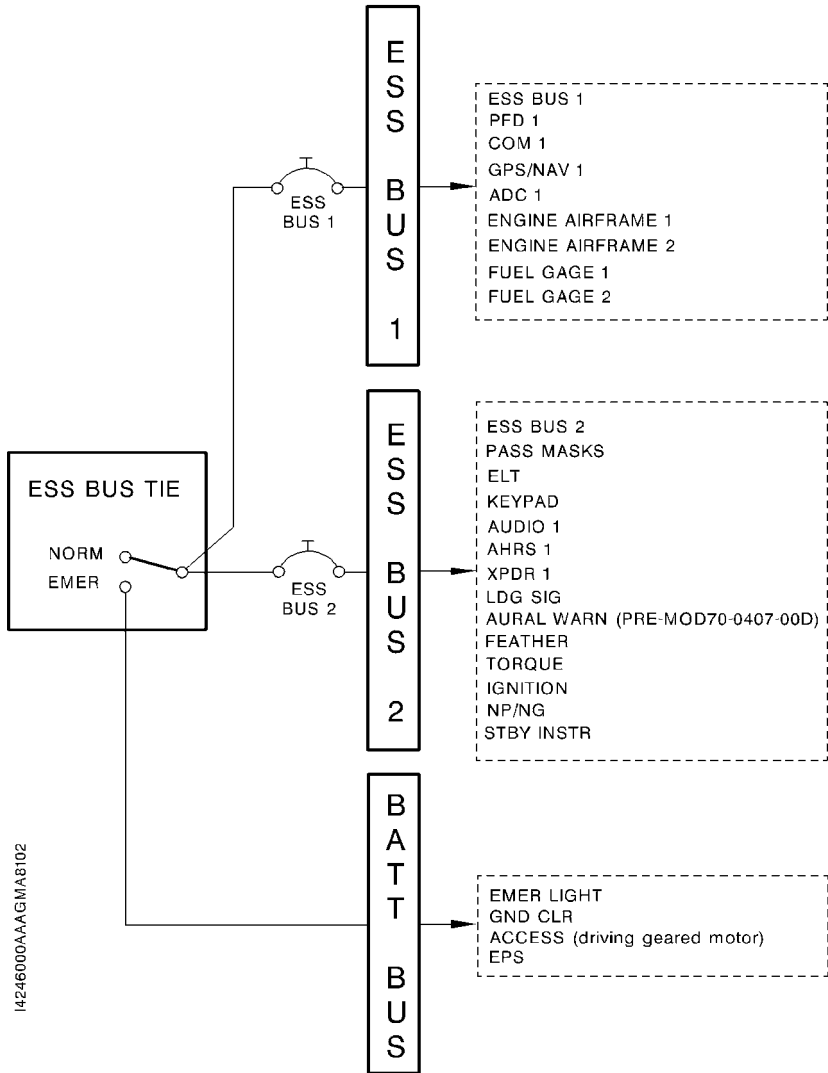
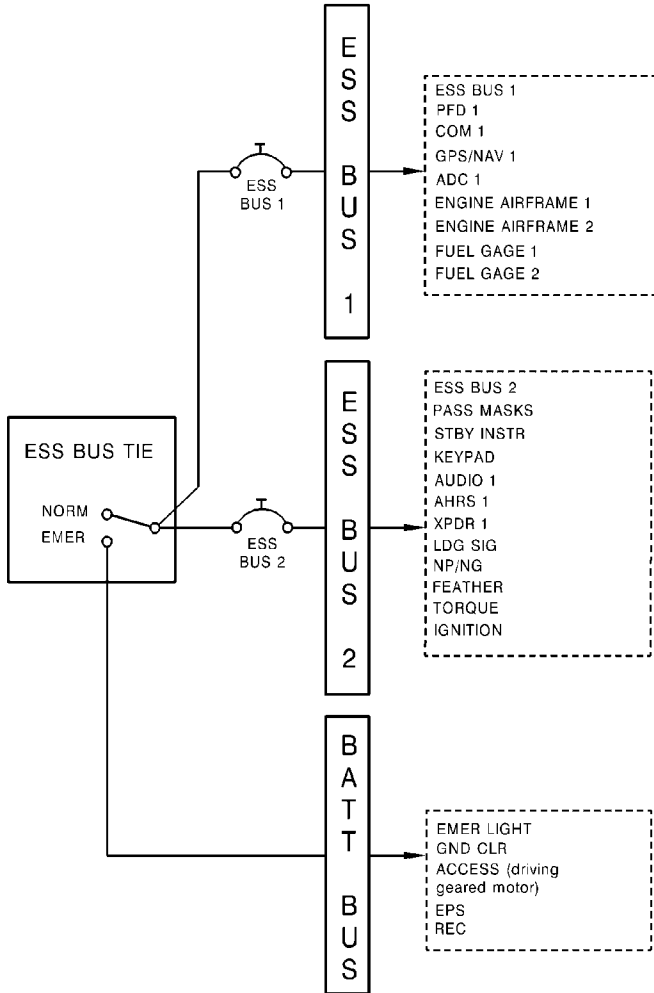


Figure 3.9.1 (4/5) - Electrical distribution of bus bars

Bus bar 5/5

>> From S/N 1106



1246000AAAAGMA8400

Figure 3.9.1 (5/5) - Electrical distribution of bus bars

Total loss of electrical power**▲ CAUTION ▲**

If no ESI-2000 key is pressed, the ESI-2000 will shut down automatically within 5 minutes.



- 1 - Maintain airplane control.
- 2 - ESI-2000 Press any key within 5 minutes
To enable the use of ESI-2000 internal battery
- 3 - Use the ESI-2000 for
 - attitude,
 - airspeed and/or
 - altitude

► Fly the airplane ◀

► Land as soon as possible ◀

● NOTE ●

Airplane power is provided to the ESI-2000 display for normal operation. Operation of the basic system is automatic. The system is powered ON while airplane power is ON.

The internal battery will provide power to the ESI-2000. If airplane power is lost, press any key to allow the ESI-2000 to continue operation using the internal battery.



End of procedure.

Intentionally left blank

3.10 - Pressurization and air conditioning

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21) :

BLEED TEMP

Indicates overheat of bleed air system. Normally this leads to BLEED cut-off and to **BLEED OFF** appearance.

► Fly the airplane ◀

Should automatic cut-off occur or not :

If possible :

- 1 - TRQ Reduce
- 2 - HOT AIR FLOW distributor Turn to the right
- 3 - CONTROL selector COCKPIT
- 4 - TEMP/°C selector Mini
- 5 - BLEED switch OFF / RST
- 6 - BLEED switch AUTO

If **BLEED TEMP** and **BLEED OFF** are still ON :

- 7 - Perform procedure **BLEED OFF**
Refer to procedure hereafter
End of procedure ■

If **BLEED TEMP** is ON and **BLEED OFF** is OFF :

- 8 - Shorten the flight.
Inform maintenance department.

End of procedure.

>> After ECS AUTO mode removal (Post-MOD70-0529-21) :

BLEED TEMP

Indicates overheat of bleed air system. Normally this leads to BLEED cut-off and to **BLEED OFF** appearance.

▶ Fly the airplane ◀

Should automatic cut-off occur or not :

If possible :

- 1 - TRQ Reduce
- 2 - HOT AIR FLOW distributor Turn to the right
- 3 - A/C switch PILOT
- 4 - TEMP selector Mini
- 5 - BLEED switch OFF / RST
- 6 - BLEED switch AUTO

If **BLEED TEMP** and **BLEED OFF** are still ON :

- 7 - Perform procedure **BLEED OFF**

Refer to procedure hereafter

End of procedure ■

If **BLEED TEMP** is ON and **BLEED OFF** is OFF :

- 8 - Shorten the flight.
Inform maintenance department.

End of procedure.

BLEED OFF

Possibly due to :

- system malfunction
- BLEED switch on OFF / RST position

If in flight :

- 1 - Oxygen masks Use
 - 2 - BLEED switch Check / Correct
- If possible :
- 3 - TRQ Reduce
- ▶ Fly the airplane ◀
- 4 - BLEED switch OFF / RST
 - 5 - BLEED switch AUTO

If **BLEED OFF** is still ON :

If altitude > 10000 ft :

If necessary :

- 6 - Perform procedure Emergency descent
Refer to chapter 3.6
- 7 - Continue the flight.
Inform maintenance department.

End of procedure ■

If on ground :

- 8 - BLEED switch OFF / RST
 - 9 - Taxi back to apron.
 - 10 - Perform procedure Shutdown
Refer to chapter 4.3
- Inform maintenance department.

End of procedure.

CPCS BACKUP MODE

Indicates a GASC system malfunction. The GASC cannot compute optimal cabin altitude and is automatically set to 9800 ft default value as cabin altitude reference.

► Fly the airplane ◀

1 - Continue the flight.

Inform maintenance department before next flight.

▲ **CAUTION** ▲

When the airplane descends below 9800 ft, cabin descent rate coincides with airplane descent rate. The pilot should take into account the airplane descent profile in order to avoid pressure annoyance.



>> Without v15 GARMIN software (Pre-MOD70-0407-00)

CABIN ALTITUDE

Indicates a cabin altitude over 10000 ft \pm 500 ft.

1 - Pressurization indicator Check

If cabin altitude > 10000 ft \pm 500 ft

2 - Oxygen masks Use

► Fly the airplane ◀

3 - BLEED switch Check AUTO

4 - DUMP switch Check NORM / Guarded

5 - EMERGENCY RAM AIR control knob Check pushed

If necessary :

6 - Perform procedure Emergency descent
Refer to chapter 3.6

7 - Limit flight altitude to maintain cabin altitude below 10000 ft.

End of procedure.

>> With v15 GARMIN software (Post-MOD70-0407-00)

CABIN ALTITUDE and **USE OXYGEN MASK**

• NOTE •

CABIN ALTITUDE is followed by **USE OXYGEN MASK** and 3 voice alerts
"Use oxygen mask / Use oxygen mask".

Indicates a cabin altitude over 10000 ft ± 500 ft.

- 1 - Pressurization indicator Check
If cabin altitude > 10000 ft ± 500 ft :
- 2 - Oxygen masks Use

► Fly the airplane ◀

- 3 - BLEED switch Check AUTO
- 4 - DUMP switch Check NORM / Guarded
- 5 - EMERGENCY RAM AIR control knob Check pushed

If necessary :

- 6 - Perform procedure Emergency descent
Refer to chapter 3.6
- 7 - Limit flight altitude to maintain cabin altitude below 10000 ft.

End of procedure.

>> With v15.11 GARMIN software (Post-MOD70-0407-00C or D)

CABIN ALTITUDE

and

USE OXYGEN MASK

and

EDM

• NOTE •

CABIN ALTITUDE is followed by **USE OXYGEN MASK** and 3 voice alerts
"Use oxygen mask / Use oxygen mask".

EDM makes a 90° left heading change and descent to 15000 ft.

EDM override is possible by pressing twice the AP / TRIM DISC push-button,
and other AP modes are usable.

Power reduction to speed up the descent is recommended.

•

Indicates a cabin altitude over 10000 ft ± 500 ft.

1 - Pressurization indicator Check

If cabin altitude > 10000 ft ± 500 ft :

2 - Oxygen masks Use

► Fly the airplane ◀

3 - BLEED switch Check AUTO

4 - DUMP switch Check NORM / Guarded

5 - EMERGENCY RAM AIR control knob Check pushed

If necessary :

6 - Perform procedure Emergency descent
Refer to chapter 3.6

7 - Limit flight altitude to maintain cabin altitude below 10000 ft.

End of procedure.

>> *With v15.11 GARMIN software (Post-MOD70-0407-00C or D)*

EDM OVERRIDE

*Indicates that Emergency Descent Mode has been overridden by the crew, and is not available again until **EDM OVERRIDE** is OFF.*

► Fly the airplane ◀

End of procedure.

CABIN DIFF PRESS

Indicates a cabin pressure differential over 6.4 PSI \pm 0.2 PSI.

1 - Pressurization indicator Check

If $\Delta P > 6.4 \text{ PSI} \pm 0.2 \text{ PSI}$:

2 - BLEED switch OFF / RST

3 - Oxygen masks Use

► Fly the airplane ◀

If necessary :

4 - Perform procedure Emergency descent
Refer to chapter 3.6

End of procedure.

Cabin not depressurized after landing

If ΔP cabin remains > 0 :

- 1 - DUMP switch Actuate
- 2 - BLEED switch OFF / RST

If necessary :

- 3 - EMERGENCY RAM AIR control knob Pull
- 4 - Wait for complete cabin depressurization before opening any door.

End of procedure.



Indicates that the oxygen cylinder isolation valve is closed.

▲ WARNING ▲

Flight is prohibited with oxygen cylinder closed.



1 - Oxygen cylinder Open

End of procedure.

DOOR

Indicates that one of the door latches of the door(s) is not correctly locked.

On ground :

- 1 - Check the correct locking, as well as the latches position of the door(s).

*If **DOOR** is still ON :*

- 2 - Do not take off.

End of procedure ■

In flight :

▶ Fly the airplane ◀

- 3 - Start a slow descent.
- 4 - Decrease cabin pressure differential By selecting a higher cabin altitude and maximum cabin rate

If a real failure of one of the doors is noticed :

- 5 - Oxygen masks Use
- 6 - BLEED switch OFF / RST
- 7 - DUMP switch Actuate

If necessary :

- 8 - Perform procedure Emergency descent
Refer to chapter 3.6

End of procedure.

VACUUM LOW

Low vacuum may lead to malfunctioning of leading edge deicing and pressurization.

1 - Monitor the normal functioning of leading edge deicing and pressurization.

If necessary :

2 - Altitude Below 10000 ft

3 - Return to VMC conditions as soon as possible.

► Fly the airplane ◀

4 - BLEED switch OFF / RST

End of procedure.

Defog malfunction

If moisture starts to quickly cover the inside of the windscreen with the HOT AIR FLOW distributor already turned to the left :

- 1 - HOT AIR FLOW distributor Set to around a 10 o'clock position

If moisture continues :

- 2 - HOT AIR FLOW distributor Turn to the left
- 3 - WINDSHIELD switch ON

If there is no improvement and if the flight safety is engaged :

- 4 - Altitude Around 10000 ft
- 5 - BLEED switch OFF / RST

▲ CAUTION ▲

In flight, the cabin will quickly depressurize. Therefore, the cabin vertical speed indicator and altimeter indications will rapidly meet those of respectively the airplane VSI and altimeter.



3.11 - Deicing system**Leading edges deicing failure**

Symptoms : failure on one of the two pneumatic deicing pulses :

- *ice on wing outboard sections,*
- *or, ice on wing inboard sections and stabilizers,*
- *one of the two cycling green lights is not lit.*

► Leave icing conditions as soon as possible ◀

1 - AIRFRAME DE ICE switch OFF

End of procedure.

PROP DEICE FAIL

Symptoms :

- propeller deicing green light is not lit,
- propeller vibrations.

1 -	TRQ	Reduce
	▶ Fly the airplane ◀	
2 -	THROTTLE	Actuate
	To vary RPM within operating range	

▶ Leave icing conditions as soon as possible ◀

End of procedure.

INERT SEP FAIL

Symptoms :

- **INERT SEP ON** does not appear within 50 seconds following INERT SEP switch setting ON,
- inertial separator is not retracted after 50 seconds following INERT SEP switch setting OFF,
- INERT DE ICE breaker triggered.

▶ Leave icing conditions as soon as possible ◀

▶ Fly the airplane ◀

End of procedure.

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

Windshield deicing failure

Symptoms :

- windshield being covered uniformly by ice,
- no perception of heat when touching deiced section,
- windshield deicing green light is not lit.

If symptoms result from overheat :

- 1 - WINDSHIELD switch OFF / ON
When necessary

In case of total failure :

- 2 - TEMP/°C selector Max warm
- 3 - HOT AIR FLOW distributor Turn to the left

Before landing :

- 4 - Wait for a sufficient visibility.

End of procedure.

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

Windshield deicing failure

Symptoms :

- windshield being covered uniformly by ice,
- no perception of heat when touching deiced section,
- windshield deicing green light is not lit.

If symptoms result from overheat :

- 1 - WINDSHIELD switch OFF / ON
When necessary

In case of total failure :

- 2 - TEMP selector Max warm
- 3 - HOT AIR FLOW distributor Turn to the left

Before landing :

- 4 - Wait for a sufficient visibility.

End of procedure.

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

Windshield misting or internal icing

Symptoms : mist or ice on windshield internal face.

- 1 - TEMP/°C selector Set to 12 o'clock position
- 2 - HOT AIR FLOW distributor Turn to the left
- 3 - WINDSHIELD switch ON

If unsuccessful, to get sufficient visibility :

- 4 - HOT AIR FLOW distributor Fully turn to the left
- 5 - Manually clean a sufficient visibility area.

If necessary :

▲ CAUTION ▲

In case of sideslip approach with pedal on the right during a long period, select R.H. fuel tank.



- 6 - Clean L.H. side window.
- 7 - Perform a sideslip approach with rudder pedals to the right.
To get sufficient landing visual references

For landing :

- 8 - FLAPS lever LDG
- 9 - Airspeed Maintain above 95 KIAS

End of procedure.

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

Windshield misting or internal icing

Symptoms : mist or ice on windshield internal face.

- 1 - TEMP selector Set to 12 o'clock position
- 2 - HOT AIR FLOW distributor Turn to the left
- 3 - WINDSHIELD switch ON

If unsuccessful, to get sufficient visibility :

- 4 - HOT AIR FLOW distributor Fully turn to the left
- 5 - Manually clean a sufficient visibility area.

If necessary :

▲ CAUTION ▲

In case of sideslip approach with pedal on the right during a long period, select R.H. fuel tank.



- 6 - Clean L.H. side window.
- 7 - Perform a sideslip approach with rudder pedals to the right.
To get sufficient landing visual references

For landing :

- 8 - FLAPS lever LDG
- 9 - Airspeed Maintain above 95 KIAS

End of procedure.

PITOT NO HT L-R

Indicates :

- a heating failure of the corresponding probe or
- PITOT L HTR switch or PITOT R & STALL HTR switch not ON while engine is running.

If **PITOT NO HT L** :

Icing conditions may alter airspeed indications provided by ADC1.

1 - Avoid icing conditions.

► Fly the airplane ◀

If not possible :

- 2 - Perform moderate descent or climb attitudes.

V_{MO} overshoot and stall warning system are always operating.

End of procedure ■

If **PITOT NO HT R** :

V_{MO} overshoot warning may be altered by icing conditions.

► Fly the airplane ◀

- 3 - Airspeed Monitor below 266 KIAS

End of procedure.

STALL NO HEAT

Correct operation of the aural stall warning may be altered by severe or prolonged icing.

- 1 - Airspeed Monitor
Maintain minimum airspeed according to airplane configuration and icing conditions

► Fly the airplane ◀

End of procedure.

Intentionally left blank

3.12 - Miscellaneous**Trim Runaway**

▶ Fly the airplane ◀

- | | |
|--------------------------------------|----------------|
| 1 - AP / TRIM DISC push-button | Press and hold |
|--------------------------------------|----------------|

The three trim tabs are disconnected and runaway stops.

- | | |
|--------------------------------------|---------|
| 2 - AP / TRIMS switch | OFF |
| 3 - AP / TRIM DISC push-button | Release |
| 4 - Pitch trim may be used manually. | |

If necessary :

- | | |
|--------------------|------------------------------------|
| 5 - Airspeed | Reduce
To reduce control forces |
|--------------------|------------------------------------|

In case of pitch trim runaway :

- | | |
|-----------------------------|--------|
| 6 - AP / TRIMS switch | AP OFF |
|-----------------------------|--------|

The pitch trim may be used manually, the two other trim tabs may be used again electrically.

End of procedure ■

In case of rudder or aileron trim runaway :

- | | |
|--|---|
| 7 - RUD TRIM or AIL TRIM breaker | Pull
According to the defective trim |
| 8 - AP / TRIMS switch | ON |

The two other trim tabs may be used again electrically.

End of procedure.

Crack in cockpit window or window panel

► Fly the airplane ◀

- 1 - Descend slowly.
- 2 - Cabin ΔP Reduce
By setting Landing Field Elevation to 10000 ft

End of procedure.

Emergency exit use

- 1 - Check that the anti-theft safety pin has been removed.
- 2 - Lift up the opening handle.
- 3 - Pull emergency exit assembly towards oneself to release it from its recess.
- 4 - Put the emergency exit door inside fuselage or throw it away from the fuselage through the opening.
- 5 - Evacuate airplane.

End of procedure.

Emergency beacon (ELT) use

Before a forced landing :

If possible :

- 1 - Transmit a MAY DAY signal on COM VHF 121.5 MHz or on a known ATC frequency.

After landing :

- 2 - ELT remote control switch ON
Maintain ON until aid arrives

End of procedure.

Inadvertent spins**▲ WARNING ▲****Voluntary spins are prohibited.**

- | | | |
|-----|---------------------|---------------------------|
| 1 - | Control wheel | Neutral |
| | | Pitch and roll axis |
| 2 - | Rudder | Fully opposed to the spin |
| 3 - | THROTTLE | Flight IDLE |
| 4 - | FLAPS lever | UP |

When rotation is stopped :

- 5 - Level the wings and ease out of the dive.

► Fly the airplane ◀*End of procedure.*

>> *Without v15.11 GARMIN software and without voice alerts (Pre-MOD70-0407-00C) :*

Stall warning sound

● NOTE ●

If stick shaker is installed (Post-MOD70-0510-27), shaker will vibrate simultaneously with stall warning sound.



- 1 - AP / TRIM DISC push-button Press twice
- 2 - Fly the airplane, wings levelled and nose down until stall warning stops.
- 3 - TRQ As required
- 4 - Return to the desired flight path.

End of procedure.

>> *With v15.11 GARMIN software and voice alerts (Post-MOD70-0407-00C) :*

AP off, stall warning

● NOTE ●

If stick shaker is installed (Post-MOD70-0510-27), shaker will vibrate simultaneously with stall warning aural alert.



- 1 - Fly the airplane, wings levelled and nose down until stall warning stops.
- 2 - TRQ As required
- 3 - Return to the desired flight path.

End of procedure.

>> With v15 GARMIN software and voice alerts (Post-MOD70-0407-00) :

AURAL WRN FAIL

Indicates that no aural warning alerts are available.

▲ CAUTION ▲

No aural stall warning.
No aural overspeed warning.
No landing gear warning.



1 - Maintain airspeeds

Flaps UP	105 < KIAS < 266
Flaps TO	100 < KIAS < 178
Flaps LDG	85 < IAS < 122

End of procedure.

>> *With v15 GARMIN software and voice alerts (Post-MOD70-0407-00) :*

AURAL WRN 1 CHNL

Indicates that one aural warning alerts channel is not available.

- 1 - Both sides GMA's SPKR button Press
SPKR led ON on available GMA(s)
 - 2 - Volume Adjust to louder level
- End of procedure.*

>> Without v15 GARMIN software (Pre-MOD70-0407-00) :

Oxygen use

1/2

▲ WARNING ▲

Smoking is strictly prohibited any time oxygen system is used. Before using oxygen, remove any trace of oil, grease, soap and other fatty substances (including lipstick, make-up, etc...).



For front seats :

- 1 - Take a mask on the opposite seat side (pilot : R.H. side ; R.H. front passenger : L.H. side). Draw it out of the stowage cup and uncoil tube totally.
- 2 - Press on the red side vanes to inflate the harness.
- 3 - Put the mask onto the face.

If no smokes :

- 4 - 3-position selector NORMAL
100 % as required

In case of smokes :

- 5 - 3-position selector EMERGENCY
- 6 - Don the smoke goggles onto the face.

>> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) :

- 7 - PASSENGER OXYGEN switch ON

>> With PASSENGER OXYGEN switch STBY/DEPLOY
(Post-MOD70-0485-11A) :

- 8 - PASSENGER OXYGEN switch DEPLOY

Continue ►

>> Without v15 GARMIN software (Pre-MOD70-0407-00) :

Oxygen use	2/2
------------	-----

► *Continuing*

- >> *All*
- 9 - Check oxygen flow indicator for the front seats (the blinker is transparent) and for the rear passengers (the blinker is green).
 - 10 - MICRO/MASK switch MASK
 - 11 - Perform an emergency descent To the minimum enroute altitude
- If possible :*
- 12 - Perform an emergency descent To an altitude below 10000 ft

For rear passengers :

- 1 - Take a mask.
- 2 - Uncoil tube totally.
- 3 - Pull on the lanyard cord to take out the lanyard pin.
- 4 - Put the mask onto the face.

End of procedure.

>> With v15 GARMIN software (Post-MOD70-0407-00) :

Oxygen use

1/2

With or without **USE OXYGEN MASK**.

▲ WARNING ▲

Smoking is strictly prohibited any time oxygen system is used. Before using oxygen, remove any trace of oil, grease, soap and other fatty substances (including lipstick, make-up, etc...).



For front seats :

- 1 - Take a mask on the opposite seat side (pilot : R.H. side ; R.H. Front passenger : L.H. side). Draw it out of the stowage cup and uncoil tube totally.
- 2 - Press on the red side vanes to inflate the harness.
- 3 - Put the mask onto the face.

If no smokes :

- 4 - 3-position selector NORMAL
100 % as required

In case of smokes :

- 5 - 3-position selector EMERGENCY
- 6 - Don the smoke goggles onto the face.

>> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) :

- 7 - PASSENGER OXYGEN switch ON

>> With PASSENGER OXYGEN switch STBY/DEPLOY
(Post-MOD70-0485-11A) :

- 8 - PASSENGER OXYGEN switch DEPLOY

Continue ►

>> With v15 GARMIN software (Post-MOD70-0407-00) :

Oxygen use	2/2
------------	-----

► *Continuing*

- >> *All*
- 9 - Check oxygen flow indicator for the front seats (the blinker is transparent) and for the rear passengers (the blinker is green).
 - 10 - MICRO/MASK switch MASK
 - 11 - Perform an emergency descent To the minimum enroute altitude
- If possible :*
- 12 - Perform an emergency descent To an altitude below 10000 ft

For rear passengers :

- 1 - Take a mask.
- 2 - Uncoil tube totally.
- 3 - Pull on the lanyard cord to take out the lanyard pin.
- 4 - Put the mask onto the face.

End of procedure.

Airspeed indicating system failure

Symptoms : erroneous indication in flight.

- 1 - PITOT L HTR switch Check ON
- 2 - PITOT R & STALL HTR switch Check ON

If symptoms persist :

- 3 - ALTERNATE STATIC SOURCE selector Pull thoroughly

If symptoms persist, as well as on the electronic standby instrument on the L.H instrument panel :

- 4 - Perform a precautionary approach maintaining an adequate airspeed.

End of procedure.

Flight into severe icing conditions

Severe icing conditions, particularly freezing rain and freezing drizzle, can be identified by :

- *unusually extensive ice accumulation on the airframe and windshield in areas not normally observed to collect ice,*
- *accumulation of ice on the upper surface of the wing aft of the protected area.*

Procedures for exiting freezing rain or freezing drizzle conditions :

- 1 - Inform ATC to exit severe icing conditions by changing the route or the altitude.
- 2 - Avoid any sudden maneuver on flight controls.

▶ Do not engage the autopilot ◀

If the autopilot is engaged :

- 3 - Hold the control wheel firmly and disengage the autopilot.

If an unusual roll response or uncommanded roll control movement is observed :

- 4 - Angle of Attack Reduce

▶ Do not extend flaps when holding in icing conditions ◀

Operation with extended flaps can result in a reduced wing Angle of Attack, with the possibility of ice forming on the upper surface further aft on the wing than normal, possibly aft of the protected area.

If the flaps are extended :

- 5 - Do not retract them until the airframe is clear of ice.

End of procedure.

FRONT CARGO DOOR

Indicates that front cargo door is open.

On ground :

- 1 - Check and close the door.

In flight :

► Fly the airplane ◀

- 2 - Airspeed Reduce
To minimum available

► Land as soon as practical ◀

End of procedure.

GPU DOOR

Indicates that GPU door is open.

On ground :

- 1 - Check and close the door.

In flight :

▶ Fly the airplane ◀

- 2 - Airspeed Reduce
To minimum available

▶ Land as soon as practical ◀

End of procedure.

IGNITION

Indicates that ignition exciter is running.

1 - IGNITION switch Check position

If weather permits :

2 - IGNITION switch AUTO

► Fly the airplane ◀

• NOTE •

IGNITION switch may be left ON for a long period.

•

End of procedure.

AP ON YD OFF

Indicates that the autopilot is ON while Yaw Damper is OFF, so no automatic rudder trim is available.

1 - Yaw Damper status Check

If necessary :

2 - Yaw Damper status Correct

End of procedure.

Autopilot or electric pitch trim malfunction**▲ CAUTION ▲**

When disconnecting the autopilot after a pitch trim malfunction, hold the control wheel firmly. Up to 30 pounds of force on the control wheel may be necessary to hold the airplane level.



- 1 - AP / TRIM DISC push-button Press and hold
- 2 - AP / TRIMS switch OFF
- 3 - AP / TRIM DISC push-button Release

If necessary :

- 4 - Control wheel Retrim

End of procedure.

Dual GPS/SBAS failure (DR or LOI annunciation on HSI)	1/2
--	-----

LOSS OF GPS/SBAS NAVIGATION DATA

When both GPS/SBAS receivers are inoperative or GPS navigation information is not available or invalid, the GARMIN system will enter one of two modes : Dead Reckoning mode (DR) or Loss Of Integrity mode (LOI). The mode is indicated on the HSI by an amber DR or LOI.

Which mode is active depends on the distance from the destination airport in the active flight plan.

If the LOI annunciation is displayed, revert to an alternate means of navigation appropriate to the route and phase of flight.

In Dead Reckoning mode, the MAP – NAVIGATION MAP will continue to be displayed with a ghosted airplane icon in the center and an amber 'DR' overwriting the icon. Airplane position will be based upon the last valid GPS position, then estimated by Dead Reckoning methods. Changes in true airspeed, altitude, or winds aloft can affect the estimated position substantially. Dead Reckoning is only available in Enroute mode; Terminal and Approach modes do not support DR. Course deviation information will be displayed as an amber CDI on both PFDs and will remain for up to 20 minutes after GPS position data has been lost. The autopilot and/or flight director may be coupled in GPS mode while the system is in Dead Reckoning mode.

Refer to the GARMIN Cockpit Reference Guide for further information.

Revert to an alternate means of navigation appropriate to the route and phase of flight.

If Alternate Navigation Sources (ILS, LOC, VOR, DME, ADF) are available :

- 1 - Navigation USE ALTERNATE SOURCES

Continue ►

Dual GPS/SBAS failure

(DR or LOI) annunciation on HSI)

2/2

► *Continuing*

If no Alternate Navigation Sources are available :

Dead Reckoning (DR) Mode - Active when the airplane is greater than 30 NM from the destination airport :

- 1 - Navigation Use the airplane symbol, magenta course line on the map display and the amber CDI for course information

● NOTE ●

All information normally derived from GPS turns amber. All of this information will become less accurate over time.

TAWS is inoperative.

DR mode uses heading, true airspeed, last known wind data, and the last known GPS position to estimate the airplane current position. DR information will be available for a maximum of 20 minutes.

MAP – TRAFFIC MAP display is not dependent on GPS information.

The position of displayed traffic relative to the airplane symbol on the map is still accurate.

●

Loss Of Integrity (LOI) Mode - Active when the airplane is within 30 NM of departure airport (as calculated from the previous GPS or DR position)

- 1 - Navigation Fly towards known visual conditions, use ATC or other information sources as possible

● NOTE ●

All information derived from GPS or DR will be removed from the displays.

TAWS is inoperative.

The airplane symbol is removed from all maps. The map will remain centered at the last known position. NO GPS POSITION will be annunciated in the center of the map.

●

End of procedure.

GPS approach alarm limits exceeded

During a GPS LPV, LNAV/VNAV, or LNAV+V approach, if the Horizontal or Vertical alarm limits are exceeded, the GARMIN System will downgrade the approach. This will be annunciated in the ALERTS window and by an annunciation change on the HSI from LPV, L/VNAV, or LNAV+V to LNAV. GPS glide path vertical guidance will be removed from the PFD.

The approach may be continued using the LNAV only minimums.

During any GPS approach in which both precision and non-precision alarm limits are exceeded, the GARMIN System will flag the lateral guidance and display a system message ABORT APPROACH loss of navigation.

Immediately upon viewing the message, the unit will revert to Terminal navigation mode alarm limits. If the position integrity is within these limits, lateral guidance will be restored and the GPS may be used to execute the missed approach, otherwise alternate means of navigation must be utilized.

Left PFD failure

▶ Fly the airplane ◀

At takeoff :

- 1 - Fly the airplane manually Using stand-by instruments
- 2 - AP / TRIM DISC push-button Press
To mute aural tone

*In flight :***▲ CAUTION ▲**

In case of ILS approach, don't forget to select LOC2 on CDI source.

Use of reversionary mode will report left PFD information on MFD and disable supplementary functions as stormscope,...

In reversionary mode, the weather radar system automatically switches to standby mode and the weather radar system cannot be controlled. The system remains in standby mode until both displays are restored.



- 3 - Fly the airplane manually Using stand-by instruments
- 4 - AP / TRIM DISC push-button Press
To mute aural tone
- 5 - DISPLAY BACKUP mode Engage on PFD2
- 6 - PFD 1 breaker Check pushed
- 7 - XFR button (on AFCS) Press / to right side
- 8 - Autopilot Use normally

Following systems are lost :

- COM 1, NAV 1, DME 1, XPDR 1
- Radio altimeter, TAS, if installed

▶ Land as soon as possible ◀

- 9 - COM 2, NAV 2, DME 2, XPDR 2 Use
- 10 - COM 2 MIC Select

End of procedure.

AHRS failure	1/2
--------------	-----

Symptoms : Autopilot is disconnected

- On PFD(s) : Comparator window

HDG NO COMP and/or **PIT NO COMP** and/or
ROL NO COMP annunciation(s)

- On PFD(s) : Reversionary sensor window

BOTH ON AHRS1 or **BOTH ON AHRS2** annunciation

Lost systems :

- AHRS1 or AHRS2
- Autopilot (AP)

Systems still operative :

- Flight Director (FD), when engaged again.

Actions :

Autopilot is not operative.

- 1 - AHRS1 and/or AHRS2 breaker Check pushed

If **BOTH ON AHRS1** or **BOTH ON AHRS2** annunciation

is associated to

HDG NO COMP and/or **PIT NO COMP** and/or
ROL NO COMP annunciation(s) :

- 2 - Fly the airplane manually.

If pilot wishes :

- 3 - FD default mode Engage
PIT and ROL
- 4 - FD specific modes Engaged as desired
HDG, NAV, ALT, ...

- 5 - Fly the airplane manually to follow Command Bars.

End of procedure ■

Continue ►

AHRS failure	2/2
--------------	-----

► *Continuing*

If all annunciations **HDG NO COMP**, **PIT NO COMP**
ROL NO COMP go off, refer to following condition.

If **BOTH ON AHRS1** or **BOTH ON AHRS2** annunciation
not associated to

HDG NO COMP and/or **PIT NO COMP** and/or

ROL NO COMP annunciation(s) :

- 6 - PFD1 and PFD2 SENSOR softkeys Press
- 7 - AHRS1 on PFD1 and/or AHRS2 on PFD2 Reset
- 8 - **BOTH ON AHRS1** or **BOTH ON AHRS2**
annunciation Check OFF
- 9 - Autopilot Use normally
As desired

End of procedure.

ADC failure

Symptoms :

- On PFD(s) : Comparator window

IAS NO COMP and/or **ALT NO COMP** annunciation(s)

- On PFD(s) : Reversionary sensor window

BOTH ON ADC1 or **BOTH ON ADC2** annunciation

Lost systems :

- ADC1 or ADC2

Actions :

Autopilot is still operative.

- 1 - ADC 1 and/or ADC 2 breaker Check pushed

If **BOTH ON ADC1** or **BOTH ON ADC2** annunciation

is associated to

IAS NO COMP and/or **ALT NO COMP** annunciation(s)

- 2 - No action required.

End of procedure ■

If all annunciations **IAS NO COMP** , **ALT NO COMP** go off,
refer to following condition.

If **BOTH ON ADC1** or **BOTH ON ADC2** annunciation

not associated to

IAS NO COMP and/or **ALT NO COMP** annunciation(s)

- 3 - PFD1 and PFD2 SENSOR softkeys Press

- 4 - ADC1 on PFD1 and/or ADC2 on PFD2 Reset

- 5 - **BOTH ON ADC1** or **BOTH ON ADC2**

annunciation Check OFF

End of procedure.

MFD failure

Lost system :

- MFD

Actions :

- 1 - L.H. DISPLAY BACKUP button Press
- 2 - MFD breaker Check pushed

End of procedure.

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Section 4

Normal procedures

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4.1 - General

This section provides procedures for the conduct of normal operation of TBM airplane.

The first part of this section lists the normal procedures required as a check list.

The amplified procedures are developed in the second part of the section.

The normal procedures for optional systems are given in section 9, Supplements of the POH.

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4.2 - Airspeeds for normal operation

Conditions :

- Takeoff weight : 7394 lbs (3354 kg)
- Landing weight : 7024 lbs (3186 kg)

Rotation airspeed (V_R) :	
- Flaps TO	90 KIAS
Best rate of climb speed (V_Y) :	
- Landing gear and flaps UP	124 KIAS
Best angle of climb speed (V_X) :	
- Landing gear and flaps UP	100 KIAS
Maximum speed :	
- Flaps TO	178 KIAS
- Flaps LDG	122 KIAS
Maximum airspeed with landing gear down	178 KIAS
Maximum landing gear operating airspeeds	
- Extension	178 KIAS
- Retraction	150 KIAS
Approach airspeed :	
- Flaps LDG	85 KIAS
Maximum operating speed (V_{MO})	266 KIAS
Glide speed (maximum L / D ratio)	
- Landing gear and flaps UP	120 KIAS

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4.3 - Check-list procedures

Initial inside inspection and outside inspection performed.
OXYGEN cylinder open.

Inside inspection

1/2

- 1 - Cabin door and pilot door, if installed Closed / Locked
- 2 - Baggage Stowed
- 3 - EMERGENCY EXIT pin Removed
- 4 - Seat, pedals, harness Adjust / Lock
- >> *With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) :*
- 5 - PASSENGER OXYGEN OFF
- >> *With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A) :*
- 6 - PASSENGER OXYGEN STBY
- >> *All*
- 7 - OXYGEN ON
- 8 - Crew oxygen masks Test
- 9 - EXT LIGHTS All OFF
- 10 - INT LIGHTS All OFF
- 11 - Crash lever Down
- 12 - STARTER OFF
- 13 - IGNITION AUTO
- 14 - AUX BP OFF
- 15 - FUEL SEL MAN
- 16 - AP / TRIMS OFF
- 17 - CB LIGHTS OFF
- 18 - MICRO / MASK MICRO / Guarded
- 19 - DE ICE SYSTEM All OFF

Continue ►

Inside inspection	2/2
-------------------	-----

► *Continuing*

- 20 - INERT SEP OFF
- 21 - PARK BRAKE Reset / ON
- 22 - LANDING GEAR DN
- 23 - MAN OVRD Full backward (notched)
- 24 - THROTTLE CUT OFF
- 25 - FUEL TANK SELECTOR Open / L or R
- 26 - A/C OFF
- 27 - BLEED OFF / RST
- 28 - HOT AIR FLOW Fully turned to the right
- 29 - DUMP NORM / Guarded
- 30 - ALTERNATE STATIC SOURCE Pushed
- 31 - EMERGENCY RAM AIR Pushed
- 32 - ESS BUS TIE NORM / Guarded
- 33 - Breakers All pushed
- 34 - Landing gear emergency pump handle Check

End of procedure.

Before starting engine

- 1 - Crash lever Up
- 2 - ATIS Copied
- 3 - Start clearance As required
- 4 - SOURCE BATT or GPU
- 5 - GENERATOR MAIN
- 6 - Audio alarms Test
- 7 - DE ICE SYSTEM lights Test
- 8 - LANDING GEAR LIGHTS / CHECK DOWN Test
- 9 - MFD Initialize
- 10 - Fuel on board Check
- 11 - Residual ITT Check

If residual ITT > 150°C :

- 12 - Perform procedure Motoring
Refer to procedure hereafter
- 13 - VOLTS : BATT > 24.5 V / GPU ~ 28 V Check
- 14 - CAS Check

End of procedure.

Motoring (if residual ITT > 150°C)

- 1 - IGNITION OFF
- 2 - AUX BP ON
- 3 - **AUX BOOST PMP ON** Check ON
- 4 - Propeller area Clear
- 5 - STARTER ON
2 sec then OFF

After 30 seconds maximum :

- 6 - STARTER ABORT
Then OFF
- 7 - AUX BP OFF

End of procedure.

Engine start

▲ **CAUTION** ▲

After aborted engine starts, wait :
1 min / 5 min / 30 min before 2nd / 3rd / 4th new engine start.



- 1 - IGNITION AUTO
- 2 - AUX BP ON
- 3 - **AUX BOOST PMP ON** Check ON
- 4 - Propeller area Clear
- 5 - STARTER ON
2 sec then OFF

When Ng around 13 % :

- 6 - THROTTLE LO-IDLE
- 7 - ITT, Ng, OIL °C and OIL PSI Monitor

ITT	Maximum 1000°C for 5 sec 870°C for 20 sec
Ng	30 % before 30 sec 50 % before 1 min

When

- Ng > 50 % and,
- 1 minute max :
- 8 - Starter Check OFF automatically
End of procedure.

After engine start with GPU

- 1 - SOURCE BATT
- 2 - GPU Disconnect
- 3 - **GPU DOOR** Check OFF

End of procedure.

After engine start

- 1 - THROTTLE LO-IDLE ► Flight IDLE
- 2 - Ng Check 70 % ± 2 %
- 3 - OIL °C and OIL PSI Check
- 4 - AUX BP AUTO
- 5 - FUEL SEL AUTO
- 6 - SHIFT Test
- 7 - AP / TRIMS ON

If BATT < 80 amps :

- 8 - GENERATOR ST-BY / Test
- 9 - GENERATOR MAIN
- 10 - CAS Check
- 11 - BLEED AUTO

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

- 12 - A/C AUTO
- 13 - PRES MODE AUTO
- 14 - CONTROL As required

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

- 15 - A/C As required
- 16 - MODE As required

End of procedure.

Before taxiing

- 1 - Stand-by instruments Check
- 2 - DE ICE SYSTEM Test
- 3 - INERT SEP ON
- 4 - Flight controls Check
- 5 - TRIMS Test
- 6 - FLAPS UP
- 7 - MFD
 - FPL Set
 - LFE Set / Check
 - WX RADAR STBY
- 8 - THROTTLE Feather twice
- 9 - EIS Check
- 10 - CAS Check
- 11 - TAXI lights ON

End of procedure.

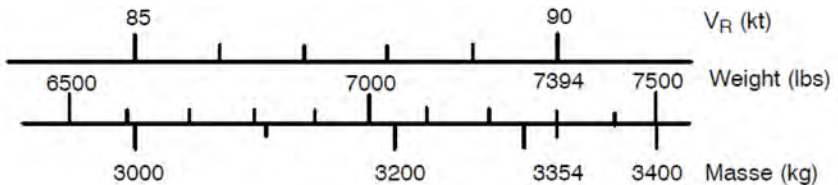
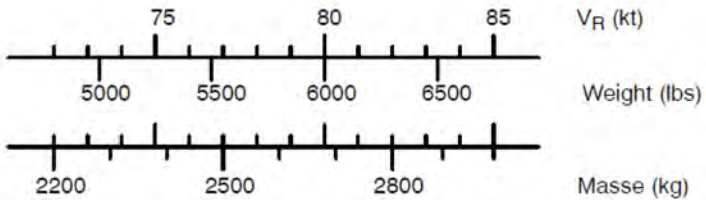
Before line up

- 1 - LDG lights ON
- 2 - NAV ON
- 3 - STROBE ON
- 4 - IGNITION As required
AUTO or ON
- 5 - AUX BP AUTO
- 6 - FUEL SEL AUTO
- 7 - DE ICE SYSTEM As required
- 8 - PITOT L / PITOT R & STALL HTR ON
- 9 - INERT SEP ON
- 10 - TRIMS TO
- 11 - FLAPS TO
- 12 - A/C As required
- 13 - BLEED AUTO
- 14 - LFE Check
- 15 - FUEL gages Check imbalance
- 16 - BATT Check below **50 amps**
- 17 - EIS Check
- 18 - CAS Check
- 19 - Altimeters setting As required
- 20 - Instruments departure setting Check
- 21 - SID Set
- 22 - ALT SEL Set
- 23 - XPDR Set

End of procedure.

Normal takeoff

- 1 - ADI, HSI, headings Check
- 2 - PROP RPM Green sector
- 3 - Brakes Release
- 4 - TRQ 100 %
- 5 - Rotation airspeed



- 6 - Attitude 10° Up

When vertical speed is positive :

- 7 - Brakes Apply
- 8 - LANDING GEAR UP

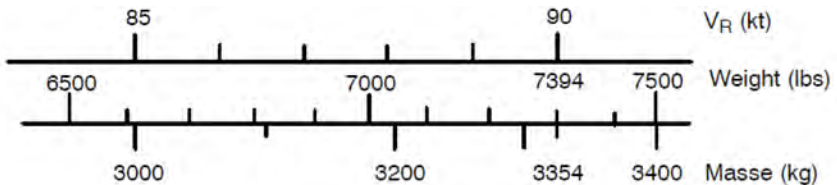
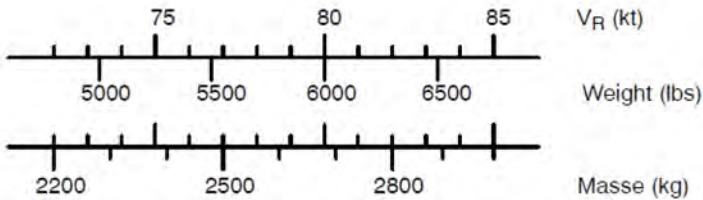
When airspeed above 115 KIAS :

- 9 - FLAPS UP

End of procedure.

Short takeoff

- 1 - ADI, HSI, headings Check
- 2 - PROP RPM Green sector
- 3 - TRQ 100 %
- 4 - Brakes Release
- 5 - Rotation airspeed



Weight < 6579 lbs (2984 kg) :

- 6 - Attitude 15° Up

Weight > 6579 lbs (2984 kg) :

- 7 - Attitude 12.5° Up

When vertical speed is positive :

- 8 - Brakes Apply
- 9 - LANDING GEAR UP

When airspeed above 115 KIAS :

- 10 - FLAPS UP

End of procedure.

After takeoff

- 1 - LANDING GEAR Check UP
- 2 - FLAPS Check UP
- 3 - TRQ Check max 100 %
- 4 - EIS Check
- 5 - CAS Check
- 6 - DE ICE SYSTEM As required
- 7 - INERT SEP As required

End of procedure.

Climb

- 1 - ALT SEL Check
- 2 - Altimeters setting As required
- 3 - Autopilot Check
- 4 - TRQ adjustment / ITT / Ng Check
- 5 - EIS Check
- 6 - CAS Check
- 7 - WX RADAR As required
- 8 - Pressurization Check
- 9 - FUEL gages Check
- 10 - AMPS / VOLTS Check
- 11 - DE ICE SYSTEM As required
- 12 - INERT SEP As required
- 13 - LDG lights As required

End of procedure.

Cruise

- | | | |
|------|---------------------------------|-------------|
| 1 - | Altimeters setting | Check |
| 2 - | Autopilot | Check |
| 3 - | TRQ adjustment / ITT / Ng | Check |
| 4 - | EIS | Check |
| 5 - | CAS | Check |
| 6 - | Pressurization | Check |
| 7 - | FUEL gages | Check |
| 8 - | AMPS / VOLTS | Check |
| 9 - | DE ICE SYSTEM | As required |
| 10 - | INERT SEP | As required |
| 11 - | LDG lights | OFF |
| 12 - | Top of descent | Computed |

End of procedure.

Before descent

- 1 - Briefing before approach Completed
- 2 - Altimeters setting Check
- 3 - Pressurization Check
- 4 - LFE Check
- 5 - FUEL gages Check
- 6 - AMPS / VOLTS Check
- 7 - DE ICE SYSTEM As required
- 8 - INERT SEP As required

End of procedure.

Approach

- | | | |
|-----|--------------------------------|-------------|
| 1 - | Altimeters setting (QNH) | Set / Check |
| 2 - | Minimums | Set / Check |
| 3 - | COM / NAV / GPS | Set / Check |
| 4 - | Pressurization | Check |
| 5 - | LFE | Check |
| 6 - | FUEL gages | Check |
| 7 - | AMPS / VOLTS | Check |
| 8 - | DE ICE SYSTEM | As required |
| 9 - | INERT SEP | ON |

Below FL 100 :

- | | | |
|------|------------------|----|
| 10 - | LDG lights | ON |
|------|------------------|----|

End of procedure.

Final approach (in GS) or downwind leg (VMC)

- 1 - LDG lights ON
- 2 - LANDING GEAR DN
Check 3 green
- 3 - FLAPS TO

End of procedure.

Short final (\approx 500 ft)

- 1 - LANDING GEAR Check
DN and 3 green
- 2 - FLAPS LDG
- 3 - AP / YD Disconnect
End of procedure.

Runway clear

- 1 - TAXI light ON
- 2 - NAV As required
- 3 - STROBE As required
- 4 - DE ICE SYSTEM As required
- 5 - TRIMS Reset to TO
- 6 - FLAPS UP
- 7 - A/C As required
- 8 - XPDR Check
- 9 - WX RADAR Check

End of procedure.

Shutdown

- 1 - PARK BRAKE Set / ON
- 2 - EXT LIGHTS All OFF
- 3 - INT LIGHTS As required
- 4 - OXYGEN OFF
- 5 - FUEL SEL MAN
- 6 - AP / TRIMS OFF
- 7 - A/C OFF
- 8 - BLEED OFF / RST
- 9 - THROTTLE Flight IDLE
For 2 min
- 10 - THROTTLE LO-IDLE
For 15 sec
- 11 - THROTTLE CUT OFF
- 12 - INERT SEP OFF
- 13 - **AUX BOOST PMP ON** Check ON
- 14 - AUX BP OFF
- 15 - GENERATOR OFF

When inertial separator is retracted, after approximately 40 sec :

- 16 - SOURCE OFF
- 17 - Crash lever Pull down
- 18 - Stand-by instruments OFF
- 19 - Oxygen cylinder (R.H. Karman) Close

● NOTE ●

Within 10 minutes following the engine shutdown, check engine oil level.
Refer to chapter 8.7 Oil level check.

●

End of procedure.

Intentionally left blank

4.4 - Amplified procedures

Preflight inspection

1/16

The preflight inspection procedure is based on a scanning method.

It is divided in 6 subparts to cover all items of the preflight - see figure 4.4.1

- I Initial inside inspection
- II Cabin
- III L.H. Wing
- IV Fuselage forward section
- V R.H. Wing
- VI Fuselage rear section / Empennages

▲ WARNING ▲

During outside inspection, visually check inspection doors and airplane general condition. Check for systems and parts attachments / deflections / leaks / cracks / deteriorations / non-obstructions / nicks / numbers / free movements / position.

In cold weather, remove even small accumulations of frost, ice or snow from wing, tail and control surfaces.

In case of night flight, check good operation of all navigation lights, landing lights, strobe lights and make sure that an emergency lamp is on board.

If icing conditions are foreseen, particularly check good functioning of all electrical and pneumatic ice protection systems.

Check that type and quantity of fuel used for refueling are correct.

Remove covers on : pitots (2), static ports (3), engine air inlet and propeller locking (1).



Continue ►

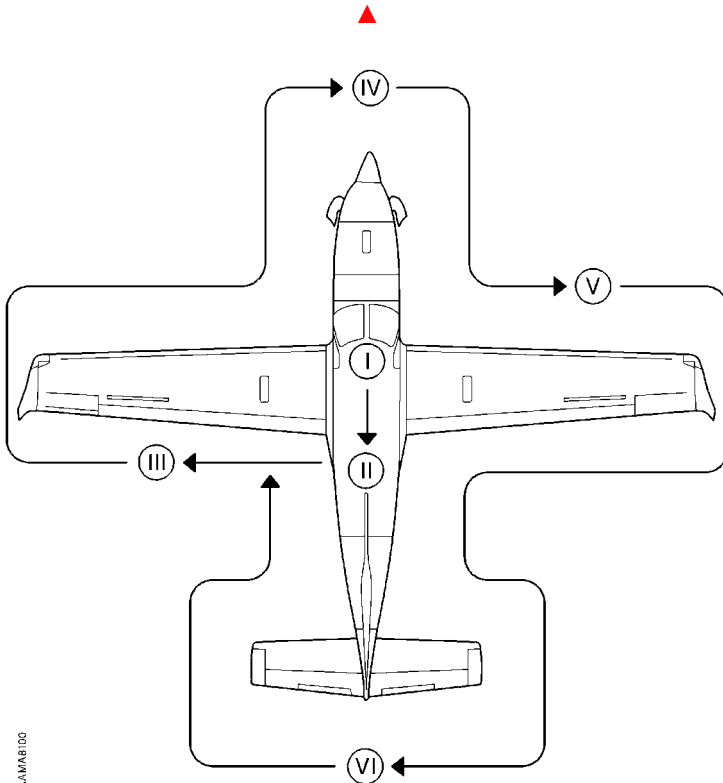
Preflight inspection

2/16

► *Continuing*

▲ WARNING ▲
Remove tie-downs.

Refer to section 8 for quantities, products and specifications of products and materials currently used.



14053001AA-AMAB-00

Figure 4.4.1 - Preflight inspection

Continue ►

Preflight inspection

3/16

► *Continuing*

Initial inside inspection

Cockpit (1)

▲ **CAUTION** ▲

When engine is shut down, do not set the PROP DE ICE switch to ON, damage to the propeller blades could result.



- 1 - DE ICE SYSTEM panel All OFF
- 2 - MICRO/MASK switch MICRO / Guarded
- 3 - Flight controls lock Removed / Stowed

● **NOTE** ●

The flight controls lock is normally stowed in the front cargo compartment with the towing bar and the blanking covers.



- 4 - Flight controls deflections Check
- 5 - PARK BRAKE ON
- 6 - LANDING GEAR lever DN

Engine controls

- 7 - MAN OVRD control Backward

▲ **CAUTION** ▲

When the engine is shut down, the throttle must not be moved into the reverse area as a lack of hydraulic pressure prevents movement into reverse range. Trying to force the mechanism will cause damage.



- 8 - THROTTLE CUT OFF
- 9 - FLAPS lever UP
- 10 - FUEL TANK SELECTOR L or R

Continue ►

Preflight inspection	4/16
----------------------	------

► *Continuing*

Open door of emergency landing compartment to check LANDING GEAR emergency control.

- 11 - Lever Pushed down
- 12 - By-pass selector Fully depressed
- 13 - Door In place

● NOTE ●

By-pass selector must be pushed at its maximum stop, so as to have the door in place.



- 14 - BLEED switch OFF / RST
- 15 - A/C switch OFF
- 16 - DUMP switch NORM / Guarded
- 17 - ALTERNATE STATIC SOURCE selector Pushed
- 18 - EMERGENCY RAM AIR control knob Pushed
- 19 - Breakers panel All breakers checked
- 20 - ELT switch ARM / OFF
- 21 - AP / TRIMS switch OFF

FUEL panel

- 22 - FUEL SEL switch MAN
- 23 - AUX BP switch OFF

ENGINE START panel

- 24 - IGNITION switch AUTO or OFF

● NOTE ●

The IGNITION switch is normally selected to AUTO. This ensures ignition, whenever the STARTER switch is set to ON.



Continue ►

Preflight inspection

5/16

► *Continuing*

25 - STARTER switch OFF

● NOTE ●

If not, starter is going to operate as soon as SOURCE selector is moved to BATT or GPU (if connected).

●

ELECTRIC POWER panel

26 - Crash lever Up

27 - GENERATOR selector MAIN

28 - SOURCE selector OFF

29 - ACCESS lighting Check
To ensure that the fuse of the BATT BUS operates correctly

30 - INT LIGHTS panel All OFF

31 - EXT LIGHTS panel All OFF

32 - OXYGEN switch OFF

>> *With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) :*

33 - PASSENGER OXYGEN switch OFF

>> *With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A) :*

34 - PASSENGER OXYGEN switch STBY

>> *All*

35 - Emergency lighting Check

▲ CAUTION ▲

Before selecting source, check position of ignition and starter switches.

▲

36 - IGNITION switch AUTO or OFF

37 - STARTER switch OFF

38 - LANDING GEAR lever DN

Continue ►

Preflight inspection	6/16
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► *Continuing*

- 39 - SOURCE selector BATT or GPU
- 40 - Standby instrument battery indicator symbol Not displayed

If a battery symbol appears on the standby instrument display, airplane takeoff is not allowed until the situation is resolved. Refer to the battery details in the standby instrument Pilot's guide for further information.

If BATT source :

- 41 - Voltage Check > 24.5 volts

● NOTE ●

If not, use a GPU or charge battery. This minimum voltage is not an absolute guarantee for a correctly charged battery. It is recommended to use a GPU in cold weather, when airplane has been stopped more than 3 hours at a temperature below - 10°C (+ 14°F).



If GPU source :

▲ CAUTION ▲

Low voltage (around 24.5 V) may indicate that only the battery is powering the airplane and not the pair GPU + battery.

Make sure that a GPU is connected and powering the airplane.



- 42 - Voltage Check ≈ 28 volts

● NOTE ●

If using a GPU, ensure that it provides a 28-volt regulated voltage, with negative on earth, as well as it supplies 800 amps minimum and 1000 amps maximum. See placard located near ground power receptacle door.



EXT LIGHTS panel

- 43 - OFF/TAXI/LDG switch OFF
- 44 - STROBE switch ON
- 45 - NAV switch ON

Continue ►

Preflight inspection	7/16
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► *Continuing*

DE ICE SYSTEM panel

46 - All switches OFF

47 - ICE LIGHT switch ON

48 - From outside the airplane, check operation of all lights and stall warning alert.

Reentering the airplane

49 - EXT LIGHTS panel All OFF

>> *With HORN TEST push-button (Pre-MOD70-0463-92) :*

50 - HORN TEST push-button Press

>> *With centralized TEST push-button (Post-MOD70-0463-92) :*

51 - TEST push-button Press

>> *All :*

52 - CAS display Check

53 - Left and right FUEL quantities Check

54 - FLAPS lever LDG

LANDING GEAR panel

55 - Warning lights Check 3 green ON

56 - LIGHT TEST push-button Press

Check all lights flashing

DE ICE SYSTEM panel

▲ WARNING ▲

Do not touch pitots nor stall warning vane. They could be hot enough to burn skin.



57 - PITOT L HTR switch ON

58 - **PITOT HT ON L** Check ON

Continue ►

Preflight inspection	8/16
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► *Continuing*

59 - PITOT R & STALL HTR switch ON

• NOTE •

Correct operation of pitot (PITOT L and R) tube heating elements and of stall aural warning system (STALL HTR) is indicated by display of corresponding CAS message, when control switches are ON.

•

60 - **PITOT HT ON L-R** Check ON

61 - **STALL HEAT ON** Check ON

62 - PITOT L HTR switch OFF

63 - PITOT R & STALL HTR switch OFF

64 - Crash lever Pull down

Cabin (II)

65 - Cabin fire extinguisher Pressure / Attachment

66 - Seats / belts Check

67 - Windows General condition / No crack

68 - Emergency exit Closed / Locked

69 - Anti-theft safety Removed / Stowed

Continue ►

Preflight inspection

9/16

► *Continuing*

70 - Baggage compartment Straps in place

>> *6-seat accommodation*

71 - Partition net General condition / In place

>> *4-seat accommodation and baggage transportation*

72 - Large net or small net General condition / In place

>> *All*

73 - Doors operation Check

74 - Stairs condition Condition / Play

Outside inspection

The preflight inspection described in figure 4.4.1 is recommended before each flight.

● NOTE ●

If a preflight inspection is performed just after the engine shutdown, be careful because the leading edge of engine air inlet, as well as exhaust stubs may be very hot.

●

If the airplane was in long term storage or if it has undergone major maintenance or if it has been used from emergency airfields, a thorough outside inspection is recommended.

When the airplane is stored outside, the use of the flight control lock and blanking covers is recommended. Propeller should be tied down to prevent rotation without oil pressure.

When the airplane is stored for extended periods of time, a thorough preflight inspection is recommended. Particular attention should be paid to possible blockages in airspeed sensing lines, foreign objects in engine intake and exhaust stubs and water contamination of the fuel system.

Continue ►

Preflight inspection	10/16
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► *Continuing*

L.H. wing (III)

75 - Flap Condition / Play
Also inspect the lower surface, as well as flap fairing, where pebbles (and even ice in case of slush on the runway) may have accumulated.

76 - Aileron and trim / Spoiler Condition / Free movement / Deflection
● NOTE ●
Ensure there are no foreign objects in the spoiler recess. When ailerons are in the neutral position, it is normal that spoilers are lightly extended at upper surface.

77 - Trailing edge static discharger Condition / Number / Attachment

78 - Winglet / nav. lights / strobe / landing light /
recognition light / taxi light Condition

79 - OAT probe Condition

80 - Fuel tank cap Closed / Locked
● NOTE ●
Fuel tank caps must be tight (which is characterized by a consequent exertion to lock and unlock them) to avoid water infiltration in case of rain on ground, and to avoid fuel loss in flight.

81 - Fuel tank air vent Unobstructed
● NOTE ●
Air vent is not likely to be obstructed by ice or water, as it is located in a wing lower surface recess.

Continue ►

Preflight inspection	11/16
-----------------------------	--------------

► *Continuing*

- 82 - Left pitot Condition
- 83 - Wing lower surface No leak
 - 84 - Check fuel tank access doors for leaks.
 - 85 - Check for surface damage.
- 86 - Wing deicer boots Condition / Attachment

● NOTE ●

Care must be taken when refuelling the airplane to avoid damaging the wing deicer boots. A protective apron should be used if possible.

●

- 87 - Fuel tank drain (two on each wing) Drain
Fuel free of water and contamination

● NOTE ●

In case of water in fuel system, drain it carefully using the four drain valves of tank sumps, and the fuel filter drain valve, till every trace of water or deposit has disappeared.

A long term storage of the airplane causes water accumulation in fuel, which absorbs additive. This phenomenon occurs when an excessive quantity of water accumulates in fuel tank sumps. Refer to section 8 for servicing operations relative to fuel additives.

●

L.H. main LANDING GEAR

- 88 - Shock absorber Check
- 89 - Doors Check
- 90 - Tire Check
- 91 - Wheel well Check

Continue ►

Preflight inspection 12/16

► *Continuing*

● **NOTE** ●

If airplane has been used from muddy airfields or in snow, check wheel wells to make sure they are clean and not obstructed.

Check frequently all landing gear retraction mechanism components, shock-absorbers, tires and brakes. This is particularly important for airplanes used from hilly fields.

Improperly serviced or worn shock-absorbers may result in excessive loads being transmitted to the airplane structure during ground operations. Without passengers and baggages on board, the unpainted surface of the main gear shock absorber tube must be visible about :

- 55 mm (2.17 in) of minimum height with half tank,
- 40 mm (1.57 in) of minimum height with full tanks.

●

Fuselage forward section (IV)

Forward compartment

- 92 - Inside Check
- 93 - Door Close / Lock
- 94 - GPU door Closed
If not used
- 95 - Fuel circuit drain Drain
Fuel free of water and contamination

▲ **WARNING** ▲

If the clogging indicator is extended, red collar visible, the flight is not authorized.

▲

- 96 - Filter contamination indicator (clogging indicator) Check
- 97 - L.H. exhaust stub Condition / No cracks

Continue ►

Preflight inspection

13/16

► *Continuing*

● NOTE ●

Inspect if possible pressure port located inside exhaust stub. A missing port or a cracked port may hinder correct operation of continuous heating of air inlet lip.

●

98 - Upper engine cowls Open

For the first flight of the day :

99 - Oil cap Closed / Locked

100 - Engine oil level Check

101 - Fuel pipes No leak, deterioration, wear

102 - Engine cowls Condition
Closed / Locked

Air inlets

103 - Main No cracks - Unobstructed

● NOTE ●

Check for no cracks, which are sometimes put in evidence by traces of soot resulting from exhaust gases.

●

104 - Lateral / upper Unobstructed

● NOTE ●

Lateral air inlets, which supply air conditioning system and oil cooler, are provided with blanking covers. It is not the case for upper air inlets of RAM AIR system (circular grille located in front of R.H. windshield) and of vapor cycle cooling system (two rectangular grilles located forward of the circular grille).

●

Continue ►

Preflight inspection	14/16
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► *Continuing*

105 - Propeller and spinner No nicks, cracks or oil leaks / Attachment

● NOTE ●

In case of operation from contaminated runways, it is necessary to carefully examine propeller blades, where traces of abrasion may be found. Propeller damage may reduce blade life time and degrade performance. Any propeller damage should be referred to maintenance personnel.



Nose gear

- 106 - Shock absorber Check
- 107 - Doors Check
- 108 - Tire Check
- 109 - Wheel well Check

● NOTE ●

Without passengers and baggages on board, the unpainted surface of the nose gear shock absorber tube must be visible about :
57 mm (2.22 in) of minimum height with full tanks,
63 mm (2.46 in) of minimum height with half tank.



● NOTE ●

Crush or relieve the shock absorber one time or twice before the inspection to remove possible sticking.



In case of doubt, request a check of the shock absorber pressure.

110 - R.H. exhaust stub Condition / No cracks

R.H. wing (V)

Additional remarks are identical to those of L.H. wing.

111 - Fuel tank drain (two on each wing) Drain
Fuel free of water and contamination

Continue ►

Preflight inspection	15/16
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► *Continuing*

R.H. main LANDING GEAR

- 112 - Shock absorber Check
- 113 - Doors Check
- 114 - Tire Check
- 115 - Wheel well Check
- 116 - Wing deicer boots Condition / Attachment
- 117 - Stall warning Condition / Deflection
- 118 - Wing lower surface No leaks
- 119 - Fuel tank cap Closed / Locked
- 120 - Fuel tank air vent Unobstructed
- 121 - Right pitot Condition
- 122 - Winglet / nav. light / strobe / landing light /
recognition light / taxi light Condition
- 123 - Trailing edge static discharger Condition / Number / Attachment
- 124 - Aileron / spoiler Condition / Free movement / Deflection
- 125 - Flap Condition / Play

Rear R.H. karman

- 126 - Oxygen cylinder Open
- 127 - Oxygen pressure Check
- 128 - Confirm OXYGEN quantity in regards with the expected flight.
- 129 - Oxygen pressure Check

Fuselage rear section / empennages (VI)

Check that outside handle of emergency exit is flush with door skin.

- 130 - ELT ARM / OFF

Continue ►

Preflight inspection	16/16
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► *Continuing*

131 - ELT door Closed / Locked

● NOTE ●

Access to ELT is possible through an inspection door located on R.H. side of fuselage rear section.

●

132 - Static pressure ports Clean

133 - Ventral fins Condition / Attachments

● NOTE ●

Ventral fins are made of two parts (one fixed part and one removable part with rear lower inspection door). Check that these two parts are connected by the locking roller.

●

134 - Inspection door under fuselage Attachments - Closed

135 - Horizontal stabilizer deicer boots (R.H. side) Condition / Attachments

136 - Elevator and trim Condition / Deflection free movement / Trim position

● NOTE ●

To check the deflection, hold the two half-elevators near fuselage, inside both elevator trims to avoid stresses.

●

137 - Static dischargers Condition

138 - Vertical stabilizer deicer boots Condition / Attachments

139 - Rudder and trim Condition / Trim position

140 - Static dischargers Condition

141 - Tail cone / nav. lights / strobe Condition

142 - Static pressure ports Clean

End of procedure.

Inside inspection

1/4

After completion of preflight inspection. Initial inside inspection and outside inspection performed.

- 1 - Cabin door and pilot door, if installed Closed / Locked
- 2 - Baggage Stowed
- 3 - EMERGENCY EXIT pin Removed
- 4 - Seats, pedals, harness Adjust / Lock

▲ **CAUTION** ▲

It is mandatory to adjust seats in fore-aft movement when seat is in maximum high permissible position, to avoid interference between side upholstery panel and seat housing in low and intermediate positions.



Pilot seat and R.H. front seat, if occupied Adjust

● **NOTE** ●

Adjust seats and harnesses, so as to permit access to flight controls. The pilot at L.H. station must be able to easily reach A/C and PRESSURIZATION or ECS panel.



- 5 - Height adjustment Max. UP
- 6 - Fore and aft adjustment Adjust and check locking
- 7 - Height adjustment Adjust
- 8 - L.H and R.H. pedals Adjust
- 9 - Pilot and passengers belts and harnesses Fasten

● **NOTE** ●

Check for pilot and passengers correct locking of belt buckles, as well as automatic locking of shoulder harness by exerting a rapid pull on the latter.



Continue ►

Inside inspection	2/4
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► *Continuing*

>> *With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) :*

10 - PASSENGER OXYGEN switch OFF

>> *With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A) :*

11 - PASSENGER OXYGEN switch STBY

>> *All*

12 - OXYGEN switch ON

● NOTE ●

Make sure to set on OFF (Pre-MOD70-0485-11A) or STBY (Post-MOD70-0485-11A) the PASSENGER OXYGEN switch before setting the OXYGEN switch to ON to avoid passengers mask deployment.



13 - **OXYGEN** Check OFF

If **OXYGEN** is ON :

14 - Open isolation valve of the oxygen cylinder in R.H. Karman.

15 - Crew oxygen masks Test

● NOTE ●

Press push-button PRESS TO TEST : the blinker shall turn red momentarily, then turns transparent.



16 - EXT LIGHTS panel All OFF

17 - INT LIGHTS panel All OFF

18 - DIMMER switch OFF

19 - CABIN switch OFF

20 - ACCESS switch OFF

21 - PANEL rheostat Fully turned to the left

22 - All lights OFF

Continue ►

Inside inspection	3/4
-------------------	-----

► *Continuing*

- 23 - Crash lever Down
- 24 - STARTER switch OFF

● NOTE ●

If not, starter is going to operate as soon as SOURCE selector is positioned on BATT or GPU.



- 25 - IGNITION switch AUTO

● NOTE ●

The IGNITION switch is normally selected to AUTO. This ensures ignition, whenever the starter is activated.



- 26 - AUX BP switch OFF
- 27 - FUEL SEL switch MAN
- 28 - AP / TRIMS switch OFF
- 29 - A/C switch OFF
- 30 - CB LIGHTS switch OFF
- 31 - MICRO / MASK switch MICRO / Guarded
- 32 - DE ICE SYSTEM panel All OFF
- 33 - INERT SEP switch OFF
- 34 - PARK BRAKE Reset / ON

● NOTE ●

PARK BRAKE appearance does not indicate that parking brake is set. For that, press on brake pedals before turning brake selector to the right.



- 35 - LANDING GEAR lever DN
- 36 - DUMP switch NORM / Guarded
- 37 - BLEED switch OFF / RST

Continue ►

Inside inspection	4/4
-------------------	-----

► *Continuing*

- 38 - HOT AIRFLOW distributor Fully turned to the right
- 39 - Pitch trim wheel Check

▲ CAUTION ▲

Make sure that MAN OVRD control is backward to avoid
overtemperature risks at start.



- 40 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into
the reverse area.



- 41 - THROTTLE CUT OFF
- 42 - FUEL TANK SELECTOR Open / L or R
- 43 - ALTERNATE STATIC SOURCE selector Normal / Pushed
- 44 - EMERGENCY RAM AIR Closed / Pushed
- 45 - ESS BUS TIE switch NORM / Guarded
- 46 - Breakers All pushed
- 47 - EMERGENCY LANDING GEAR lever Check

End of procedure.

Before starting engine

1/3

Check that the weight and balance are within the correct limits. Brief passengers about use of seat belts and the emergency oxygen system, as well as opening the access door and the emergency exit.

- 1 - Preflight inspection Completed
- 2 - Crash lever Up
- 3 - ATIS Copied
- 4 - Start clearance As required
- 5 - SOURCE selector BATT (battery start) or GPU (GPU start)

If one screen (L or R PFD, or MFD) is missing :

- 6 - SOURCE selector OFF
- 7 - Wait for 30 seconds
- 8 - SOURCE selector BATT (battery start) or GPU (GPU start)

If GPU use :

- 9 - **GPU DOOR** Check ON
- 10 - Voltmeter Check 28 Volts \pm 0.5 Volt

• NOTE •

Voltage is higher than 24.5 Volts which corresponds to the voltage in case of battery use.

•

If battery use :

- 11 - Battery voltage Check > 24.5 V

If battery voltage < 24.5 V :

- 12 - Ask for a GPU and be ready to a GPU start.

- 13 - GENERATOR selector MAIN
- 14 - **MAIN GEN** Check ON
- 15 - Audio alarms Test

Continue ►

Before starting engine 2/3

► *Continuing*

- 16 - DE ICE SYSTEM lights Test
- 17 - DUMP switch NORM / Guarded
- 18 - LANDING GEAR light / CHECK DOWN Test
- 19 - MFD Initialize
- 20 - Fuel onboard Check
 - Quantity Check
 - FUEL TANK SELECTOR L or R
 - FUEL SEL switch AUTO
 - **AUTO SEL** Check OFF
 - SHIFT push-button Press
The selector changes tank
On ground, observe a tank change every 75 seconds

- 21 - Residual ITT Check

If residual ITT > 150°C :

- 22 - Perform procedure Motoring
Refer to this chapter

● **NOTE** ●

A start up procedure with an engine residual ITT above 150°C may generate an ITT exceedance.

Particular monitoring of ITT will have to be performed during start up to ensure to keep the temperature within ITT envelope.



- 23 - VOLTS : BAT > 24.5 V / GPU ≈ 28 V Check
- 24 - CAS display Check
- 25 - PARK BRAKE Check ON
Last check before proceeding to engine start
- 26 - **PARK BRAKE** Check ON

Continue ►

Before starting engine

3/3

▶ *Continuing*

• NOTE •

PARK BRAKE appearance does not indicate that parking brake is set. For that, press on brake pedals before turning brake selector to the right.

•

End of procedure.

Engine start	1/3
--------------	-----

- 1 - STROBE switch ON
- 2 - G1000 DISPLAY BACKUP
Composite mode

● NOTE ●

If there is a loss of MFD during start up sequence, that sequence will be ended using the left PFD in composite mode.



- 3 - IGNITION switch AUTO
- 4 - AUX BP switch ON
- 5 - **AUX BOOST PMP ON** Check ON
- 6 - **FUEL PRESS** Check OFF
- 7 - Propeller area Clear

▲ CAUTION ▲

If 5 seconds after having positioned the STARTER switch in ON position there is no start, interrupt starting attempt using the ABORT position of the start switch.



▲ CAUTION ▲

The utilisation of the starter is bound by limitations mentioned in chapter 2.4 Starter operating limits.



- 8 - STARTER switch ON
2 sec then OFF

Simultaneously :

- 9 - Timer clock Start
To check startup acceleration
- 10 - **STARTER** Check ON
- 11 - **MAIN GEN** Check ON

Continue ►

Engine start

2/3

► *Continuing*▲ **CAUTION** ▲

When THROTTLE is positioned on LO-IDLE before having obtained 13 % of Ng, there is a risk of overtemperature further to an excessive accumulation of fuel inside the combustion chamber before ignition.

● **NOTE** ●

In case of starting with high residual ITT, an ITT decrease below 150°C (within starter operation limits) may allow to stay within the allowed ITT envelope during startup sequence.

*When*

- Ng about 13 % and,
- ITT below 150°C and,
- time below 20 seconds :

12 - THROTTLE LO-IDLE

Abort starting procedure if :

- No ignition 10 seconds after having positioned THROTTLE to LO-IDLE,

- **ITT** lights on (max ITT < 870°C for more than 20 seconds, < 1000°C for more than 5 seconds),

- Ng < 30 % after 30 seconds of starter use,

- Ng < 50 % after 60 seconds of starter use,

13 - THROTTLE CUT OFF

14 - IGNITION switch OFF or AUTO

When ITT < 850°C :

15 - STARTER switch ABORT

End of procedure ■

Continue ►

Engine start	3/3
--------------	-----

► *Continuing*

When

- *Ng > 50 % and,*
- *1 minute max :*

▲ **CAUTION** ▲

If the starter does not go off automatically, disengage it using the
ABORT position of the STARTER switch.



- 16 - Starter Check OFF automatically
- 17 - **STARTER** Check OFF
- 18 - Engine parameters Check
Check $54\% \leq Ng \leq 58\%$, oil pressure and ITT in green sector

End of procedure.

Motoring

1/3

To drain fuel accumulated inside the combustion chamber, a motoring procedure is required following an aborted start.

A 15-second dry motoring run is sufficient to clear any fuel pooled in the engine. The fuel is removed in liquid or vapor form, through an airflow intended to dry combustion chamber, turbines and exhaust nozzles.

To improve cooling of the bearing cavities and prevent oil coking after shutdown in high OAT [above 35°C (95°F)] environment, it is recommended to perform a 30-second dry motoring run.

It is possible that no trace of drainage be observed under engine, due to the drainage collector intended to prevent parking area from contamination.

▲ CAUTION ▲

After any starting interrupt procedure, wait for engine total shutdown and wait at least 30 seconds before initiating a motoring.



Engine controls

- 1 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.



- 2 - THROTTLE CUT OFF
3 - IGNITION switch OFF
4 - **IGNITION** Check OFF

Fuel

- 5 - FUEL TANK SELECTOR L or R
6 - AUX BP switch ON
7 - **AUX BOOST PMP ON** Check ON

Continue ►

Motoring	2/3
----------	-----

► *Continuing*

8 - **FUEL PRESS** Check OFF
Fuel pressure is necessary for lubrication of HP pump.

9 - Propeller area Clear

To clear fuel and vapor internally trapped :

10 - STARTER switch ON
2 sec then OFF

Simultaneously :

11 - Timer clock Start

12 - **STARTER** Check ON

13 - Motor For 15 sec. max

14 - STARTER switch ABORT
Then OFF

15 - **STARTER** Check OFF

To cool engine following shutdown in high temperature environment :

16 - STARTER switch ON
2 sec then OFF

Simultaneously :

17 - Timer clock Start

18 - **STARTER** Check ON

19 - Motor For 30 sec. max

If ignition symptoms occur (ITT increasing) :

20 - IGNITION switch Check OFF

21 - THROTTLE Check CUT OFF

22 - Continue motoring.

Continue ►

Motoring

3/3

► *Continuing*

23 - STARTER switch ABORT
Then OFF

24 - **STARTER** Check OFF

FUEL panel

25 - AUX BP switch OFF

26 - **AUX BOOST PMP ON** Check OFF

27 - **FUEL PRESS** Check ON

End of procedure.

Motoring followed by an engine start 1/3

Amplified procedures stated in starting engine sequences using airplane power or with GPU are also to be applied to hereunder procedure.

Within starter operating limits (continuous max. 1 minute), it is possible to initiate a starting procedure from a motoring procedure.

This procedure will conserve the battery by taking advantage of first Ng acceleration.

Engine controls

- 1 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.



- 2 - THROTTLE CUT OFF
- 3 - IGNITION switch OFF
- 4 - **IGNITION** Check OFF

Fuel

- 5 - FUEL TANK SELECTOR L or R
- 6 - AUX BP switch ON
- 7 - **AUX BOOST PMP ON** Check ON
- 8 - **FUEL PRESS** Check OFF
Fuel pressure is necessary for lubrication of HP pump.
- 9 - Propeller area Clear
- 10 - STARTER switch ON
2 sec then OFF

Simultaneously :

- 11 - Timer clock Start
- 12 - **STARTER** Check ON

Continue ►

Motoring followed by an engine start**2/3**► *Continuing*

13 - Motor For 30 sec. max

After 20 seconds and if ITT < 150°C :

14 - IGNITION switch AUTO

15 - Ng Check > 13 %

16 - THROTTLE LO-IDLE

Monitor increase of :

17 - ITT max. : < 870°C for 20 sec max.
< 1000°C for 5 sec max.● **NOTE** ●

No action is required for the following conditions :

- ITT from 850°C to 870°C limited to 20 seconds,

- ITT from 870°C to 1000°C limited to 5 seconds

●

18 - Ng

19 - Oil pressure

20 - **OIL PRESS** Check OFF*When Ng > 50 % :*▲ **CAUTION** ▲If the starter does not go off automatically, disengage it using the
ABORT position of the STARTER switch.

▲

21 - Starter Check OFF automatically

22 - **STARTER** Check OFF23 - Engine parameters Check
Check 54 % ≤ Ng ≤ 58 %, oil pressure and ITT in green sector*Continue* ►

Motoring followed by an engine start 3/3

► *Continuing*

Fuel panel

- 24 - AUX BP switch AUTO
- 25 - **AUX BOOST PMP ON** Check OFF

Electric power

- 26 - **MAIN GEN** Check OFF
Reset if necessary

• NOTE •

MAIN GEN normally goes off as soon as **STARTER** goes off.

•

If **MAIN GEN** does not go off :

- 27 - Ng Increase over 70 %
To start main generator
- 28 - Generator and battery AMPS Check charge
On EIS of MFD
- 29 - Battery and ESS. bus VOLTS Check voltage ≈ 28 Volts
On EIS of MFD

End of procedure.

After engine start with GPU

- 1 - SOURCE selector BATT
- 2 - Electrical network Check
- 3 - GPU Disconnect
Performed by ground personnel
- 4 - **GPU DOOR** Check OFF
- 5 - GENERATOR selector MAIN
- 6 - **MAIN GEN** Check OFF

• NOTE •

MAIN GEN normally goes off as soon as **STARTER** goes off.

•

If **MAIN GEN** does not go off :

- 7 - Ng Increase over 70 %
To start main generator
- 8 - Generator and battery AMPS Check charge
On EIS of MFD
- 9 - Battery and ESS. bus VOLTS Check voltage ≈ 28 Volts
On EIS of MFD
- 10 - CAS display Check
- 11 - A/C switch As required
- 12 - BLEED switch AUTO

When ground personnel is cleared from propeller area :

- 13 - Perform procedure After engine start
Refer to procedure hereafter

End of procedure.

After engine start

1/3

▲ CAUTION ▲

Generator load < 200 amps



- 1 - THROTTLE LO-IDLE ►Flight IDLE
- 2 - Ng Check 70 % ± 2 %
- 3 - OIL °C and OIL PSI Check
- 4 - AUX BP switch AUTO
- 5 - FUEL SEL switch AUTO
- 6 - SHIFT push-button Test
Verify rotation of FUEL TANK SELECTOR
- 7 - AP / TRIMS switch ON
This initializes the A/P system
- 8 - PFD 1, MFD and PFD 2 NORMAL mode

Perform generator test :

- 9 - BLEED switch OFF / RST
To unload the generator circuit
- 10 - GENERATOR selector Check MAIN
- 11 - AMPS / VOLTS Check

When MAIN LOAD < 80 amps :

- 12 - GENERATOR selector ST-BY
- 13 - AMPS / VOLTS Check

If the voltage on the ST-BY generator is low (close to 27 volts) :

- 14 - GENERATOR RESET ST-BY push-button Press
To reset ST-BY generator
- 15 - AMPS / VOLTS Check
The indicated voltage should be in the green range
- 16 - GENERATOR selector MAIN

Continue ►

After engine start

2/3

► *Continuing*

- 17 - Oxygen Check
Verify quantity available for the planned flight.
See tables of paragraph In-flight available oxygen quantity
in this chapter and chapter 7.10 for a FAR 135 type operation

PFD 1, MFD and PFD 2

● NOTE ●

Detailed control procedures of avionics system are described in the GARMIN
Integrated Flight Deck Cockpit Reference Guide.

●

- 18 - Brightness Adjust
- 19 - DISPLAY BACKUP push-button Check
Then return to NORMAL mode
- 20 - Radar Mode Softkey STANDBY
A one-minute period is initiated.
The countdown is displayed on the screen
- 21 - CAS Check
Check engine parameters
- 22 - BLEED switch AUTO
- >> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*

ECS panel

- 23 - A/C switch AUTO

● NOTE ●

A good cabin temperature regulation will only be obtained if A/C switch is set to
AUTO.

●

- 24 - PRES MODE switch AUTO
- 25 - CONTROL selector As required
- 26 - TEMP/°C selector Adjust
- 27 - HOT AIR FLOW distributor As required

Continue ►

After engine start	3/3
--------------------	-----

► *Continuing*

● NOTE ●

HOT AIR FLOW distributor is usually set fully turned to the right. However, if canopy misting is evident, set it fully turned to the left.

●

>> *After ECS AUTO mode removal (Post-MOD70-0529-21)*

A/C and PRESSURIZATION panel

28 - A/C switch As required

● NOTE ●

A good cabin temperature regulation will only be obtained if A/C switch is set to PILOT or PLT + PAX.

●

29 - MODE pressurization switch As required
AUTO or MAX DIFF

30 - TEMP selector Adjust

31 - HOT AIR FLOW distributor As required

● NOTE ●

HOT AIR FLOW distributor is usually set fully turned to the right. However, if canopy misting is evident, set it fully turned to the left.

●

End of procedure.

In-flight available oxygen quantity

- 1 - Oxygen pressure Read
- 2 - Outside air temperature (OAT) Read
- 3 - Determine the usable oxygen percent using the chart figure 4.4.2

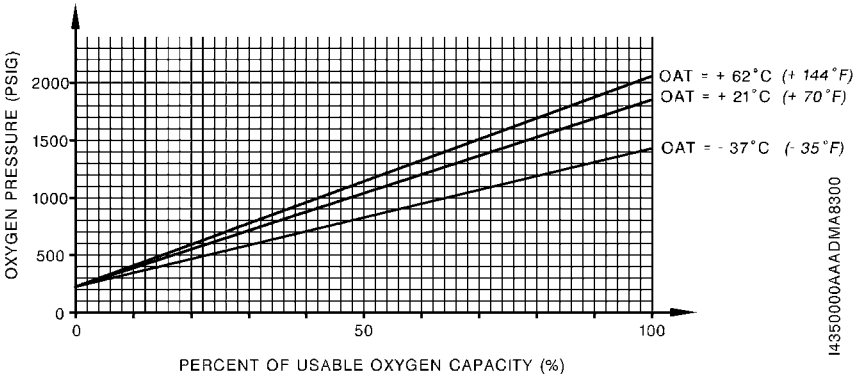


Figure 4.4.2 - Usable oxygen

- 4 - Determine the oxygen duration in minutes by multiplying the values read on table figure 4.4.3 by the percent obtained with the chart figure 4.4.2

Number of passengers	Duration : Passengers, plus 1 pilot	Duration : Passengers, plus 2 pilots
0	226	113
1	162	94
2	127	81
3	104	71
4	88	65

Figure 4.4.3 - Oxygen duration

End of procedure.

Before taxiing	1/4
-----------------------	------------

- 1 - Stand-by instruments Check
- Check de-ice system

● NOTE ●

Flight into known icing conditions is authorized only when all ice protection equipment are operating correctly. This equipment may be activated before takeoff, even during taxiing, in case of icing conditions on ground. Refer to chapter 4.5 Particular procedures of this section.



- 2 - PROP DE ICE switch ON
- 3 - Check illumination of the green light located above the switch.

● NOTE ●

Illumination of the green light shows that electric power is supplied to blade root electric resistors. It is advised to wait at least a whole half cycle (90 seconds) to check that both blade heating systems are correctly supplied with electric power.



- 4 - PROP DE ICE switch OFF
- 5 - WINDSHIELD switch ON
- 6 - Check illumination of the green lights located above the switch (except if hot conditions).

● NOTE ●

These lights may remain OFF if cabin temperature is very high, for example after a prolonged parking in hot conditions (see chapter 7.13 for operational principle).



- 7 - WINDSHIELD switch OFF

Continue ►

Before taxiing	2/4
----------------	-----

► *Continuing*

- 8 - Ng Increase > 80 %
To check AIRFRAME DE ICE

● NOTE ●

Theoretically, necessary air bleed to inflate wing and empennage leading edges, as well as depression necessary to their deflation are sufficient when THROTTLE is positioned on Flight IDLE. However, it is advised for check to choose a Ng power > 80 % in order to obtain operation design pressure, which enables illuminating surely the two green lights and avoiding **VACUUM LOW** untimely alarms.

●

- 9 - AIRFRAME DE ICE switch ON

- 10 - Visually check functioning of deicer boots during 1 total cycle and illumination of the two green lights located above the switch.

● NOTE ●

The cycle lasts 67 seconds. Check both inflation impulses and illumination of each corresponding green light :

- the first impulse inflates the external and middle wing boots,
- the second impulse inflates the leading edge boots of empennages and inner wing.

●

- 11 - AIRFRAME DE ICE switch OFF

- 12 - INERT SEP switch ON
Keep ON while taxiing in order to avoid ingestion of particles by the engine

- 13 - Flight controls Check
Proper operation from stop to stop, full deflection

Check autopilot and electrical pitch trim :

- 14 - AP / TRIMS Check

● NOTE ●

Detailed control procedures of autopilot and electrical pitch trim are described in the GARMIN Integrated Flight Deck Cockpit Reference Guide.

●

Continue ►

Before taxiing	3/4
----------------	-----

► *Continuing*

- 15 - Pitch trim UP / DN
- 16 - Pitch trim Adjust in green range
Graduated from 12 to 37 %
- 17 - Yaw trim L / R
- 18 - Yaw trim Adjust in green range
Takeoff range
- 19 - Roll trim L / R
- 20 - Roll trim Adjust at neutral position
- 21 - FLAPS lever UP
- Perform MFD flight management
 - 22 - Weight computing Set / Check
 - 23 - FOB (fuel on board) synchronization Set
- If requested :*
 - 24 - FPL Set
- Perform Landing Field Elevation selection on the MFD using :
 - 25 - Destination airport of the flight plan by pressing : SYSTEMS, then FMS LFE,

or
 - 26 - A manual entry by pressing : SYSTEMS, then MAN LFE.
- 27 - VHF/VOR/GPS Adjust / Test
- 28 - Radar Adjust / Test
- 29 - Stormscope/TAS/TAWS/Radio altimeter, if installed Adjust / Test
- 30 - ADI/HSI on PFD1 / PFD2 Check
- 31 - Altimeter setting Set / Check

Continue ►

Before taxiing

4/4

▶ *Continuing*▲ **CAUTION** ▲

During feathering test, keep the spent time with the propeller RPM in the caution (yellow) range at a minimum.



- 32 - THROTTLE FEATHER twice
Flight IDLE to LO-IDLE then Flight IDLE, twice
- 33 - EIS Check
- 34 - CAS display Check
- 35 - Passenger briefing As required
- 36 - TAXI lights ON
- 37 - PARK BRAKE OFF
Make sure that chocks are removed, if used
- 38 - **PARK BRAKE** Check OFF

End of procedure.

Taxiing

▲ **CAUTION** ▲

Generator load < 200 amps.



▲ **CAUTION** ▲

Avoid using reverse during taxiing.



● **NOTE** ●

Operation in the Beta (β) range / reverse is not restricted during ground operations. However, foreign particles (dust, sand, grass, gravel, etc...) may be blown into the air, ingested by the engine (above all if INERT SEP switch is turned OFF) and cause damage to the propeller.



- 1 - TAXI lights Check ON
- 2 - THROTTLE As required

● **NOTE** ●

After initial acceleration, THROTTLE may be in the TAXI range sector, avoiding excessive movements in order to keep a constant ground speed.



- 3 - Brakes Test
- 4 - Nose wheel steering Check
Check that the control wheel moves (roll) in the same direction as the rudder pedals due to the rudder / aileron interconnect.
- 5 - Flight instruments Check
Check navigation and communication systems before or during taxiing, check gyroscopic instruments on PFDs 1 / 2 and stand-by indicator during ground turns.

End of procedure.

Before line up	1/4
----------------	-----

▲ **CAUTION** ▲
Generator load < 200 amps.



- 1 - PARK BRAKE ON
- 2 - **PARK BRAKE** Check ON
- 3 - THROTTLE Flight IDLE
Ng = 69 % ± 2 %
- 4 - LDG lights ON
- 5 - NAV switch ON
- 6 - STROBE switch ON
- 7 - IGNITION As required
AUTO or ON
- 8 - AUX BP switch AUTO
- 9 - FUEL SEL switch AUTO

DE ICE SYSTEM panel

- 10 - AIRFRAME DE ICE switch As required
- 11 - PROP DE ICE switch As required
- 12 - WINDSHIELD switch As required
- 13 - PITOT L switch ON
- 14 - PITOT R & STALL HTR switch ON

If runway is in good condition, without icing conditions :

- 15 - INERT SEP switch ON

If icing conditions are foreseen :

- 16 - Perform procedure Flight into known icing conditions
Refer to chapter 4.5

Continue ►

Before line up	2/4
----------------	-----

► *Continuing*

Adjust trims for takeoff

- 17 - Pitch TO
Adjust inside green index sector,
depending on the current balance condition
- 18 - Yaw TO
Adjust inside green index sector
- 19 - Roll TO
Adjust at neutral position
- 20 - FLAPS lever TO
- 21 - Flight controls Check
Check again for proper operation from stop to stop,
full deflection
- 22 - A/C switch As required
- 23 - BLEED switch AUTO
- >> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*
 - 24 - PRES MODE switch As required
AUTO or MAX DIFF
- >> *After ECS AUTO mode removal (Post-MOD70-0529-21)*
 - 25 - MODE pressurization switch As required
AUTO or MAX DIFF
- >> *All*
 - 26 - LFE Check
 - 27 - FUEL gages Check quantity and imbalance

Continue ►

Before line up	3/4
----------------	-----

► *Continuing*

▲ **CAUTION** ▲

Do not take off if battery charge > 50 amps ± 4 amps.



● **NOTE** ●

After starting engine with airplane power, a battery charge above 50 amps is normal. If this indication remains steady at a high value, it may be then a battery or generation system failure. Do not take off in these conditions.



- 28 - AMPS Check below **50 amps**
- 29 - **BAT AMP** Check OFF
- 30 - EIS Check
- 31 - CAS display Check

All messages OFF,

except **PARK BRAKE** and, if used **INERT SEP ON**
- 32 - Altimeter setting Set / Check
- 33 - Instruments departure setting Check
- 34 - SID Set
- 35 - ALT SEL Set
- 36 - XPDR Set
- 37 - VHF/VOR/GPS/XPDR Adjust / Check
- 38 - Stormscope/TAS/TAWS/ADF, if installed Adjust / Check
- 39 - Radar Adjust / Check

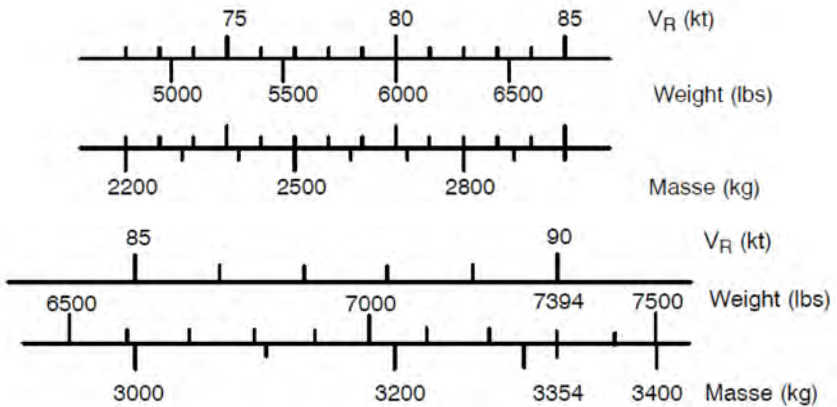
On ground, maintain radar on STANDBY
in order not to generate radiations prejudicial to outside persons.
- 40 - Radio altimeter, if installed Adjust / Check
- 41 - Transponder code Adjust / Check

Continue ►

Before line up	4/4
----------------	-----

► *Continuing*

- 42 - Takeoff distances Check
Refer to chapter 5.9
- 43 - Rotation airspeed (V_R) Check



- 44 - Pilot's / Passengers' belts Check
- 45 - Passengers' table Stowed
- 46 - Engine instruments Check
All engine parameters must be in green range,
 except propeller RPM, which will be about 1000 RPM or more
 with THROTTLE at Flight IDLE.
- 47 - PARK BRAKE OFF
- 48 - **PARK BRAKE** Check OFF

End of procedure.

Normal takeoff

1/2

When lined up, on brakes :

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.
If icing conditions are foreseen, refer to chapter 4.5, paragraph Flight into known icing conditions.



- 1 - ADI / HSI / headings Check
2 - Horizon Check attitude $\approx + 2^\circ$

● NOTE ●

Horizon has been set so as to indicate a 2° nose up attitude, when airplane center of gravity is at a middle average.



- 3 - HSI - Heading - Stand-by compass Check

● NOTE ●

The indication of the stand-by compass is disturbed when windshield deice systems are activated.



- 4 - OFF/TAXI/LDG switch LDG
5 - Engine instruments Check
ITT in green sector

- 6 - CAS display Check
All messages OFF, except **IGNITION** and **INERT SEP ON**, if used

- 7 - Apply brakes and increase power.
8 - PROP RPM Check green sector
9 - Brakes Release
10 - TRQ 100 %

● NOTE ●

Torque will be about 40 % to 60 % before brake release. For a normal takeoff, maximum torque (100 %) will be applied after brakes release.

*Continue ►*

Normal takeoff	2/2
----------------	-----

► *Continuing*

11 - Rotation airspeed

12 - Attitude 10° Up

When vertical speed is positive :

13 - Brakes Apply
Briefly

14 - LANDING GEAR lever UP
Airspeed < 150 KIAS

● NOTE ●

During the sequence :

- The amber caution light flashes. It indicates that the landing gear pump is running. It goes off when the 3 landing gears are up locked. GEAR UNSAFE red warning light ON and **GEAR UNSAFE** indicate an anomaly (refer to chapter 3.7 Emergency procedures).
- It is possible that the 3 landing gear position green indicator lights flash unevenly then go off at the end of the sequence.

●

15 - GEAR UNSAFE red warning light
and **GEAR UNSAFE** Check OFF
At the end of the sequence

In case of initial climb at Vx :

▲ WARNING ▲

It is recommended not to retract FLAPS to UP before 500 ft AGL.

▲

16 - Airspeed 100 KIAS

When airspeed above 115 KIAS :

17 - FLAPS lever UP

End of procedure.

Short takeoff

1/3

When lined up, on brakes :

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.
If icing conditions are foreseen, refer to chapter 4.5, paragraph Flight into known icing conditions.



- 1 - ADI / HSI / headings Check
2 - Horizon Check attitude $\approx + 2^\circ$

● NOTE ●

Horizon has been set so as to indicate a 2° nose up attitude, when airplane center of gravity is at a middle average.



- 3 - HSI - Heading - Stand-by compass Check

● NOTE ●

The indication of the stand-by compass is disturbed when windshield deice systems are activated.



- 4 - OFF/TAXI/LDG switch LDG
5 - Engine instruments Check
ITT in green sector
6 - CAS display Check
All messages OFF, except **IGNITION** and **INERT SEP ON**, if used
7 - Apply brakes and increase power.
8 - PROP RPM Check green sector
9 - TRQ 100 %

Continue ►

Short takeoff	2/3
---------------	-----

► *Continuing*

10 - Brakes Release

• NOTE •

On short runway, maximum torque will be applied before brakes release.



11 - Rotation airspeed

Weight < 6579 lbs (2984 kg) :

12 - Attitude 15° Up

Weight > 6579 lbs (2984 kg) :

13 - Attitude 12.5° Up

When vertical speed is positive :

14 - Brakes Apply Briefly

15 - LANDING GEAR lever UP
Airspeed < 150 KIAS

• NOTE •

During the sequence :

- The amber caution light flashes. It indicates that the landing gear pump is running. It goes off when the 3 landing gears are up locked. GEAR UNSAFE red warning light ON and **GEAR UNSAFE** indicate an anomaly (refer to chapter 3.7 Emergency procedures).
- It is possible that the 3 landing gear position green indicator lights flash unevenly then go off at the end of the sequence.



16 - GEAR UNSAFE red warning light
and **GEAR UNSAFE** Check OFF
At the end of the sequence

Continue ►

Short takeoff	3/3
---------------	-----

► *Continuing*

In case of initial climb at Vx :

▲ **WARNING** ▲

It is recommended not to retract FLAPS to UP before 500 ft AGL.



17 - Airspeed 100 KIAS

When airspeed above 115 KIAS :

18 - FLAPS lever UP

End of procedure.

After takeoff

- 1 - LANDING GEAR lever Check UP
- 2 - FLAPS lever Check UP
- 3 - TRQ Check 100 % max
- 4 - Climb airspeed 124 KIAS
- 5 - EIS Check
- 6 - CAS display Check
- 7 - DE ICE SYSTEM panel As required
- 8 - INERT SEP switch As required

End of procedure.

Climb	1/2
--------------	------------

- 1 - ALT SEL Check
- 2 - Altimeters setting As required
- 3 - Autopilot Check
Autopilot status and yaw damper ON

▲ CAUTION ▲

Observe TRQ / Ng / Np / ITT / OIL T° and PSI limitations.
Use optimum torque and / or refer to tables in chapter 5.8.



- 4 - TRQ adjustment / ITT / Ng Check

● NOTE ●

Torque setting during climb must be adjusted according to engine operation tables in chapter 5.8. These tables give the max. climb power torque setting (MXCL). For each engine, when torque is reduced below 100 % at high altitude according to the tables, during the final climb, reaching the maximum permitted Ng (104 %) is possible and the ITT will be approximately constant, giving a particular value of ITT.

For a simplified engine operation during climb, power may be set first of all by torque, using 100 %, then, when the ITT typical value for climb is reached, by indicated ITT, using this particular value. The margin between this indicated ITT and 790°C (recommended ITT limit during continuous operation) will gradually reduce as flight time is performed.



- 5 - Climb airspeed 124 KIAS
Performance tables concerning climb at 124 KIAS and 170 KIAS / M 0.40
are given in chapter 5.10
- 6 - EIS Check
- 7 - CAS display Check
- 8 - Weather radar As required
- 9 - Pressurization Check

Continue ►

Climb	2/2
-------	-----

► *Continuing*

>> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*

ECS panel

10 - TEMP/°C selector Adjust

>> *After ECS AUTO mode removal (Post-MOD70-0529-21)*

A/C and PRESSURIZATION panel

11 - TEMP selector Adjust

>> *All*

12 - FUEL gages Check
Verify fuel quantity and imbalance, correct if necessary.

13 - AMPS / VOLTS Check

▲ **CAUTION** ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.



14 - DE ICE SYSTEM panel As required
Refer to chapter 4.5

15 - INERT SEP switch As required

16 - LDG lights As required

End of procedure.

Cruise	1/2
---------------	------------

- 1 - Altimeters setting Check
- 2 - Autopilot Check
Autopilot status and yaw damper ON

▲ CAUTION ▲

Observe TRQ / Ng / Np / ITT / OIL T° and PSI limitations.
Use optimum torque and / or refer to tables in chapter 5.8.



- 3 - TRQ adjustment / ITT / Ng Check
Adjust according to engine operation tables - chapter 5.8
or to cruise index on the PFDs

● NOTE ●

Engine operation tables (chapter 5.8) give torque to be applied according to OAT, in order not to exceed authorized maximum power.
When INERT SEP switch is OFF, a more accurate setting of torque must then be performed according to cruise performance tables presented in chapter 5.11.



- 4 - EIS Check
- 5 - CAS display Check
- 6 - Pressurization Check

Regularly check fuel gages for :

- 7 - Consumption
- 8 - Expected fuel at destination
- 9 - Tank automatic change every 5 minutes
- 10 - Imbalance
Max. imbalance 15 USG

When the cruise parameters are stabilized, after 4 min minimum :

- 11 - AMPS / VOLTS Check

Continue ►

Cruise	2/2
--------	-----

► *Continuing*

▲ **CAUTION** ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.



- 12 - DE ICE SYSTEM panel As required
Refer to chapter 4.5
- 13 - INERT SEP switch As required
- 14 - LDG lights As required
End of procedure.

Before descent

- 1 - Briefing before approach Completed
- 2 - Altimeters settings Check
- 3 - Pressurization Check
- 4 - LFE Check
- 5 - FUEL gages Check
Check for quantity and imbalance
- 6 - Fullest tank Select
- 7 - AMPS / VOLTS Check

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.



- 8 - DE ICE SYSTEM panel As required
Refer to chapter 4.5
- 9 - Windshield misting protection system As required

Prior to descent in moist conditions and to avoid canopy misting :

- 10 - HOT AIR FLOW distributor Set to 12 o'clock position
- 11 - WINDSHIELD switch ON

If misting continues :

- 12 - HOT AIR FLOW distributor Turn to the left
Or refer to chapter 3.11
paragraph Windshield misting or internal icing
- 13 - INERT SEP switch As required

End of procedure.

Approach

- 1 - Altimeters settings (QNH) Set / Check
- 2 - Minimums Set / Check
- 3 - COM / NAV / GPS Set / Check
- 4 - Pressurization Check
- 5 - LFE Check
- 6 - FUEL gages Check
Check for quantity and imbalance
- 7 - Fullest tank Select
- 8 - AMPS / VOLTS Check

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switch to ON.



- 9 - DE ICE SYSTEM panel As required
Refer to chapter 4.5

- 10 - Windshield misting protection system As required

Prior to descent in moist conditions and to avoid canopy misting :

- 11 - HOT AIR FLOW distributor Set to 12 o'clock position
- 12 - WINDSHIELD switch ON

If misting continues :

- 13 - HOT AIR FLOW distributor Turn to the left
Or refer to chapter 3.11
paragraph Windshield misting or internal icing

- 14 - INERT SEP switch ON

When below FL 100 :

- 15 - LDG lights ON
- 16 - Passenger's briefing As required
- 17 - Seats, belts, harnesses Locked
- 18 - Passenger's table Stowed

End of procedure.

Final approach (in GS) or downwind leg (VMC)*Long final :*

- 1 - Altimeters Check
- 2 - FUEL gages Check
Check for quantity and imbalance
- 3 - Fullest tank Select
Maximum tolerated imbalance is 15 USG

When below FL 100 :

- 4 - LDG lights ON
- 5 - INERT SEP switch ON

When airspeed is below 178 KIAS :

- 6 - LANDING GEAR lever DN
- 7 - 3 green indicator lights Check ON
- 8 - GEAR UNSAFE red warning light Check OFF
- 9 - **GEAR UNSAFE** Check OFF
- 10 - Amber light Check OFF

● NOTE ●

During the sequence :

- The amber caution light flashes. It indicates that the landing gear pump is running. It goes off when the 3 landing gears are down locked. GEAR UNSAFE red warning light ON and **GEAR UNSAFE** indicate an anomaly (refer to chapter 3.7 Emergency procedures).
- It is possible that the 3 landing gear position green indicator lights flash unevenly then come ON at the end of the sequence.

●

- 11 - FLAPS lever TO
Airspeed < 178 KIAS
- 12 - Radar Mode softkey STANDBY

End of procedure.

Short final (\approx 500 ft)

Stabilized approach

- 1 - LANDING GEAR lever Check
DN and 3 green

When airspeed is below 122 KIAS :

- 2 - FLAPS lever LDG

● NOTE ●

However, when autopilot is engaged, in APR mode, with coupled GS, FLAPS must be extended in landing position before crossing the OUTER MARKER.



Without AP engaged :

- 3 - Approach airspeed 85 KIAS

With AP engaged :

- 4 - Approach airspeed Above 85 KIAS

● NOTE ●

This is to avoid any vertical deviation in case of late FLAPS extension to LDG position in short final.



On final approach until landing is assured :

- 5 - TRQ Maintain a minimum of 10 %
To ensure positive and rapid engine
response to THROTTLE movement

- 6 - AP / YD Disconnect
Before 200 ft

● NOTE ●

The pilot effort required to use the rudder pedals is reduced if the yaw damper is turned off. This is particularly significant when landing in a crosswind.



End of procedure.

Landing

▲ WARNING ▲**Reduce power smoothly.****Quickly reducing the power to idle during the flare may induce a pronounced deceleration which may lead to a drop down of the airplane.**

1 - THROTTLE Flight IDLE

● NOTE ●

Avoid three-point landings. Adopt a positive flight attitude in order to touch runway first with main landing gear.

*After wheels touch :***▲ CAUTION ▲**

On snowy or dirty runway, it is better not to use reverse below 40 KIAS.

2 - Reverse As required
Reverse may be applied as soon as the wheels touch the ground

● NOTE ●

To avoid ingestion of foreign objects, come out of the reverse range as speed reduces and use the brakes if necessary for further deceleration.



● NOTE ●

High power reverse at low speed can throw loose material into the air, and can cause control problems and decrease the comfort of crew and passengers. If permitted by the runway length, it is better to adopt a moderate reverse.



3 - Brakes As required

● NOTE ●

It is advised not to brake energetically, as long as speed has not reached 40 KIAS, as otherwise wheels may be locked.

*End of procedure.*

Go-around	1/2
-----------	-----

1 - GO AROUND push-button Press
It provides the moving up of the flight director to + 10° .

Simultaneously :

2 - THROTTLE T/O power

● NOTE ●

The airplane will tend to yaw to the left when power is applied. Right rudder pressure will be required to maintain coordinated straight flight until the rudder trim can be adjusted.

●

3 - Attitude 10° Up

4 - FLAPS lever TO

>> *Weight below 6579 lbs (2984 kg)*

If airspeed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 85 KIAS :

5 - LANDING GEAR lever UP
All warning lights OFF

When airspeed is at or above 110 KIAS :

6 - FLAPS lever UP

7 - Climb airspeed As required

>> *Weight above 6579 lbs (2984 kg)*

If airspeed has been maintained at 85 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 90 KIAS :

8 - LANDING GEAR lever UP
All warning lights OFF

Continue ►

Go-around	2/2
-----------	-----

► *Continuing*

When airspeed is at or above 115 KIAS :

9 - FLAPS lever UP

10 - Climb airspeed As required

>> *All*

11 - TRQ As required

End of procedure.

Touch and go 1/2

Before wheels touch :

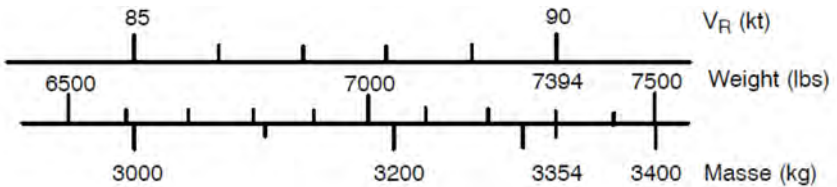
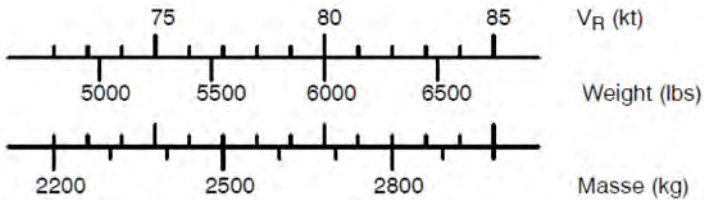
▲ WARNING ▲

Reduce power smoothly.

Quickly reducing the power to idle during the flare may induce a pronounced deceleration which may lead to a drop down of the airplane.



- 1 - Takeoff distances Checked
Refer to chapter 5.9
- 2 - Rotation airspeed (V_R) Checked



After wheels touch :

- 3 - FLAPS lever TO
- 4 - Elevator trim Green sector
 It is faster to use manual elevator trim control than electric one.
 Ensure that runway length is sufficient to complete this sequence.

Continue ►

Touch and go

2/2

► *Continuing***▲ WARNING ▲**

Check that flaps have well reached the TO position before increasing power. Do not increase power with full flaps, as airplane may lift off prematurely at low speed.



5 - THROTTLE T/O power

If normal takeoff :

6 - Attitude 10° Up

*If short takeoff :**Weight < 6579 lbs (2984 kg)*

7 - Attitude 15° Up

Weight > 6579 lbs (2984 kg)

8 - Attitude 12°5 Up

● NOTE ●

However, the POH does not supply distances concerning touch and go. These distances are let to pilot's initiative.

*End of procedure.*

Runway clear

Runway clear - airplane stopped

▲ **CAUTION** ▲
Generator load < 200 amps



- 1 - TAXI lights ON
- 2 - NAV switch OFF
- 3 - STROBE switch OFF
- DE ICE SYSTEM panel :
- 4 - AIRFRAME DE ICE switch OFF
- 5 - PROP DE ICE switch OFF
- 6 - WINDSHIELD switch As required
- 7 - PITOT L HTR switch OFF
- 8 - PITOT R & STALL HTR switch OFF
- 9 - INERT SEP switch Check ON
- 10 - Trims Reset to takeoff position
- 11 - FLAPS lever UP
- 12 - A/C switch As required
- 13 - XPDR Check GND
- 14 - WX radar Check

Maintain WX radar on standby in order
not to generate radiations prejudicial to outside persons.
The WX radar is automatically set to standby after the touchdown.

End of procedure.

Shutdown	1/3
----------	-----

- 1 - PARK BRAKE Set ON
- 2 - **PARK BRAKE** Check ON
- 3 - EXT LIGHTS panel All OFF
- 4 - INT LIGHTS panel As required
- 5 - OXYGEN switch OFF
- 6 - FUEL SEL switch MAN
- 7 - AP / TRIMS switch OFF
- 8 - A/C switch OFF
- 9 - BLEED switch OFF / RST
- 10 - Check for cabin depressurization ($\Delta p = 0$ Psi).
- 11 - THROTTLE Flight IDLE
For 2 min

● NOTE ●

This allows the engine to stabilize at minimum obtainable ITT in order to minimize the likelihood of oil coking in the #3 bearing area.

●

- 12 - THROTTLE LO-IDLE
For 15 sec

● NOTE ●

Keep THROTTLE on LO-IDLE position for 15 sec minimum before shutting down engine.

●

- 13 - THROTTLE CUT OFF
- 14 - INERT SEP switch OFF
- 15 - Radar Mode Softkey OFF

Continue ►

Shutdown	2/3
----------	-----

► *Continuing*

Fuel system check

16 - **AUX BOOST PMP ON** Check ON
Wait for AUX BP operation, an audible operation of the auxiliary booster pump should be heard, it confirms the proper functioning of the system

17 - AUX BP switch OFF

18 - GENERATOR selector OFF

When inertial separator is retracted, after approximately 40 sec :

19 - SOURCE selector OFF

20 - Crash lever Pull down

21 - FUEL TANK SELECTOR OFF

22 - PARK BRAKE As required

▲ **CAUTION** ▲

In case of high OAT [above 35°C (95°F)], it is required to perform 30 sec dry motoring run after shutdown to improve cooling of the bearing cavities and minimize oil coking - refer to procedure Motoring.



Shutdown stand-by instruments

ESI-2000 normal shutdown procedure :

23 - No pilot action required for normal shutdown. The ESI-2000 will shut down within 5 minutes.

ESI-2000 manual shutdown procedure :

● **NOTE** ●

The ESI-2000 can be manually shut down when in the discharge mode to conserve battery power.



24 - Remove all airplane power from the ESI-2000.

25 - Press any key as stated by the on screen message.

Continue ►

Shutdown

3/3

► *Continuing*

- 26 - Press the M key repeatedly until shutdown menu is shown.
- 27 - Press and hold the + key until SHUTTING DN message is shown in the upper left corner of the screen.

End of procedure.

Outside check after shutdown

- 1 - Oxygen cylinder (R.H. Karman) Close

• NOTE •

Within 10 minutes following the engine shutdown, check engine oil level.
Refer to chapter 8.7 Oil level check.

•

End of procedure.

4.5 - Particular procedures

• NOTE •

The procedures and procedure elements given in this chapter Particular procedures supplement the normal procedures or complete certain elements of the normal procedures described in chapter(s) 4.3 and/or 4.4.



Flight into known icing conditions

1/5

▲ CAUTION ▲

The stall warning system does not function properly in icing conditions and should not be relied upon to provide adequate stall warning in icing conditions and after leaving icing conditions, if ice accretion remains on the airplane.



General

Icing conditions exist when the OAT on the ground or in flight is + 5°C or below, and visible moisture in any form is present (clouds, fog with visibility of one mile (1.6 km) or less, rain, snow, sleet or ice crystals).

Icing conditions also exist when the OAT on the ground is + 5°C or below and when operating on ramps, taxiways or runways where surface snow, ice, standing water or slush may be ingested by the engine or freeze on engine or cowlings.

• NOTE •

Refer to figure 5.5.1 to convert OAT to SAT in flight.

SAT = OAT - 2°C on the ground.



Flight into known icing conditions is authorized when all airplane equipment provided for ice protection is operating correctly. This includes :

- Pneumatic deice system for inboard and outboard wing, for stabilizers and for elevator horns.
- Propeller electrical deice system.
- Electrical heating system for both pitots and for the stall warning incidence sensor.

Continue ►

Flight into known icing conditions 2/5

► *Continuing*

- Windshield electrical deice system.
- Inertial separator.

Description of deice systems is presented in chapter 7.13.

Ice accumulation thickness is monitored by the pilot on the L.H. wing leading edge.

At night, a leading edge icing inspection light located on the fuselage L.H. side, activated by the ICE LIGHT switch, is provided.

Boots are automatically cycling at the optimum time to assure proper ice removal. Correct operation of the system can be checked observing the corresponding green advisory light illumination at each boot inflation impulse. If correct operation cannot be confirmed, do not enter or leave as soon as possible icing conditions.

Perform emergency procedure Leading edges deicing failure, paragraph 3.11.

Ice protection procedures

▲ **CAUTION** ▲

Should conditions require it, apply these directives from beginning of taxi onwards.



Prior to entering IMC, as a preventive and if OAT < 5°C :

▲ **CAUTION** ▲

Inertial separator position affects engine parameters, particularly TRQ and ITT. Care must be exercised when operating the inertial separator or when increasing power with the inertial separator ON, to avoid exceeding engine limitations.



- 1 - INERT SEP switch ON
- 2 - IGNITION switch ON

● **NOTE** ●

IGNITION switch may be left ON for a long period.



Continue ►

Flight into known icing conditions	3/5
------------------------------------	-----

► *Continuing*

- 3 - **INERT SEP ON** Check ON
- 4 - PROP DE ICE switch ON
- 5 - AIRFRAME DE ICE switch ON
- 6 - WINDSHIELD switch ON

● NOTE ●

Standby compass indications are altered when windshield deicing system(s) operate(s).



When operating under IMC :

▲ CAUTION ▲

Inertial separator position affects engine parameters, particularly TRQ and ITT. Care must be exercised when operating the inertial separator or when increasing power with the inertial separator ON, to avoid exceeding engine limitations.



- 7 - INERT SEP switch ON
- 8 - IGNITION switch ON

● NOTE ●

IGNITION switch may be left ON for a long period.



- 9 - **INERT SEP ON** Check ON
- 10 - PROP DE ICE switch ON
- 11 - AIRFRAME DE ICE switch ON

Continue ►

Flight into known icing conditions	4/5
---	------------

► *Continuing*

12 - WINDSHIELD switch ON

• NOTE •

Standby compass indications are altered when windshield deicing system(s) operate(s).



• NOTE •

When OAT is below - 35° C, avoid operations of the AIRFRAME DE ICE system for a too long period because the boots could be damaged. The INERT SEP switch must be left ON while the airplane remains in icing conditions.



▲ CAUTION ▲

If airplane leaves icing conditions, maintain INERT SEP switch to ON as long as ice thickness on non-deiced visible parts exceeds 15 mm (or ½ in).



This will avoid ice fragments coming from propeller spinner and being ingested by engine.

Procedures for holding, approach and landing in icing conditions :

- Minimum recommended airspeeds are :

	Weight	
	< 6579 lbs (2984 kg)	> 6579 lbs (2984 kg)
FLAPS UP	130 KIAS	135 KIAS
FLAPS TO	110 KIAS	115 KIAS
FLAPS LDG	90 KIAS	95 KIAS

- If there is ice on the unprotected surfaces of the airplane, during flight end phase, conduct holding with the flaps up. Use flaps as required for final approach and landing at minimum airspeeds noted above.

Continue ►

Flight into known icing conditions

5/5

► *Continuing***Ice accumulation effects**

When ice has accumulated on the unprotected surfaces of the airplane, aerodynamic characteristics may be changed.

Particularly stall airspeeds may increase by up to :

FLAPS UP	20 KIAS
FLAPS TO	15 KIAS
FLAPS LDG	10 KIAS

In case of severe or prolonged icing, an ice concretion due to refreezing around the heated stall warning may appear. Above-recommended airspeeds take into account, on one side, the stall airspeed increase due to profile shape deterioration and, on the other side, the weight increase of the iced-up airplane, taking as a basis the airplane maximum weight when not iced-up.

Rate of climb values with ice accumulation on the unprotected surfaces are to be decreased by 10 %.

Cruise airspeeds may be decreased by 10 %, if cruise power is not changed, or more, if cruise power setting should be decreased due to the additional inertial separator limitations (ITT limitation).

Because of the higher landing airspeed, landing distances will be increased. In the landing configuration, using 90 KIAS approach airspeed increases landing distance by 20 % - refer to chapter 5.14 Landing distances.

End of procedure.

Flight into severe icing conditions

The following weather conditions may be conducive to severe in-flight icing :

- Visible rain at temperatures below 0°C ambient air temperature,
- Droplets that splash or splatter on impact at temperatures below 0°C ambient air temperature.

Procedures for exiting the severe icing environment

● NOTE ●

These procedures are applicable to all flight phases from takeoff to landing.



Monitor the ambient air temperature. While severe icing may form at temperatures as cold as - 18°C, increased vigilance is warranted at temperatures around freezing with visible moisture present. If the visual cues specified in section 2 Limitations for identifying severe icing conditions are observed, accomplish the following :

- 1 - Immediately request priority handling from Air Traffic Control to facilitate a route or an altitude change to exit the severe icing conditions in order to avoid extended exposure to flight conditions more severe than those for which the airplane has been certificated.
- 2 - Avoid abrupt and excessive maneuvering that may exacerbate control difficulties.
- 3 - Do not engage the autopilot.

If the autopilot is engaged :

- 4 - Hold the control wheel firmly and disengage the autopilot.

If an unusual roll response or uncommanded roll control movement is observed :

- 5 - Angle-of-attack Reduce
- 6 - Do not extend flaps when holding in icing conditions. Operation with flaps extended can result in a reduced wing angle-of-attack, with the possibility of ice forming on the upper surface further aft on the wing than normal, possibly aft of the protected area.

If the flaps are extended :

- 7 - Do not retract them until the airframe is clear of ice.
- 8 - Report these weather conditions to Air Traffic Control.

End of procedure.

Flight under heavy precipitations

1 - IGNITION switch ON

● NOTE ●

This action is intended, in highly improbable case of an engine flame-out further to an important ingestion, to ensure immediate restarting without action of the pilot.

●

2 - INERT SEP switch ON

*End of procedure.***Utilization on runways covered with water***If takeoff or landing must be performed on a runway covered with water :*

1 - IGNITION switch ON

2 - INERT SEP switch ON

End of procedure.

**Utilization on runways covered with melting
or not tamped snow**

1/3

If required :

Refer to paragraph Utilization by cold weather and very cold weather.

▲ CAUTION ▲

When engine is shut down, do not set the PROP DE ICE switch to ON,
damage to the propeller blades could result.



Preflight inspection :

- 1 - Remove any snow or ice from the wings, stabilizers and movable surfaces, landing gear wells and gear doors, as well as flap tracks, actuators and their fairings.
- 2 - Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces) and in the landing gear wells, shortly before takeoff.

Taxiing :

- 3 - INERT SEP switch ON
- 4 - **INERT SEP ON** Check ON
- 5 - FLAPS lever UP
- 6 - Taxi airspeed Max. 5 KIAS
- 7 - Brakes Apply occasionally
To maintain the brake pads warm, this will prevent
any subsequent locking due to freezing after takeoff

Before line up :

If the runway is long enough :

- 8 - FLAPS lever UP

Continue ►

Utilization on runways covered with melting
or not tamped snow

2/3

► *Continuing*

- 9 - Rotation airspeed Increased by 5 KIAS

● NOTE ●

Takeoff distances must be increased to take into account the flap position
(+ 15 % compared to the takeoff position) and the runway condition.

The ground roll may be multiplied by 3 in some melting or not tamped snow
cases.

●

- 10 - IGNITION switch ON

- 11 - INERT SEP switch ON

- 12 -
- INERT SEP ON**
- Check ON

Takeoff :

During takeoff run :

- 13 - Lightly lift up nose wheel
-
- In order to reduce the forward resistance due to snow
-
- accumulation against the wheel.

After takeoff :

- 14 - Normally retract the landing gear, then perform a complete cycle
-
- (extension / retraction) at IAS < 150 KIAS.

Before landing :

- 15 - IGNITION switch ON

- 16 - INERT SEP switch ON

- 17 -
- INERT SEP ON**
- Check ON

Continue ►

Utilization on runways covered with melting
or not tamped snow

3/3

► *Continuing*

Touch and Go :

▲ WARNING ▲
Touch and Go is prohibited.



On the ramp, after landing or taxiing :

- 18 - Do not use the parking brake to prevent brake lock.
- 19 - Use chocks and / or tie-down the airplane.

End of procedure.

Utilization on icy or covered with tamped snow runways 1/2*If required :*

Refer to paragraph Utilization by cold weather and very cold weather.

▲ CAUTION ▲When engine is shut down, do not set the PROP DE ICE switch to ON,
damage to the propeller blades could result.

Preflight inspection

- 1 - Remove any snow or ice from the wings, stabilizers and movable surfaces, landing gear wells and gear doors, as well as flap tracks, actuators and their fairings.
- 2 - Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces), shortly before takeoff.

Taxiing :

- 3 - INERT SEP switch ON
- 4 - **INERT SEP ON** Check ON
- 5 - Taxi airspeed Max. 5 KIAS
Use β area of THROTTLE to adjust airspeed
Apply very smooth variations using THROTTLE
- 6 - Steer the airplane using the rudder.

● NOTE ●

Make turns at a very low airspeed, engine torque tends to make the airplane
turn to the left.

- 7 - Use brakes only at very low airspeed and progressively.

Before line up :

- 8 - IGNITION switch ON
- 9 - INERT SEP switch ON
- 10 - **INERT SEP ON** Check ON

Continue ►

Utilization on icy or covered with tamped snow runways 2/2

► *Continuing*

Takeoff :

- 11 - After takeoff, normally retract the landing gear, then perform a complete cycle (extension / retraction) at IAS < 150 KIAS.

Before landing :

- 12 - IGNITION switch ON
- 13 - INERT SEP switch ON
- 14 - **INERT SEP ON** Check ON

Landing :

After wheels touch

- 15 - Use reverse only if necessary and very progressively by monitoring the airplane behaviour.

● NOTE ●

The engine torque tends to make the airplane turn to the left.



- 16 - Taxi airspeed Max. 5 KIAS
Use β area of THROTTLE to adjust airspeed
Apply very smooth variations using THROTTLE

- 17 - Steer the airplane using the rudder.

● NOTE ●

Make turns at a very low airspeed, engine torque tends to make the airplane turn to the left.



- 18 - Use brakes only at very low airspeed and progressively.

On the ramp, after landing or taxiing :

- 19 - Do not use the parking brake to prevent brake lock.
- 20 - Use chocks and / or tie-down the airplane.

End of procedure.

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C)

• NOTE •

The procedure hereafter supplements the normal procedures for the airplane use when operating under temperatures between 0°C and - 40°C on ground.

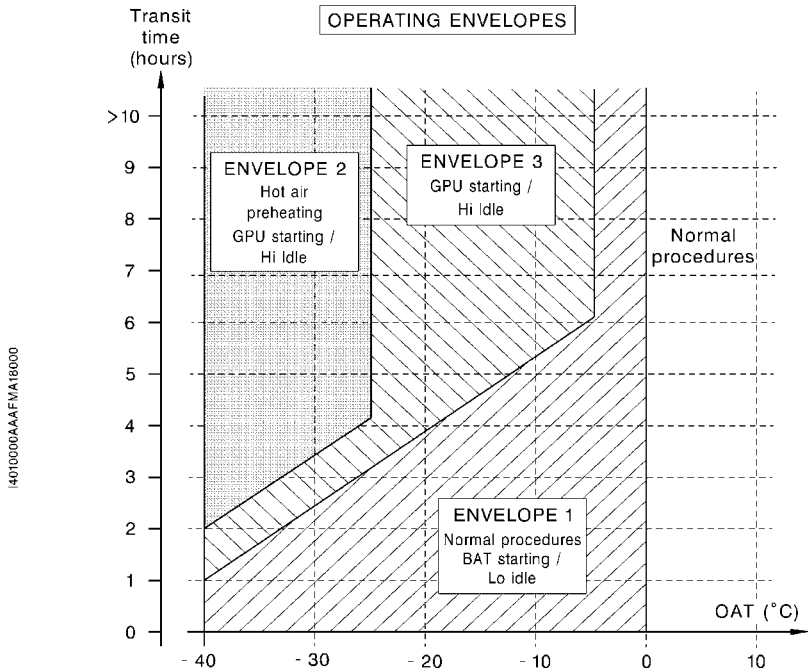


Figure 4.5.1 - Operating envelopes by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C)

End of procedure.

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1 1/3

• NOTE •

The procedure hereafter supplements the normal procedures for the airplane use when operating in the Envelope 1 defined in figure 4.5.1.



Preflight inspection :

- 1 - Remove any snow or ice from the wings, stabilizers and movable surfaces.

According to the condition of runways and taxiways

- 2 - Perform procedure Utilization on runways covered with melting or not tamped snow
Refer to chapter 4.5

or

- 3 - Perform procedure Utilization on icy or covered with tamped snow runways
Refer to chapter 4.5

- 4 - Carry out a complete rotation of the propeller to check its free rotation.
- 5 - Do not perform a fuel draining. If the airplane is operating permanently under negative temperatures, drainings will have to be performed once a week after having parked the airplane in a heated hangar.
- 6 - Remove chocks and / or release ties from the airplane.
- 7 - Check the free deflection of the flight controls and of the elevator trim.
- 8 - Check the free deflection of THROTTLE.

Before starting engine / Engine start / After engine start :

- 9 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Before taxiing / Taxiing / Before line up / Takeoff :

DE ICE SYSTEM panel

- 10 - INERT SEP switch ON
- 11 - **INERT SEP ON** Check ON

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1**2/3**► *Continuing*

- 12 - PITOT L HTR switch ON
- 13 - PITOT R & STALL HTR switch ON
- 14 - PROP DE ICE switch ON
- 15 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.
According to the condition of runways and taxiways
- 16 - Perform procedure Utilization on runways covered with
melting or not tamped snow
Refer to chapter 4.5
- or
- 17 - Perform procedure Utilization on icy or covered with
tamped snow runways
Refer to chapter 4.5

Landing / After landing :

- 18 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.
According to the condition of runways and taxiways
- 19 - Perform procedure Utilization on runways covered with
melting or not tamped snow
Refer to chapter 4.5
- or
- 20 - Perform procedure Utilization on icy or covered with
tamped snow runways
Refer to chapter 4.5

Shutdown :

- 21 - PARK BRAKE OFF

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1 3/3

► *Continuing*

22 - **PARK BRAKE** Check OFF

• NOTE •

It is recommended not to use the parking brake by cold or very cold weather, so that the brakes do not stick when cooling.

•

- 23 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.
- 24 - Use chocks and / or tie-down the airplane using anchor points on ground.
- 25 - Put blanking caps and plugs on air inlets, exhaust stubs, pitots and static ports.

End of procedure.

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2**1/5****• NOTE •**

The procedures hereafter supplement or replace the normal procedures for the airplane use when operating in the Envelope 2 defined in figure 4.5.1.

•

Preflight inspection :

- 1 - Preheat the engine and the cabin.

• NOTE •

Preheating during at least 30 minutes is necessary using a heater (70°C mini). Hot air pipes must be installed in the air inlet, on engine rear table by opening the upper cowling and in the cabin by half-opening the door.

•

- 2 - Remove any snow or ice from the wings, stabilizers and movable surfaces.

According to the condition of runways and taxiways

- 3 - Perform procedure Utilization on runways covered with melting or not tamped snow
Refer to chapter 4.5

or

- 4 - Perform procedure Utilization on icy or covered with tamped snow runways
Refer to chapter 4.5

- 5 - Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces), shortly before takeoff.

- 6 - Carry out a complete rotation of the propeller to check its free rotation.

- 7 - Do not perform a fuel draining. If the airplane is operating permanently under negative temperatures, drainings will have to be performed once a week after having parked the airplane in a heated hangar.

- 8 - Remove chocks and / or release ties from the airplane.

- 9 - Check the free deflection of the flight controls and of the elevator trim.

- 10 - Check the free deflection of THROTTLE.

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 2/5

► *Continuing*

11 - IGNITION switch ON during 30 seconds

12 - **IGNITION** Check ON

Then :

13 - IGNITION switch AUTO

14 - **IGNITION** Check OFF

• NOTE •

This enables to preheat spark igniters before starting the engine.



Before starting the engine :

15 - Perform normal procedures defined in Chapter(s) 4.3 and / or 4.4.

Engine start :

▲ CAUTION ▲

The starting must be mandatorily performed using an external power source (GPU).



16 - Ground power unit Connected

17 - SOURCE selector GPU

18 - **GPU DOOR** Check ON

19 - Battery and ESS. bus VOLTS Check voltage ≈ 28 Volts
On EIS of MFD

Engine controls

20 - MAN OVRD control Full backward (notched)

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 3/5

► *Continuing*

▲ **CAUTION** ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.



- 21 - THROTTLE CUT OFF
- FUEL panel
- 22 - AUX BP switch ON
- 23 - **AUX BOOST PMP ON** Check ON
- 24 - **FUEL PRESS** Check OFF
- 25 - Propeller area Clear
- ENGINE START panel
- 26 - IGNITION switch ON
- 27 - **IGNITION** Check ON
- 28 - STARTER switch ON
2 sec then OFF
- Simultaneously :*
- 29 - Timer Start
- 30 - **STARTER** Check ON
- When Ng ≈ 13 % :*
- 31 - THROTTLE HI-IDLE
Move directly THROTTLE to HI-IDLE

● **NOTE** ●

The more the temperature is low, the more the selector is hard to move.
Starter limits and checks of starting sequence are unchanged.



Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 4/5

► *Continuing*

When Ng > 50% :

▲ **CAUTION** ▲

If the starter does not go off automatically, disengage it using the ABORT position of the STARTER switch.



- 32 - Starter Check OFF automatically
- 33 - **STARTER** Check OFF
- 34 - Engine parameters Check
Ng = 70 % ± 2 %
Oil pressure and ITT in green sector
- 35 - SOURCE selector BATT
- 36 - **BAT OFF** Check OFF
- 37 - IGNITION switch AUTO
- 38 - **IGNITION** Check OFF
- 39 - Ground power unit Disconnect
- 40 - GPU door Close
- 41 - **GPU DOOR** Check OFF
- FUEL panel
- 42 - AUX BP switch AUTO
- 43 - **AUX BOOST PMP ON** Check OFF
- 44 - GENERATOR selector MAIN
- 45 - **MAIN GEN** Check OFF
Reset if necessary

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2**5/5**► *Continuing*

After engine start :

As soon as the current flow is lower than 100 A :>> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*

ECS panel

- 46 - BLEED switch AUTO
- 47 - CONTROL selector COCKPIT
- 48 - TEMP/°C selector Max warm

>> *After ECS AUTO mode removal (Post-MOD70-0529-21)*

A/C and PRESSURIZATION panel

- 49 - BLEED switch AUTO
- 50 - A/C switch PILOT
- 51 - MODE pressurization switch As required
- 52 - TEMP selector Max warm
- 53 - FAN speed selector 0

>> *All**As soon as the oil temperature is greater than 0°C :*

- 54 - THROTTLE FEATHER twice
Flight IDLE to LO-IDLE, then Flight IDLE twice
- 55 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Before taxiing / Taxiing / Before line up / Takeoff :

- 56 - Perform procedures defined for Envelope 1.

Landing / After landing / Shutdown :

- 57 - Apply procedures defined for Envelope 1.

End of procedure.

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 3 1/2

● NOTE ●

The procedures defined for the Envelope 2 are also applicable for the Envelope 3. However it is possible to start the engine using GPU without preheating of the engine and the cabin with a heater. In that case follow the procedure hereafter.



Preflight inspection / Before starting the engine / Engine start :

- 1 - Apply the procedures defined for the Envelope 2.

After engine start :

As soon as the current flow is lower than 100 A :

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

ECS panel

- 2 - BLEED switch AUTO
- 3 - CONTROL selector COCKPIT
- 4 - TEMP/°C selector Max warm

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

A/C and PRESSURIZATION panel

- 5 - BLEED switch AUTO
- 6 - MODE pressurization switch As required
- 7 - A/C switch PILOT
- 8 - TEMP selector Max warm
- 9 - FAN airspeed selector 0

>> All

- 10 - Preheat the cabin respecting time defined in figure 4.5.2.
Before switching on the navigation and monitoring systems. This allows to respect minimum temperatures necessary for the equipment operation.

Continue ►

Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 3 2/2

► *Continuing*

As soon as the oil temperature is greater than 0°C :

- 11 - THROTTLE FEATHER twice
Flight IDLE to LO-IDLE, then Flight IDLE twice
- 12 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Taxiing / Before line up / Takeoff /

- 13 - Perform procedures defined for Envelope 1.

Landing / After landing / Shutdown /

- 14 - Perform procedures defined for Envelope 1.

● NOTE ●

If landing is foreseen by cold or very cold weather, or in case of prolonged operation of the airplane in such conditions, it is recommended to prepare the airplane as specified in chapter 8.10.

●

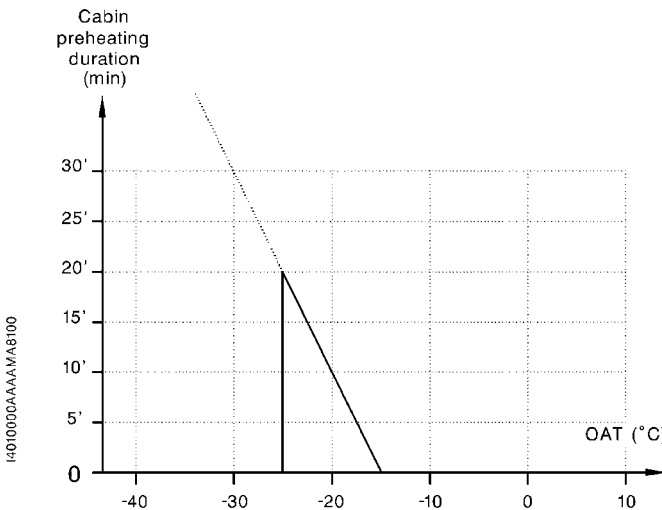


Figure 4.5.2 - Preheating duration

End of procedure.

Landing procedure with strong headwind or crosswind 1/2

If landing must be performed with strong headwind or crosswind :

- 1 - Increase approach airspeed by the greatest of these 2 following values :

- $\Delta V = \frac{(\text{wind down} - 10)}{2}$ (Ex. wind down = 30 kt i.e. $\Delta V = 10$ kt)

The wind down is the longitudinal component of the wind.

- Gust amplitude
- 2 - FLAPS lever LDG

• NOTE •

It is not desirable to adopt configuration with flaps in TO position. Lateral control is not improved, and flare phase is lengthened in time and in distance, with increase of piloting difficulties and landing performance.



During approach with crosswind :

▲ CAUTION ▲

Do not use or select the fuel tank on the low wing side during prolonged sideslips with a fuel low warning or gage indicating low.



- 3 - Maintain airplane in drift correction at the latest until the beginning of flare.

In short final, on a short runway :

- 4 - Use normal approach airspeed IAS = 80 KIAS

- 5 - FLAPS lever LDG
To avoid an excessive airspeed

• NOTE •

In this case, landing distance indicated in chapter 5.14, would not be respected.



Before touch-down :

- 6 - Generate a slideslip with the rudder in order to align fuselage with the runway (ie left crosswind, left wing low).

Continue ►

Landing procedure with strong headwind or crosswind 2/2► *Continuing**Immediately after landing :***▲ CAUTION ▲**

Do not try to stabilize the airplane by pushing down the elevator control just after the touch ; this operation may provide pitch oscillations while increasing the yaw movement to the wind.

Do not deflect ailerons into wind while taxiing. This will raise spoilers and have a detrimental effect. A good solution is to maintain ailerons to neutral position during taxiing after landing and taxiing before takeoff.



7 - FLAPS lever UP

● NOTE ●

Flaps travel is slow and will not have an appreciable effect on landing performance.



Maximum demonstrated crosswind for landing is 20 kt.

The most restrictive situation is as follows :

- takeoff with wind coming from the left,
- wet runway,
- aft C.G.

End of procedure.

Utilization on grass runway 1/2

▲ CAUTION ▲

The small wheels of the airplane and its weight may lead it to sink in soaked or soft ground.



Before planning the landing, ensure that the field is hard, smooth and dry enough. Landing and moreover takeoff shall not begin if any doubt exists about the condition of such a runway.

Particular directives

Taxi / Takeoff :

1 - INERT SEP switch ON

2 - **INERT SEP ON** Check ON

▶ Do not use the reverse ◀

● NOTE ●

In fact, on a flat runway with grass, it is necessary to adopt a power greater than the one obtained when the THROTTLE is set to Flight IDLE, so the pilot will not be tempted to use the reverse.



End of procedure ■

Landing :

3 - INERT SEP switch ON

4 - **INERT SEP ON** Check ON

After wheels touch down :

5 - Reverse Only if necessary

▲ CAUTION ▲

Do not maintain reverse at airspeeds below 40 KIAS to avoid ingestion of foreign matter.



Continue ▶

Utilization on grass runway

2/2

► *Continuing*

• NOTE •

Under 40 KIAS, using the reverse makes a cloud of solid particles (dusts, sand, gravels, cut grass, ...) appear around the front face of the airplane. This will damage the propeller and, after ingestion, the engine internal components (compressor and turbine blades).

•

End of procedure.

GPS navigation

1/2

Set up conditions

- 1 - Verify if the data base is current.
- 2 - Verify that altitude data is valid for the GPS prior to flight.

In case of B-RNAV use :

During the preflight planning phase, the availability of GPS integrity (RAIM) shall be confirmed for the intended flight (route and time). RAIM computation is automatically done by GARMIN system.

▲ WARNING ▲

B-RNAV flight dispatch shall not be made in the event of a continuous loss of RAIM for more than 5 minutes predicted in any part of the intended flight.



When less than 24 satellites are available (or less than 23 if equipment uses pressure altitude information) :

The pilot must make sure that RAIM function is available on the projected route and for the flight period in B-RNAV areas. An alarm is provided by GARMIN system in that case.

When 23 or more satellites are available :

The prediction of satellite position is valid for 7 days. Their predicted availability is ensured for 48 hours by EUROCONTROL.

When less than 23 satellites are available :

The predicted availability of RAIM shall be confirmed short before each flight.

GPS flight plan

In the active flight plan, addition of a STAR or an approach is always made at the end of the flight plan. In the scope of these additions, the pilot must pay attention not to duplicate points.

Continue ►

GPS navigation

2/2

► *Continuing***Non precision approach with coupled autopilot**

Coupling with autopilot may be made in NAV mode, except in the following cases :

- holding pattern,
- landing pattern turn,
- interrupted approach,

which have to be made in HDG mode.

For memory, the approach particular point name in the GARMIN system is as follows :

- IA = IAF
- FA = FAF ou FAP
- MA = MAP
- MH = MAHP

End of procedure.

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Section 5**Performance**

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5.1 - General

This section provides all of the required and additional performance data for airplane operations.

The section 9, Supplements of the POH, provides specific airplane performance associated with optional equipment and systems.

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5.2 - Noise level

	Maximum noise level permitted	Demonstrated noise level
FAR PART 36, Appendix G - Amdt 28	88 dB(A)	76.4 dB(A)
ICAO, Annex 16, Vol. 1, 6th edition, Amdt 8 Chapter 10, Appendix 6	85 dB(A)	76.4 dB(A)

Approved noise levels for TBM airplane are stated in EASA.A.010 Type Certificate Data Sheet.

● NOTE ●

No determination has been made by the Federal Aviation Administration that the noise levels of this airplane are or should be acceptable or unacceptable for operation at, into or out of any airport.

●

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5.3 - Airspeed calibration

• NOTE •

Indicated airspeeds (IAS) : instrument error supposed to be null (power configuration for cruise condition flight).

•

Flaps UP LDG GR UP		Flaps TO LDG GR DN		Flaps LDG LDG GR DN	
KIAS	KCAS	KIAS	KCAS	KIAS	KCAS
125	128	70	69	60	58
150	154	80	80	70	68
175	179	90	90	80	78
200	205	100	101	90	88
225	230	120	121	100	98
250	255	140	141	110	108
266	271	160	162	120	118
MPH IAS	MPH CAS	MPH IAS	MPH CAS	MPH IAS	MPH CAS
144	147	81	79	69	67
173	177	92	92	81	78
201	206	104	104	92	90
230	236	115	116	104	101
259	264	138	139	115	113
288	293	161	162	127	124
307	312	184	187	138	136

Figure 5.3.1 - Normal static source

Flaps UP LDG GR UP		Flaps TO LDG GR DN		Flaps LDG LDG GR DN	
KIAS	KCAS	KIAS	KCAS	KIAS	KCAS
125	124	70	70	60	59
150	149	80	80	70	69
175	174	90	90	80	79
200	199	100	100	90	90
225	224	120	120	100	100
250	249	140	139	110	110
271	270	160	159	120	120
MPH IAS	MPH CAS	MPH IAS	MPH CAS	MPH IAS	MPH CAS
144	142	81	81	69	68
173	171	92	92	81	79
201	200	104	104	92	91
230	229	115	115	104	104
259	258	138	138	115	115
288	287	161	160	127	127
312	311	184	183	138	138

Figure 5.3.2 - Alternate static source (Bleed auto)

5.4 - Cabin pressurization envelope

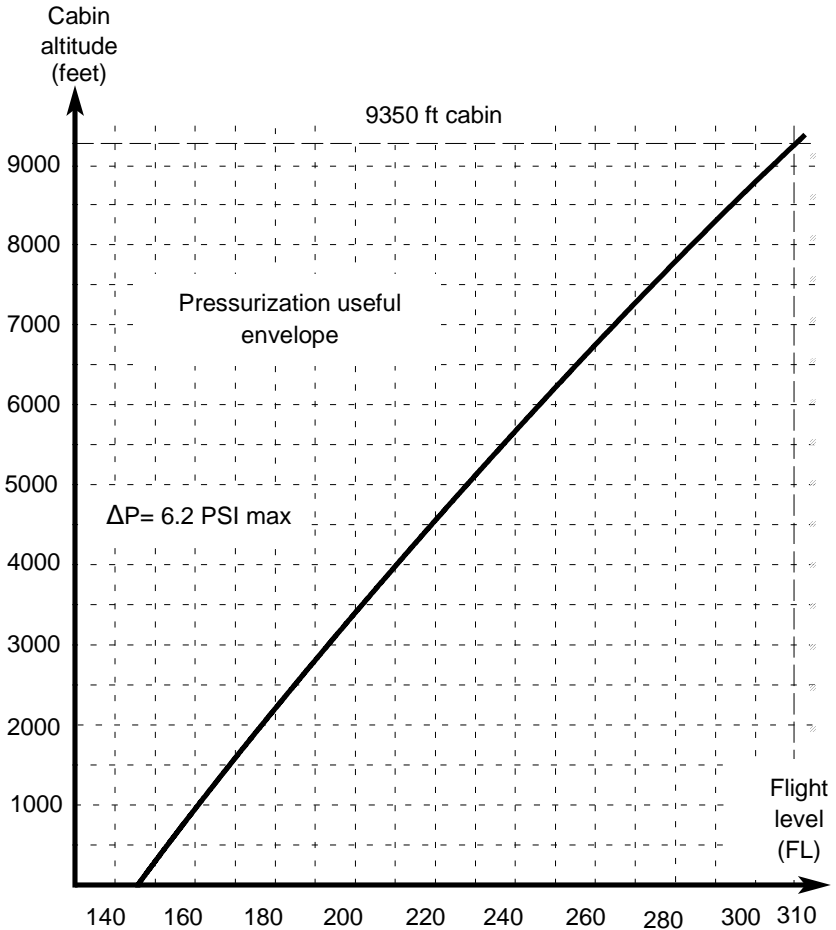


Figure 5.4.1 - Cabin pressurization envelope

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5.5 - SAT - OAT conversions

• NOTE •

These indicated temperatures are available for stabilized cruise at normal operating power.

Pressure altitude (feet)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
	SAT	OAT	SAT	OAT	SAT	OAT	SAT	OAT	SAT	OAT
SL	-05	-04	05	06	15	16	25	26	35	36
2000	-09	-08	01	02	11	12	21	22	31	32
4000	-13	-12	-03	-02	07	08	17	18	27	28
6000	-17	-16	-07	-06	03	04	13	14	23	24
8000	-21	-20	-11	-10	-01	00	09	10	19	20
10000	-25	-24	-15	-14	-05	-04	05	06	15	16
12000	-29	-28	-19	-18	-09	-08	01	02	11	12
14000	-33	-32	-23	-22	-13	-12	-03	-02	07	08
16000	-37	-36	-27	-26	-17	-16	-07	-06	03	04
18000	-41	-40	-31	-30	-21	-20	-11	-10	-01	00
20000	-45	-44	-35	-34	-25	-24	-15	-14	-05	-04
22000	-49	-48	-39	-38	-29	-28	-19	-18	-09	-08
24000	-53	-52	-43	-42	-33	-32	-23	-22	-13	-12
26000	-57	-56	-47	-46	-37	-36	-27	-26	-17	-16
28000	-61	-60	-51	-50	-41	-40	-31	-30	-21	-20
30000	-65	-64	-55	-54	-45	-44	-35	-34	-25	-24
31000	-67	-66	-57	-56	-47	-46	-37	-36	-27	-26

Figure 5.5.1 - SAT - OAT conversions

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5.6 - Stall speeds

Airplane weight	Config.		Bank											
	Flight idle		0°			30°			45°			60°		
	LDG GR	Flaps	KIAS	KCAS	MPH IAS	KIAS	KCAS	MPH IAS	KIAS	KCAS	MPH IAS	KIAS	KCAS	MPH IAS
4850 lbs (2200 kg)	UP	UP	65	66	75	70	71	81	78	79	90	91	93	105
	DN	TO	62	63	71	67	68	77	73	75	84	87	89	100
	DN	LDG	53	53	61	57	57	66	63	63	73	75	75	86
5512 lbs (2500 kg)	UP	UP	70	71	81	75	76	86	82	84	94	98	100	113
	DN	TO	66	67	76	71	72	82	78	80	90	93	95	107
	DN	LDG	57	57	66	61	61	70	68	68	78	81	81	93
6579 lbs (2984 kg)	UP	UP	75	76	86	80	82	92	88	90	101	105	107	121
	DN	TO	71	72	82	75	77	86	84	86	97	100	102	115
	DN	LDG	61	61	70	66	66	76	73	73	84	86	86	99
7394 lbs (3354 kg)	UP	UP	81	83	93	88	89	101	97	99	112	119	117	137
	DN	TO	77	77	89	81	83	93	91	92	105	108	109	124
	DN	LDG	65	65	75	69	70	79	76	77	88	92	92	106

Figure 5.6.1 - Stall speeds

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5.7 - Wind components

Example : Angle between wind direction and flight path : 50 °
 Headwind : 8 kts
 Crosswind : 10 kts
 Wind speed : 13 kts

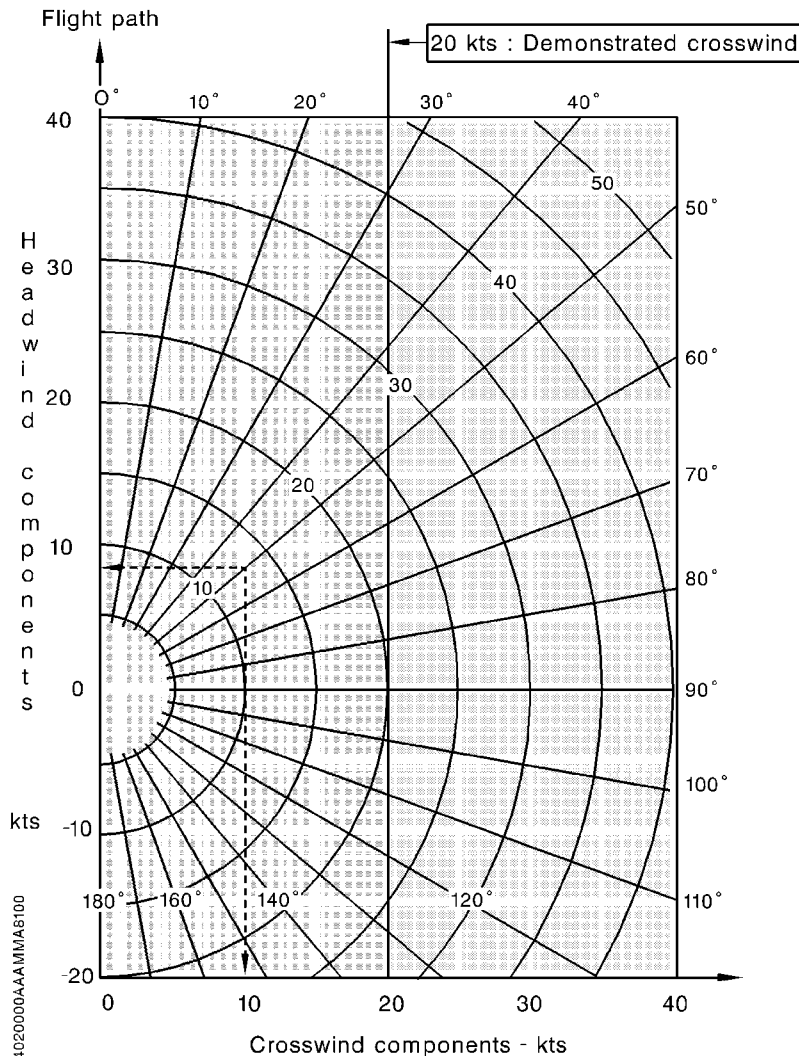


Figure 5.7.1 - Wind components

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Pilot's Operating Handbook

5.8 - Engine operation

The following tables or/and the optimum torque indicator must be used during normal operation of the airplane.

▲ CAUTION ▲

It is the responsibility of the operator to make sure that the required version of GARMIN system software is installed prior to using the hereafter engine operation tables.

The GARMIN system software required for this revision of the engine operation tables is the version 0719.14 or later.

This information is displayed on the MFD power-up page upon system start.

**▲ CAUTION ▲**

The TRQ setting must never exceed 100 %.
When setting TRQ, Ng must never exceed 104 %.




The following conditions are given for all the tables (pages 5.8.3 to 5.8.10) :

● NOTE ●

Inertial separator must be OFF and BLEED HI msg OFF.



- Landing gear and flaps UP.
- BLEED switch on AUTO.
-  represent the ISA conditions at the flight level.

The torque must be set at or below the value corresponding to the local conditions of flight level and temperature.

● NOTE ●

The engine ITT limit at 840°C during continuous operation may be used in case of operational need.



Example, for conditions :

- FL = 260
- OAT = - 22°C

the following tables give the maximum torque to be set.

Maximum climb power

TRQ setting = 83 % for IAS = 124 KIAS (Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed), cf. tables figures 5.8.1 and 5.8.1A

Maximum cruise power

TRQ setting = 97 %, cf. tables figures 5.8.3 and 5.8.3A

Recommended cruise power

TRQ setting = 92 %, cf. tables figures 5.8.4 and 5.8.4A

Pilot's Operating Handbook

Maximum climb power (FL < 200) - 124 KIAS

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE ● : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)												
	100	110	120	130	140	150	160	170	180	190	200		
-24													
-22	▲ CAUTION ▲ TRQ max 100 % Ng max 104 % ▲			Recommended Ng < 103 %									
-20													
-18													
-16													
-14													
-12													
-10											100		
-8											98		
-6											100		
-4											99		
-2											98		
0											95		
2											91		
4											100		
6											98		
8											93		
10											90		
12											88		
14											85		
16											82		
18											87		
20											82		
22											80		
24											85		
26											80		
28											78		
30											75		
32											72		
34											77		

Figure 5.8.1 - Maximum climb power (FL < 200) - 124 KIAS

- NOTE ●

Refer to page 5.8.1 for general conditions

●

Maximum climb power (FL > 200) - 124 KIAS

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)														
	200	210	220	230	240	250	260	270	280	290	300	310			
-66									99	95	90	86			
-64	▲ CAUTION ▲ TRQ max 100 % Ng max 104 % ▲			Recommended Ng < 103 %							98	94	89	85	
-62											97	93	88	84	
-60											100	96	92	87	83
-58											100	95	91	86	82
-56								99	94	90	85	81			
-54								98	93	89	85	81			
-52							100	97	92	88	84	80			
-50							100	95	91	87	83	79			
-48							99	94	90	86	82	78			
-46							98	93	89	85	81	77			
-44						100	97	92	88	84	80	77			
-42						100	96	91	87	83	79	75			
-40						99	95	90	86	82	78	74			
-38						98	93	89	85	81	77	73			
-36					100	97	92	88	84	80	76	72			
-34					99	95	91	87	82	78	75	71			
-32					98	94	90	85	81	77	73	70			
-30				100	97	93	88	84	80	76	72	69			
-28				100	96	92	87	83	79	75	71	68			
-26				98	94	90	86	82	78	74	70	66			
-24			100	97	93	89	85	80	76	73	69	65			
-22			100	96	92	88	83	79	75	71	67	64			
-20			99	95	90	86	82	78	74	70	66	62			
-18		100	97	93	89	85	81	77	72	68	64	60			
-16		100	96	92	88	83	79	75	71	66	62	59			
-14		99	94	90	86	82	77	73	69	65	61	57			
-12	100	97	93	89	85	80	75	71	67	63	59	55			
-10	100	96	91	87	82	78	74	69	65	61	57	53			
-8	98	94	89	85	81	76	72	67	63	59	55	51			
-6	96	92	88	83	79	74	70	65	61	57	53				
-4	95	90	85	81	77	72	67	63	59	55					
-2	93	88	83	79	74	70	65	61	57						
0	91	85	81	76	71	67	63	59							
2	88	83	78	74	69	65	61								
4	85	80	76	71	67	63									
6	82	78	74	69	65										
8	80	76	71	67											
10	78	73	69												
12	75	70													

Figure 5.8.1A - Maximum climb power (FL > 200) - 124 KIAS

- NOTE •

Refer to page 5.8.1 for general conditions

•

Pilot's Operating Handbook

Maximum climb power (FL < 200) - 170 KIAS / M 0.40

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE ● : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
	100	110	120	130	140	150	160	170	180	190	200	
-24												
-22												
-20												
-18												
-16												
-14												
-12												
-10												
-8												100
-6												100
-4												98
-2												100
0												95
2												100
4												98
6												97
8												92
10												95
12												90
14												92
16												87
18												85
20												100
22												99
24												94
26												92
28												87
30												82
32												80
34												85

Figure 5.8.2 - Maximum climb power (FL < 200) - 170 KIAS / M 0.40

- NOTE ●

Refer to page 5.8.1 for general conditions

●

Maximum climb power (FL > 200) - 170 KIAS / M 0.40

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)																			
	200	210	220	230	240	250	260	270	280	290	300	310								
-66										98	93	88								
-64	▲ CAUTION ▲		Recommended Ng < 103 %									97	92	87						
-62	TRQ max 100 %										100	96	91	86						
-60	Ng max 104 %										100	95	90	85						
-58	▲										99	94	89	84						
-56											98	93	88	83						
-54										100	96	92	87	83						
-52										100	95	90	86	82						
-50										99	94	89	85	81						
-48										98	93	89	84	80						
-46										100	97	92	88	83	79					
-44										100	96	91	86	82	78					
-42										99	94	90	85	81	77					
-40										98	93	88	84	80	76					
-38										100	97	92	87	83	79	75				
-36										100	95	91	86	82	78	73				
-34										99	94	89	85	81	76	72				
-32										97	93	88	84	79	75	71				
-30										100	96	91	87	82	78	74	70			
-28										99	95	90	86	81	77	73	69			
-26										98	94	89	84	80	76	72	68			
-24										100	97	92	88	83	79	75	71	66		
-22										100	96	91	86	82	77	73	69	65		
-20										99	94	90	85	80	76	72	67	63		
-18										100	97	93	88	83	79	74	70	65	61	
-16										100	96	91	86	82	77	72	68	64	60	
-14										98	94	89	85	80	75	71	66	62	57	
-12										100	96	92	87	83	78	73	69	64	60	55
-10										99	95	90	85	81	76	71	66	62	58	54
-8	100	97	93	88	83	79	73	68	64	60	56	52								
-6	100	95	91	86	81	76	71	66	62	58	54									
-4	98	93	88	83	78	74	69	64	60	56										
-2	95	90	85	81	76	71	67	62	58											
0	92	88	83	78	74	69	65	60												
2	90	85	81	76	72	67	62													
4	87	83	78	74	69	65														
6	85	80	76	71	67															
8	82	78	73	69																
10	79	75	71																	
12	77	72																		

Figure 5.8.2A - Maximum climb power (FL > 200) - 170 KIAS / M 0.40

- NOTE •

Refer to page 5.8.1 for general conditions

•

Pilot's Operating Handbook

Maximum cruise power (FL < 200)

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE ● : Use preferably recommended cruise power.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
	100	110	120	130	140	150	160	170	180	190	200	
-24												
-22												
-20												
-18												
-16												
-14												
-12												
-10												
-8												
-6												
-4												
-2												
0												
2												100
4												98
6											100	95
8											98	92
10										100	95	89
12									100	97	92	87
14									99	94	89	84
16								100	97	91	86	
18								99	94	88		
20							100	96	91			
22							98	93				
24						100	95					
26					100	97						
28					99							
30			100									
32		100										
34	100											

Figure 5.8.3 - Maximum cruise power (FL < 200)

- NOTE ●

Refer to page 5.8.1 for general conditions

●

Maximum cruise power (FL > 200)

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

- NOTE • : Use preferably recommended cruise power.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
	200	210	220	230	240	250	260	270	280	290	300	310
-62												100
-60	▲ CAUTION ▲		Recommended Ng < 103 %									
-58	TRQ max 100 %											98
-56	Ng max 104 %											97
-54	▲										100	96
-52											99	94
-50											98	93
-48										100	97	92
-46										100	95	90
-44										99	94	89
-42										97	92	87
-40									100	96	91	86
-38									99	94	89	85
-36									98	93	88	83
-34									100	96	91	86
-32									100	95	90	85
-30									98	93	88	84
-28									97	92	87	82
-26									100	95	90	85
-24									99	94	89	84
-22									97	92	87	82
-20							100	96	90	85	80	75
-18							99	94	88	83	78	73
-16						100	97	92	86	81	76	71
-14						100	95	89	84	79	74	69
-12						98	93	87	82	77	72	67
-10					100	96	90	85	80	74	69	64
-8					99	93	88	82	77	72	67	62
-6					100	96	90	85	80	74	69	65
-4					99	93	88	82	77	72	67	63
-2					100	96	90	85	80	75	70	65
0					98	93	87	82	77	73	68	
2					100	95	90	85	80	75	70	
4					98	93	88	82	77	73		
6					95	90	85	80	75			
8					92	87	82	77				
10					89	84	79					
12					87	81						

Figure 5.8.3A - Maximum cruise power (FL > 200)

- NOTE •

Refer to page 5.8.1 for general conditions

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Pilot's Operating Handbook

Normal (recommended) cruise power (FL < 200)

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

● NOTE ● : Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
	100	110	120	130	140	150	160	170	180	190	200	
-24												
-22												
-20												
-18												
-16												
-14												
-12												
-10												
-8												
-6												
-4												
-2												
0												
2												
4												
6												
8												
10												
12												
14												
16												
18												
20												
22												
24												
26												
28												
30												
32												
34												

Figure 5.8.4 - Normal (recommended) cruise power (FL < 200)

● NOTE ●

Refer to page 5.8.1 for general conditions

●

Normal (recommended) cruise power (FL > 200)

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
	200	210	220	230	240	250	260	270	280	290	300	310
-66												100
-64												99
-62												98
-60											100	96
-58											100	95
-56											98	93
-54										100	96	92
-52										100	95	90
-50										98	93	89
-48									100	97	92	87
-46									100	95	91	86
-44									99	94	89	84
-42									97	92	87	83
-40								100	96	91	86	82
-38								99	94	90	85	80
-36								98	93	88	83	79
-34							100	96	92	87	82	78
-32							100	95	90	85	81	76
-30							99	94	89	84	79	75
-28							97	92	87	82	78	73
-26						100	96	91	86	81	76	72
-24						99	94	89	84	79	74	70
-22					100	97	92	87	82	77	72	68
-20					100	95	90	85	80	75	70	66
-18					98	93	88	83	78	73	68	64
-16				100	96	91	86	81	76	71	66	61
-14				99	94	89	84	79	73	68	63	59
-12			100	97	92	87	81	76	71	66	61	57
-10			100	95	89	84	78	73	68	64	59	55
-8		100	97	92	86	81	76	71	66	62	57	53
-6		100	94	89	84	79	74	69	64	59	55	
-4	100	97	91	86	81	76	71	66	62	57		
-2	99	94	89	83	79	74	69	64	59			
0	96	91	86	81	76	71	66	62				
2	94	88	83	78	73	69	64					
4	91	85	80	75	71	66						
6	88	83	78	73	68							
8	85	80	75	70								
10	82	77	72									
12	79	74										

Figure 5.8.4A - Normal (recommended) cruise power (FL > 200)

• NOTE •

Refer to page 5.8.1 for general conditions

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5.9 - Takeoff distances

The following tables give the takeoff distances for several weight configurations.

All common information applicable to tables (pages 5.9.2 to 5.9.4) are listed below.

Associated conditions :

- Landing gear DN and flaps TO
- TRQ = 100 %
- BLEED switch on AUTO
- Hard, dry and level runway

In table headings :

- GR = Ground roll (in ft)
- D₅₀ = Takeoff distance (clear to 50 ft) (in ft)

● NOTE ●

Between ISA + 30°C and ISA + 37°C, it may be necessary to cut-off the BLEED in order to set TRQ = 100 % during takeoff while respecting the engine limitations. In this case, reduce power after takeoff to set the BLEED switch to AUTO.

In SL ISA conditions, nominal Np is of 1985 RPM.



Corrections :

- In case of wind, apply the following corrections :
 - Reduce total distances by 10 % every 10 kts of headwind
 - Increase total distances by 30 % every 10 kts of tail wind
- Other runway surfaces :

Takeoff distances given in the tables are for takeoff from hard, dry and level runway. Other runway surfaces require the following correction factors.

Increase distances by :

7 % on hard grass

10 % on short grass

15 % on wet runway

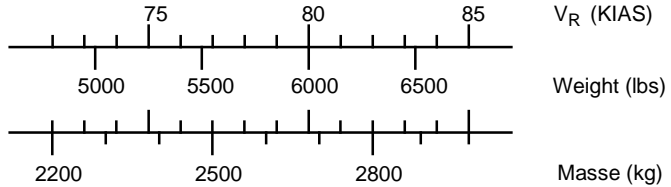
25 % on high grass

30 % on slippery runway

Weight : 5512 lbs (2500 kg)

Associated condition :

- 15° of attitude after rotation
- Rotation speed choice (V_R)



Weight : 5512 lbs (2500 kg) At 50 ft = 91 KIAS - 105 MPH IAS									
Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA		
	GR	D50	GR	D50	GR	D50	GR	D50	
0	665	1085	740	1190	780	1255	820	1295	
2000	735	1185	800	1265	850	1340	905	1415	
4000	800	1260	885	1380	935	1460	990	1545	
6000	880	1375	965	1505	1025	1595	1090	1690	
8000	965	1500	1060	1645	1140	1765	1220	1880	
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C		
	GR	D50	GR	D50	GR	D50	GR	D50	
0	865	1365	920	1435	965	1505	1000	1555	
2000	955	1490	1005	1565	1060	1645	1100	1705	
4000	1050	1625	1110	1720	1180	1825	1230	1895	
6000	1165	1800	1240	1910	1320	2020	1380	2100	
8000	1305	2000	1390	2120	1480	2245	1565	2330	

Figure 5.9.1 - Takeoff distances - 5512 lbs (2500 kg)

▲ CAUTION ▲

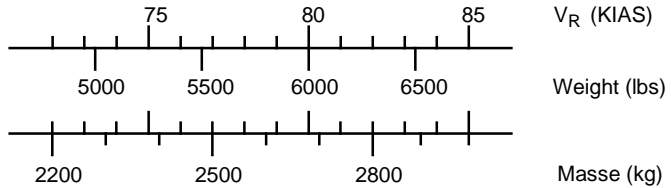
Refer to page 5.9.1 for notes and correction factors.

▲

Weight : 6579 lbs (2984 kg)

Associated condition :

- 15° of attitude after rotation
- Rotation speed choice (V_R)



Weight : 6579 lbs (2984 kg) At 50 ft = 94 KIAS - 108 MPH IAS								
Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1020	1470	1115	1600	1185	1680	1245	1765
2000	1115	1595	1220	1730	1285	1820	1355	1915
4000	1215	1725	1325	1875	1400	1975	1475	2075
6000	1320	1865	1445	2030	1545	2160	1645	2305
8000	1435	2020	1600	2240	1715	2400	1850	2570
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1310	1855	1375	1940	1440	2030	1490	2090
2000	1425	2010	1500	2110	1595	2235	1660	2320
4000	1580	2205	1675	2345	1790	2485	1865	2590
6000	1755	2455	1880	2615	2005	2780	2095	2895
8000	1980	2745	2115	2925	2275	3110	2380	3245

Figure 5.9.2 - Takeoff distances - 6579 lbs (2984 kg)

▲ CAUTION ▲

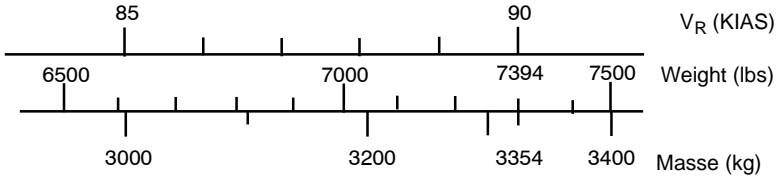
Refer to page 5.9.1 for notes and correction factors.

▲

Weight : 7394 lbs (3354 kg)

Associated condition :

- 12°5 of attitude after rotation
- Rotation speed choice (V_R)



Weight : 7394 lbs (3354 kg) At 50 ft = 99 KIAS - 114 MPH IAS									
Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA		
	GR	D50	GR	D50	GR	D50	GR	D50	
0	1440	2020	1560	2175	1645	2275	1725	2380	
2000	1555	2170	1690	2335	1770	2445	1860	2560	
4000	1685	2325	1820	2505	1910	2630	2045	2785	
6000	1810	2500	1970	2710	2130	2930	2290	3135	
8000	1960	2695	2220	3045	2410	3265	2590	3490	
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C		
	GR	D50	GR	D50	GR	D50	GR	D50	
0	1800	2485	1880	2595	1965	2705	2060	2810	
2000	1945	2675	2080	2865	2215	3040	2325	3160	
4000	2185	3000	2355	3200	2500	3385	2610	3520	
6000	2470	3340	2640	3550	2810	3765	2935	3915	
8000	2775	3720	2965	3950	3180	4185	3315	4350	

Figure 5.9.3 - Takeoff distances - 7394 lbs (3354 kg)

▲ CAUTION ▲

Refer to page 5.9.1 for notes and correction factors.



5.10 - Climb performance

MXCL - Speeds (IAS = 124 KIAS)

Conditions :

- Maximum climb power TRQ = 100 %
- Landing gear and flaps UP
- IAS = 124 KIAS - BLEED switch on AUTO or BLEED HI msg ON

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)					
		ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
5794 lbs (2628 kg)	SL	2885	2870	2855	2845	2830	2810
	2000	2860	2845	2830	2810	2795	2775
	4000	2840	2820	2805	2785	2765	2750
	6000	2810	2790	2770	2750	2735	2710
	8000	2775	2755	2735	2710	2690	2665
6594 lbs (2991 kg)	SL	2440	2425	2410	2400	2380	2365
	2000	2415	2400	2385	2365	2350	2330
	4000	2395	2375	2360	2340	2325	2305
	6000	2365	2345	2330	2310	2290	2270
	8000	2335	2315	2290	2270	2250	2230
7394 lbs (3354 kg)	SL	2080	2065	2050	2040	2020	2005
	2000	2055	2040	2025	2005	1990	1975
	4000	2035	2015	1995	1980	1965	1945
	6000	2005	1985	1970	1950	1930	1910
	8000	1975	1955	1935	1910	1890	1870

Figure 5.10.1 - MXCL - Speeds (IAS = 124 KIAS)

● NOTE ●

In SL ISA conditions, nominal Np is of 1985 RPM.

●

MXCL - Speeds (IAS = 170 KIAS / M 0.40)

Conditions :

- Maximum climb power TRQ = 100 %
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40
- BLEED switch on AUTO or BLEED HI msg ON

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)					
		ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
5794 lbs (2628 kg)	SL	2 420	2 390	2 365	2 335	2 310	2 285
	2000	2 385	2 355	2 325	2 295	2 265	2 235
	4000	2 345	2 315	2 280	2 250	2 220	2 190
	6000	2 305	2 270	2 235	2 205	2 170	2 140
	8000	2 260	2 225	2 190	2 155	2 120	2 085
6594 lbs (2991 kg)	SL	2 075	2 050	2 025	2 000	1 975	1 955
	2000	2 045	2 015	1 990	1 965	1 935	1 910
	4000	2 010	1 985	1 950	1 920	1 895	1 865
	6000	1 975	1 940	1 910	1 880	1 850	1 820
	8000	1 930	1 900	1 870	1 835	1 805	1 770
7394 lbs (3354 kg)	SL	1 800	1 775	1 755	1 730	1 710	1 685
	2000	1 770	1 745	1 720	1 695	1 670	1 645
	4000	1 735	1 710	1 685	1 655	1 630	1 605
	6000	1 705	1 670	1 645	1 615	1 590	1 560
	8000	1 660	1 635	1 605	1 575	1 545	1 515

Figure 5.10.2 - MXCL - Speeds (IAS = 170 KIAS / M 0.40)

• NOTE •

In SL ISA conditions, nominal Np is of 1985 RPM.

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Pilot's Operating Handbook

MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

Conditions :

- **ISA - 20°C**
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS - BLEED switch on AUTO

- **NOTE** ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON : fuel consumption increased by 1 %.

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2000	00:45	4	3	1.0	1	00:45	5	4	1.2	2	01:00	5	4	1.4	2
4000	01:30	8	6	2.0	3	01:45	9	7	2.4	3	02:00	11	8	2.8	4
6000	02:15	11	9	3.0	4	02:30	13	10	3.5	5	03:00	16	12	4.1	6
8000	03:00	15	12	3.9	6	03:30	18	14	4.6	7	04:00	21	16	5.5	8
10000	03:30	18	14	4.9	8	04:15	22	17	5.7	9	05:00	26	20	6.8	11
12000	04:15	22	17	5.8	9	05:15	26	20	6.8	11	06:00	30	24	8.0	13
14000	05:00	25	20	6.7	11	06:00	30	23	7.9	13	07:15	35	28	9.3	16
16000	05:45	29	23	7.6	13	07:00	34	27	9.0	15	08:15	40	32	10.6	18
18000	06:30	32	25	8.5	15	07:45	38	30	10.0	18	09:15	45	35	11.9	21
20000	07:30	35	28	9.4	17	08:45	42	33	11.1	20	10:30	50	39	13.2	24
22000	08:15	39	30	10.3	19	09:45	46	36	12.2	23	11:30	55	43	14.4	27
24000	09:00	42	33	11.1	21	10:45	50	39	13.2	25	12:45	60	47	15.7	30
26000	09:45	46	36	12.0	24	11:45	54	43	14.3	28	13:45	64	51	17.0	34
28000	10:30	49	38	13.0	26	12:45	58	46	15.4	31	15:00	70	55	18.4	38
30000	11:30	53	41	13.9	29	13:45	63	49	16.6	35	16:30	75	59	19.8	42
31000	12:00	54	43	14.4	31	14:30	65	51	17.2	37	17:15	78	61	20.6	44

Figure 5.10.3 - MXCL - Time, consumption and climb distance (IAS = 124 KIAS) / ISA - 20°C

MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

Conditions :

- **ISA**
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS - BLEED switch on AUTO

● **NOTE** ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON :

- Fuel consumptions increased by 2 %
- Time to climb increased up to 1 % above FL 260

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2000	00:45	4	3	1.0	1	00:45	5	4	1.2	2	01:00	6	4	1.5	2
4000	01:30	8	6	2.1	3	01:45	9	7	2.4	4	02:00	11	9	2.9	4
6000	02:15	12	9	3.1	5	02:30	14	11	3.6	5	03:00	16	13	4.3	6
8000	03:00	15	12	4.1	6	03:30	18	14	4.8	7	04:00	21	17	5.7	9
10000	03:45	19	15	5.0	8	04:15	22	18	5.9	10	05:15	27	21	7.0	11
12000	04:30	23	18	6.0	10	05:15	27	21	7.1	12	06:15	32	25	8.4	14
14000	05:15	26	21	6.9	12	06:15	31	24	8.2	14	07:15	37	29	9.7	17
16000	06:00	30	23	7.9	14	07:00	35	28	9.3	16	08:15	42	33	11.0	19
18000	06:45	33	26	8.8	16	08:00	39	31	10.4	19	09:30	47	37	12.4	22
20000	07:30	37	29	9.7	18	09:00	44	34	11.5	21	10:45	52	41	13.7	26
22000	08:15	40	32	10.6	20	10:00	48	38	12.7	24	11:45	57	45	15.1	29
24000	09:15	44	34	11.6	23	11:00	52	41	13.8	27	13:00	62	49	16.5	32
26000	10:00	47	37	12.5	25	12:00	57	44	14.9	30	14:15	68	53	17.9	37
28000	11:00	51	40	13.5	28	13:15	61	48	16.2	34	16:00	73	58	19.4	41
30000	12:15	55	43	14.6	32	14:30	66	52	17.5	39	17:45	80	63	21.1	47
31000	12:45	57	45	15.1	34	15:30	69	54	18.2	41	18:45	83	65	21.9	51

Figure 5.10.4 - MXCL - Time, consumption and climb distance (IAS = 124 KIAS) / ISA

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MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

Conditions :

- **ISA + 20°C**
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS - BLEED switch on AUTO

● **NOTE** ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON :

- Fuel consumptions increased by 2 % below FL 260 and 3 % above FL 260
- Time to climb increased by 1 % to 5 % from FL 200 to FL 310

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2 000	00:45	4	3	1.1	2	00:45	5	4	1.3	2	01:00	6	4	1.5	2
4 000	01:30	8	6	2.1	3	01:45	10	8	2.5	4	02:00	11	9	3.0	4
6 000	02:15	12	9	3.2	5	02:30	14	11	3.8	6	03:00	17	13	4.5	7
8 000	03:00	16	12	4.2	7	03:30	19	15	5.0	8	04:15	22	17	5.9	9
10 000	03:45	20	15	5.2	8	04:30	23	18	6.2	10	05:15	28	22	7.3	12
12 000	04:30	23	18	6.2	10	05:15	28	22	7.3	12	06:15	33	26	8.7	15
14 000	05:15	27	21	7.2	12	06:15	32	25	8.5	15	07:30	38	30	10.1	18
16 000	06:00	31	24	8.1	14	07:15	37	29	9.7	17	08:30	44	34	11.5	21
18 000	06:45	34	27	9.1	17	08:15	41	32	10.8	20	09:45	49	38	12.9	24
20 000	07:45	38	30	10.1	19	09:15	46	36	12.0	23	11:00	54	43	14.4	27
22 000	08:30	42	33	11.1	22	10:15	50	39	13.2	26	12:15	60	47	15.9	31
24 000	09:45	46	36	12.1	25	11:30	55	43	14.5	30	14:00	66	52	17.5	36
26 000	10:45	50	39	13.2	28	13:00	60	47	15.9	34	15:45	73	57	19.2	42
28 000	12:00	54	43	14.4	33	14:30	66	51	17.3	40	17:45	80	63	21.0	49
30 000	13:30	59	46	15.6	38	16:30	72	56	18.9	46	20:15	88	69	23.2	58
31 000	14:15	62	48	16.3	41	17:30	75	59	19.8	50	21:45	92	72	24.4	63

Figure 5.10.5 - MXCL - Time, consumption and climb distance
(IAS = 124 KIAS) / ISA + 20°C

**MXCL - Time, consumption and climb distance
(IAS = 170 KIAS / M 0.40)**

Conditions :

- **ISA - 20°C**
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 - BLEED switch on AUTO

● NOTE ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON : fuel consumption increased by 1 %.

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2000	00:45	4	3	1.2	2	01:00	5	4	1.4	3	01:00	6	5	1.6	3
4000	01:45	9	7	2.3	5	02:00	10	8	2.7	5	02:15	12	9	3.1	6
6000	02:30	13	10	3.5	7	03:00	15	12	4.0	8	03:30	18	14	4.7	10
8000	03:30	17	14	4.6	10	04:00	20	16	5.4	11	04:30	23	18	6.2	13
10000	04:15	22	17	5.7	12	05:00	25	20	6.7	15	05:45	29	23	7.7	17
12000	05:15	26	20	6.8	15	06:00	30	24	7.9	18	07:00	35	27	9.2	21
14000	06:00	30	24	7.9	18	07:00	35	27	9.3	22	08:15	41	32	10.8	25
16000	07:00	34	27	9.1	22	08:15	40	31	10.6	25	09:30	47	37	12.3	29
18000	08:00	39	30	10.2	25	09:15	45	35	11.9	29	11:00	52	41	13.8	34
20000	09:00	43	34	11.3	29	10:30	50	39	13.2	33	12:15	58	46	15.4	39
22000	10:00	47	37	12.4	32	11:45	55	43	14.6	38	13:45	64	50	17.0	44
24000	11:00	51	40	13.6	36	13:00	60	47	15.9	43	15:00	70	55	18.6	50
26000	12:00	55	43	14.6	40	14:00	65	51	17.0	47	16:30	76	59	20.0	55
28000	12:45	59	46	15.5	43	15:00	69	54	18.2	51	17:30	81	63	21.3	59
30000	13:45	62	49	16.5	46	16:00	73	57	19.3	55	19:00	86	67	22.7	64
31000	14:15	64	50	16.9	48	16:45	75	59	19.9	57	19:45	89	70	23.4	67

Figure 5.10.6 - MXCL - Time, consumption and climb distance
(IAS = 170 KIAS / M 0.40) / ISA - 20°C

Pilot's Operating Handbook

**MXCL - Time, consumption and climb distance
(IAS = 170 KIAS / M 0.40)**

Conditions :

- **ISA**
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 - BLEED switch on AUTO

● **NOTE** ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON :

- Fuel consumptions increased by 2 %
- Time to climb increased up to 2 % above FL 260

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2000	00:45	5	4	1.2	2	01:00	5	4	1.4	3	01:15	6	5	1.7	3
4000	01:45	9	7	2.4	5	02:00	11	8	2.8	6	02:15	12	10	3.3	7
6000	02:30	14	11	3.6	8	03:00	16	13	4.2	9	03:30	19	15	4.9	10
8000	03:30	18	14	4.8	10	04:00	21	17	5.6	12	04:45	25	19	6.5	14
10000	04:30	23	18	6.0	13	05:15	26	21	7.0	16	06:00	31	24	8.1	18
12000	05:15	27	21	7.2	16	06:15	32	25	8.4	19	07:15	37	29	9.7	22
14000	06:15	32	25	8.4	20	07:15	37	29	9.8	23	08:30	43	34	11.4	27
16000	07:15	36	28	9.5	23	08:30	42	33	11.2	27	10:00	49	39	13.0	32
18000	08:15	41	32	10.7	27	09:45	48	37	12.6	32	11:15	56	44	14.7	37
20000	09:15	45	36	11.9	31	11:00	53	42	14.0	36	12:45	62	49	16.4	42
22000	10:30	50	39	13.2	35	12:15	58	46	15.4	41	14:15	68	54	18.1	48
24000	11:30	54	43	14.4	39	13:30	64	50	16.9	46	15:45	75	59	19.8	54
26000	12:30	59	46	15.5	43	14:45	69	54	18.2	51	17:15	81	63	21.3	60
28000	13:30	63	49	16.5	48	16:00	74	58	19.5	56	18:45	87	68	22.9	66
30000	14:45	67	52	17.6	52	17:15	79	62	20.8	62	20:30	93	73	24.6	73
31000	15:15	69	54	18.2	55	18:15	81	64	21.5	65	21:30	96	76	25.5	77

Figure 5.10.7 - MXCL - Time, consumption and climb distance
(IAS = 170 KIAS / M 0.40) / ISA

MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40)

Conditions :

- ISA + 20°C
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 - BLEED switch on AUTO

● NOTE ● : Time, consumption and distance from the 50 ft
If BLEED HI msg ON :

- Fuel consumptions increased by
 - . 3 % below FL 240
 - . Up to 6 % above FL 240
- Time to climb increased by 1 % to 8 % from FL 200 to FL 310

Pressure altitude (ft)	Weight 5794 lbs (2628 kg)					Weight 6579 lbs (2984 kg)					Weight 7394 lbs (3354 kg)				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	USG			l	kg	USG			l	kg	USG	
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2000	00:45	5	4	1.3	3	01:00	6	4	1.5	3	01:15	7	5	1.7	3
4000	01:45	10	8	2.6	5	02:00	11	9	3.0	6	02:30	13	10	3.5	7
6000	02:45	14	11	3.8	8	03:00	17	13	4.5	9	03:30	20	15	5.2	11
8000	03:30	19	15	5.1	11	04:15	22	18	5.9	13	05:00	26	20	6.9	15
10000	04:30	24	19	6.3	14	05:15	28	22	7.4	17	06:15	33	26	8.6	19
12000	05:30	29	22	7.5	18	06:30	33	26	8.8	21	07:30	39	31	10.3	24
14000	06:30	33	26	8.8	21	07:30	39	31	10.3	25	09:00	46	36	12.0	29
16000	07:30	38	30	10.1	25	08:45	45	35	11.8	29	10:15	52	41	13.8	34
18000	08:30	43	34	11.3	29	10:00	50	40	13.3	34	11:45	59	46	15.6	40
20000	09:45	48	38	12.7	33	11:30	56	44	14.8	39	13:15	66	52	17.4	46
22000	11:00	53	42	14.1	38	13:00	63	49	16.5	45	15:15	74	58	19.5	53
24000	12:30	59	46	15.6	45	14:45	70	55	18.4	53	17:15	82	64	21.7	62
26000	13:45	64	50	17.0	51	16:30	76	60	20.1	60	19:30	90	71	23.8	72
28000	15:30	70	55	18.4	57	18:15	83	65	21.9	68	22:00	99	77	26.1	82
30000	17:15	75	59	19.8	64	20:30	90	70	23.7	77	25:00	108	85	28.5	94
31000	18:00	78	61	20.6	68	21:45	93	73	24.7	82	26:30	113	89	29.8	101

Figure 5.10.8 - MXCL - Time, consumption and climb distance
(IAS = 170 KIAS / M 0.40) / ISA + 20°C

Pilot's Operating Handbook

Climb performance after go-around

Conditions :

- Landing gear DN and flaps LDG
- **IAS = 90 KIAS**

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)						
		ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
6594 lbs (2991 kg)	SL	1635	1610	1590	1565	1545	1525	1505
	2000	1615	1580	1555	1535	1510	1490	1470
	4000	1585	1545	1525	1500	1480	1455	1435
	6000	1555	1515	1490	1465	1440	1420	1395
	8000	1520	1480	1455	1430	1400	1375	1345

Conditions :

- Landing gear DN and flaps LDG
- **IAS = 95 KIAS**

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)						
		ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
7394 lbs (3354 kg)	SL	1350	1320	1295	1275	1255	1235	1215
	2000	1325	1290	1265	1245	1225	1205	1180
	4000	1295	1255	1235	1210	1190	1165	1140
	6000	1265	1225	1200	1175	1150	1120	1095
	8000	1230	1190	1160	1135	1105	1075	1050

Figure 5.10.9 - Climb performance after go-around

Climb performance - Flaps TO

Conditions :

- Landing gear UP and flaps TO
- **IAS = 110 KIAS**

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)						
		ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
6594 lbs (2991 kg)	SL	2295	2275	2260	2250	2240	2225	2215
	2000	2280	2260	2245	2230	2220	2210	2190
	4000	2265	2245	2230	2215	2200	2180	2165
	6000	2250	2225	2210	2190	2175	2155	2135
	8000	2235	2205	2185	2165	2145	2130	2110

Conditions:

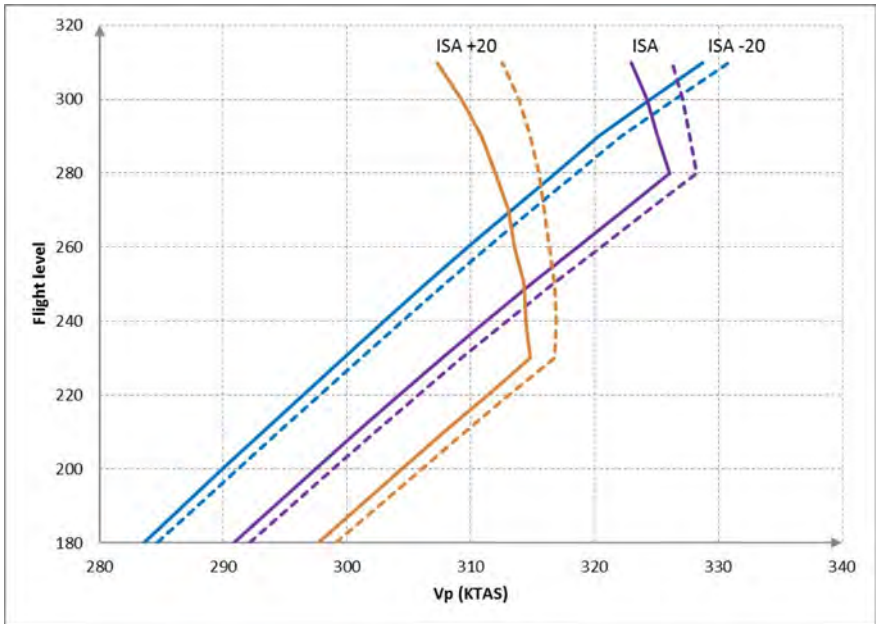
- Landing gear UP and flaps TO
- **IAS = 115 KIAS**

Airplane weight	Pressure altitude (feet)	Rate of climb (ft/min)						
		ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
7394 lbs (3354 kg)	SL	1985	1965	1955	1940	1930	1915	1900
	2000	1970	1950	1940	1925	1910	1890	1875
	4000	1955	1935	1920	1900	1885	1865	1850
	6000	1940	1910	1895	1875	1860	1840	1825
	8000	1915	1890	1870	1850	1835	1815	1795

Figure 5.10.10 - Climb performance - Flaps TO

5.11 - Cruise performance

Maximum cruise



————— 7100 lbs
- - - - - 6300 lbs

Figure 5.11.1 - Cruise performance (Maximum cruise)

Maximum cruise

Conditions :

- **ISA - 20°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

- **NOTE ●** : Use preferably recommended cruise power
If BLEED HI msg ON :
 - Fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	-4	100	325	255	85.9	240	236	239	236	239	235
5000	-14	100	299	234	78.9	235	248	235	248	234	247
10000	-24	100	278	218	73.3	230	262	230	261	229	260
15000	-34	100	265	208	70.1	226	276	225	275	224	275
18000	-40	100	256	201	67.7	223	285	222	285	221	284
20000	-44	100	251	197	66.2	221	292	220	291	219	290
21000	-46	100	248	195	65.6	220	295	219	294	218	293
22000	-48	100	246	193	65.0	219	299	218	298	217	296
23000	-50	100	244	192	64.5	218	302	217	301	216	300
24000	-52	100	243	190	64.1	217	306	216	304	215	303
25000	-54	100	241	189	63.7	216	309	215	308	214	306
26000	-56	100	240	188	63.3	215	313	214	311	213	310
27000	-57	100	239	188	63.2	214	316	213	315	212	313
28000	-59	100	238	187	63.0	213	320	212	318	211	317
29000	-61	100	238	187	62.9	212	324	211	322	209	320
30000	-63	100	238	187	62.8	211	328	210	326	209	324
31000	-65	100	238	187	63.0	210	332	209	331	208	329

Figure 5.11.2 - Cruise performance
Maximum cruise / ISA - 20°C

Maximum cruise

Conditions :

- **ISA - 10°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

- **NOTE** ● : Use preferably recommended cruise power
If BLEED HI msg ON :
 - Below FL 300 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
 - FL 300 and above : reduce the torque value mentioned in the table below by 2 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	6	100	329	258	86.9	238	239	238	239	237	238
5000	-4	100	302	237	79.7	234	252	233	251	233	250
10000	-14	100	281	220	74.2	229	265	228	265	228	264
15000	-24	100	268	210	70.8	224	280	223	279	222	278
18000	-30	100	259	203	68.4	221	289	220	288	219	287
20000	-34	100	253	199	66.9	219	296	218	295	217	294
21000	-36	100	251	197	66.2	218	299	217	298	216	297
22000	-38	100	249	195	65.7	217	303	216	302	215	300
23000	-40	100	247	194	65.1	216	306	215	305	214	304
24000	-42	100	245	192	64.7	215	310	214	309	213	307
25000	-44	100	243	191	64.3	214	314	213	312	212	311
26000	-46	100	242	190	63.9	213	317	212	316	211	314
27000	-47	100	242	190	63.8	212	321	211	320	210	318
28000	-49	100	241	189	63.6	211	325	210	323	209	322
29000	-51	100	240	189	63.5	210	329	209	328	208	326
30000	-53	100	239	188	63.2	209	333	208	332	207	329
31000	-55	97	230	181	60.8	205	333	204	331	202	328

Figure 5.11.3 - Cruise performance
Maximum cruise / ISA - 10°C

Maximum cruise

Conditions :

- **ISA - 5°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Use preferably recommended cruise power

If BLEED HI msg ON :

- Below FL 290 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 290 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	11	100	331	259	87.3	238	240	237	240	237	240
5000	1	100	304	238	80.2	233	253	232	253	232	252
10000	-9	100	282	221	74.5	228	267	227	266	227	265
15000	-19	100	269	211	71.2	223	282	222	281	222	280
18000	-25	100	260	204	68.7	220	291	219	290	218	289
20000	-29	100	254	200	67.2	218	298	217	297	216	296
21000	-31	100	252	198	66.5	217	301	216	300	215	299
22000	-33	100	250	196	66.0	216	305	215	304	214	302
23000	-35	100	248	195	65.5	215	308	214	307	213	306
24000	-37	100	246	193	65.0	214	312	213	311	212	309
25000	-39	100	244	192	64.6	213	316	212	315	211	313
26000	-41	100	243	191	64.2	212	320	211	318	210	316
27000	-42	100	243	191	64.1	211	323	210	322	209	320
28000	-44	100	242	190	64.0	210	328	209	326	208	324
29000	-46	100	242	190	63.8	210	332	209	330	207	328
30000	-48	97	233	183	61.5	206	332	205	330	203	327
31000	-50	94	224	176	59.3	202	332	200	329	199	326

Figure 5.11.4 - Cruise performance
Maximum cruise / ISA - 5°C

Maximum cruise

Conditions :

- **ISA**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Use preferably recommended cruise power

If BLEED HI msg ON :

- Below FL 280 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 280 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	16	100	333	261	87.9	237	242	237	242	236	241
5000	6	100	305	240	80.7	232	255	232	254	231	253
10000	-4	100	284	223	74.9	227	268	227	268	226	267
15000	-14	100	271	213	71.5	222	283	222	283	221	282
18000	-20	100	261	205	69.0	219	293	219	292	218	291
20000	-24	100	256	201	67.6	217	300	216	299	215	297
21000	-26	100	253	199	66.9	216	303	215	302	214	301
22000	-28	100	251	197	66.3	215	307	214	306	213	304
23000	-30	100	249	195	65.8	214	310	213	309	212	308
24000	-32	100	247	194	65.3	213	314	212	313	211	311
25000	-34	100	246	193	64.9	212	318	211	317	210	315
26000	-36	100	244	192	64.5	211	322	210	320	209	319
27000	-37	100	244	191	64.4	210	326	209	324	208	322
28000	-39	100	242	190	64.1	210	330	208	328	207	326
29000	-41	97	234	184	61.8	206	330	204	328	203	325
30000	-43	94	226	177	59.7	202	329	200	327	199	324
31000	-45	90	218	171	57.5	198	329	196	326	194	323

Figure 5.11.5 - Cruise performance
Maximum cruise / ISA

Maximum cruise

Conditions :

- **ISA + 5°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Use preferably recommended cruise power

If BLEED HI msg ON :

- Below FL 270 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 270 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	21	100	334	263	88.4	236	243	236	243	235	242
5000	11	100	307	241	81.1	231	256	231	256	230	255
10000	1	100	285	224	75.3	226	270	226	269	225	269
15000	-9	100	272	214	72.0	221	285	221	284	220	283
18000	-15	100	263	206	69.4	218	295	218	294	217	293
20000	-19	100	257	202	67.9	216	302	216	301	215	299
21000	-21	100	254	200	67.2	215	305	215	304	213	303
22000	-23	100	252	198	66.6	214	309	214	308	212	306
23000	-25	100	250	196	66.1	213	312	213	311	211	309
24000	-27	100	248	195	65.7	212	316	212	315	210	313
25000	-29	100	247	194	65.2	211	320	210	319	209	317
26000	-31	100	245	192	64.8	210	324	209	322	208	320
27000	-32	100	244	192	64.6	210	328	209	326	207	324
28000	-34	97	236	185	62.3	206	328	204	326	203	323
29000	-36	93	227	178	60.0	202	327	200	325	199	322
30000	-38	90	219	172	57.9	198	327	196	324	194	321
31000	-40	87	211	166	55.8	194	326	192	323	190	320

Figure 5.11.6 - Cruise performance
Maximum cruise / ISA + 5°C

Maximum cruise

Conditions :

- **ISA + 10°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Use preferably recommended cruise power

If BLEED HI msg ON :

- Below FL 260 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 260 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 3 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	26	100	336	264	88.9	236	245	235	244	235	244
5000	16	100	309	242	81.6	231	258	230	257	230	256
10000	6	100	287	225	75.7	226	272	225	271	224	270
15000	-4	100	274	215	72.3	221	287	220	286	219	285
18000	-10	100	264	207	69.7	218	297	217	296	216	294
20000	-14	100	258	203	68.3	216	303	215	302	214	301
21000	-16	100	256	201	67.6	215	307	214	306	213	304
22000	-18	100	254	199	67.0	214	311	213	309	211	308
23000	-20	100	252	197	66.5	212	314	212	313	210	311
24000	-22	100	250	196	66.0	212	318	211	317	209	315
25000	-24	100	248	195	65.5	211	322	210	320	208	319
26000	-26	100	246	193	65.1	210	326	209	325	207	323
27000	-27	97	238	187	62.8	206	325	204	324	203	321
28000	-29	93	229	180	60.5	202	325	200	323	198	320
29000	-31	90	221	173	58.3	198	325	196	322	194	319
30000	-33	86	213	167	56.2	194	324	192	321	190	317
31000	-35	83	205	161	54.1	190	323	188	320	186	316

Figure 5.11.7 - Cruise performance
Maximum cruise / ISA + 10°C

Maximum cruise

Conditions :

- **ISA + 20°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Use preferably recommended cruise power

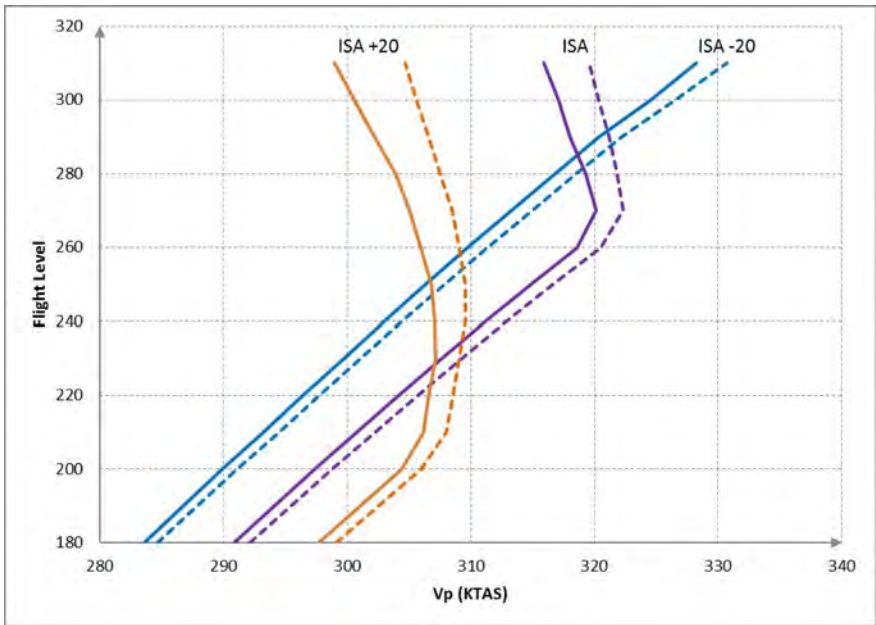
If BLEED HI msg ON :

- Below FL 230 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 230 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 4 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	36	100	340	267	89.8	234	247	234	247	233	246
5000	26	100	312	245	82.5	229	261	229	260	228	259
10000	16	100	290	227	76.5	224	275	224	274	223	273
15000	6	100	276	217	73.0	219	290	218	289	217	288
18000	0	100	266	209	70.4	216	300	215	299	214	298
20000	-4	100	261	205	69.0	214	307	213	306	212	304
21000	-6	100	258	203	68.3	213	311	212	309	211	308
22000	-8	100	256	201	67.6	212	314	211	313	210	311
23000	-10	100	254	200	67.1	211	318	210	317	209	315
24000	-12	98	246	193	65.0	208	319	206	317	205	314
25000	-14	95	238	187	62.8	204	319	203	317	201	314
26000	-16	92	230	180	60.7	200	318	199	316	197	314
27000	-17	88	222	174	58.6	197	318	195	316	193	313
28000	-19	85	214	168	56.6	193	318	192	316	189	312
29000	-21	82	207	162	54.6	190	318	188	315	185	311
30000	-23	79	199	156	52.7	186	317	184	314	181	309
31000	-25	76	192	151	50.7	182	316	180	313	177	307

Figure 5.11.8 - Cruise performance
Maximum cruise / ISA + 20°C

Normal cruise (Recommended)



— 7100 lbs
- - 6300 lbs

Figure 5.11.9 - Cruise performance (Recommended cruise)

Normal cruise (Recommended)

Conditions :

- **ISA - 20°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	-4	100	325	255	85.9	240	236	239	236	239	235
5000	-14	100	299	234	78.9	235	248	235	248	234	247
10000	-24	100	278	218	73.3	230	262	230	261	229	260
15000	-34	100	265	208	70.1	226	276	225	275	224	275
18000	-40	100	256	201	67.7	223	285	222	285	221	284
20000	-44	100	251	197	66.2	221	292	220	291	219	290
21000	-46	100	248	195	65.6	220	295	219	294	218	293
22000	-48	100	246	193	65.0	219	299	218	298	217	296
23000	-50	100	244	192	64.5	218	302	217	301	216	300
24000	-52	100	243	190	64.1	217	306	216	304	215	303
25000	-54	100	241	189	63.7	216	309	215	308	214	306
26000	-56	100	240	188	63.3	215	313	214	311	213	310
27000	-57	100	239	188	63.2	214	316	213	315	212	313
28000	-59	100	238	187	63.0	213	320	212	318	211	317
29000	-61	100	238	187	62.9	212	324	211	322	209	320
30000	-63	100	238	187	62.8	211	328	210	326	209	324
31000	-65	100	238	187	62.9	210	332	209	331	208	328

Figure 5.11.10 - Cruise performance
Normal cruise / ISA - 20°C

Normal cruise (Recommended)

Conditions :

- **ISA - 10°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Below FL 290 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 290 and above : reduce the torque value mentioned in the table below by 2 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	6	100	329	258	86.9	238	239	238	239	237	238
5000	-4	100	302	237	79.7	234	252	233	251	233	250
10000	-14	100	281	220	74.2	229	265	228	265	228	264
15000	-24	100	268	210	70.8	224	280	223	279	222	278
18000	-30	100	259	203	68.4	221	289	220	288	219	287
20000	-34	100	253	199	66.9	219	296	218	295	217	294
21000	-36	100	251	197	66.2	218	299	217	298	216	297
22000	-38	100	249	195	65.7	217	303	216	302	215	300
23000	-40	100	247	194	65.1	216	306	215	305	214	304
24000	-42	100	245	192	64.7	215	310	214	309	213	307
25000	-44	100	243	191	64.3	214	314	213	312	212	311
26000	-46	100	242	190	63.9	213	317	212	316	211	314
27000	-47	100	242	190	63.8	212	321	211	320	210	318
28000	-49	100	241	189	63.6	211	325	210	323	209	322
29000	-51	100	238	187	62.9	210	328	209	327	207	324
30000	-53	96	230	180	60.7	206	328	204	326	203	323
31000	-55	93	222	174	58.6	202	328	200	325	198	322

Figure 5.11.11 - Cruise performance
Normal cruise / ISA - 10°C

Normal cruise (Recommended)

Conditions :

- **ISA - 5°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Below FL 280 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 280 and above : reduce the torque value mentioned in the table below by 2 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	11	100	331	259	87.3	238	240	237	240	237	240
5000	1	100	304	238	80.2	233	253	232	253	232	252
10000	-9	100	282	221	74.5	228	267	227	266	227	265
15000	-19	100	269	211	71.2	223	282	222	281	222	280
18000	-25	100	260	204	68.7	220	291	219	290	218	289
20000	-29	100	254	200	67.2	218	298	217	297	216	296
21000	-31	100	252	198	66.5	217	301	216	300	215	299
22000	-33	100	250	196	66.0	216	305	215	304	214	302
23000	-35	100	248	195	65.5	215	308	214	307	213	306
24000	-37	100	246	193	65.0	214	312	213	311	212	309
25000	-39	100	244	192	64.6	213	316	212	315	211	313
26000	-41	100	243	191	64.2	212	320	211	318	210	316
27000	-42	100	243	191	64.1	211	323	210	322	209	320
28000	-44	100	239	188	63.2	210	326	208	324	207	322
29000	-46	96	231	181	61.0	206	326	204	324	202	321
30000	-48	93	223	175	58.9	202	325	200	323	198	320
31000	-50	89	215	169	56.8	198	325	196	322	194	319

Figure 5.11.12 - Cruise performance
Normal cruise / ISA - 5°C

Normal cruise (Recommended)

Conditions :

- **ISA**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA

If BLEED HI msg ON :

- Below FL 270 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 270 and above : reduce the torque value mentioned in the table below by 2 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	16	100	333	261	87.9	237	242	237	242	236	241
5000	6	100	305	240	80.7	232	255	232	254	231	253
10000	-4	100	284	223	74.9	227	268	227	268	226	267
15000	-14	100	271	213	71.5	222	283	222	283	221	282
18000	-20	100	261	205	69.0	219	293	219	292	218	291
20000	-24	100	256	201	67.6	217	300	216	299	215	297
21000	-26	100	253	199	66.9	216	303	215	302	214	301
22000	-28	100	251	197	66.3	215	307	214	306	213	304
23000	-30	100	249	195	65.8	214	310	213	309	212	308
24000	-32	100	247	194	65.3	213	314	212	313	211	311
25000	-34	100	246	193	64.9	212	318	211	317	210	315
26000	-36	100	244	192	64.5	211	322	210	320	209	319
27000	-37	99	241	189	63.6	209	324	208	322	207	320
28000	-39	96	232	182	61.4	205	324	204	322	202	319
29000	-41	92	224	176	59.2	201	323	200	321	198	318
30000	-43	89	216	170	57.0	198	323	196	320	194	317
31000	-45	86	208	164	55.0	194	322	192	320	190	316

Figure 5.11.13 - Cruise performance
Normal cruise / ISA

Normal cruise (Recommended)

Conditions :

- **ISA + 5°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● **NOTE** ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Below FL 260 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 260 and above : reduce the torque value mentioned in the table below by 2 %, leading to airspeed reduction by 2 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			l / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	21	100	334	263	88.4	236	243	236	243	235	242
5000	11	100	307	241	81.1	231	256	231	256	230	255
10000	1	100	285	224	75.3	226	270	226	269	225	269
15000	-9	100	272	214	72.0	221	285	221	284	220	283
18000	-15	100	263	206	69.4	218	295	218	294	217	293
20000	-19	100	257	202	67.9	216	302	216	301	215	299
21000	-21	100	254	200	67.2	215	305	215	304	213	303
22000	-23	100	252	198	66.6	214	309	214	308	212	306
23000	-25	100	250	196	66.1	213	312	213	311	211	309
24000	-27	100	248	195	65.7	212	316	212	315	210	313
25000	-29	100	247	194	65.2	211	320	210	319	209	317
26000	-31	99	242	190	64.0	209	322	208	320	207	318
27000	-32	96	234	184	61.8	205	322	204	320	202	317
28000	-34	92	226	177	59.6	202	321	200	319	198	316
29000	-36	89	217	171	57.4	198	321	196	319	194	315
30000	-38	85	209	164	55.3	194	320	192	318	190	314
31000	-40	82	202	158	53.3	190	320	188	317	186	313

Figure 5.11.14 - Cruise performance
Normal cruise / ISA + 5°C

Normal cruise (Recommended)

Conditions :

- **ISA + 10°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Below FL 240 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 240 and above : reduce the torque value mentioned in the table below by 3 %, leading to airspeed reduction by 3 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	26	100	336	264	88.9	236	245	235	244	235	244
5000	16	100	309	242	81.6	231	258	230	257	230	256
10000	6	100	287	225	75.7	226	272	225	271	224	270
15000	-4	100	274	215	72.3	221	287	220	286	219	285
18000	-10	100	264	207	69.7	218	297	217	296	216	294
20000	-14	100	258	203	68.3	216	303	215	302	214	301
21000	-16	100	256	201	67.6	215	307	214	306	213	304
22000	-18	100	254	199	67.0	214	311	213	309	211	308
23000	-20	100	252	197	66.5	212	314	212	313	210	311
24000	-22	100	250	196	66.0	212	318	211	317	209	315
25000	-24	99	244	192	64.6	209	320	208	318	207	316
26000	-26	96	236	185	62.3	205	320	204	318	203	316
27000	-27	92	227	178	60.1	202	319	200	317	198	315
28000	-29	89	219	172	57.9	198	319	196	317	194	313
29000	-31	85	211	166	55.8	194	318	192	316	190	312
30000	-33	82	203	160	53.7	190	318	188	315	186	311
31000	-35	79	196	154	51.7	186	317	184	313	182	309

Figure 5.11.15 - Cruise performance
Normal cruise / ISA + 10°C

Normal cruise (Recommended)

Conditions :

- **ISA + 20°C**
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

● NOTE ● : Power recommended by PRATT & WHITNEY CANADA
If BLEED HI msg ON :

- Below FL 210 : fuel flow will increase by 1 %, reduce the torque only to respect the maximum power of 100 %.
- FL 210 and above : reduce the torque value mentioned in the table below by 4 %, leading to airspeed reduction by 4 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)					
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)	
			I / h	kg / h	USG / h	IAS	TAS	IAS	TAS	IAS	TAS
SL	36	100	340	267	89.8	234	247	234	247	233	246
5000	26	100	312	245	82.5	229	261	229	260	228	259
10000	16	100	290	227	76.5	224	275	224	274	223	273
15000	6	100	276	217	73.0	219	290	218	289	217	288
18000	0	100	266	209	70.4	216	300	215	299	214	298
20000	-4	100	261	205	69.0	214	307	213	306	212	304
21000	-6	100	256	201	67.6	212	309	211	308	210	306
22000	-8	97	248	195	65.6	209	310	208	309	206	307
23000	-10	95	241	189	63.7	206	311	205	309	203	307
24000	-12	92	234	184	61.8	203	311	201	310	200	307
25000	-14	89	226	178	59.8	199	312	198	310	196	307
26000	-16	86	219	172	57.7	196	311	194	309	192	306
27000	-17	83	211	166	55.7	192	311	190	308	188	305
28000	-19	80	203	160	53.7	188	310	187	308	184	304
29000	-21	77	196	154	51.8	185	310	183	307	180	302
30000	-23	74	189	148	50.0	181	309	179	306	176	301
31000	-25	72	183	143	48.2	178	309	175	305	172	299

Figure 5.11.16 - Cruise performance
Normal cruise / ISA + 20°C

Pilot's Operating Handbook

Long range cruise (5500 lbs - 2495 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
15000	38	-34	153	-24	152	-14	150	-4	148	6	147
		40.7		41.2		41.4		41.6		42.2	
		121	189	122	192	123	193	124	194	125	197
18000	39	-40	150	-30	149	-20	148	-10	147	0	146
		38.2		38.7		39.2		39.7		40.2	
		113	194	115	197	116	200	118	203	119	205
19000	39	-42	149	-32	148	-22	147	-12	145	-2	143
		37.4		37.9		38.4		38.7		38.9	
		111	196	113	199	114	202	115	203	116	204
20000	39	-44	150	-34	148	-24	147	-14	146	-4	144
		37.0		37.3		37.9		38.4		38.7	
		110	201	111	202	112	205	114	208	115	209
21000	39	-46	148	-36	147	-26	146	-16	145	-6	144
		36.0		36.6		37.1		37.6		38.2	
		107	201	109	204	110	207	112	210	113	213
22000	39	-48	147	-38	146	-28	145	-18	143	-8	142
		35.3		35.8		36.4		36.6		37.2	
		105	203	106	206	108	209	109	211	111	214
23000	39	-50	146	-40	145	-30	144	-20	142	-10	141
		34.5		35.1		35.6		35.9		36.4	
		103	205	104	209	106	212	107	213	108	216
24000	40	-52	146	-42	145	-32	144	-22	142	-12	141
		34.1		34.6		35.2		35.4		36.0	
		101	209	103	212	104	215	105	217	107	219

Figure 5.11.17 (1/2) - Cruise performance
 Long range cruise (5500 lbs - 2495 kg) (Altitude < 24000 ft)

Long range cruise (5500 lbs - 2495 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
24 000	40	-52	146	-42	145	-32	144	-22	142	-12	141
		34.1		34.6		35.2		35.4		36.0	
		101	209	103	212	104	215	105	217	107	219
25 000	41	-54	148	-44	146	-34	145	-24	144	-14	142
		34.1		34.4		34.9		35.5		35.8	
		101	215	102	217	104	220	105	223	106	225
26 000	43	-56	151	-46	150	-36	148	-26	146	-16	145
		34.6		35.1		35.4		35.6		36.2	
		103	223	104	226	105	228	106	230	108	233
27 000	45	-57	152	-47	151	-37	150	-27	148	-17	147
		34.6		35.1		35.7		36.0		36.5	
		103	228	104	232	106	235	107	237	108	241
28 000	46	-59	153	-49	152	-39	151	-29	149	-19	147
		34.5		35.1		35.7		36.0		36.3	
		103	233	104	237	106	241	107	243	108	245
29 000	46	-61	153	-51	151	-41	150	-31	148	-21	146
		34.3		34.6		35.2		35.5		35.7	
		102	237	103	240	104	244	105	246	106	248
30 000	46	-63	153	-53	151	-43	149	-33	148	-23	146
		34.2		34.4		34.7		35.3		35.6	
		101	241	102	244	103	246	105	250	106	252
31 000	46	-65	152	-55	150	-45	148	-35	147	-25	145
		33.7		34.0		34.3		34.8		35.1	
		100	244	101	247	102	249	103	253	104	255

Figure 5.11.17 (2/2) - Cruise performance
 Long range cruise (5500 lbs - 2495 kg) (Altitude > 24000 ft)

Long range cruise (6300 lbs - 2858 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
15 000	42	-34	156	-24	155	-14	154	-4	153	6	152
		42.3		42.9		43.5		44.0		44.6	
		126	193	128	195	129	198	131	201	133	203
18 000	42	-40	154	-30	152	-20	151	-10	150	0	149
		40.0		40.4		41.0		41.6		42.1	
		119	199	120	201	122	204	124	207	125	209
19 000	43	-42	156	-32	154	-22	152	-12	151	-2	150
		40.0		40.3		40.7		41.3		41.9	
		119	205	120	207	121	209	123	211	124	214
20 000	43	-44	154	-34	153	-24	151	-14	150	-4	149
		38.9		39.5		39.9		40.5		41.1	
		116	206	117	209	118	211	120	214	122	216
21 000	44	-46	153	-36	152	-26	151	-16	150	-6	149
		38.2		38.7		39.4		39.9		40.6	
		113	208	115	211	117	214	119	217	121	220
22 000	44	-48	152	-38	151	-28	150	-18	149	-8	148
		37.4		38.0		38.6		39.2		39.8	
		111	210	113	213	115	216	117	219	118	222
23 000	44	-50	152	-40	151	-30	149	-20	148	-10	147
		36.9		37.5		37.9		38.5		39.1	
		110	213	111	217	113	219	114	222	116	225
24 000	44	-52	150	-42	149	-32	148	-22	147	-12	146
		36.0		36.6		37.2		37.8		38.4	
		107	214	109	218	111	221	112	224	114	227

Figure 5.11.18 (1/2) - Cruise performance
 Long range cruise (6300 lbs - 2858 kg) (Altitude < 24000 ft)

Long range cruise (6300 lbs - 2858 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
24 000	44	-52	150	-42	149	-32	148	-22	147	-12	146
		36.0		36.6		37.2		37.8		38.4	
		107	214	109	218	111	221	112	224	114	227
25 000	44	-54	149	-44	148	-34	147	-24	145	-14	143
		35.4		36.0		36.6		36.9		37.2	
		105	216	107	220	109	223	110	225	111	226
26 000	45	-56	152	-46	150	-36	148	-26	147	-16	146
		35.9		36.2		36.6		37.2		37.8	
		107	224	108	226	109	228	111	232	112	235
27 000	47	-57	154	-47	152	-37	150	-27	148	-17	147
		36.2		36.5		36.9		37.2		37.8	
		107	231	108	233	109	235	111	237	112	241
28 000	49	-59	156	-49	154	-39	152	-29	151	-19	149
		36.5		36.8		37.2		37.8		38.2	
		108	238	109	240	111	243	112	246	113	248
29 000	49	-61	155	-51	153	-41	151	-31	149	-21	147
		36.1		36.4		36.8		37.1		37.4	
		107	240	108	243	109	245	110	247	111	249
30 000	50	-63	155	-53	153	-43	151	-33	149	-23	147
		35.9		36.2		36.6		37.0		37.3	
		107	244	108	247	109	250	110	252	111	254
31 000	50	-65	154	-55	152	-45	150	-35	148	-25	146
		35.5		35.8		36.2		36.6		37.0	
		105	247	106	250	108	252	109	255	110	257

Figure 5.11.18 (2/2) - Cruise performance
 Long range cruise (6300 lbs - 2858 kg) (Altitude > 24000 ft)

Long range cruise (7100 lbs - 3220 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
15 000	48	-34	164	-24	163	-14	162	-4	161	6	160
		45.4		46.0		46.7		47.4		48.0	
		135	202	137	205	139	208	141	211	143	213
18 000	49	-40	161	-30	160	-20	159	-10	158	0	157
		42.7		43.5		43.9		44.8		45.5	
		127	208	129	211	130	214	133	217	135	220
19 000	49	-42	160	-32	159	-22	158	-12	157	-2	156
		42.0		42.6		43.3		44.0		44.6	
		125	210	127	213	129	217	131	219	133	222
20 000	49	-44	160	-34	159	-24	157	-14	156	-4	155
		41.4		42.1		42.5		43.2		43.9	
		123	214	125	217	126	219	128	222	130	225
21 000	49	-46	158	-36	157	-26	156	-16	155	-6	154
		40.4		41.1		41.8		42.4		43.1	
		120	214	122	218	124	221	126	224	128	227
22 000	49	-48	157	-38	156	-28	155	-18	153	-8	152
		39.8		40.4		41.0		41.4		42.1	
		118	217	120	220	122	223	123	225	125	228
23 000	49	-50	155	-40	154	-30	153	-20	150	-10	148
		38.9		39.5		40.1		40.3		40.7	
		116	217	117	221	119	224	120	225	121	226
24 000	49	-52	154	-42	153	-32	152	-22	150	-12	149
		38.3		38.9		39.6		40.0		40.6	
		114	220	116	223	118	227	119	228	121	231

Figure 5.11.19 (1/2) - Cruise performance
 Long range cruise (7100 lbs - 3220 kg) (Altitude < 24000 ft)

Long range cruise (7100 lbs - 3220 kg)

Conditions :

- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF

Legend :

OAT : °C **IAS** : KIAS
FF : USG/h
FF : kg/h **TAS** : KTAS

Pressure altitude (feet)	TRQ (%)	ISA - 20°C		ISA - 10°C		ISA		ISA + 10°C		ISA + 20°C	
24 000	49	-52	154	-42	153	-32	152	-22	150	-12	149
		38.3		38.9		39.6		40.0		40.6	
		114	220	116	223	118	227	119	228	121	231
25 000	49	-54	153	-44	152	-34	151	-24	149	-14	147
		37.7		38.3		39.0		39.4		39.8	
		112	222	114	226	116	229	117	231	118	232
26 000	51	-56	153	-46	151	-36	150	-26	149	-16	148
		37.4		37.9		38.5		39.2		39.8	
		111	226	113	228	114	231	117	235	118	238
27 000	52	-57	155	-47	153	-37	151	-27	149	-17	148
		37.7		38.1		38.5		39.0		39.6	
		112	232	113	235	114	237	116	239	118	242
28 000	53	-59	157	-49	154	-39	152	-29	150	-19	149
		38.1		38.2		38.7		39.1		39.8	
		113	239	114	240	115	243	116	245	118	248
29 000	53	-61	156	-51	154	-41	152	-31	150	-21	148
		37.7		38.1		38.6		39.0		39.5	
		112	242	113	244	115	247	116	249	117	251
30 000	53	-63	155	-53	153	-43	151	-33	149	-23	147
		37.3		37.8		38.2		38.7		39.1	
		111	244	112	247	113	250	115	252	116	254
31 000	49	-65	155	-55	153	-45	150	-35	148	-25	146
		37.3		37.7		37.9		38.3		38.8	
		111	249	112	251	113	252	114	255	115	257

Figure 5.11.19 (2/2) - Cruise performance
 Long range cruise (7100 lbs - 3220 kg) (Altitude > 24000 ft)

5.12 - Time, consumption and descent distance

Conditions :

- Power as required to maintain constant Vz
- Landing gear and flaps UP
- CAS = 230 KCAS - BLEED switch on AUTO

Pressure altitude (feet)	Vz = 1500 ft/min					Vz = 2000 ft/min					Vz = 2500 ft/min				
	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)	Time (min. s)	Consump.			Dist. (NM)
		l	kg	us gal			l	kg	us gal			l	kg	us gal	
31000	20:40	70	55	18.5	101	15:30	47	37	12.4	75	12:25	34	27	9.0	60
30000	20:00	68	53	17.9	97	15:00	45	36	12.0	72	12:00	33	26	8.8	58
28000	18:40	64	50	16.8	89	14:00	43	34	11.3	66	11:10	31	25	8.3	53
26000	17:20	59	47	15.7	81	13:00	40	31	10.6	61	10:25	29	23	7.8	48
24000	16:00	55	43	14.5	73	12:00	37	29	9.8	55	09:35	28	22	7.3	44
22000	14:40	51	40	13.4	66	11:00	34	27	9.1	50	08:50	26	20	6.8	40
20000	13:20	47	37	12.3	59	10:00	32	25	8.4	44	08:00	24	19	6.3	35
18000	12:00	42	33	11.1	53	09:00	29	23	7.6	39	07:10	22	17	5.8	31
16000	10:40	38	30	10.0	46	08:00	26	20	6.8	34	06:25	20	15	5.2	27
14000	09:20	33	26	8.8	40	07:00	23	18	6.1	30	05:35	18	14	4.6	24
12000	08:00	29	23	7.6	33	06:00	20	16	5.3	25	04:50	15	12	4.1	20
10000	06:40	24	19	6.4	27	05:00	17	13	4.5	21	04:00	13	10	3.4	16
8000	05:20	20	15	5.2	22	04:00	14	11	3.7	16	03:10	11	8	2.8	13
6000	04:00	15	12	3.9	16	03:00	11	8	2.8	12	02:25	8	6	2.2	10
4000	02:40	10	8	2.7	10	02:00	7	6	1.9	8	01:35	6	4	1.5	6
2000	01:20	5	4	1.4	5	01:00	4	3	1.0	4	00:50	3	2	0.8	3
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0

Figure 5.12.1 - Time, consumption and descent distance

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5.13 - Holding time

Conditions :

- Landing gear and flaps UP
- IAS = 120 KIAS - BLEED switch on AUTO
- TRQ ≈ 26 %

Pressure altitude (feet)	Fuel used during holding time											
	Weight 5500 lbs (2495 kg)						Weight 6300 lbs (2858 kg)					
	10 min			30 min			10 min			30 min		
	l	kg	USG	l	kg	USG	l	kg	USG	l	kg	USG
SL	30	23	7.8	89	70	23.5	30	24	8.0	91	71	24.1
5000	26	21	6.9	79	62	20.8	27	21	7.1	81	64	21.4
10000	24	18	6.2	71	55	18.7	24	19	6.5	73	58	19.4
15000	22	17	5.8	66	51	17.3	23	18	6.0	69	54	18.1
20000	20	16	5.3	60	47	15.9	21	17	5.6	63	50	16.7

Figure 5.13.1 - Holding time

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5.14 - Landing distances

The following tables give the landing distances for several weight configurations.

All common information applicable to tables (pages 5.14.2 to 5.14.4) are listed below.

Associated conditions :

- Landing gear DN and flaps LDG
- Maximum braking without reverse
- Hard, dry and level runway

In table headings :

- GR = Ground roll (in ft)
- D₅₀ = Landing distance (clear to 50 ft) (in ft)

Corrections :

- In case of wind, apply the following corrections :
 - Reduce total distances by 10 % every 10 kts of headwind
 - Increase total distances by 30 % every 10 kts of tail wind
- Other runway surfaces :

Landing distances given in the tables are for landing on hard, dry and level runway. Other runway surfaces require the following correction factors.

Increase distances by :

7 % on hard grass

10 % on short grass

15 % on wet runway

25 % on high grass

30 % on slippery runway

Weight : 7024 lbs (3186 kg)

Associated conditions :

- Approach speed IAS = 85 KIAS
- Touch-down speed IAS = 78 KIAS

Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1575	2135	1675	2265	1740	2330	1840	2430
2000	1675	2265	1805	2395	1870	2495	1970	2590
4000	1805	2395	1940	2560	2035	2660	2135	2790
6000	1940	2560	2100	2725	2200	2855	2300	2955
8000	2100	2725	2265	2920	2360	3020	2495	3180
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1905	2530	2000	2625	2070	2690	2135	2790
2000	2070	2690	2135	2790	2230	2890	2300	2955
4000	2230	2890	2330	2985	2430	3085	2495	3185
6000	2395	3050	2530	3215	2625	3315	2690	3380
8000	2590	3280	2725	3410	2855	3570	2920	3640

Figure 5.14.1 - Landing distances - 7024 lbs (3186 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Weight : 6250 lbs (2835 kg)

Associated conditions :

- Approach speed IAS = 80 KIAS
- Touch-down speed IAS = 65 KIAS

Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1050	1900	1115	2000	1180	2070	1215	2135
2000	1115	2000	1215	2100	1245	2200	1310	2265
4000	1180	2100	1280	2230	1345	2330	1410	2395
6000	1280	2230	1380	2360	1445	2460	1510	2525
8000	1380	2360	1475	2490	1540	2590	1610	2690
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1280	2200	1310	2300	1380	2360	1445	2430
2000	1345	2330	1410	2430	1475	2495	1540	2560
4000	1445	2460	1510	2560	1575	2655	1640	2755
6000	1575	2645	1640	2720	1705	2820	1770	2920
8000	1705	2790	1770	2885	1835	2985	1900	3085

Figure 5.14.2 - Landing distances - 6250 lbs (2835 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Weight : 5071 lbs (2300 kg)

Associated conditions :

- Approach speed IAS = 80 KIAS
- Touch-down speed IAS = 60 KIAS

Pressure altitude ft	ISA - 35°C		ISA - 20°C		ISA - 10°C		ISA	
	GR	D50	GR	D50	GR	D50	GR	D50
0	885	1900	950	2000	1000	2070	1030	2135
2000	950	2000	1030	2100	1065	2200	1115	2265
4000	1000	2100	1080	2230	1150	2330	1200	2395
6000	1080	2230	1180	2360	1230	2460	1280	2525
8000	1180	2360	1245	2490	1310	2590	1360	2690
Pressure altitude ft	ISA + 10°C		ISA + 20°C		ISA + 30°C		ISA + 37°C	
	GR	D50	GR	D50	GR	D50	GR	D50
0	1080	2200	1115	2300	1180	2360	1230	2430
2000	1150	2330	1200	2430	1245	2495	1310	2560
4000	1230	2460	1280	2560	1345	2655	1395	2755
6000	1345	2645	1395	2720	1445	2820	1510	2920
8000	1445	2790	1510	2885	1560	2985	1610	3085

Figure 5.14.3 - Landing distances - 5071 lbs (2300 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Section 6**Weight and balance****Table of contents**

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6.1 - General

This section is intended to provide the pilot with the procedure to determine the weight and balance of the airplane.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and the weight and balance limits are adhered to.



This airplane allows multiple cabin seat configurations between 2 seats and 6 seats, as required by the operator - refer to chapter 7.3.

A list of equipment available for this airplane is referenced at the end of this POH - refer to chapter 6.5.

The list of specific optional equipment installed on your airplane as delivered from the factory can be found in the records carried in the airplane.

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6.2 - Airplane weighing procedures

Refer to maintenance manual for the procedures to use.

• NOTE •

Weighing carried out at the factory takes into account all equipment installed on the airplane. The list of this equipment and the total weight is noted in the individual inspection record.

•

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6.3 - Baggage loading

There are two baggage compartments :

- one in fuselage non pressurized forward section, between firewall and cockpit with maximum baggage capacity of 110 lbs (50 kg),
- one located in the rear of the pressurized cabin with following characteristics :

>> *With 6-seat configuration*

- in the baggage compartment, behind the rear seats, with maximum loading capacity of 220 lbs (100 kg).
- stowing straps are provided for securing parcels and baggage on compartment floor. A partition net separating the cabin from the baggage compartment is attached to frame C14.

>> *With other allowed seat accommodations*

There are two loading areas :

- one in place of the 2 removed rear seats, with maximum loading capacity of 176 lbs (80 kg),
- one, in the baggage compartment, behind the rear seats area, with maximum loading capacity of 220 lbs (100 kg).

Two types of baggage securing nets can be used :

- the small cargo net is attached through nine anchoring points on seat rails, between frame C11 and frame C13bis - refer to section 2 for limitations, Figure 7.2.1B.
- the large cargo net is attached through seven anchoring points on seat rails, between frame C11 and frame C13bis and six anchoring points on fuselage sides, at frame C14 - refer to section 2 for limitations, Figure 7.2.1A.

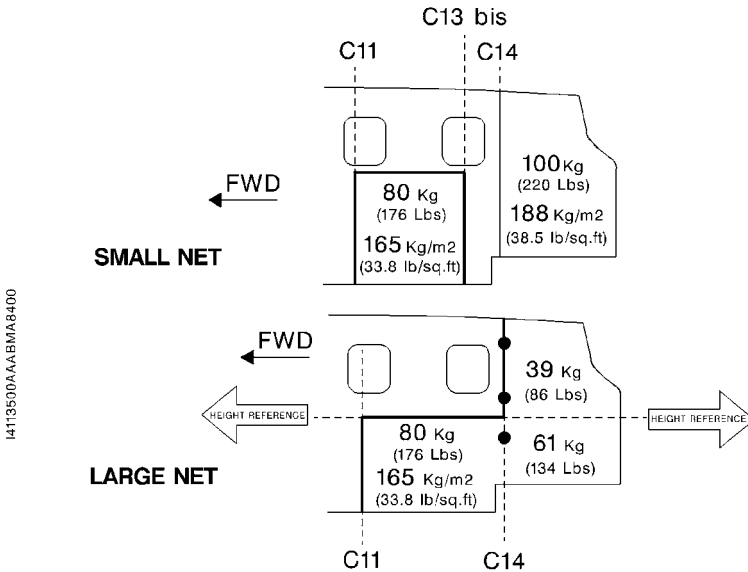


Figure 6.3.1 - Baggage limits

Authorized anchoring points are identified with green self-adhesive labels affixed to the inside of the rail.

A placard indicates loading limits for each securing net.

Evenly distribute the load within the cargo zone and ensure that overall weight is centered.

When using the large net, distribute the weight in each zone, delineated by the step in the floor, according to the zone limits.

>> All

▲ WARNING ▲

It is the pilot's responsibility to check that all parcels and baggages are properly secured in the cabin.

Transport of dangerous product is normally prohibited, however if transport of such product is necessary, it must be performed in compliance with regulations concerning transport of dangerous product and any other applicable regulation.



Baggage compartments loading must be done in accordance with the weight and balance limits of the airplane - refer to section 2 for limitations.

Generally, if rear seats are not used or are removed, first load AFT compartment, then, if required, FWD compartment. If rear seats are used, first load FWD compartment, then, if required, AFT compartment.

Compute and check the weight and balance diagram to ensure the airplane is within the allowable limits.

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6.4 - Determining weight and balance

General

This section is intended to provide the pilot with the procedure to determine the weight and balance of the airplane.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and that the weight and balance limits are adhered to.



The procedure requires the following data related to the basic characteristics of the empty airplane to be obtained from the last airplane weight and balance report :

- the empty weight, expressed in kg or lbs,
- the moment, expressed in m.kg or in.lbs,
- the CG, expressed in MAC %

If the airplane empty weight has varied since last weight and balance report (for example, due to installation of optional equipment), refer to paragraph Determining empty airplane characteristics to determine new empty weight and the corresponding moment.

Utilization of weight and balance graph

This procedure determines the airplane weight and balance characteristics for flight.

Select the units for the weight and balance determination, either m and kg, or lb and in, and use the dedicated form - see figures 6.4.3 or 6.4.4, appropriate to the chosen units.

- 1) Record the basic empty weight (1a), moment (1b) and CG (MAC %) (1c) from the last weight and balance report - see sample of weight and balance report, figures 6.4.1 and 6.4.2.
- 2) Record the expected loading (2a) and compute each associated moment (2b).
- 3) Compute zero fuel weight (3a) and moment (3b) as sum of all the above weights (1a)+(2a) and moments (1b) + (2b).
- 4) Check value (3a) to be below maximum zero fuel weight.
- 5) Compute zero fuel weight arm (5) and CG (MAC %) (5c) using given formulas.
- 6) Record the loaded fuel (6a) and compute associated moment (6b).

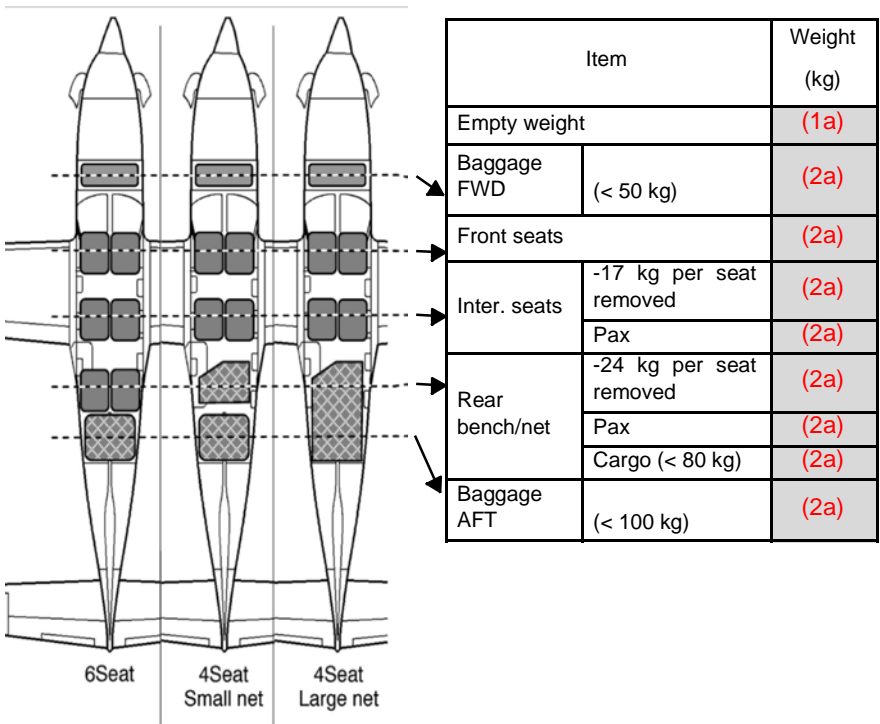
- 7) Compute ramp weight (7a) and moment (7b) as sum of zero fuel weight (3a) + loaded fuel (6a) and moments (3b) + (6b).
- 8) Check value (7a) to be below maximum ramp weight.
- 9) Compute ramp weight arm (9) and CG (MAC %) (9c) using given formulas.
- 10) Record the expected taxi fuel (negative value) (10a) and compute associated moment (10b).
- 11) Compute takeoff weight (11a) and moment (11b) as sum of ramp weight (7a) + taxi fuel (10a) and moments (7b) + (10b).
- 12) Check value (11a) to be below maximum takeoff weight.
- 13) Compute takeoff weight arm (13) and CG (MAC %) (13c) using given formulas.
- 14) Record the expected trip fuel (negative value) (14a) and compute associated moment (14b).
- 15) Compute landing weight (15a) and moment (15b) as sum of takeoff weight (11a) + trip fuel (14a) and moments (11b) + (14b).
- 16) Check value (15a) to be below maximum landing weight.
- 17) Compute landing weight arm (17) and CG (MAC %) (17c) using given formulas.
- 18) Plot zero fuel weight, takeoff weight and landing weight on weight and balance diagram.
- 19) Check that all points are within the weight and balance limits and check that they are vertically aligned.
- 20) Record these data on your navigation log.

Airplane loading form (m, kg)

Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$$

Item		Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight (kg)		(1a)		(1b)	(1c)
Baggage FWD (< 50 kg)		(2a)	3.250	(2b)	
Front seats (kg)		(2a)	4.534	(2b)	
Inter. seats	-17 kg per seat removed	(2a)	5.710	(2b)	
	Pax	(2a)		(2b)	
Rear bench/net	-24 kg per seat removed	(2a)	6.785	(2b)	
	Pax	(2a)		(2b)	
	Cargo (< 80 kg)	(2a)		(2b)	
Baggage AFT (< 100 kg)		(2a)	7.695	(2b)	
Zero fuel weight (< 2736 kg)		(3a)	(5)	(3b)	(5c)
Fuel (kg)		(6a)	4.820	(6b)	
Ramp weight (< 3370 kg)		(7a)	(9)	(7b)	(9c)
Taxi fuel (kg)		(10a)	4.820	(10b)	
Takeoff weight (< 3354 kg)		(11a)	(13)	(11b)	(13c)
Trip fuel (kg)		(14a)	4.820	(14b)	
Landing weight (< 3186 kg)		(15a)	(17)	(17)	(17c)



Example of airplane weight and balance report

• NOTE •

Airplane original report shall be kept with airplane POH.

REGISTRE INDIVIDUEL DE CONTROLE INDIVIDUAL INSPECTION RECORD		TBM 700																					
FICHE DE PESEE CONFIGURATION 6 PLACES		S/N : F : 8																					
Mise de niveau :	Rais de sieges	SEULEMENT POUR INFORMATION, SE REFERER A LA LIMITATION DU MANUEL DE VOL SECTION 2																					
		LIMITATION Masse max au décollage : 3384 Kg Masse max à l'atterrissage : 3186 Kg Centrage (trains sortis et volets rentrés) : 2000 Kg : 14 à 35.5 % 2835 Kg : 18 à 35.5 % 2964 Kg : 20 à 35.5 %																					
PESEE EFFECTUEE SUR POINTS DE LEVAGE		DISTANCE DU C.G. A LA REFERENCE																					
Avion non peint Sans huile moteur <table border="1"> <thead> <tr> <th>Point</th> <th>Masse lue (Kg)</th> <th>Tare (Kg)</th> <th>Masse nette (Kg)</th> </tr> </thead> <tbody> <tr> <td>Point gauche</td> <td>793.5</td> <td></td> <td>P2</td> </tr> <tr> <td>Point droit</td> <td>825</td> <td></td> <td>P3</td> </tr> <tr> <td>Point avant</td> <td>499.5</td> <td></td> <td>P1</td> </tr> <tr> <td colspan="2">Masse P0 (Kg) =</td> <td>2118.0</td> <td></td> </tr> </tbody> </table>		Point	Masse lue (Kg)	Tare (Kg)	Masse nette (Kg)	Point gauche	793.5		P2	Point droit	825		P3	Point avant	499.5		P1	Masse P0 (Kg) =		2118.0		$d0 = \frac{(P1 \times d1) + (P2 + P3) \times d2}{P0}$ $d0 = \frac{(499.5 \times 2.985) + (793.5 + 825) \times 5.297}{2118.0} = 4.752$	
Point	Masse lue (Kg)	Tare (Kg)	Masse nette (Kg)																				
Point gauche	793.5		P2																				
Point droit	825		P3																				
Point avant	499.5		P1																				
Masse P0 (Kg) =		2118.0																					
CORRECTION		CENTRAGE A VIDE (EN % DE LA CMA)																					
<table border="1"> <thead> <tr> <th>Masse (Kg)</th> <th>Bras Levier (m)</th> <th>Moment (m * Kg)</th> </tr> </thead> <tbody> <tr> <td>Masse P0</td> <td>2118.0</td> <td>4.752</td> <td>10064.74</td> </tr> <tr> <td>Peinture (2)</td> <td>30</td> <td>4.873</td> <td>146.19</td> </tr> <tr> <td>Huile moteur (3)</td> <td>11.2</td> <td>2.09</td> <td>23.41</td> </tr> <tr> <td>Carburant inconnu</td> <td>(1a) 27.2</td> <td>4.7</td> <td>127.84</td> </tr> </tbody> </table>		Masse (Kg)	Bras Levier (m)	Moment (m * Kg)	Masse P0	2118.0	4.752	10064.74	Peinture (2)	30	4.873	146.19	Huile moteur (3)	11.2	2.09	23.41	Carburant inconnu	(1a) 27.2	4.7	127.84	$CG = \frac{D0 - 4.392}{1.51} \times 100$ $CG = \frac{4.751 - 4.392}{1.51} \times 100 = 23.8$		
Masse (Kg)	Bras Levier (m)	Moment (m * Kg)																					
Masse P0	2118.0	4.752	10064.74																				
Peinture (2)	30	4.873	146.19																				
Huile moteur (3)	11.2	2.09	23.41																				
Carburant inconnu	(1a) 27.2	4.7	127.84																				
RESULTATS		(1b)																					
W: 2145.2 D0: 4.751 M: 10192.58																							
CALCUL DE L'INDEX DE BASE Cf section 6 du manuel de vol																							
Masse à vide (W) : 2145.2 Kg (1a) Centrage à Vide (CG) : 23.8 % (1c) Moment (M) : 10192.58																							
1 - Rayer la mention inutile. 2 - Valeur non prise en compte si l'avion était peint lors de la pesée. 3 - Valeur non prise en compte si l'avion a été pesé avec huile.																							
DATE :		VISA DE CONTRÔLE :																					

Figure 6.4.1 - Example of weight and balance report and basic airplane characteristics, in kg and m

● NOTE ●
Airplane original report shall be kept with airplane POH.

REGISTRE INDIVIDUEL DE CONTROLE INDIVIDUAL INSPECTION RECORD			TBM 700																										
WEIGHT AND BALANCE REPORT			S/N :																										
6-SEAT CONFIGURATION			F : 6																										
Leveling : <p>Seat rails $40" = 2,083 \text{ m (17.2 ft)}$ $117.2" = 2,967 \text{ m (97.5 ft)}$</p> <p>Front wheel Left and right Wheel points</p> <p style="text-align: center;">WEIGHING CARRIED OUT ON JACK POINTS</p> <p>Not painted airplane Without engine oil</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th style="text-align: center;">Gross Weight (lb)</th> <th style="text-align: center;">Tare (lb)</th> <th style="text-align: center;">Net Weight (lb)</th> </tr> </thead> <tbody> <tr> <td>Left point</td> <td style="text-align: center;">1749.4</td> <td style="text-align: center;">P2</td> <td style="text-align: center;">P2</td> </tr> <tr> <td>Right point</td> <td style="text-align: center;">1818.8</td> <td style="text-align: center;">P3</td> <td style="text-align: center;">P3</td> </tr> <tr> <td>Front point</td> <td style="text-align: center;">1101.2</td> <td style="text-align: center;">P1</td> <td style="text-align: center;">P1</td> </tr> <tr> <td colspan="4">Weight PO (lbs) = 4669.4</td> </tr> </tbody> </table>		Gross Weight (lb)	Tare (lb)	Net Weight (lb)	Left point	1749.4	P2	P2	Right point	1818.8	P3	P3	Front point	1101.2	P1	P1	Weight PO (lbs) = 4669.4				<p>LIMITATIONS ONLY FOR INFORMATION, REFER TO LIMITATIONS SECTION 2 OF POH</p> <p>Maximum take off weight : 7394.3 lbs H</p> <p>Maximum landing weight : 7024 lbs H</p> <p>Balance (landing gears down and flaps up)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="text-align: right;">4400 lbs</td> <td style="text-align: right;">44 - 35.5 %</td> <td rowspan="3" style="border-left: 1px solid black; border-right: 1px solid black;"></td> </tr> <tr> <td style="text-align: right;">6250 lbs</td> <td style="text-align: right;">48 - 35.5 %</td> </tr> <tr> <td style="text-align: right;">6579 lbs</td> <td style="text-align: right;">20 - 35.5 %</td> </tr> </tbody> </table> <p style="text-align: center;">DISTANCE FROM C.G. TO REFERENCE</p> $D_0 = \frac{(P1 \times d1) + (P2 + P3) \times d2}{P_0}$ $D_0 = \frac{(1101.2 \times 117.5) + (1749.4 + 1818.8) \times 208.5}{4669.4} = 187.0$		4400 lbs	44 - 35.5 %		6250 lbs	48 - 35.5 %	6579 lbs	20 - 35.5 %
	Gross Weight (lb)	Tare (lb)	Net Weight (lb)																										
Left point	1749.4	P2	P2																										
Right point	1818.8	P3	P3																										
Front point	1101.2	P1	P1																										
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6579 lbs	20 - 35.5 %																												
<p style="text-align: center;">CORRECTIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th style="text-align: center;">Weight (lb)</th> <th style="text-align: center;">Arm (in)</th> <th style="text-align: center;">Moment (in" lb)</th> </tr> </thead> <tbody> <tr> <td>Weight PO</td> <td style="text-align: center;">4669.4</td> <td style="text-align: center;">187.0</td> <td style="text-align: center;">873360.7</td> </tr> <tr> <td>Paint (2)</td> <td style="text-align: center;">66.2</td> <td style="text-align: center;">191.8</td> <td style="text-align: center;">12697.2</td> </tr> <tr> <td>Engine oil (3)</td> <td style="text-align: center;">88.3</td> <td style="text-align: center;">82.3</td> <td style="text-align: center;">2032.8</td> </tr> <tr> <td>Unusable fuel</td> <td style="text-align: center;">(1a) 60</td> <td style="text-align: center;">185</td> <td style="text-align: center;">11100.0</td> </tr> </tbody> </table>				Weight (lb)	Arm (in)	Moment (in" lb)	Weight PO	4669.4	187.0	873360.7	Paint (2)	66.2	191.8	12697.2	Engine oil (3)	88.3	82.3	2032.8	Unusable fuel	(1a) 60	185	11100.0	<p style="text-align: center;">BALANCE MAC (%)</p> $CG = \frac{D_0 - 173}{59.5} \times 100$ $CG = \frac{187 - 173}{59.5} \times 100 = 23.8$						
	Weight (lb)	Arm (in)	Moment (in" lb)																										
Weight PO	4669.4	187.0	873360.7																										
Paint (2)	66.2	191.8	12697.2																										
Engine oil (3)	88.3	82.3	2032.8																										
Unusable fuel	(1a) 60	185	11100.0																										
<p>RESULTS W: 4729.4 D0: 187 M: 884460.7 (1b)</p>																													
<p style="text-align: center;">BASIC INDEX CALCULATION See section 6 of Pilot's Operating Handbook</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="text-align: right;">Empty weight (W)</td> <td style="text-align: center;">4729.4 lb (1a)</td> </tr> <tr> <td style="text-align: right;">Balance (CG)</td> <td style="text-align: center;">23.8 % (1c)</td> </tr> <tr> <td style="text-align: right;">Moment (M) :</td> <td style="text-align: center;">884460.7</td> </tr> </tbody> </table>				Empty weight (W)	4729.4 lb (1a)	Balance (CG)	23.8 % (1c)	Moment (M) :	884460.7																				
Empty weight (W)	4729.4 lb (1a)																												
Balance (CG)	23.8 % (1c)																												
Moment (M) :	884460.7																												
<p>1 - Scratch useless mention. 2 - Values not taken into account if the airplane was painted when weighed. 3 - Values not taken account if the oil tank was full when the airplane was weighed.</p> <p>DATE : INSPECTION VISA :</p>																													

Figure 6.4.2 - Example of weight and balance report and basic airplane characteristics, in lb and in

Weight and balance form and diagram (m, kg)

Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$$

Item	Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight (kg)				
Baggage FWD (< 50 kg)		3.250		
Front seats (kg)		4.534		
Inter. seats	- 17 kg per seat removed	5.710		
	Pax			
Rear bench/net	- 24 kg per seat removed	6.785		
	Pax			
	Cargo (< 80 kg)			
Baggage AFT (< 100 kg)		7.695		
Zero fuel weight (< 2736 kg)				
Fuel (kg)		4.820		
Ramp weight (< 3370 kg)				
Taxi fuel (kg)		4.820		
Takeoff weight (< 3354 kg)				
Trip fuel (kg)		4.820		
Landing weight (< 3186 kg)				

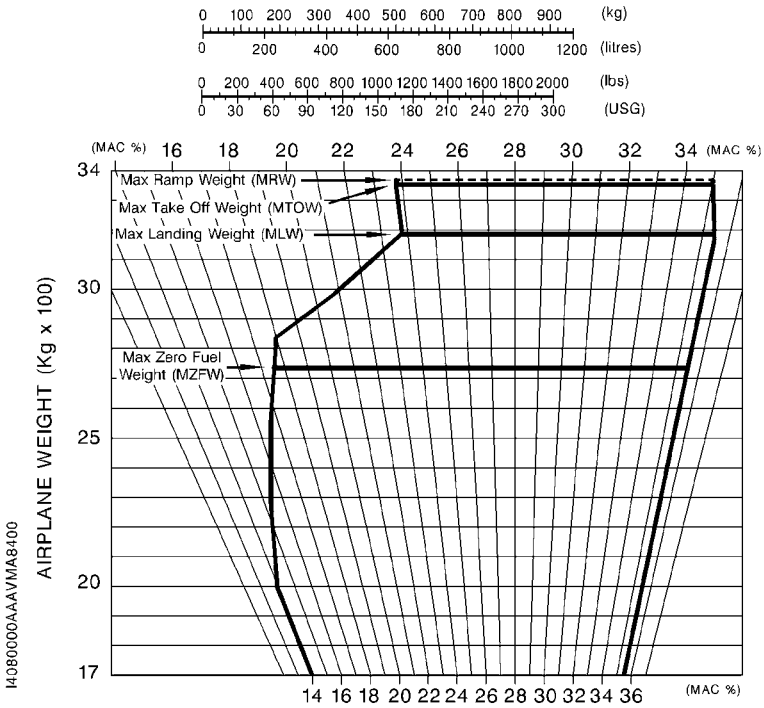


Figure 6.4.3 - Weight and balance diagram

Weight and balance form and diagram (in, lbs)

Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$$

Item	Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty weight (lbs)				
Baggage FWD (< 110 lbs)		128.0		
Front seats (lbs)		178.5		
Inter. seats	- 37.5 lbs per seat removed	224.8		
	Pax			
Rear bench/net	- 52.9 lbs per seat removed	267.1		
	Pax			
	Cargo (< 176 lbs)			
Baggage AFT (< 220 lbs)		303.0		
Zero fuel weight (< 6032 lbs)				
Fuel (lbs)		189.8		
Ramp weight (< 7430 lbs)				
Taxi fuel (lbs)		189.8		
Takeoff weight (< 7394 lbs)				
Trip fuel (lbs)		189.8		
Landing weight (< 7024 lbs)				

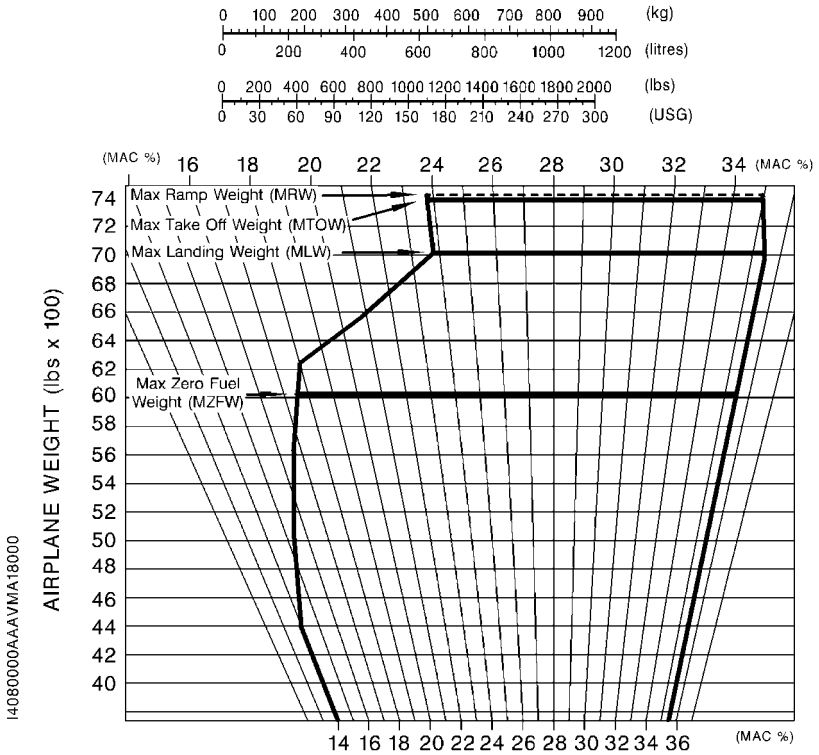


Figure 6.4.4 - Weight and balance diagram

Weight and balance samples (m, kg)

▲ CAUTION ▲

Loading samples - see figure 6.4.5 or 6.4.6 - are only given as an example ; for calculation concerning your airplane, refer to the diagram corresponding to its validity.



	Fig. 6.4.5
1 - Airplane basic characteristics : W = Empty weight Moment Balance arm CG (MAC %)	 2 126 kg 10 073 m.kg 4.738 m 22.9 %
2 - Foreseen loading : 1 Pilot and 1 front passenger 2 Rear passengers AFT Cargo in baggage compartment Fuel	 200 kg 160 kg 50 kg 820 kg
3 - Foreseen fuel : Taxi fuel Trip fuel	 - 16 kg - 600 kg

Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$$

Item		Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight (kg)		2 126	4.738	10 073	22.9
Baggage FWD (< 50 kg)		0	3.250	0	
Front seats (kg)		200	4.534	907	
Inter. seats	- 17 kg per seat removed	0	5.710	0	
	Pax	0		0	
Rear bench/net	- 24 kg per seat removed	0	6.785	0	
	Pax	160		1 086	
	Cargo (< 80 kg)	0		0	
Baggage AFT (< 100 kg)		50	7.695	385	
Zero fuel weight (< 2736 kg)		2 536	4.910	12 451	34.3
Fuel (kg)		820	4.820	3 952	
Ramp weight (< 3370 kg)		3 356	4.888	16 403	32.8
Taxi fuel (kg)		- 16	4.820	- 77	
Takeoff weight (< 3354 kg)		3 340	4.888	16 326	32.8
Trip fuel (kg)		- 600	4.820	- 2 892	
Landing weight (< 3186 kg)		2 740	4.903	13 434	33.8

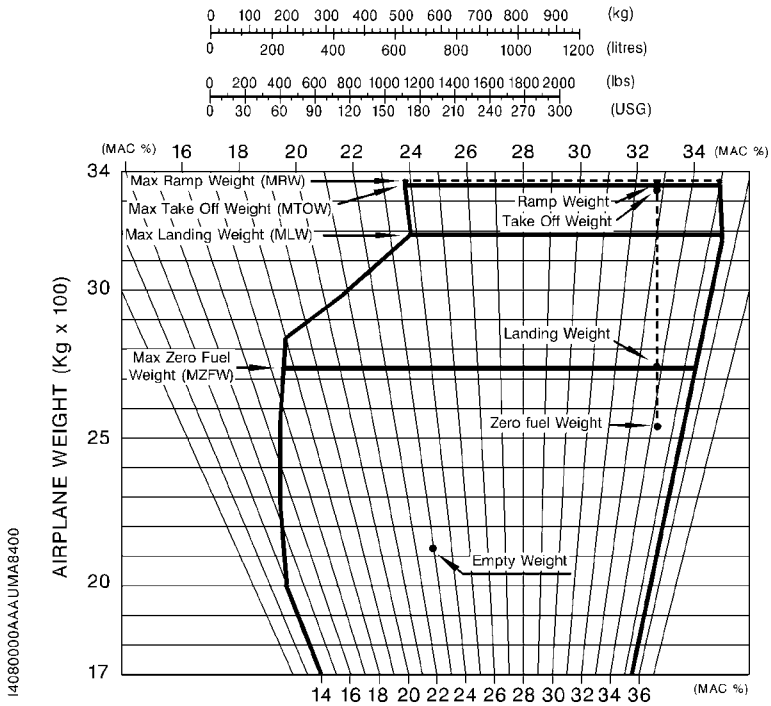


Figure 6.4.5 - Loading sample (in kg and m)

Weight and balance samples (in, lbs)

▲ CAUTION ▲

Loading samples - see figure 6.4.5 or 6.4.6 - are only given as an example ; for calculation concerning your airplane, refer to the diagram corresponding to its validity.



	Fig. 6.4.6
1 - Airplane basic characteristics :	
W = Empty weight	4 638 lbs
Moment	864 173 in.lbs
Balance arm	186.3 in
CG (MAC %)	22.6 %
2 - Foreseen loading :	
FWD compartment	0 lbs
1 Pilot and 1 front passenger	400 lbs
1 Intermediate passenger	220 lbs
2 Rear seats removed	- 105.8 lbs
Rear cargo	176 lbs
AFT Cargo in baggage compartment	220 lbs
Fuel	1 850 lbs
3 - Foreseen fuel :	
Taxi fuel	- 36 lbs
Trip fuel	- 1 400 lbs

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Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$$

Item		Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty weight (lbs)		4 638	186.3	864 173	22.6
Baggage FWD	(< 110 lbs)	0	128.0	0	
Front seats (lbs)		400	178.5	71 400	
Inter. seats	- 37.5 lbs per seat removed	0	224.8	0	
	Pax	220		49 456	
Rear bench/net	- 52.9 lbs per seat removed	- 105.8	267.1	- 28 259	
	Pax	0		0	
	Cargo (< 176 lbs)	176		47 010	
Baggage AFT (< 220 lbs)		220	303.0	66 660	
Zero fuel weight (< 6032 lbs)		5 548	192.9	1 070 440	33.6
Fuel (lbs)		1 850	189.8	351 130	
Ramp weight (< 7430 lbs)		7 398	192.2	1 421 570	32.4
Taxi fuel (lbs)		- 36	189.8	- 6 833	
Takeoff weight (< 7394 lbs)		7 362	192.2	1 414 737	32.4
Trip fuel (lbs)		- 1 400	189.8	- 265 720	
Landing weight (< 7024 lbs)		5 962	192.7	1 149 017	33.3

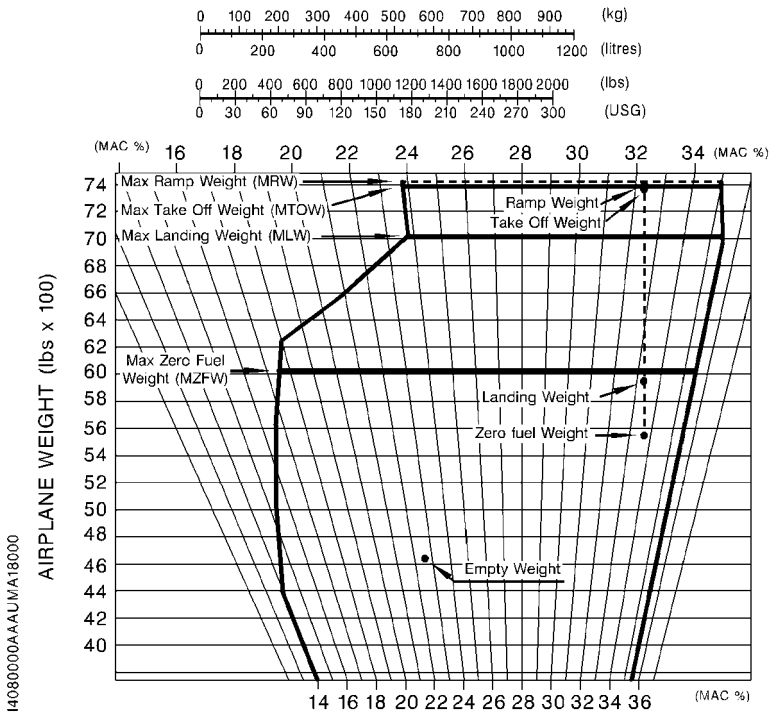


Figure 6.4.6 - Loading samples (in lbs and in)

Determining empty airplane characteristics

Empty airplane characteristics (weight and balance) may vary with regard to those indicated on weighing form according to installed optional equipment and installed seats.

List of equipment (refer to chapter 6.5) contains the standard and optional equipment, as well as their characteristics (weight, arm), except those listed in this Chapter.

Use the chart below to compute new empty weight and corresponding balance if necessary.

Date	Equipment or modification description	(+) (-)	Weight modification			Basic empty weight		
			Weight lb	Arm in.	Moment lb.in/1000	Weight W	Arm "d _o "	Moment
	According to delivery							

Figure 6.4.7 - Sample weight and balance record

$$CG \text{ m.a.c.\%} = \frac{(d_o - 172.93)}{59.45} \times 100$$

Use the above formula to express arm "d_o" in % of mean aerodynamic chord.

• NOTE •

Arm expressed in inches with regard to reference.

•

FWD baggage compartment : 128.0 in. (3.250 m)

Baggage compartment in pressurized cabin : 303.0 in. (7.695 m)

Fuel : 189.8 in. (4.820 m)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		10 - Parking, mooring, storage and return to service		
		Board kit SOCATA		
S		- Blanking caps bag	8.31 (3.77)	128.00 (3.250)
S		- Towing bar	8.77 (3.98)	128.00 (3.250)
S		- Control lock device	0.90 (0.41)	133.86 (3.400)
		25 - Equipment and furnishings (partial)		
A	0171-25	"Generation 2005" cabinets SOCATA		
		- Version A : L.H. low cabinet SOCATA	9.48 (4.300)	203.74 (5.175)
		- Version B : R.H. low cabinet SOCATA	9.48 (4.300)	203.74 (5.175)
		- Version C : Removable (low) insulated picnic bag SOCATA	9.48 (4.300)	203.74 (5.175)
		- Version D : L.H. top storage cabinet SOCATA	7.72 (3.500)	203.74 (5.175)
		- Version E : R.H. top storage cabinet SOCATA	7.72 (3.500)	203.74 (5.175)
		- Version F : R.H. top storage cabinet + audio SOCATA	7.94 (3.600)	203.74 (5.175)
		- Version G : L.H. top baggage cabinet SOCATA	3.09 (1.400)	203.74 (5.175)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		- Version H : R.H. top baggage cabinet SOCATA	3.09 (1.400)	203.74 (5.175)
S	0207-00	Carpet SOCATA	35.27 (16.000)	211.42 (5.370)
		- Cabin furnishings SOCATA	302.45 (137.19)	211.42 (5.370)
A	0207-00	2 nd carpet (cargo use) SOCATA	35.27 (16.000)	211.42 (5.370)
		Leather seats		
S		- L.H. intermediate seat (back to or in flight direction) T700G2500005	37.48 (17.00)	224.80 (5.710)
S		- R.H. Intermediate seat (back to or in flight direction) T700G2500005	37.48 (17.00)	224.80 (5.710)
S		- Double chair		
		. L.H. Seat T700C2500005	52.91 (24.00)	278.19 (7.066)
		. R.H. Seat T700C2500005	52.91 (24.00)	278.19 (7.066)
		Nets		
S	0315-25	- Small cargo net GP SOCT704CC-10 SOCATA	15.00 (7.00)	/
S	0315-25	- Large cargo net GP SOCT704CS-10 SOCATA	13.00 (6.00)	/
S	25026B	- Partition net at Frame 14 (between the cabin and the baggage compartment) T700B2590001 SOCATA	1.70 (0.77)	289.53 (7.354)

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6.5 - List of equipment

The list of equipment is available in SOCATA Report reference NAV No.34/90-RJ-App 3, located at the end of this POH.

A separate list of equipment of items installed at the factory in your specific airplane is provided in your airplane file.

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Section 7

Description

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>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

7.9	-	Air conditioning and pressurization	7.9.1
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		Dual zones environmental control system	7.9.3
		Cabin pressurization control system	7.9.5

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

7.9	-	Air conditioning and pressurization	7.9.12
		Engine bleed air system	7.9.12
		Dual zones environmental control system	7.9.14
		Cabin pressurization control system	7.9.15

>> All

7.10	-	Emergency oxygen system	7.10.1
		Flight above 15000 ft with possible emergency descent	7.10.5
		When required to remain above 15000 ft due to minimum enroute altitude	7.10.6
		Flight between 15000 ft and 10000 ft	7.10.7
7.11	-	Air data system and instruments	7.11.1
		Static pressure systems	7.11.1
		Dynamic pressure system	7.11.2
7.12	-	Vacuum system and instruments	7.12.1
		Electronic standby indicator (ESI-2000)	7.12.1
7.13	-	Ice protection equipment	7.13.1
		Wing and empennage deicing	7.13.1
		Propeller deicing	7.13.2
		Windshield deicing	7.13.2
		Heating of pitots and stall warning sensor (PITOT L HTR and PITOT R & STALL HTR)	7.13.3
		Turbine air inlet protection	7.13.3

7.14	-	Miscellaneous equipment	7.14.1
		Stall warning system	7.14.1
		Static dischargers	7.14.2
		Cabin fire extinguisher	7.14.2
		Autopilot	7.14.2
		GPS	7.14.2
		Weather radar GWX 70	7.14.3
		Emergency locator transmitter	7.14.6
		Flight deck information system (FS 210), if installed	7.14.7
		Lightweight data recorder (LDR 1000), if installed	7.14.7
		Optional equipment	7.14.8

7.1 - General

This section provides description and operation of the airplane and its systems.

Some of the equipment described herein is optional and may not be installed in the airplane.

Complete description and operation of the GARMIN integrated flight deck are detailed in the GARMIN Integrated Flight Deck Cockpit Reference Guide. References to this guide are often made all along this section to get more details about some systems.

Details of other optional systems and equipment are presented in section 9 Supplements of the POH.

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7.2 - Airframe - see figures 7.2.1, 7.2.1A and 7.2.1B

This airplane is a six-place, low wing airplane.

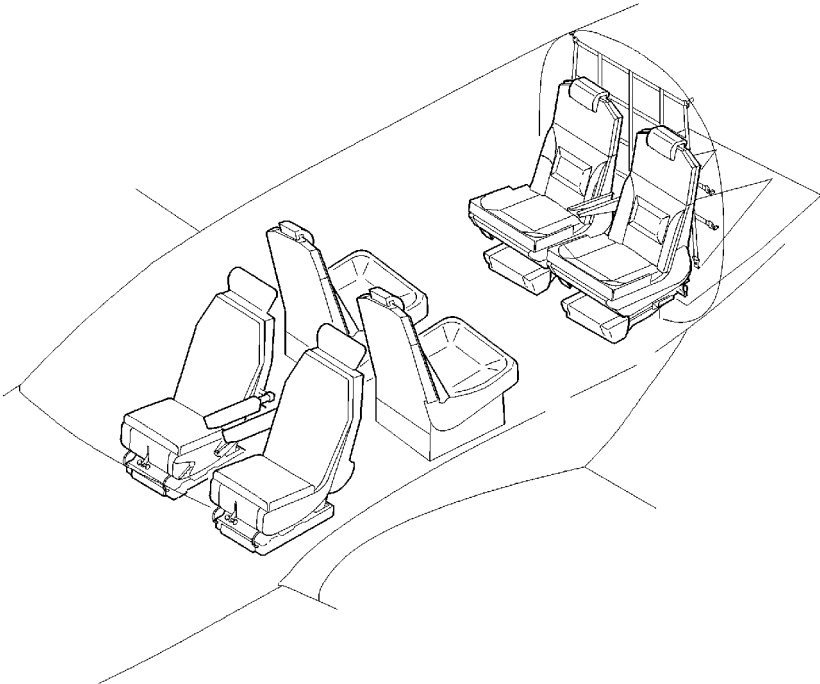
The airplane can be changed into 2, 3, 4 or 5-seat accommodation.

The structure is a semi-monocoque all-metal construction and is equipped with a retractable tricycle landing gear.

The pressurized cabin is equipped, on the left side of fuselage, with a one-piece access door and folding stairs comprising a hand rail allowing pilot and passengers boarding. The occupants have access to cockpit and to rear seats through a central aisle.

An optional pilot door located forward of the cabin on the left side allows access to the cockpit by means of folding stairs.

The aft cabin section is a baggage compartment.



14251201AAA KMA8000

Figure 7.2.1 - Cabin arrangement
6-seat accommodation

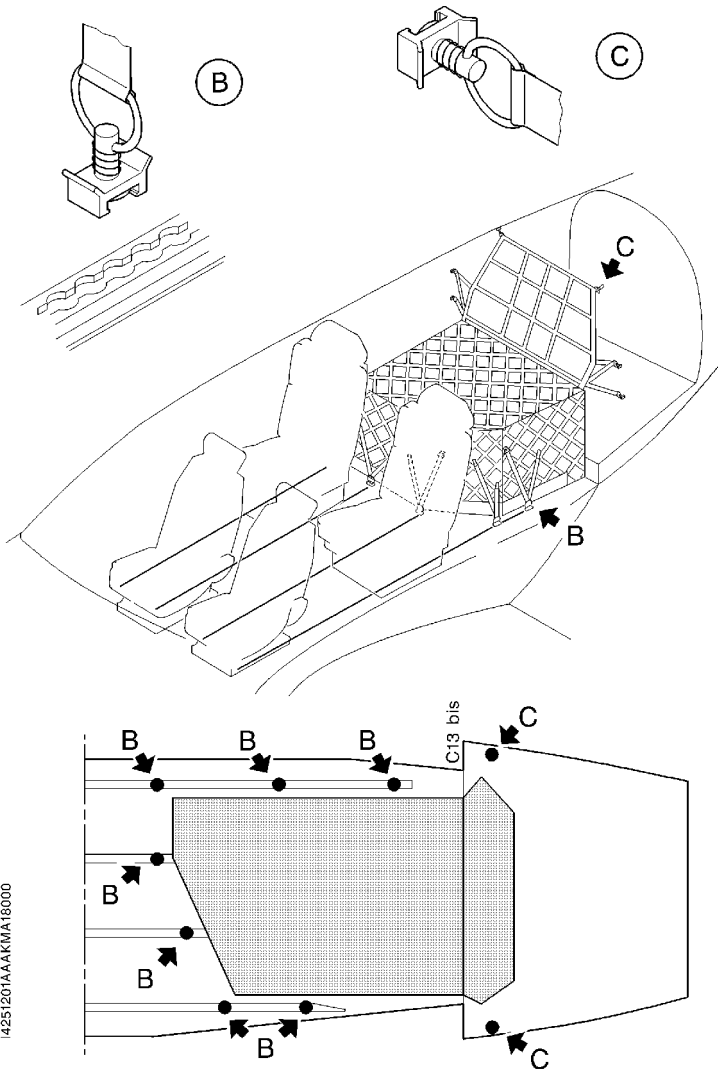


Figure 7.2.1A - Cabin arrangement
4-seat accommodation with large securing net

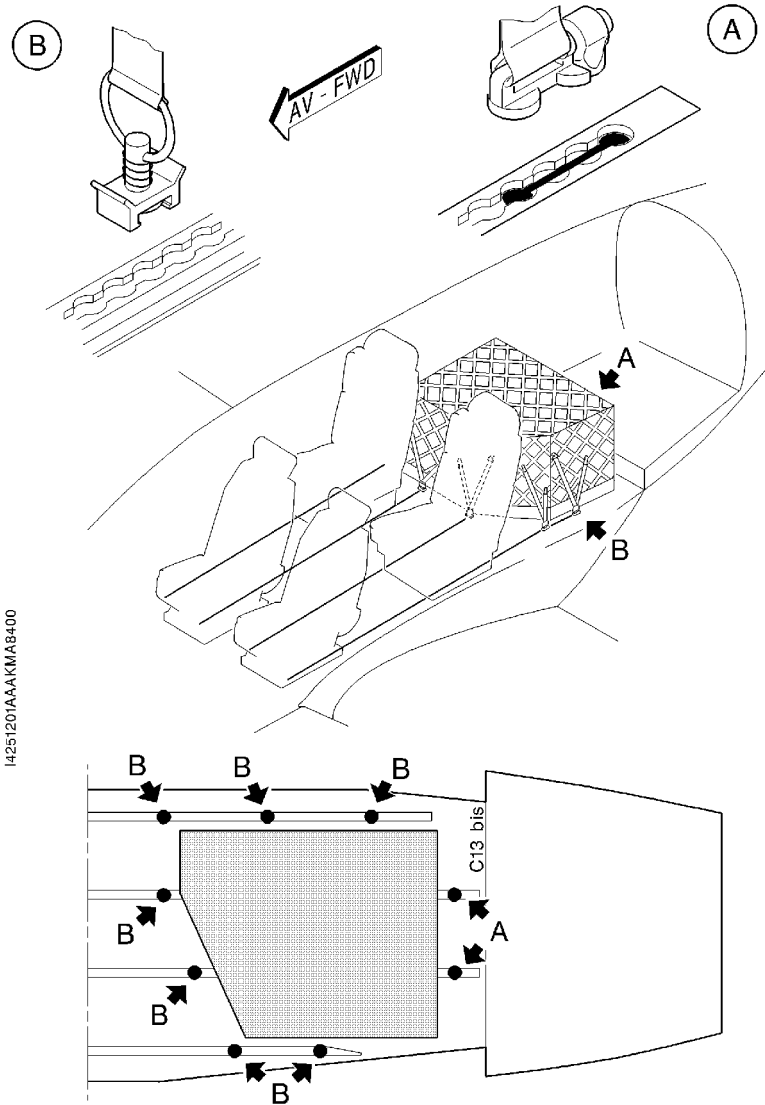


Figure 7.2.1B - Cabin arrangement
4-seat accommodation with small securing net

Wings

The wings are monocoque, bi-spar structures. Main spars of each wing are linked to the fuselage by two integral attach fittings. Each wing contains a main landing gear well and sealed casings forming the fuel tank. The wing leading edge is equipped with a deicing system.

Each wing extremity is equipped with a winglet.

Ailerons, spoilers and pitch trim tab

The ailerons located on external trailing edge of each wing are hinged on two attach fittings fixed on the rear spar. They allow airplane lateral control and are controlled mechanically through control wheel rotation.

The spoilers located in front of flaps, on top skin side, are mechanically linked to the ailerons.

Trim tab attached on the trailing edge of L.H. aileron is electrically activated by a trim knob, through an actuator.

Wing flaps - see figure 7.2.2

The wing flaps are large span slotted flaps with a single rotation point. They are activated by actuating rod-controlled screw jacks linked to an electric motor located under the floor, inside the fuselage.

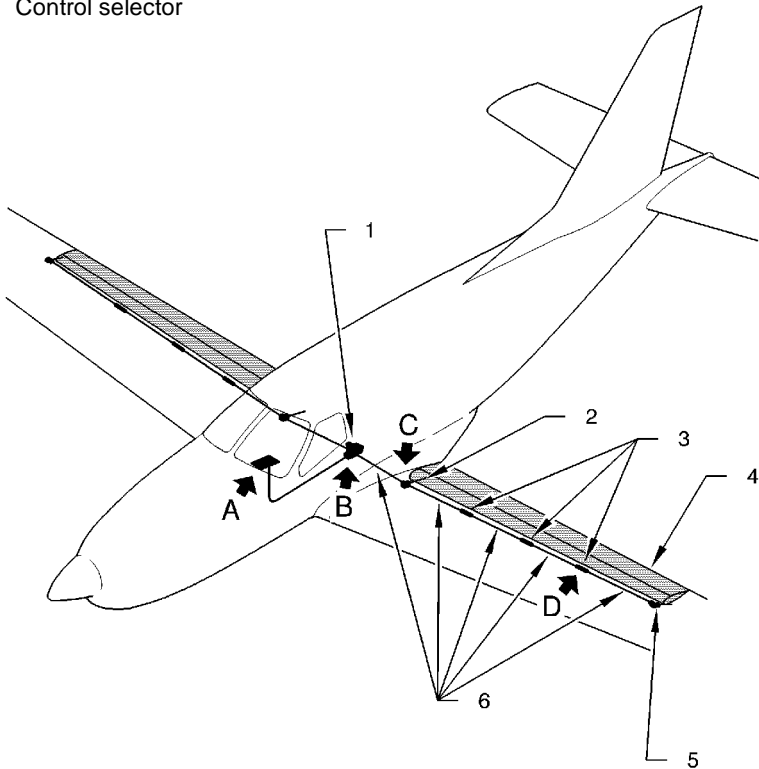
A preselection control located on the right side of pedestal console allows the pilot to select one of the three positions (UP - TO - LDG). For each control position, a deflection angle is defined (0°, 10°, 34°).

A monitoring device interrupts flaps movement as soon as a deflection dissymmetry is detected.

Empennages

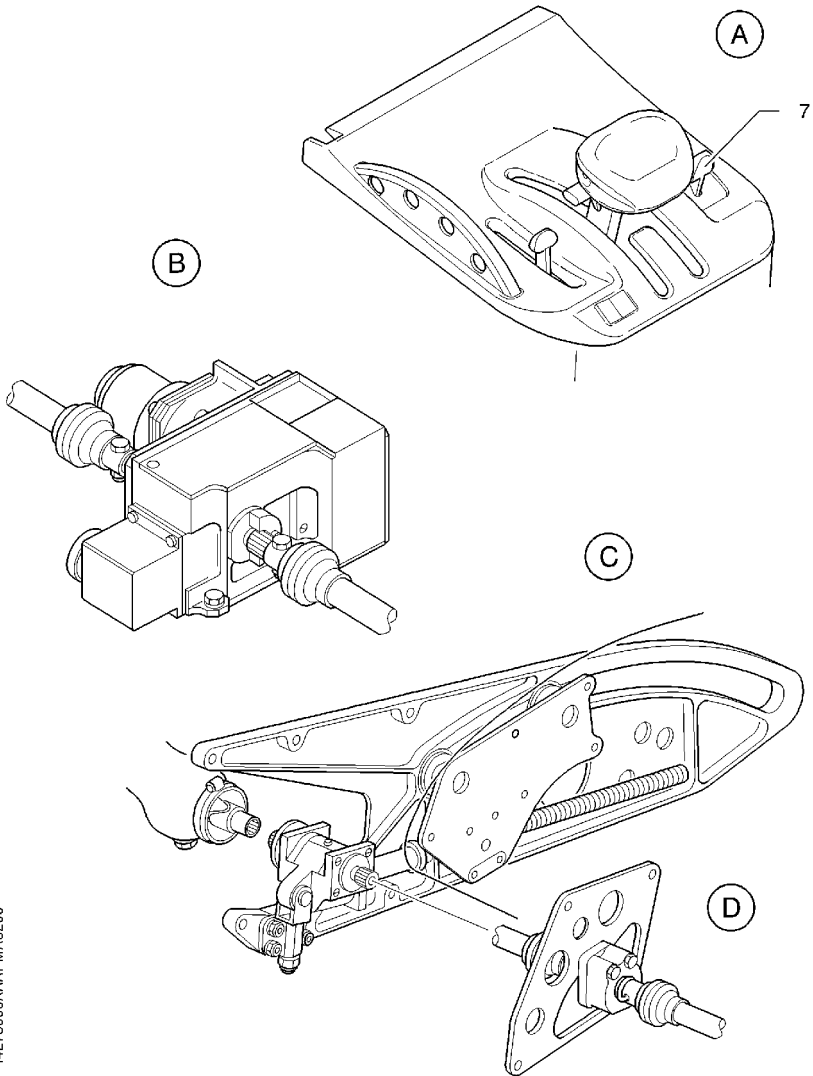
Empennages are composite structures. The horizontal empennage consists of a horizontal stabilizer (PHF), control surfaces and elevator trim tabs ; the vertical empennage consists of a vertical stabilizer, the rudder and the rudder trim tab. The empennage leading edge is equipped with a deicing system.

- 1) Geared motor
- 2) Internal actuator
- 3) Intermediate bearings
- 4) Wing flap
- 5) External actuator
- 6) Rods
- 7) Control selector



14275000/AAAAAAAAA8003

Figure 7.2.2 (1/2) - Wing flaps



14275000AAA-PMA8200

Figure 7.2.2 (2/2) - Wing flaps

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7.3 - Accomodations

Instrument panel

The instrument panel contains instruments and controls necessary for flight monitoring. The typical instrument panel consists of all standard equipment, as well as additional optional equipment.

Upper panel - see figure 7.3.2

The upper panel located at the top part of the windshield, contains electrical generation control panels, engine starting, ancillary electrical systems, AP/TRIMS switch, ELT remote control switch and the fuel control panel.

Rearwards of upper panel, the central part of cockpit overhead panel provides loud-speakers, a warning buzzer and cockpit floodlights.

Instrument panel - see figure 7.3.1

The instrument panel consists of the integrated flight deck composed of three screens [two primary flight displays (PFD) and one multi-function display (MFD)] - refer to the GARMIN cockpit reference guide for detailed description. Apart from the GARMIN flight deck system, equipment listed below complete the instrument panel.

- Left area instrument panel includes - see figure 7.3.3 :
 - . on top : ESI-2000, MASTER CAUTION and MASTER WARNING,
 - . at bottom : deicing controls and indicators, MICRO/MASK switch, landing gear control panel, parking brake control and left station control wheel.
 - Central area instrument panel includes - see figure 7.3.4 :
 - . on top : surmounted by the stand-by compass, AFCS control unit,
- >> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*
- . at bottom : MFD control unit and ECS control panel.
- >> *After ECS AUTO mode removal (Post-MOD70-0529-21)*
- . at bottom : MFD control unit and A/C and PRESSURIZATION panel.

>> All

- Right area instrument panel includes - see figure 7.3.5 :
 - . on top : locations for optional equipment,
 - . at bottom : alternate static source selector, hour meter and the right station control wheel.
- Emergency air control is located under the right area instrument panel.

An hourmeter is located on the right side of instrument panel.

An adjustable air outlet is located on both sides of instrument panel lower part.

Reception-micro jacks are located inside the recess under the arm-rest on both lateral sides of the cockpit, on R.H. side of intermediate R.H. passenger's seat and on the arm-rest of rear R.H. passenger's seat.

Pedestal console - see figure 7.3.6

The pedestal console, under the MFD control unit, comprises flaps controls, pitch trim tab control wheel, aileron trim switch, engine controls and fuel tank selector.

Circuit breakers panel - see figures 7.3.7 and 7.8.4

Circuit breakers for all electrical equipment supplied by bus bars are located on a separate panel installed on the right side of cockpit.

>> Without v15 GARMIN software and voice alerts (Pre-MOD70-0407-00).

General alarms warning lights and CAS messages

WARNING and **CAUTION** messages appear on the MFD CAS window to alert crew about monitored systems discrepancies. As a message appears, a chime is heard. Refer to the GARMIN cockpit reference guide to know all possible CAS messages.

A **MASTER WARNING** red flashing indicator and a **MASTER CAUTION** amber indicator located on instrument panel - see figure 7.3.8, in front of the pilot, illuminate as soon as one or several messages of same color light on.

To cancel and reset a general alarm, press on the red or amber indicator. A pressure on the red indicator also stops red message associated aural tones.

Aural warnings - see figure 7.3.2

The aural warnings are intended to alert the pilot during some configurations. The aural signals are heard through the loud-speakers or the buzzer installed in cockpit overhead panel.

The aural warnings consist of :

- the aural warning box,
- the buzzer and loud-speakers.

The system uses :



- the stall warning horn,
- the VMO alarm,
- the landing gear control unit,
- the flap geared motor.

Aural warning box

The aural warning box consists of a box including logic circuits, which create the signals heard in the aural warning loud-speakers.

According to the airplane configuration, different signals are produced by the logic circuits :

- gear up and idle \longrightarrow high-pitched sound
- gear up and extended flaps \longrightarrow high-pitched sound
- stall \longrightarrow low-pitched sound

- gear up, idle and stall  alternate high-pitched and low-pitched sounds
- gear up, extended flaps and stall  alternate high-pitched and low-pitched sounds

The aural warning box is fixed under cabin floor, on L.H. side, between frames C5 and C6.

It is electrically supplied by ESS BUS 2 bar and protected by AURAL WARN circuit breaker.

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements :

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the VMO alarm buzzer,
- the HORN TEST knob,
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The VMO alarm buzzer is electrically supplied by ESS BUS 2 bar and protected by AURAL WARN circuit breaker and the emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

Aural warning operation

The GMA 1 and GMA 2 audio control panels receive signals from the aural warning box. According to the airplane configuration, these signals are low-pitched and / or high-pitched.

The HORN TEST knob allows to test the correct operation of aural warnings :

- Set the SOURCE selector to BATT or to GPU.
- Push and hold the HORN TEST knob :
 - . the VMO buzzer emits bips,
 - . the loud-speakers emit alternate low-pitched and high-pitched sounds.
- Release the knob to stop the alarms.

>> *With v15 GARMIN software and voice alerts (Post-MOD70-0407-00)*

General alarms warning lights and CAS messages

WARNING and **CAUTION** messages appear on the MFD CAS window to alert crew about monitored systems discrepancies. As a message appears, a chime is heard. Refer to the GARMIN cockpit reference guide to know all possible CAS messages.

A **MASTER WARNING** red flashing indicator and a **MASTER CAUTION** amber indicator located on instrument panel - see figure 7.3.8, in front of the pilot, illuminate as soon as one or several messages of same color light on.

To cancel and reset a general alarm, press on the red or amber indicator. A pressure on the red indicator also stops red message associated chimes.

Aural warnings - see figure 7.3.2

The aural warnings are intended to alert the pilot during some configurations. The aural signals are heard through the loud-speakers installed in cockpit overhead panel and through the pilot's and R.H. station headsets.

The aural warnings consist of :

- the GARMIN flight deck system (GIA and GMA),
- the loud-speakers.

The system uses :

- the stall warning system,
- the airspeed indicator,
- the landing gear control unit,
- the flap geared motor,
- the idle position sensor.

Aural warning alerts

According to the airplane configuration, different aural warning alerts sound :

- gear up and idle \longrightarrow landing gear / landing gear
- gear up and extended flaps \longrightarrow landing gear / landing gear
- stall \longrightarrow stall / stall
- gear up, idle and stall \longrightarrow stall / landing gear
- gear up, extended flaps and stall \longrightarrow stall / landing gear
- IAS > 269 \pm 3 KIAS \longrightarrow overspeed / overspeed

Refer to the GARMIN cockpit reference guide for description of the other aural warning alerts.

>> *With HORN TEST push-button (Pre-MOD70-0463-92)*

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements :

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the HORN TEST push-button,
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

The HORN TEST push-button allows to test the correct operation of aural warning :

- set SOURCE selector to BATT or GPU,
- push and hold the HORN TEST push-button : the loudspeaker emits stall / landing gear aural warning alert,
- release push-button to stop aural warning alert.

>> *With centralized TEST push-button (Post-MOD70-0463-92)*

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements :

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the TEST push-button,
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

The TEST push-button allows to test :

- the autopilot control panel backlighting,
- the GMA panel (audio control panel) backlighting,
- the MASTER WARNING and MASTER CAUTION indicators,
- the deicing panel led,

>> *With stick shaker installation (Post-MOD70-0510-27)*

- the stick shaker system,

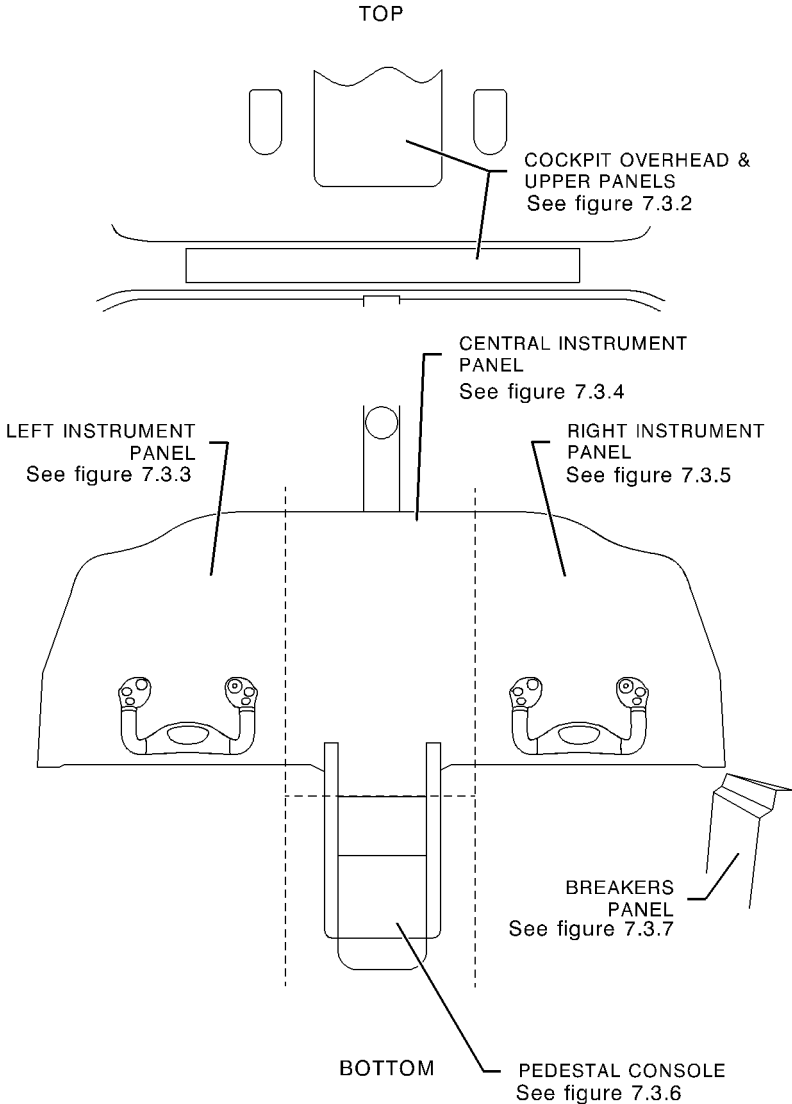
>> *All*

- the fire detection system, if installed,

>> *With angle of attack system (Post-MOD70-0423-34A)*

- the stall aural warning alert.

>> All



I4251000AAAXMA8500

Figure 7.3.1 - Instrument panel assembly
(Typical arrangement)

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- 1) L.H. instrument panel emergency lighting
>> *Without voice alerts (Pre-MOD70-0407-00A)*
- 2) Buzzer (V_{MO} alarm)
>> *All*
- 3) Loud-speaker of GMA 2
- 4) R.H. instrument panel emergency lighting
- 5) Instrument panel emergency lighting switches (rheostats)
- 6) R.H. cockpit floodlight
- 7) ELT remote control switch
- 8) AP/TRIMS switch
- 9) FUEL control panel - see figure 7.7.3
- 10) ENGINE START switches - see figure 7.6.4
- 11) ELECTRIC POWER switches - see figure 7.8.5
- 12) INT LIGHTS internal lighting switches - see figure 7.8.7
- 13) EXT LIGHTS external lighting switches - see figure 7.8.6
- 14) L.H. cockpit floodlight
>> *With HORN TEST push-button (Pre-MOD70-0463-92)*
- 15) HORN TEST push-button
>> *With centralized TEST push-button (Post-MOD70-0463-92)*
- 15) TEST push-button
>> *All*
- 16) Loud-speaker of GMA 1

Figure 7.3.2 (1/2) - Upper panel and cockpit overhead panel

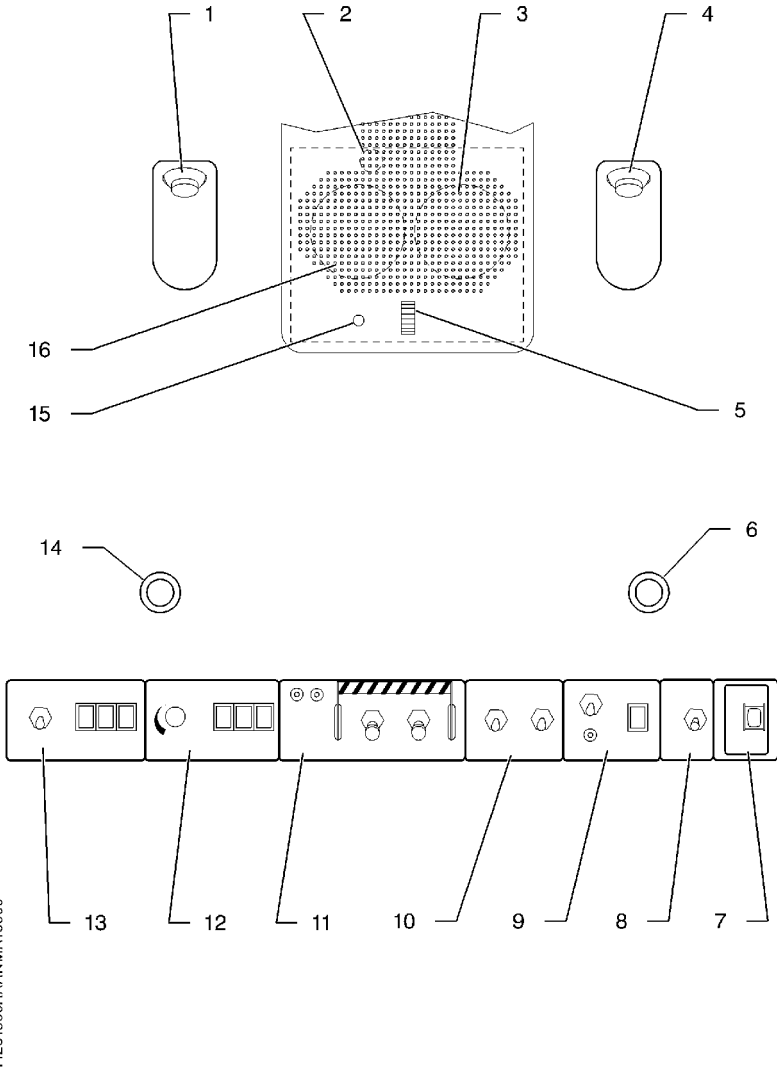


Figure 7.3.2 (2/2) - Upper panel and cockpit overhead panel

- 1) GMA 1 audio panel
- 2) General alarm red and amber indicators
- 3) PFD 1
- 4) ESI-2000
- 5) Landing gear configuration and control panel - see figure 7.5.1
- 6) Parking brake control - see figure 7.5.6
- 7) Left station control wheel tube
- 8) Deicing control and check panel - see figure 7.13.1
- 9) L.H. station rudder pedals adjusting handle
- 10) Left station reception-micro jacks
- 11) Pitch & Yaw trim setting management
- 12) Push To Talk button (PTT)
- 13) AP / TRIMS DISC push-button
- 14) CWS
- 15) Paper clip
- 16) Chronometer management
- 17) Transponder Ident sequence
- 18) Stormscope clear
- 19) COM 2 (Stand-by / active)
- 20) Flight conditions and instruction placard
- 21) Adjustable air outlet
- 22) Circuit breaker panel lighting switch
- 23) MICRO / MASK switch - see figure 7.10.1

Figure 7.3.3 (1/2) - Left instrument panel



Figure 7.3.3 (2/2) - Left instrument panel
(Typical arrangement)

>> *Before ECS Auto mode removal (Pre-MOD70-0529-21)*

- 1) Stand-by compass
- 2) AFCS mode controller
- 3) Registration
- 4) ECS air conditioning control panel - see figure 7.9.2
- 5) MFD control unit
- 6) MFD

>> *With Lightweight Data Recorder installation (Post-MOD70-0455-31A)*

- 7) Micro LDR

Figure 7.3.4 (1/2) - Central instrument panel (Pre-MOD-0529-21)



Figure 7.3.4 (2/2) - Central instrument panel
(Typical arrangement) - Pre-MOD70-0529-21

>> *After ECS AUTO mode removal (Post-MOD70-0529-21)*

- 1) Stand-by compass
- 2) AFCS mode controller
- 3) Registration
- 4) A/C and PRESSURIZATION panel - see figure 7.9.2A
- 5) MFD control unit
- 6) MFD
- 7) Micro LDR

Figure 7.3.4A (1/2) - Central instrument panel



Figure 7.3.4A (2/2) - Central instrument panel
(Typical arrangement) - Post-MOD70-0529-21

>> All

- 1) PFD 2
- 2) GMA 2 audio panel
- 3) Right station control wheel tube
- 4) Crew music
- 5) Adjustable air outlet
- 6) Right station reception-micro jacks
- 7) Hour meter
- 8) R. H. station rudder pedals adjusting handle
- 9) Circuit breakers panel postlight
- 10) Cigar lighter and two USB servicing plugs
- 11) Cabin emergency air control (EMERGENCY RAM AIR control knob)
- 12) Static source selector
- 13) COM 2 (Stand-by / active)
- 14) Stormscope clear
- 15) Transponder Ident sequence
- 16) Chronometer management
- 17) Paper clip
- 18) CWS
- 19) AP / TRIMS DISC push-button
- 20) Push To Talk button (PTT)
- 21) Pitch & Yaw trim setting management

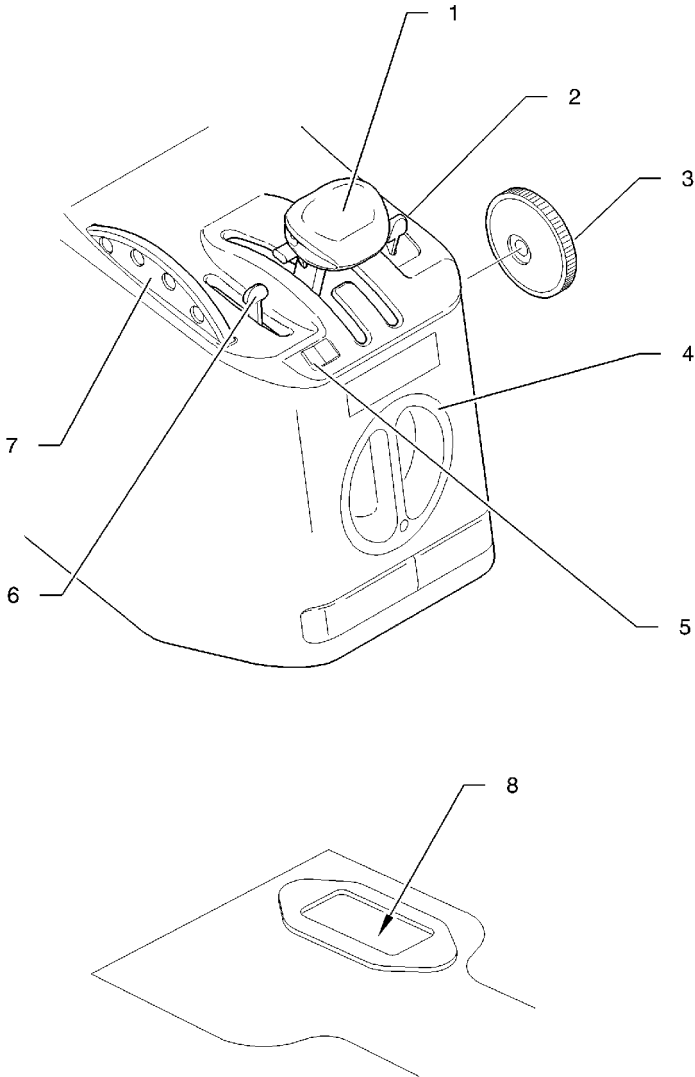
Figure 7.3.5 (1/2) - Right instrument panel



Figure 7.3.5 (2/2) - Right instrument panel
(Typical arrangement)

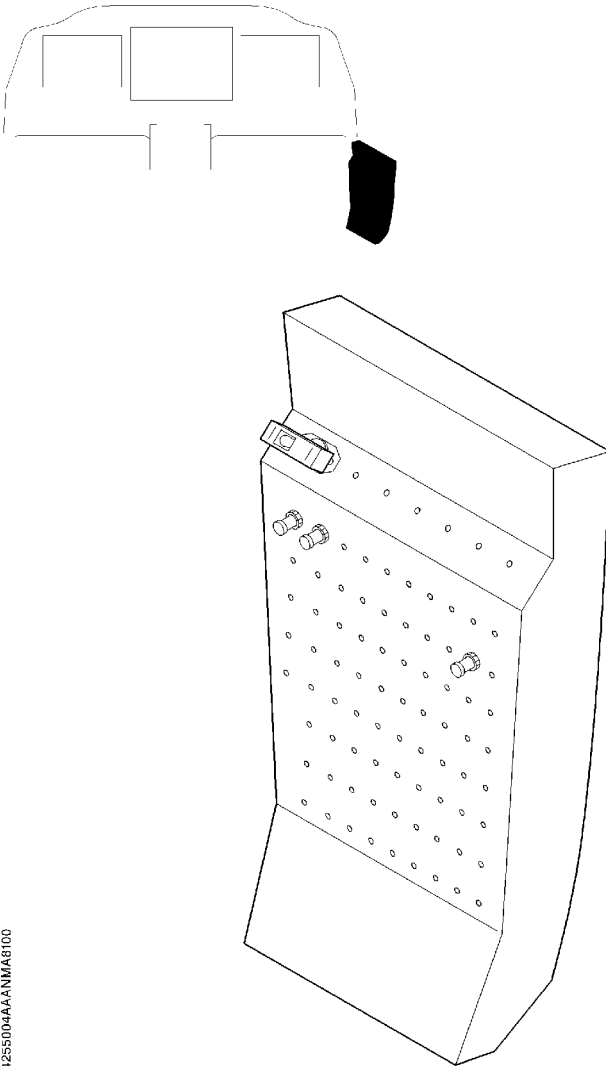
- 1) THROTTLE
- 2) FLAPS lever
- 3) THROTTLE friction adjustment
- 4) Manual FUEL TANK SELECTOR - see figure 7.7.2
- 5) Roll trim tab control
- 6) MAN OVRD emergency fuel regulation lever
- 7) Pitch trim tab control
- 8) Lock for access door to landing gear emergency pump - see figure 7.5.2

Figure 7.3.6 (1/2) - Pedestal console



I4274004AAA CMA8200

Figure 7.3.6 (2/2) - Pedestal console
(Typical arrangement)



14255004AAANMA6100

Figure 7.3.7 - Circuit breakers panel



Figure 7.3.8 - General alarms warning lights

Doors, windows and emergency exit

Cabin access door - see figure 7.3.9

The cabin one-piece access door, located on the left side of fuselage aft of the wings, opens outside. The retractable stairs and hand rail make boarding easier.

To open the door from outside the airplane (make sure the door is not locked), press on front end of the handle embedded in door (this pressure disengages the handle from its recess), then turn the handle upwards. Raise the door helping it to open. Two compensation actuators bring and maintain the door at its maximum opening position.

After door opening, tilt stairs downwards. Stairs down movement is damped by means of two gas struts and leads the hand rail to extend.

▲ CAUTION ▲

Retract stairs before closing access door and make sure door deflection area is clear.



To retract stairs, press on locking pin located on stairs front string board (see detail 1), raise retractable handle - see detail 2 and pull stairs inside cabin. While stairs are retracted, the hand rail folds up.

To close the door from inside the airplane, press on knob inside cabin forward of the door. The door driven by a geared motor tilts downwards up to a position near the complete closing. Pull the door until it aligns with fuselage and lock it by moving inside handle downwards. Check that all latch pins and hooks are correctly engaged (visible green marks).

DOOR lights on as long as cabin access door and pilot access door, if installed, are not correctly locked.

▲ CAUTION ▲

Before opening access door, make sure door deflection area is clear.



To open door from inside the cabin, unlock the handle by pressing on knob located on its left side, pull the handle toward inside and move it upwards. Open the door by pushing it upwards.

After door opening, tilt stairs downwards which leads the hand rail to extend.

▲ CAUTION ▲

Retract stairs before closing access door and make sure door deflection area is clear.

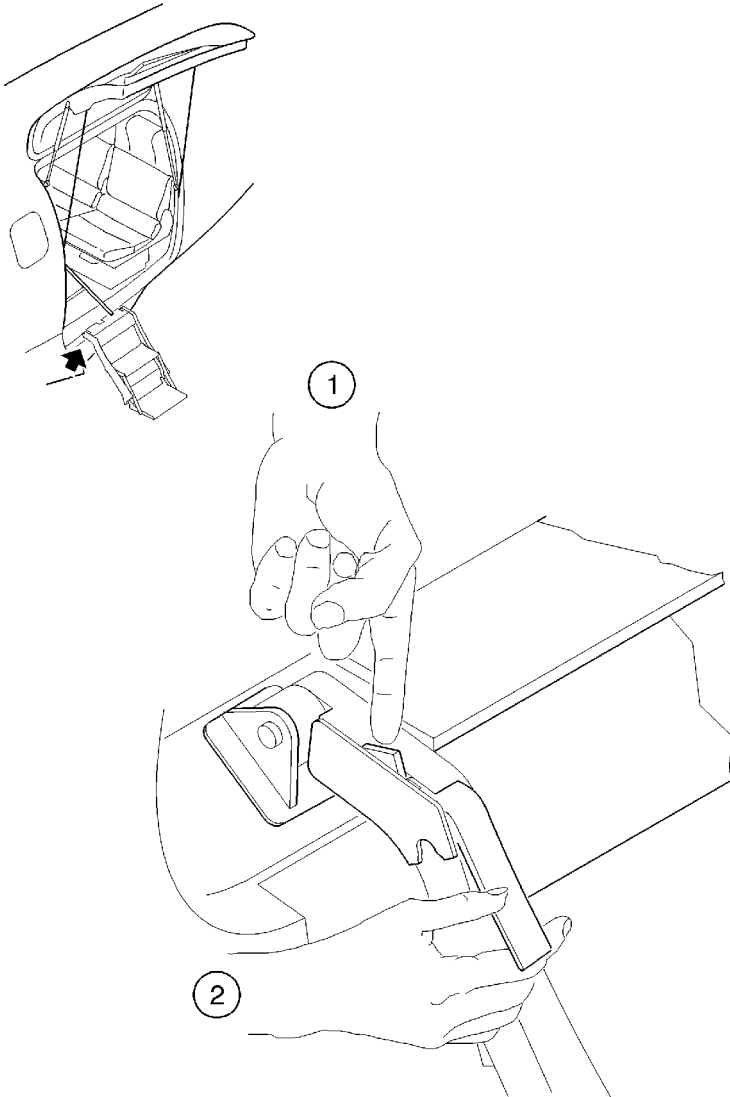


To retract stairs from outside the airplane, raise stairs by pushing them upwards from the lower part and fold them inside cabin. While stairs are retracted, the hand rail folds up.

To close the door from outside the airplane, press on knob on outside fuselage at the right side of the door. The door driven by a geared motor tilts downwards up to a position near the complete closing. Push the door until it aligns with fuselage and lock it by moving outside handle downwards, then fold handle in its recess.

Check that all latch pins and hooks are correctly engaged, with green marks visible.

In case of geared motor failure, the door can be manually tilted downwards by pulling sufficiently to override action of compensating struts.



14523000AAA FMA300T

Figure 7.3.9 - Cabin access door

Pilot's Operating Handbook

Cockpit access door - see figure 7.3.9A

The cockpit access door, so-called pilot door, if installed located on the left side of fuselage forward of the wings, opens outside. Retractable footstep makes boarding easier.

▲ WARNING ▲

As the pilot door is located in a dangerous area, wait for complete engine stop before operating this door.



To open the door from outside the airplane (make sure the door is not locked), press on front end of the handle embedded in door (this pressure disengages the handle from its recess), then turn the handle downwards. Pull the door helping it to open until it reaches its maximum opening position.

After door opening, tilt and unfold footstep.

▲ CAUTION ▲

Retract footstep before closing access door.



Fold and tilt footstep upwards.

To close the door from inside the airplane, pull the door until it aligns with fuselage and lock it by moving inside handle downwards. Check that each latch is correctly engaged in its recess, with green marks visible.

DOOR lights on as long as cabin access door and pilot access door, if installed, are not correctly locked.

To open door from inside the cockpit, unlock the handle by pressing on knob located on its right side, pull the handle inwards and move it upwards. Open the door helping it to open until it reaches its maximum opening position.

After door opening, tilt and unfold footstep.

▲ CAUTION ▲

Retract footstep before closing access door.



Fold and tilt footstep upwards.

To close the door from outside the airplane, push the door until it aligns with fuselage and lock it by moving outside handle upwards, then fold handle in its recess.

FWD compartment door

The FWD compartment door is located on the airplane left side between the firewall and the front pressure bulkhead. It is hinged at the top. It is maintained in the up position by a compensation rod. Two interlocking-type latches ensure its closing and it is equipped with a lock (same key as for the access door and the pilot door, if installed). When the door is closed, latches are flush with the fuselage profile.

FRONT CARGO DOOR lights on as long as FWD compartment door is not locked.

Windows

Windows do not open. The windshield consists of two parts electrically deiced.

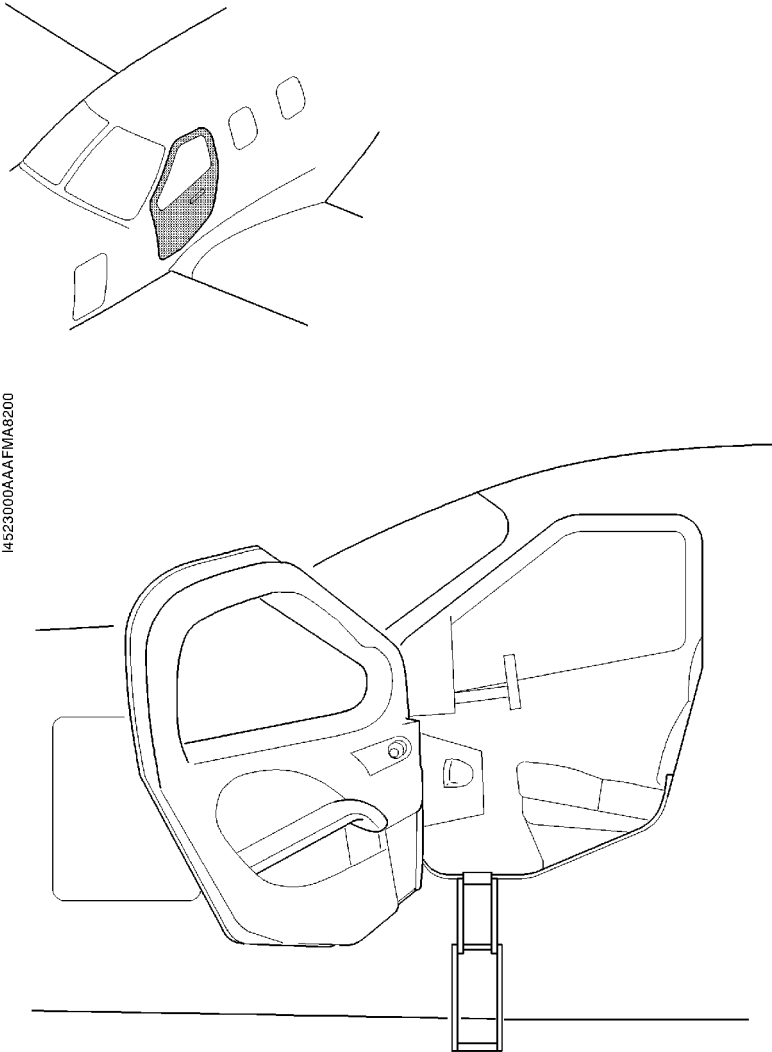


Figure 7.3.9A - Cockpit access door (pilot door)

Emergency exit - see figure 7.3.10

The emergency exit is installed on the right side of the fuselage and opens towards the inside. It is equipped with two handles, one inside and the other outside, each located on the upper frame.

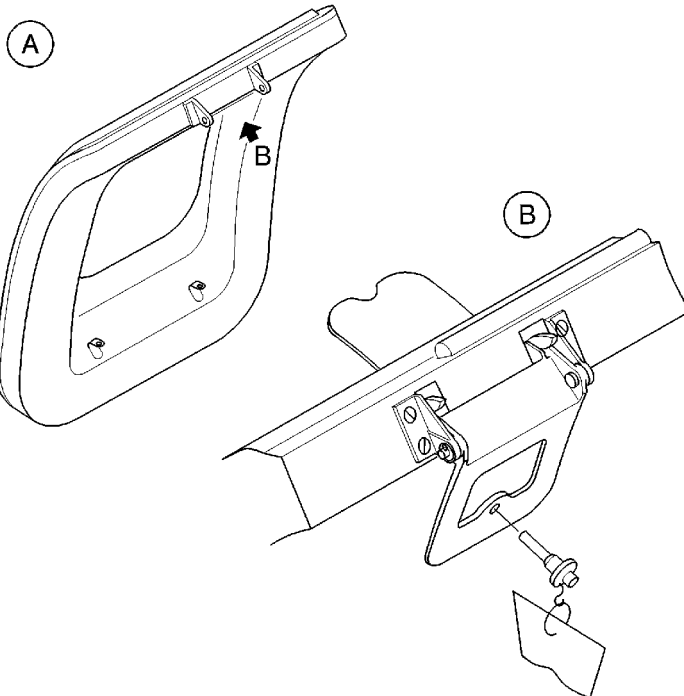
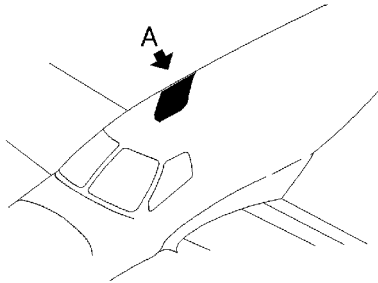
When the airplane is parked, the closing system may be locked by a safety pin provided with a flag marker. The handle is then inoperable.

▲ WARNING ▲

Taxiing and flying with thief-proof safety pin installed is forbidden.



To open the emergency exit, pull one of the two handles and tilt the emergency exit from top to bottom towards inside of airplane.



14522000AAAIMA8001

Figure 7.3.10 - Emergency exit

Seats, belts and harnesses

Cockpit seats - see figure 7.3.11

L.H. and R.H. front seats are mounted on rails attached to the structure. Longitudinal position, height and back-rest tilting of each seat can be adjusted and the arm-rest is hinged.

Pull up the handle located forward for longitudinal setting.

The seat height is adjusted by pulling up side forward handle while relieving the seat from the body weight.

The seat back angle is adjusted by pulling up side rearward handle.

Passenger seats - see figures 7.3.11 and 7.3.11A

>> *With 6-seat accommodation*

The accommodation consists of :

- two individual seats, installed back to the flight direction, mounted on the same rails as the front seats.
The seat back angle is adjusted by pulling up side handle.
- two rear seats arranged as a bench, mounted on the same rails as the front seats.
The seat back-rests tilt forward by pulling up the handle located forward on L.H. side of each seat which may tilt forwards by pulling up a rear handle to ease baggage loading in baggage compartment.
For longitudinal setting pull up the handle located forward, on R.H. side.

>> *With 4-seat accommodation*

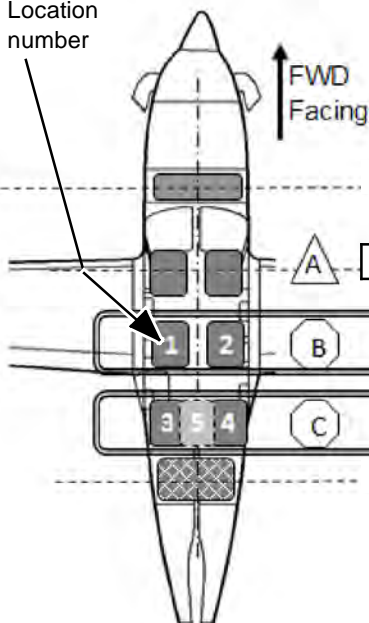
The accommodation consists of :

- two individual seats, installed facing flight direction, mounted on the same rails as the front seats.
The seat back angle is adjusted by pulling up side handle.

Many accommodations are possible. They are described hereafter

ONLY zone **B** and zone **C** can be modified for seat configurations

Location number



For all configurations, verify that your luggages are stowed and attached in the appropriate areas

Fwd baggage zone

Pilot zone: No modification allowed

MID Seat Zone = Possibility of seat configuration

REAR Seat Zone = Possibility of seat configuration if no net installations

Cargo zone

If installed, cabinets can be removed or added by Service Center

For the MID Seat zone **B**

ONLY the Middle Seats can be installed in MID Seat Zone.

This zone accepts Fwd and Aft Facing Mid Seat when rear seats are installed

The zone **B** accepts zero or 1 or 2 seats.

(The zone **B** is not a luggage area).

Location number	FWD Facing	AFT Facing	Number of seat can be installed
1	YES	YES	1 or 0
2	YES	YES	1 or 0

For the REAR Seat zone **C**

ONLY the Rear Seat can be installed in Rear Seat Zone.

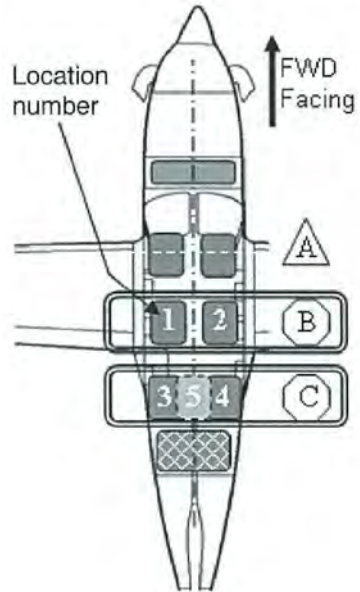
The Zone **C** accepts zero or 1 or 2 seats.

Location number	FWD Facing	Number of seat can be installed
3	YES	1 or 0
4	YES	1 or 0
5 *(1)	YES *(1)	1 or 0 *(1)

*(1) Centered on the fuselage axis

Here are all the configurations possibilities

Configuration name	Location number				
	1	2	3	4	5
C1	X	X	X	X	
C2	X	X			X
C3	X	X		X	
C4 (1)	X	X			
C5	X	X	X		
C6	X		X	X	
C7	X		X		
C8	X			X	
C9	X				X
C10 (1)	X				
C11		X	X	X	
C12		X			X
C13		X	X		
C14		X		X	
C15 (1)		X			
C16			X	X	
C17			X		
C18				X	
C19					X
C20 (1)					
	Zone (B)		Zone (C)		



(1) This configuration accepts small net or large net

Each cross indicates that you have a seat at the correspondent location number.

Belts and harnesses - see figure 7.3.12

▲ WARNING ▲

Incorrect closure of the safety belt may introduce a risk. Make sure it is tightened when buckled. To be most efficient, the belt must not be twisted. Check that there is no constraint when operated. After a serious accident, replace all belts.



Each cockpit seat is equipped with a four-point restraint system consisting of an adjustable lap belt and a dual-strap inertia reel-type shoulder harness.

Each passenger seat is equipped with a three-point restraint system consisting of an adjustable lap belt and an inertia reel-type shoulder harness.

Baggage compartments

>> *With 6-seat accommodation*

There are two baggage compartments :

- An AFT compartment located in the pressurized cabin between rear passenger seats and rear pressure bulkhead.
- A FWD compartment (non-pressurized) located between firewall and fwd pressure bulkhead.

The AFT compartment is accessible through the cabin by tilting forward the L.H. rear seat and / or L.H. or R.H. rear seat back-rests. Rings fitted with lashing straps are provided for securing parcels and baggage on compartment floor.

The FWD compartment is accessible by opening the external door located on the left side of the airplane.

These locations are designed for the carrying of low density loads ; loading and unloading must be carried out with caution to avoid any damage to airplane.

The cabin is separated from the baggage compartment by a partition net intended to protect the passengers from injuries that could be caused by improper tie-down of a content.

The partition net is mounted at frame C14 - see figure 7.2.1, it is secured at the bottom to 4 points of the floor and on the sides to 6 points of the structure.

Maximum loads allowable in the baggage compartments depend on airplane equipment, refer to section 6 Weight and balance.

▲ WARNING ▲

Any parcel or baggage must be stowed by straps.

It is the pilot's responsibility to check that all the parcels and baggage are properly secured in the cabin.

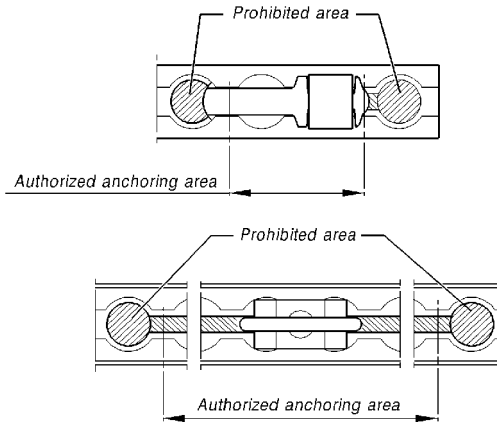
In case of transport of dangerous materials, respect the law concerning transport of dangerous materials and any other applicable regulation.



>> *With 4-seat accommodation*

Two cargo nets are available for the pilot to safely secure and transport baggage :

- the small cargo net is attached through nine anchoring points on seat rails, between frame C11 and frame C13bis - see figure 7.2.1B.



I4T13500AAAAMA8000

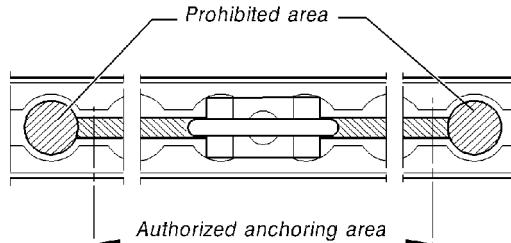
- the large cargo net is attached through seven anchoring points on seat rails, between frame C11 and frame C13bis and six anchoring points on fuselage sides, at frame C14 - see figure 7.2.1A.

● NOTE ●

Original partition net must be disconnected from side walls and placed on the floor.



I4113500AAAAMA8100



Authorized anchoring points are identified with green self-adhesive labels affixed to the inside of the seat rail.

A placard indicates loading limits for each cargo net :

- for the small cargo net, it is affixed on frame C13bis,
- for the large cargo net, it is affixed on R.H. side upholstery panel, in the rear baggage compartment.

Maximum loads allowable in the baggage compartments depend on airplane equipment, refer to section 6 Weight and balance.

▲ WARNING ▲

Any parcel or baggage in cabin must be stowed by cargo net and straps.

It is the pilot's responsibility to check that all the parcels and baggage are properly secured.

In case of transport of dangerous materials, respect the law concerning transport of dangerous materials and any other applicable regulation.



Use of cargo nets

Net inspection

Before each use, visually inspect net for :

- webbing condition,
- seam condition of tensioning strap,
- metallic part condition.

Installation instructions

Tensioning straps must be installed so that they make a V with a minimum angle of 40° between both strands attached on the net. The net must be properly tight.

Damage acceptance criteria

If any damage is detected, such as :

- damage or absence of hook, buckle or stud on tensioning strap : strap must **mandatorily** be discarded and replaced,
- webbing frayed or cut on less than 30 % of its surface : reduce maximum load by 50 %,
- seam of vertical net tensioning straps damaged on less than 30 % of its length : reduce maximum load by 50 %,
- seam of tensioning straps attached on the rails damaged on less than 30 % of its length : reduce maximum load by 50 %,
- beyond 30% damage for above-mentioned cases, defective element must mandatorily be discarded and replaced,
- netting cut or torn on less than 3.9 in (100 mm) : still serviceable, no impact,
- netting cut or torn on more than 3.9 in (100 mm) : do not carry small objects which dimensions are smaller than 4.9 x 4.9 x 4.9 in (125 x 125 x 125 mm).

Intentionally left blank

>> *With 6-seat accommodation*

- 1) Front passenger seat
- 2) L. H. pilot seat
- 3) R. H. intermediate passenger seat, back to flight direction
- 4) L. H. intermediate passenger seat, back to flight direction
- 5) R. H. rear passenger seat
- 6) L. H. rear passenger seat
- 7) Front seat(s) longitudinal shift control
- 8) Front seat(s) height control
- 9) Front seat(s) back-rest tilt control
- 10) Drawer for pilot's piddle pak, if installed
(front side : new bags, rear side : used bags)
- 11) Intermediate seat(s) back-rest tilt control
- 12) Rear bench seat(s) back-rest tilt control
- 13) Rear bench L.H. seat tilt control
- 14) Rear bench seat(s) adjustment control handle

} Rear bench

● NOTE ●

To have access to the baggage compartment, pull forwards the back-rest of rear bench L.H. seat, then pull forwards control (Item 13) to tilt L.H. seat assembly forwards.
If necessary, pull forwards the back-rest of rear bench R.H. seat.

●

Figure 7.3.11 (1/2) - Seats

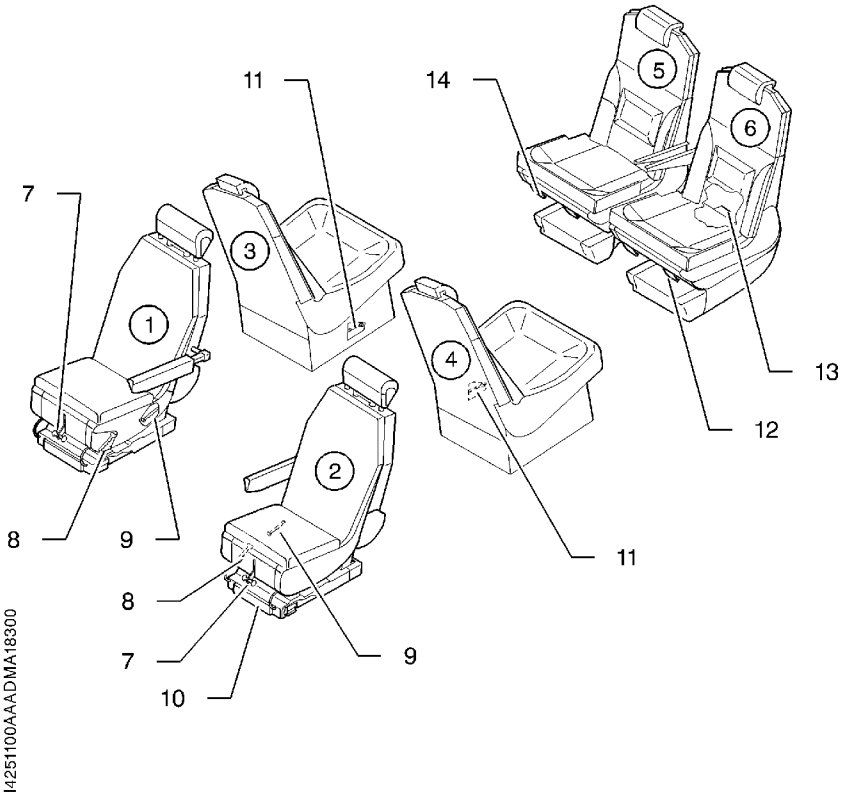
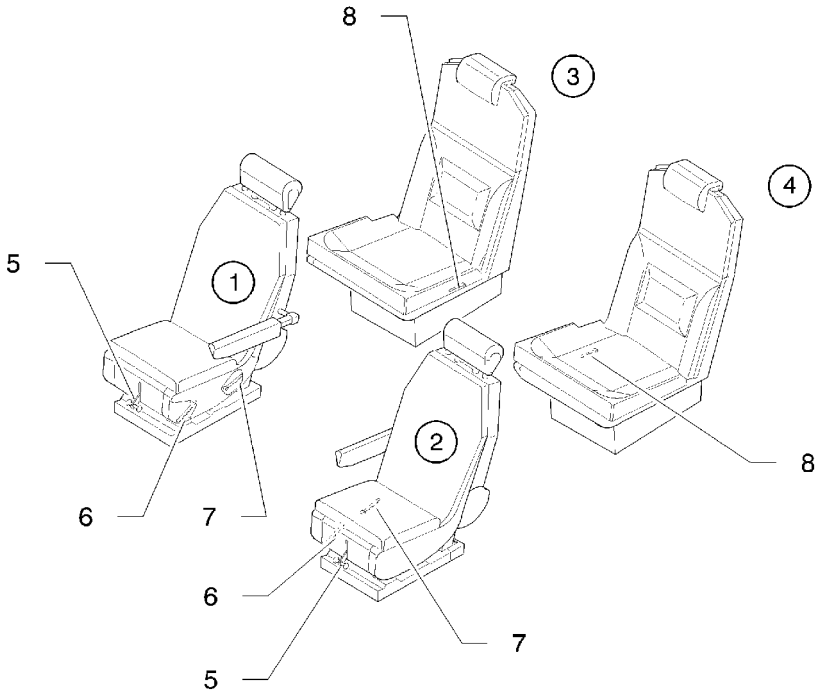


Figure 7.3.11 (2/2) - Seats

>> *With 4-seat accommodation*

- 1) Front passenger seat
- 2) L. H. pilot seat
- 3) R. H. intermediate passenger seat, facing flight direction
- 4) L. H. intermediate passenger seat, facing flight direction
- 5) Front seat(s) longitudinal shift control
- 6) Front seat(s) height control
- 7) Front seat(s) back-rest tilt control
- 8) Intermediate seat(s) back-rest tilt control

Figure 7.3.11A (1/2) - Seats



I4251100AADMA18200

Figure 7.3.11A (2/2) - Seats

>> All

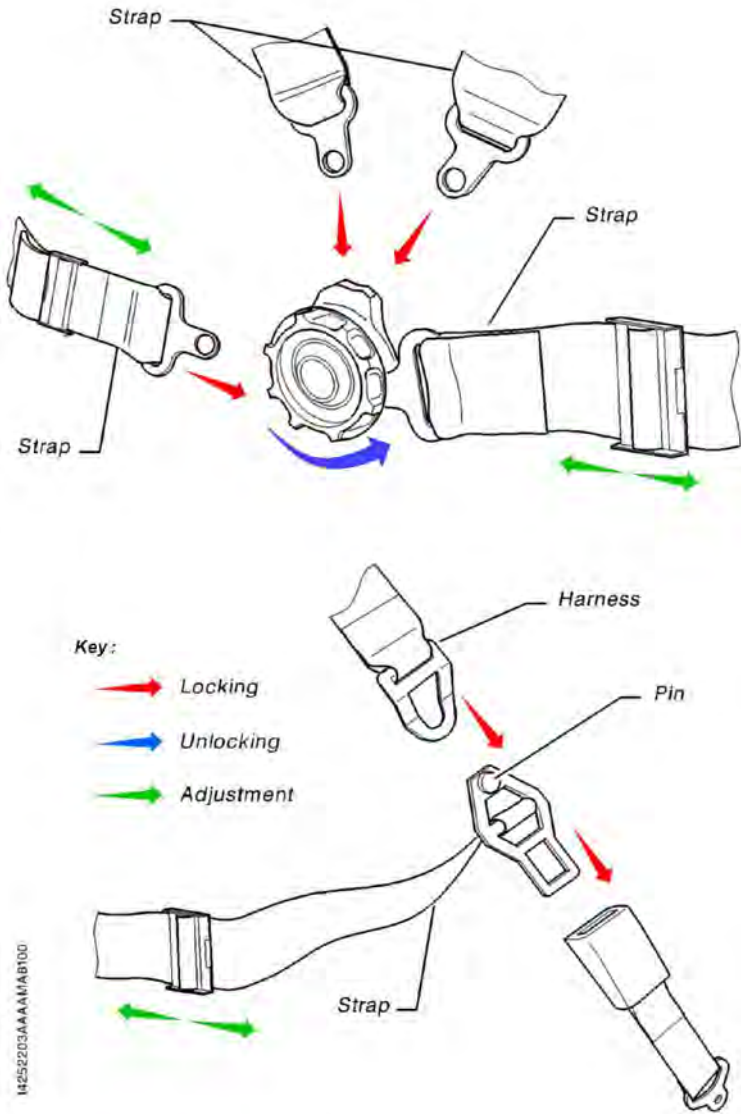


Figure 7.3.12 - Front and rear seat belts, with movable straps, and harnesses

7.4 - Flight controls

Flight controls consist of roll, pitch and rudder controls, as well as roll trim tab, pitch trim tab and rudder trim tab controls.

• NOTE •

During airplane parking, it is recommended to lock flight controls -
see figure 8.6.2

•

Roll - see figure 7.4.1

The roll control is activated by an assembly of rods and cables which links control wheels with the ailerons and the spoilers.

Aileron displacement is combined with that of spoilers, located at upper surface of each wing forward of flaps.

The spoiler rises from wing upper surface profile, when the aileron is deflected upwards and remains in wing profile, when the aileron is deflected downwards.

Control wheel movement is transmitted through rods to fuselage roll lever located under the floor. The movement is then transmitted through cables to the spoiler mechanism and from the spoiler mechanism to wing roll lever which activates the aileron through a rod.

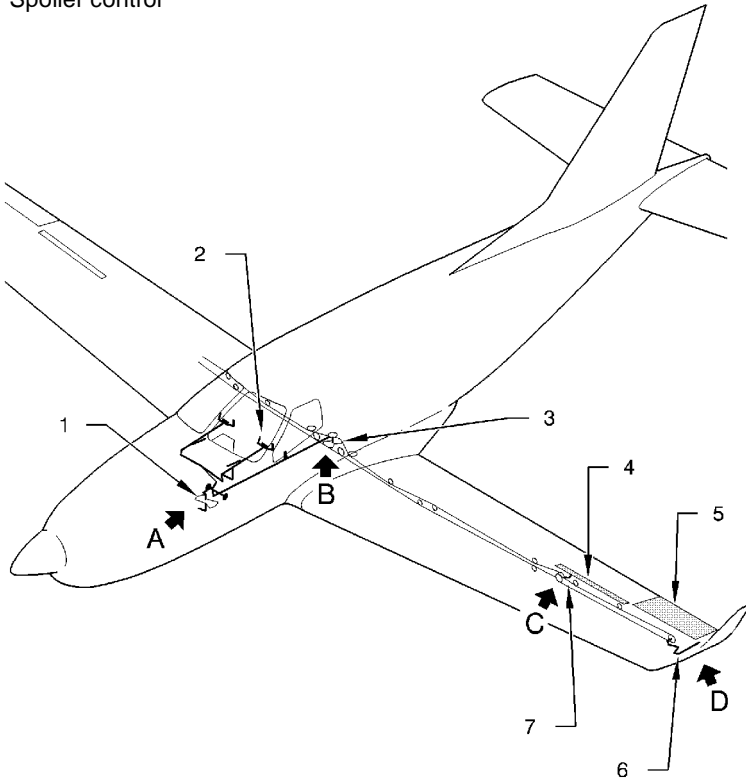
A rudder / roll combination spring-type system induces roll deflection at the time of pedals movement and vice versa.

Roll trim - see figure 7.4.2

The roll trim is controlled by a trim tab attached at trailing edge of the L.H. aileron. The trim tab is connected through two links to an electric actuator located in the aileron. A trim switch located on pedestal controls the roll trim tab maneuver.

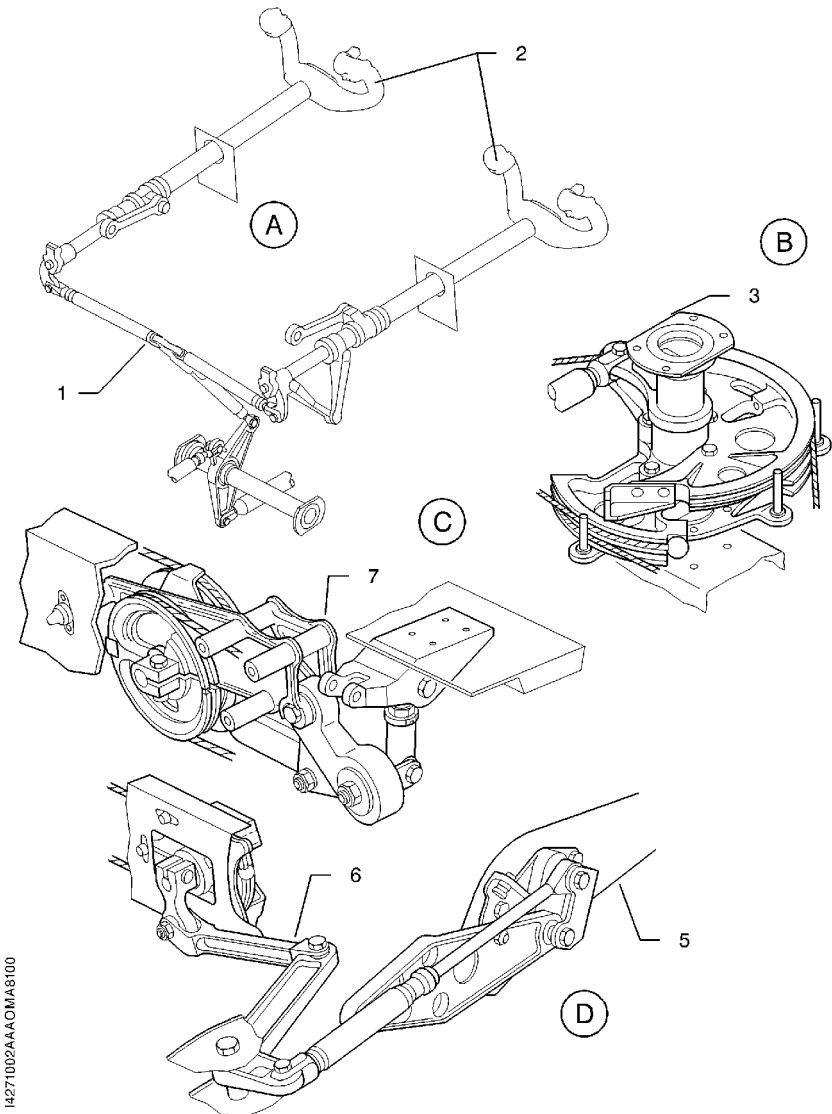
Roll trim tab electrical circuit is protected by the AIL TRIM breaker.

- 1) Pedestal assembly
- 2) Control wheels
- 3) Fuselage roll lever
- 4) Spoiler
- 5) Aileron
- 6) Aileron control in wing
- 7) Spoiler control



14271000AAAAAAB101

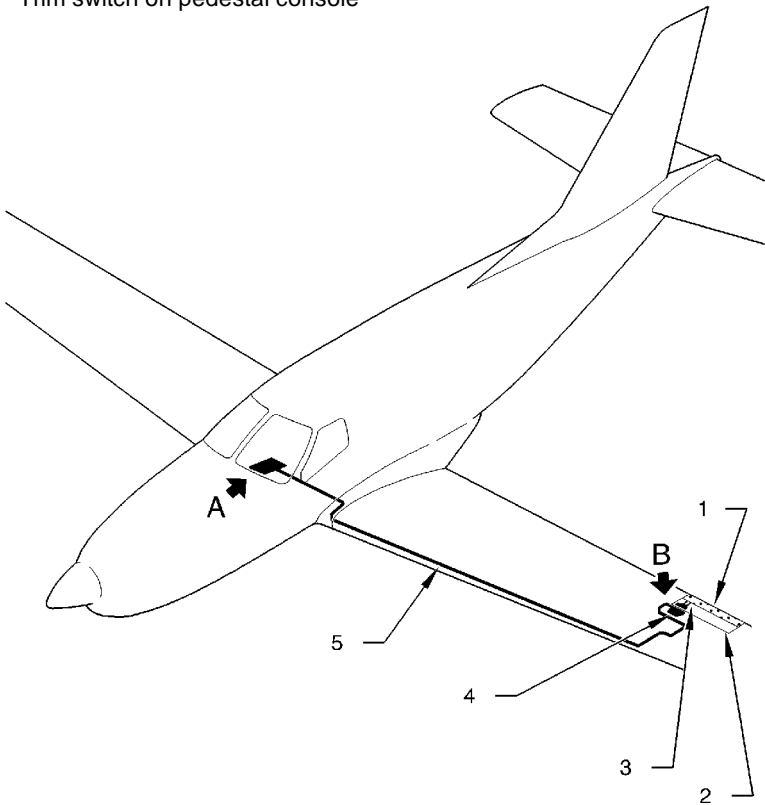
Figure 7.4.1 (1/2) - Roll



14271002AAAACOMAB100

Figure 7.4.1 (2/2) - Roll

- 1) Roll trim tab
- 2) Aileron
- 3) Adjustable rods
- 4) Actuator
- 5) Trim tab control wiring
- 6) Trim switch on pedestal console



14271000AAAYMAB003

Figure 7.4.2 (1/2) - Lateral trim

14271004AAADWA8200

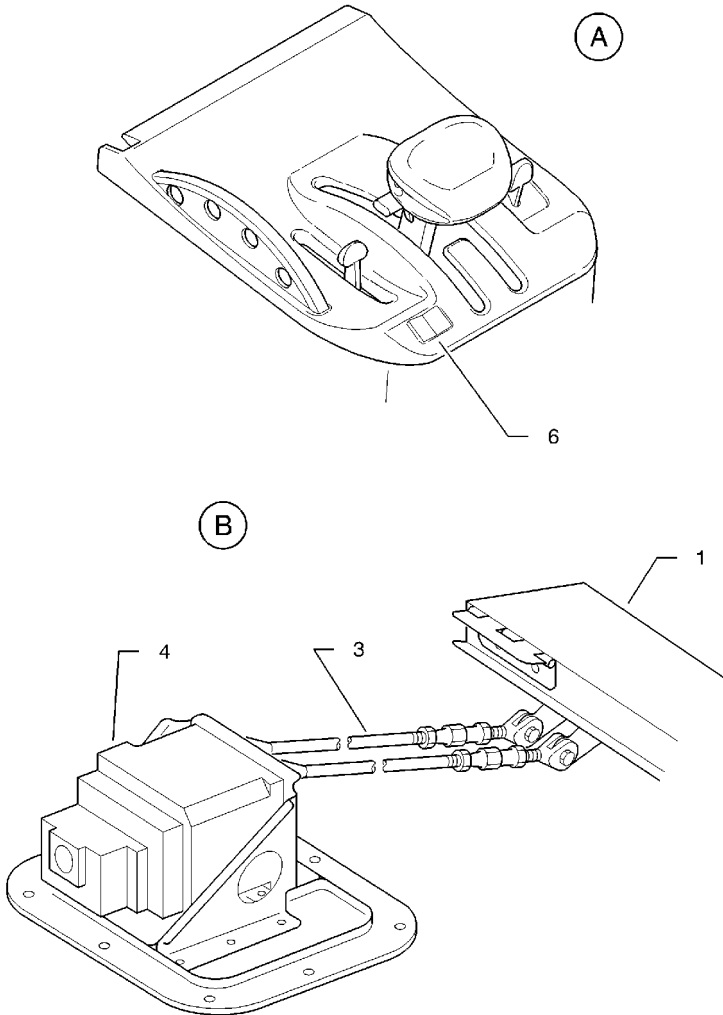


Figure 7.4.2 (2/2) - Lateral trim

Elevator - see figure 7.4.3

Both elevators are activated simultaneously by the same control. Each control surface is hinged at three points to the rear part of horizontal stabilizer.

The control wheel controls the two elevators through rods, bearings and bellcranks.

>> *With stick shaker installation (Post-MOD70-0510-27)*

A stick shaker is fixed on the pitch lever linked to the pilot control column lever. This is a mechanical device to vibrate the control wheel to warn the pilot in case of an imminent stall. When the data received from the AoA (angle of attack) sensor indicates an imminent stall, the AoA computer actuates both the stick shaker and the stall warning.

>> *All*

A spring actuator creates a nose-down artificial force which allows a better static stability.

Each control surface is provided with an automatic anti-tab (automaticity about 0.3), which is also used as trim tab.

Pitch trim - see figure 7.4.4

The pitch trim is accomplished through the two anti-tabs located on left and right elevators.

The trim tab can be controlled electrically or manually. It is activated through cables and a chain on two screw actuators attached to the horizontal empennage.

The electrical control consists of a switch (NOSE UP - NOSE DOWN) located on the pilot control wheel and a servo-motor attached under the pedestal.

The electrical circuit for pitch trims is protected by the AP SERVOS breaker.

Manual control wheel is installed vertically on left side of pedestal console.

Pilot's Operating Handbook

- 1) Control wheel assembly
 - 2) Elevators
 - 3) Lever assembly, fuselage rear part
 - 4) Elevator bellcrank
 - 5) Rod with presseal connection
 - 6) Lever assembly under floor
 - 7) Pedestal assembly
 - 8) Actuator
- >> *With stick shaker installation (Post-MOD70-0510-27)*
- 9) Stick shaker

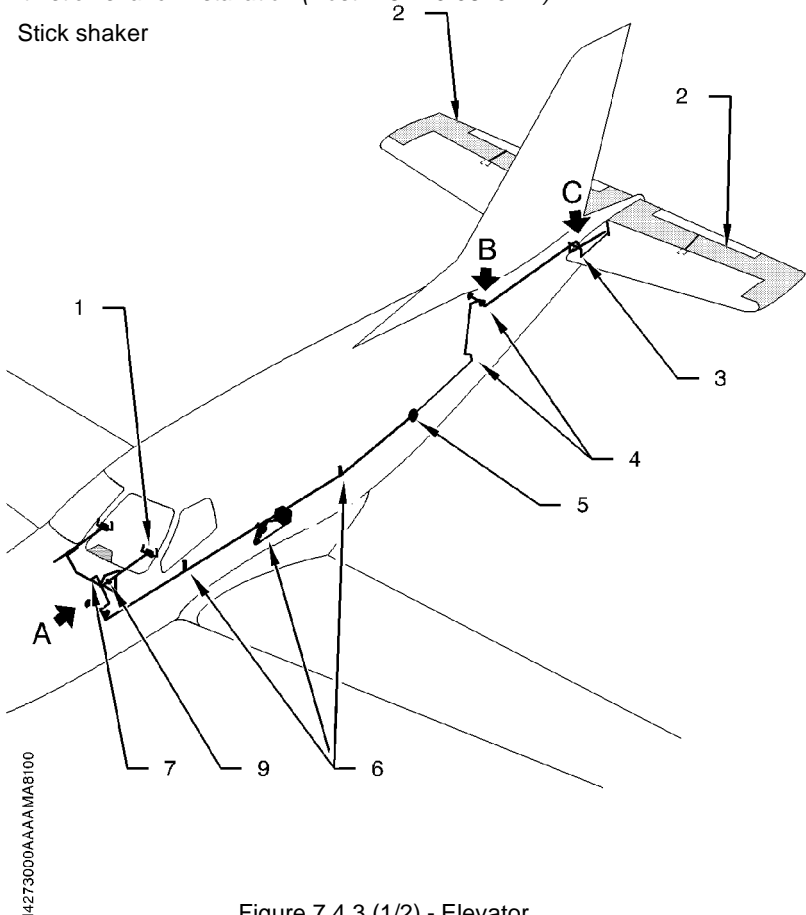


Figure 7.4.3 (1/2) - Elevator

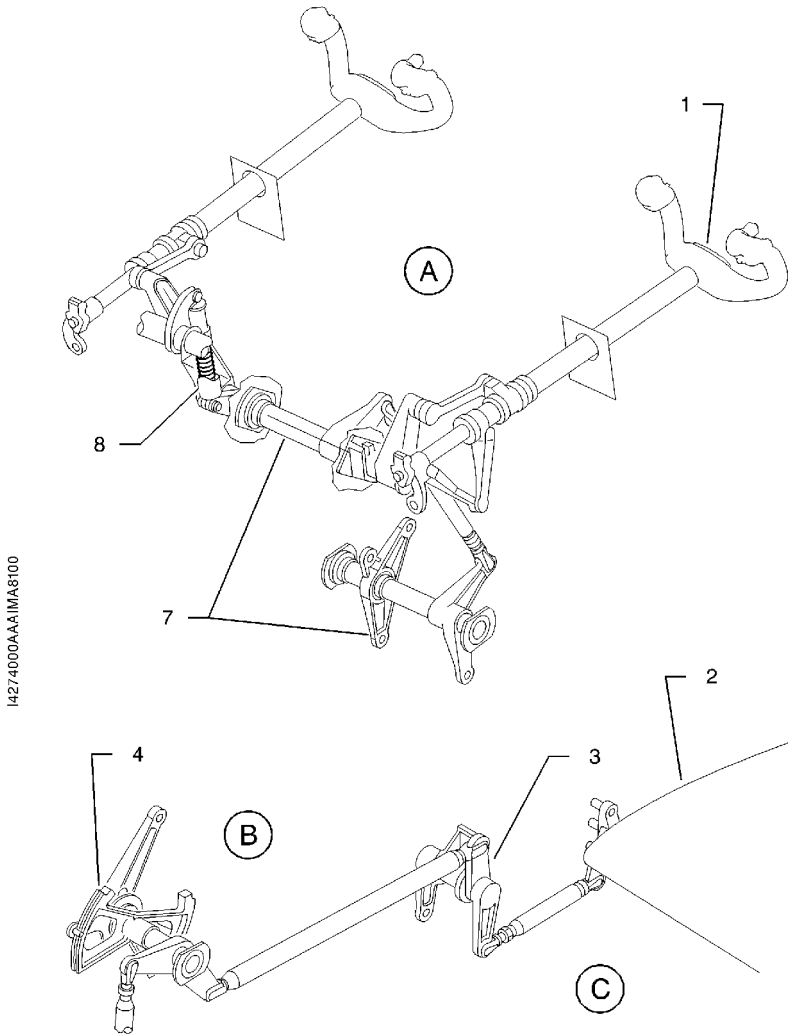
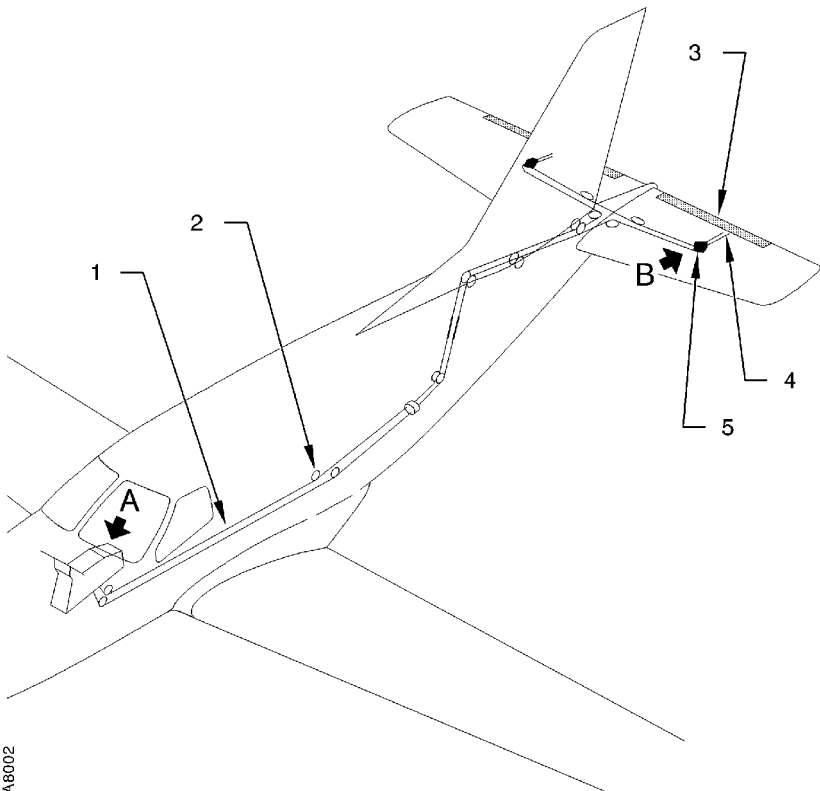


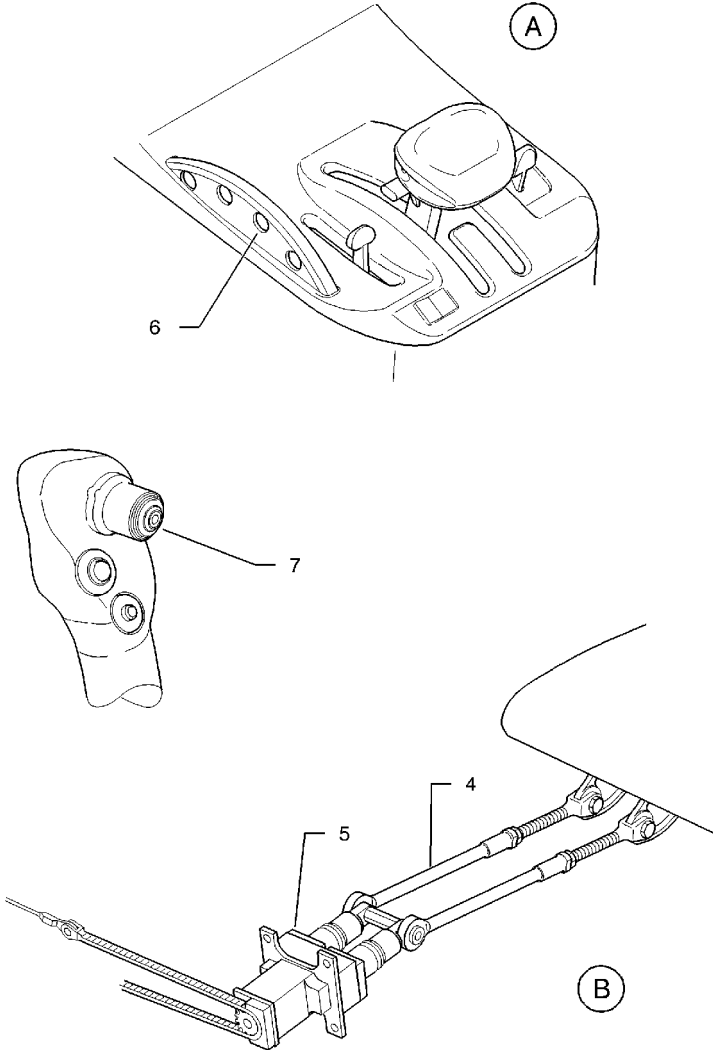
Figure 7.4.3 (2/2) - Elevator

- 1) Cables
- 2) Pulleys
- 3) Pitch trim tabs
- 4) Actuating rods
- 5) Actuator
- 6) Pitch trim manual control wheel
- 7) Electric pitch trim control



14274000AAABMA8002

Figure 7.4.4 (1/2) - Pitch trim



14274000AAA-JIMAB100

Figure 7.4.4 (2/2) - Pitch trim

Rudder - see figure 7.4.5

The rudder is hinged on three fittings attached to the vertical stabilizer rear spar.

The rudder pedals / rudder linkage is ensured through cables and a rod.

Pilot and R.H. station rudder pedal positions are adjustable at each station. The rudder pedal adjustment mechanism (for piloting comfort purposes) includes a manual control located against the external bulkhead beneath the instrument panel and a locking device on the rudder pedals. This ball locking device allows selecting six different positions.

When landing gear is down, rudder pedals are linked to nose gear steering system.

Spring system of rudder / roll combination induces aileron deflection at the time of pedal displacement and vice versa.

Rudder trim - see figure 7.4.6

A trim tab hinged at two points located at rudder trailing edge provides rudder trim.

Trim tab is linked by two rods to an electric actuator attached to rudder. It is controlled by rudder trim switch (Y L / Y R) located on pilot control wheel.

Electrical circuit of rudder trim tab is protected by RUD TRIM breaker.

- 1) Roll / rudder combination bellcrank installation
- 2) Rudder pedals assembly
- 3) Control cables
- 4) Pulleys
- 5) Rudder lever assembly
- 6) Rod
- 7) Rudder
- 8) Nose gear steering rod

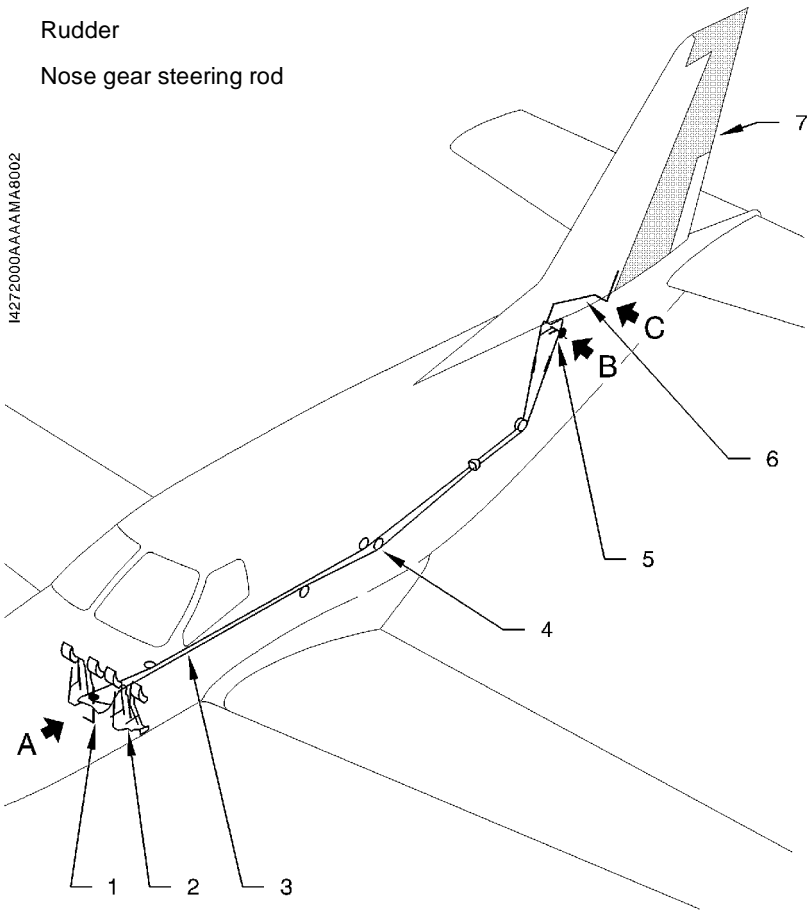
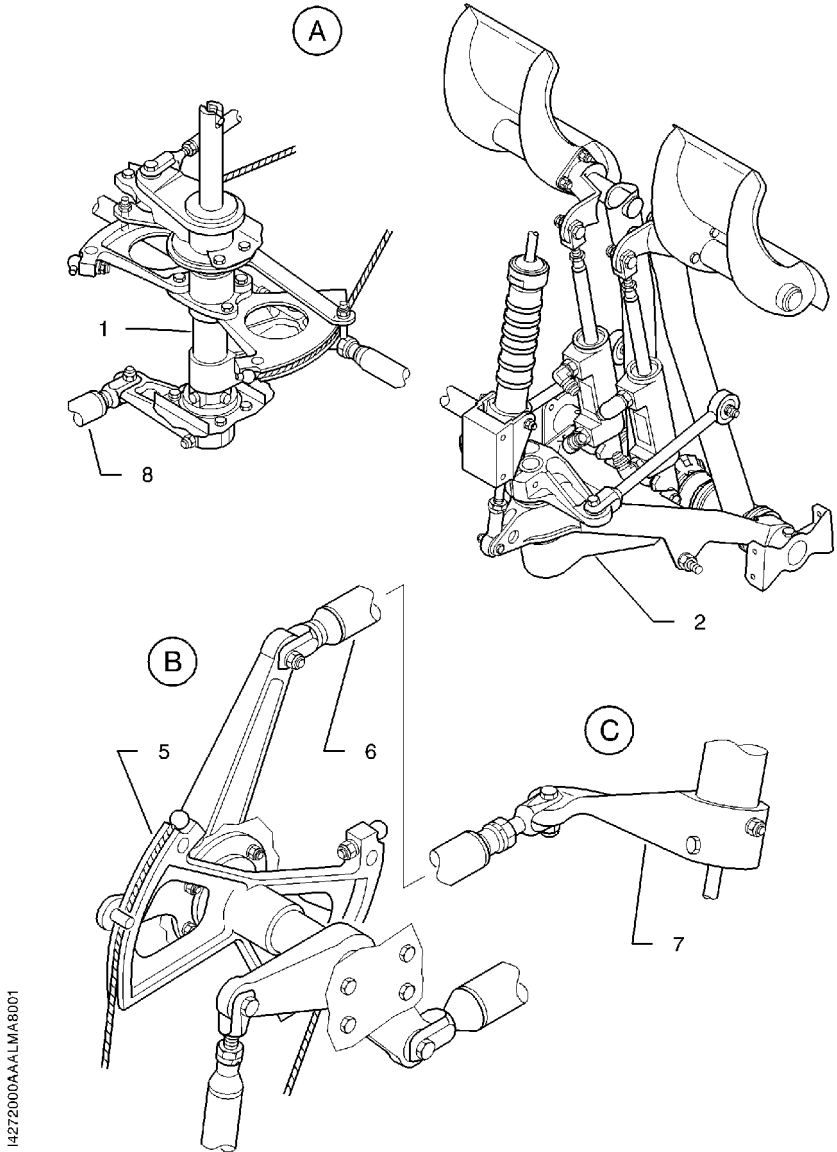


Figure 7.4.5 (1/2) - Rudder



I4272000AAALMA8001

Figure 7.4.5 (2/2) - Rudder

- 1) Trim switch on control wheel
- 2) Actuator
- 3) Rudder trim tab
- 4) Rods
- 5) Rudder trim control wiring

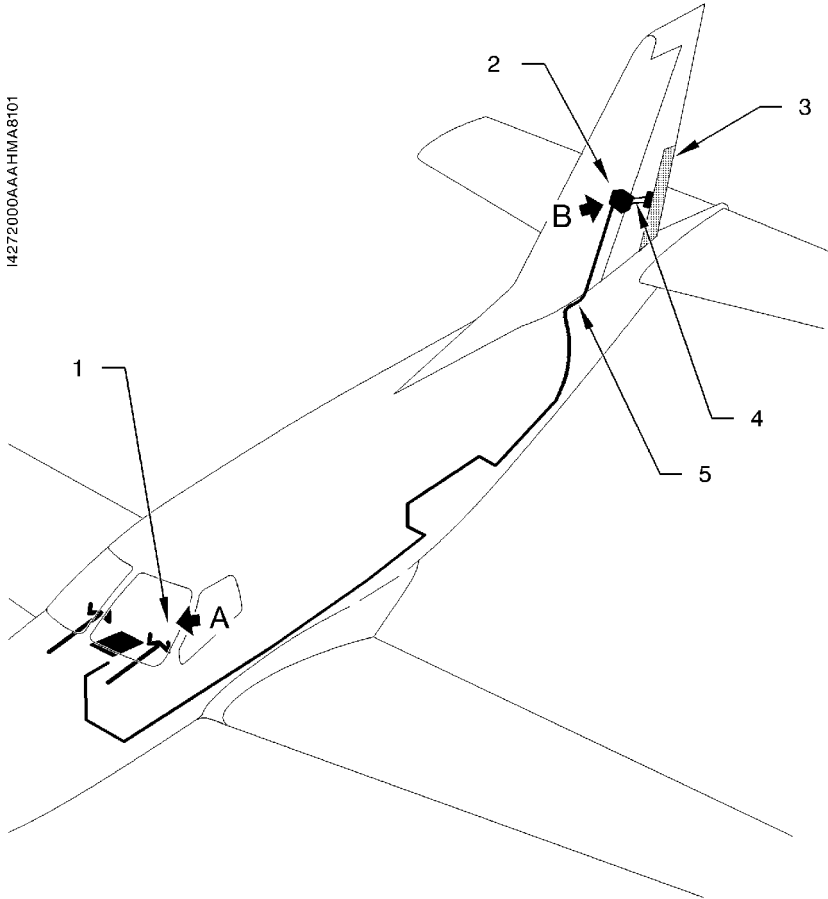
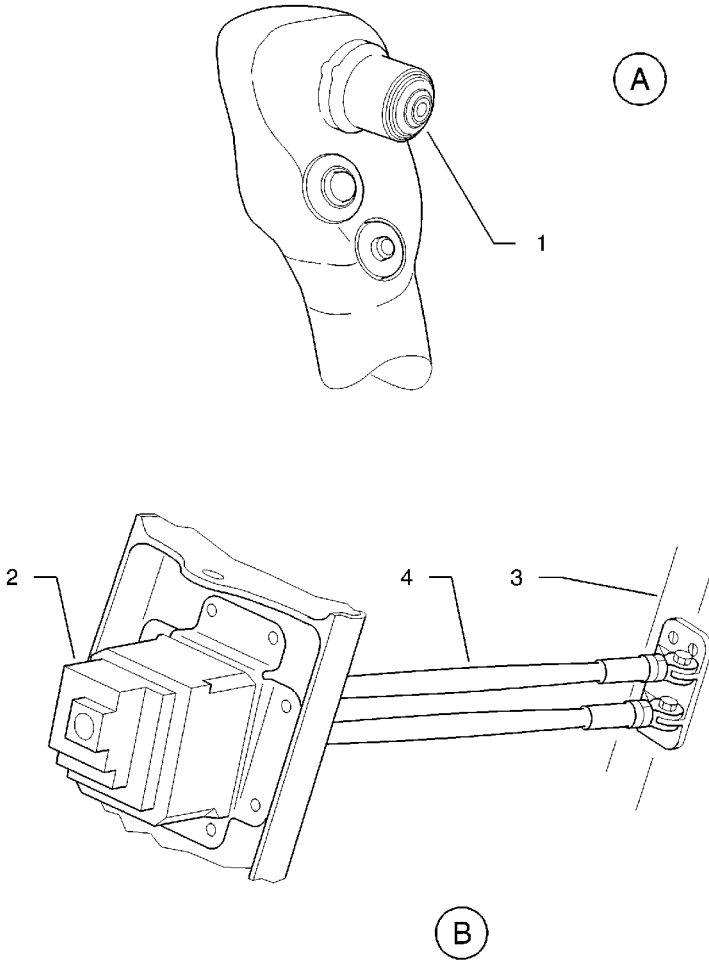


Figure 7.4.6 (1/2) - Rudder trim



14272002AAAGMA8200

Figure 7.4.6 (2/2) - Rudder trim

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7.5 - Landing gear

The airplane is equipped with electro-hydraulically actuated, fully retractable tricycle landing gear.

Each landing gear is equipped with one wheel and an oil-air shock absorber integrated in the strut.

Main landing gears swivel on two ball joints installed on wing spars. Each landing gear retracts toward airplane centerline. The operation is accomplished by a hydraulic actuating cylinder which also provides up and down locking.

Nose gear swivels on two ball joints installed on a tubular steel mount frame. Its operation is accomplished by a hydraulic actuating cylinder which also provides up and down locking. The nose wheel is steerable. It is connected to pedals through a spring rod and is provided with a shimmy damper. In UP position, nose wheel is automatically disconnected.

Actuating cylinders have a locking device integrated at both ends. This device maintains landing gear in up or down position.

Landing gear doors, two on the nose gear, two on each main landing gear, are driven and kept in UP position by the landing gear itself.

All doors are mechanically kept in down position.

Hydraulic pressure

Hydraulic pressure required for landing gear operation is provided :

- during normal operation, by an electro-hydraulic generator with integrated reservoir,
- during emergency extension operation by a hand pump supplied with an auxiliary reservoir.

Landing gear lever - see figure 7.5.1

LANDING GEAR lever, located on LANDING GEAR panel at the bottom of instrument panel left part, is accomplished by an electric selector actuated through a lever ending with a knob representing a wheel. Operation is carried out by pulling on lever and by putting it in the desired UP (retracted) or DN (extended) position. This selector controls hydraulic generator.

Landing gear position indicator - see figure 7.5.1

Landing gear position indication is accomplished by 5 lights :

- On LANDING GEAR control panel
 - . 3 green indicator lights (one per landing gear),
 - . 1 red warning light GEAR UNSAFE
 - . 1 amber light in the LANDING GEAR lever.
- On MFD CAS window :
 - . **GEAR UNSAFE**

• NOTE •

The amber light flashes while the hydraulic pump is operating to extend or retract the landing gear.

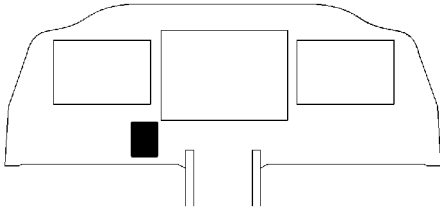
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When landing gear is correctly retracted, all lights are OFF.

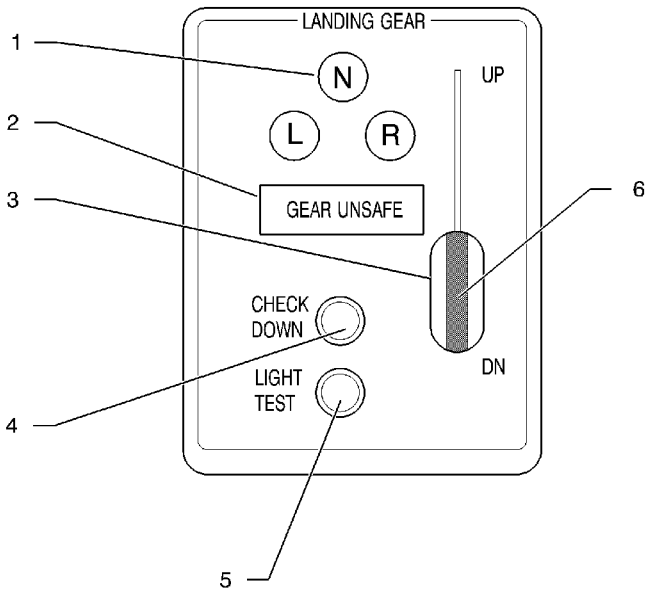
Down-locked correct indication is when there are 3 green indicator lights ON, the GEAR UNSAFE red warning light is OFF, the **GEAR UNSAFE** is OFF and the amber caution light is OFF. All other cases mean the gear is not down-locked.

In case of doubt about landing gear down-locked position, an independent electrical circuit provides a countercheck capability of the indication system. Pressing the CHECK DOWN push-button, located on the landing gear panel, checks the down-lock of the gear making twinkle, at 16 hertz, the green indicator lights corresponding to the down-locked gear.

Pressing the LIGHT TEST push-button allows testing all landing gear panel lights making them flash at 1 hertz.



- 1) Green indicator light
- 2) Red warning light
- 3) LANDING GEAR lever
- 4) CHECK DOWN push-button
- 5) LIGHT TEST push-button
- 6) Amber light



I4-326001AAAFMA8000

Figure 7.5.1 - Control panel and landing gear indicating

Safety

Safety switch - landing gear retraction

A safety switch installed on each main landing gear prevents, by detecting shock strut compression, landing gear accidental retraction when airplane is on ground.

>> *Without voice alerts (Pre-MOD70-0407-00)*

Landing gear horn

Landing gear horn is controlled by throttle and / or flaps. It emits continuous high-pitched sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

● NOTE ●

If one of above conditions exists and airplane is in stall configuration, the audio-warning signal becomes alternated (high-pitched sound / low-pitched sound).

●

>> *With voice alerts (Post-MOD70-0407-00) and without stick shaker installation (Pre-MOD70-0510-27)*

Landing gear aural warning

Landing gear / Landing gear aural warning alert sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

● NOTE ●

If one of above conditions exists and airplane is in stall configuration, the stall/landing gear aural warning alert sounds.

●

>> *With voice alerts (Post-MOD70-0407-00) and with stick shaker installation (Post-MOD70-0510-27)*

Landing gear aural warning

Landing gear / Landing gear aural warning alert sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

● NOTE ●

If one of above conditions exists and airplane is in stall configuration, the Stall/landing gear aural warning alert sounds and the control wheel vibrates.

●

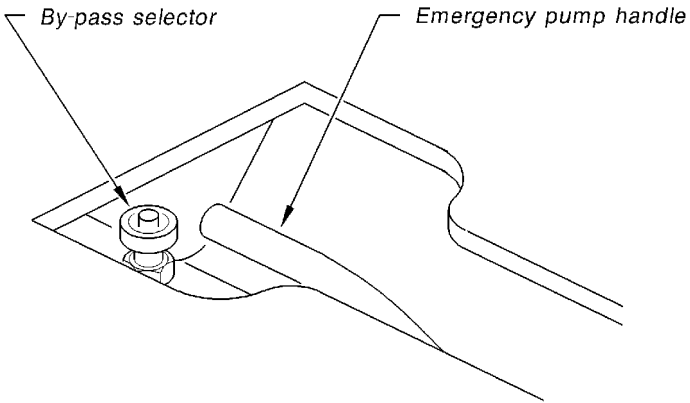
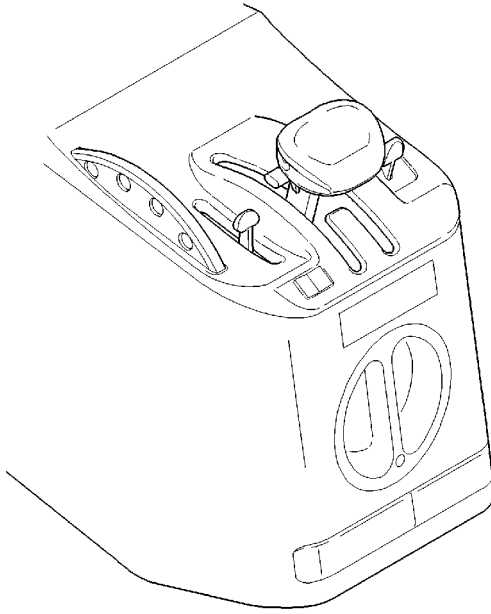
>> *All*

Emergency landing gear extension control - see figure 7.5.2

Emergency landing gear extension control consists of a hand pump and a by-pass selector.

This control is accessible by removing the floor panel located aft of the pedestal.

After bypass selector closing, hand pump operation sends hydraulic fluid directly into landing gear actuators ; landing gear full extension and locking requires up to 110 cycles.



I4323500AAAQMA8100

Figure 7.5.2 - Emergency landing gear extension control

Ground maneuvers

Nose gear steering control - see figures 7.5.3 and 7.5.4

Nose gear steering control is combined with rudder pedals and is fitted with a shimmy damper. When one of rudder pedals is fully pushed, nose wheel swivels about 20°. Steering may be increased up to 28° by applying differential braking to each side.

Airplane may be towed by attaching a steering or towing bar on nose gear, refer to chapter 8.6 for operation. In that case nose wheel steering angle is limited to $\pm 28^\circ$.

Minimum turn diameter

Minimum turn diameter, figure 7.5.4, is obtained by using nose gear steering and differential braking.

▲ CAUTION ▲

Since tight turns lead to untimely tire wear, turns should be made using the largest possible turning radius.



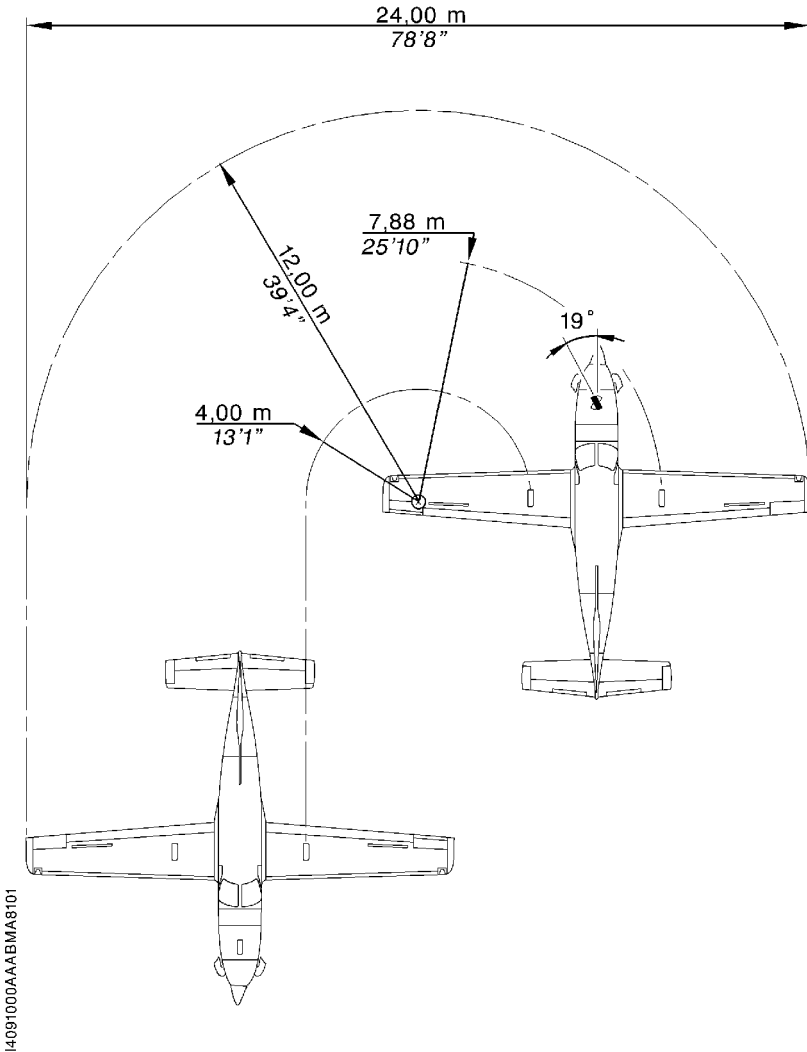


Figure 7.5.3 - Minimum turn diameter
(Full rudder pedals travel without using differential braking)

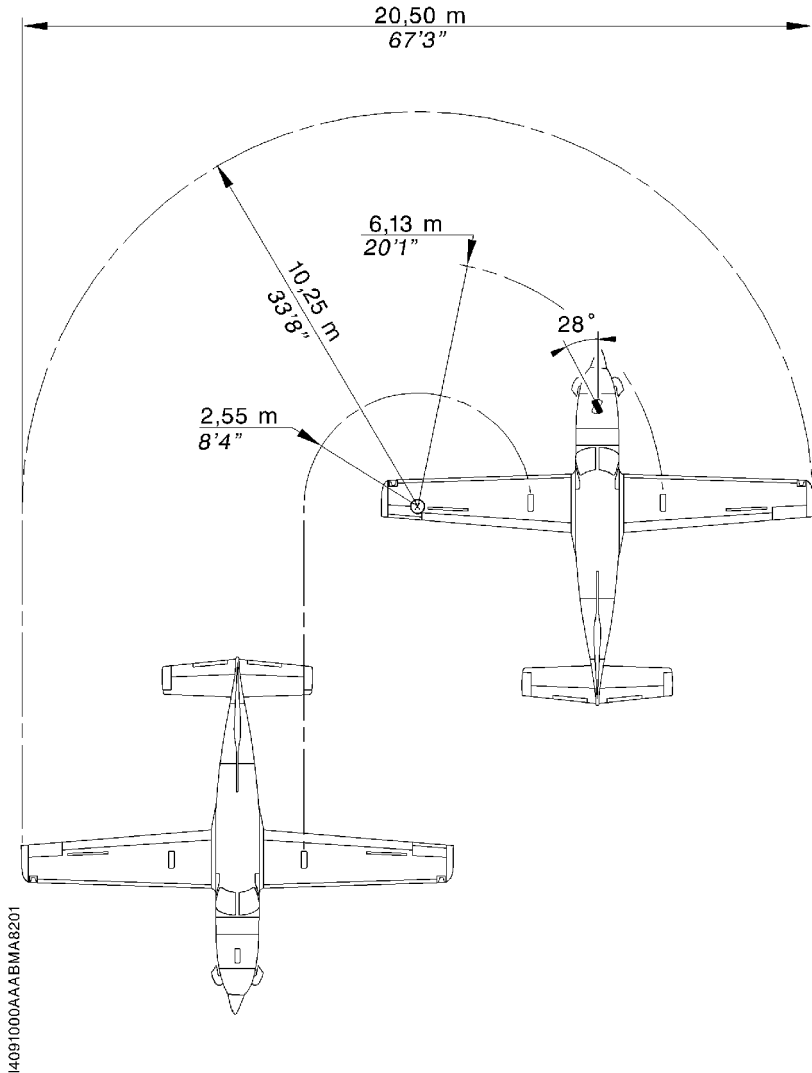


Figure 7.5.4 - Minimum turn diameter
(Full rudder pedals travel by using differential braking)

Brake system - see figure 7.5.5

Airplane is equipped with a hydraulically actuated disc braking system installed on the main landing gear wheels.

Each toe brake at L.H. and R.H. stations is equipped with a master cylinder which sends hydraulic pressure to the corresponding disc brake : L.H. pedals L.H. brake ; R.H. pedals R.H. brake. This differential braking helps maneuvering during taxiing.

Parking brake - see figures 7.5.5 and 7.5.6

Parking brake control consists of a control knob located on pilot's side lower instrument panel and a valve which regulates brake pressure.

To apply parking brake, press on toe brake of rudder pedals and position control knob on ON.

PARK BRAKE lights on when control knob is positioned on ON.

• NOTE •

Operating the parking brake knob without applying pressure on rudder pedals does not cause the wheels to be braked.

•

To release the parking brake, turn the selector to the left in order to set the index upwards to OFF position and check at the same time that the **PARK BRAKE** disappears.

- 1) Reservoir
- 2) Vent
- 3) R.H. station master cylinders
- 4) PARK BRAKE control knob
- 5) PARK BRAKE valve
- 6) Drain
- 7) Pilot's station master cylinders
- 8) L.H. brake assembly
- 9) R.H. brake assembly

Figure 7.5.5 (1/2) - Brake system

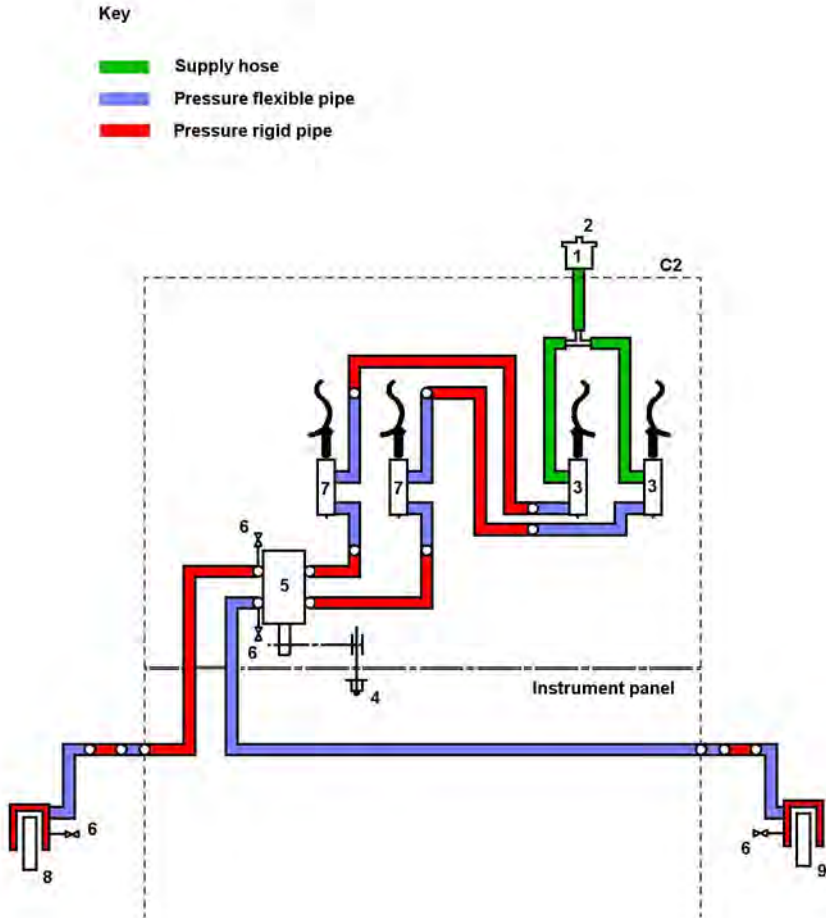
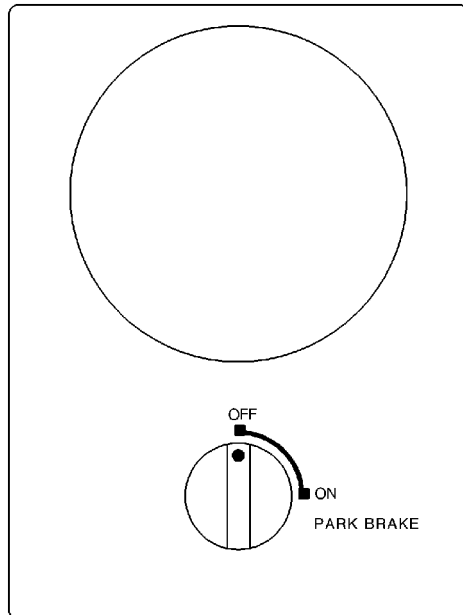
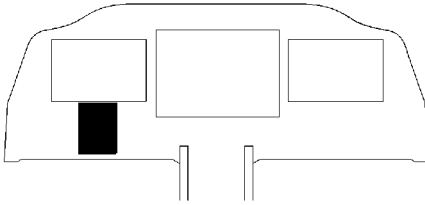


Figure 7.5.5 (2/2) - Brake system



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Figure 7.5.6 - Brake system

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7.6 - Powerplant

Turboprop engine operation - see figure 7.6.1

The PRATT & WHITNEY CANADA turboprop engine (PT6A-66D model) is a free turbine engine rated at 850 SHP and developing a thermodynamic power of 1825 ESHP.

Intake air enters engine through an annular casing and is then ducted toward compressor. The latter consists of four axial stages and one single centrifugal stage assembly to form a whole assembly. Compressed air and fuel are mixed and sprayed into combustion chamber by fuel nozzles. The mixture is first ignited by two spark igniter plugs, then combustion continues as a result of air-fuel mixture flow. Gases resulting from combustion expand through a series of turbines. The first one (gas generator turbine) drives compressor assembly and accessories, the two other ones (power turbines), independant from the first one, drive propeller shaft through a reduction gear box. Hot gases are evacuated through two exhaust stubs located laterally on both sides forward of engine cowling.

All engine driven accessories, except power turbine tachometer, propeller governor and overspeed governor are installed on accessory gearbox located rearward of engine.

- 1) Propeller governor
- 2) Exhaust stub
- 3) Axial compressors
- 4) Accessory gearbox
- 5) FCU Fuel Control Unit
- 6) Oil to fuel heater
- 7) Input coupling shaft
- 8) Air intake
- 9) Centrifugal impeller
- 10) Combustion chamber
- 11) Compressor turbine
- 12) Power turbine 1st stage
- 13) Power turbine 2nd stage
- 14) Power turbine shaft

Figure 7.6.1 (1/2) - Powerplant

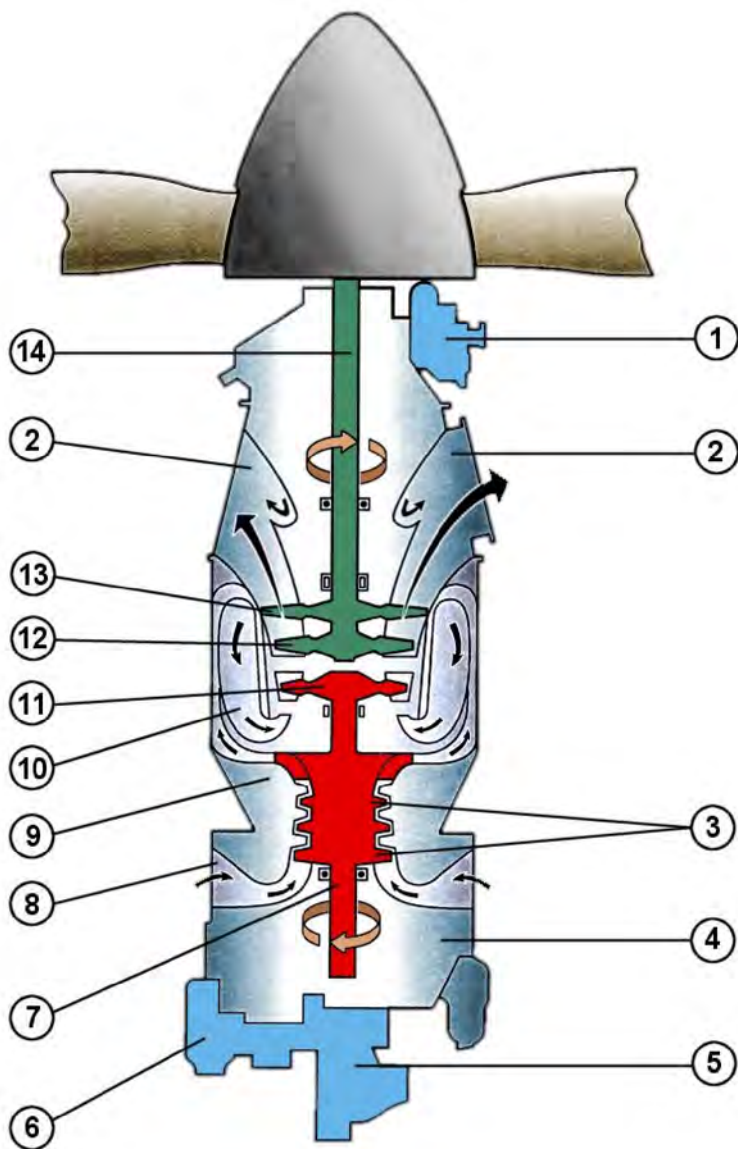


Figure 7.6.1 (2/2) - Powerplant

Engine control levers - see figure 7.6.2

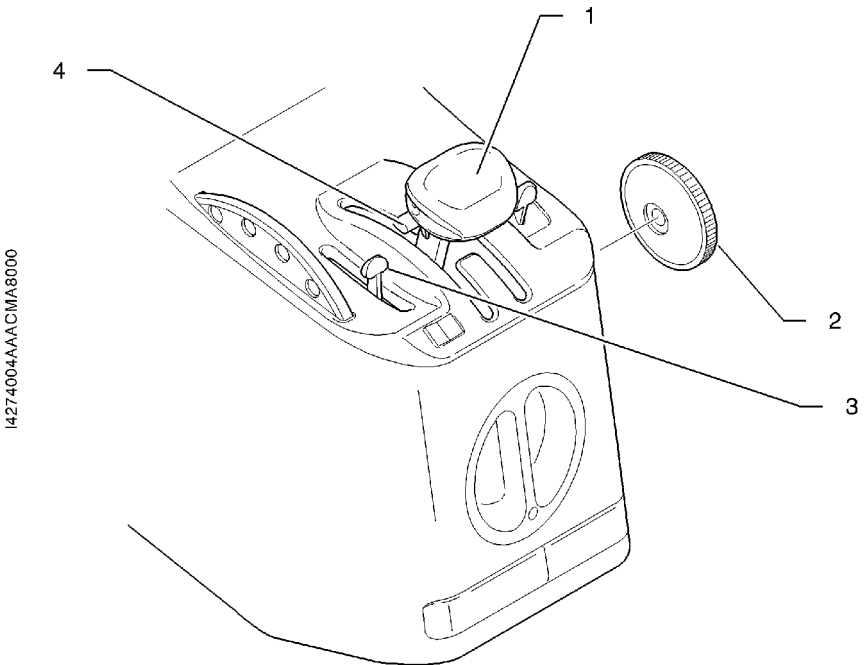
Engine operation requires use of two levers located on pedestal console in cabin :

- THROTTLE (Item 1), and its detent for reverse (Item 4)
- MAN OVRD control for emergency fuel regulation (Item 3).

• NOTE •

Thumbwheel for lever friction (Item 2).

•



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Figure 7.6.2 - Engine control levers

THROTTLE - see figure 7.6.3

The THROTTLE has two operating modes : thrust mode and condition mode.

- Thrust mode

The THROTTLE is in vertical position. It modulates engine power from full reverse to max power.

Engine running, the throttle rearward displacement, past the lock using the detent, allows to control :

- the engine power in the Beta range from idle to maximum reverse,
- the Beta valve to select the propeller pitch in reverse.

Return to idle position is accomplished by pushing the THROTTLE forward.

▲ CAUTION ▲

Do not move the cockpit THROTTLE into the propeller reverse position or damage to the linkage will result.

Reverse may only be selected with engine running and propeller turning.

Any rearward effort on the THROTTLE, past the idle stop, may damage or break the flexible control cable.



When engine is shutdown, there is no oil pressure in the propeller and the feathering spring locks the Beta ring and the propeller reversing interconnect linkage on the engine.

- Condition mode

The THROTTLE is moved to the condition side by lifting the knob.

As long as the THROTTLE is in condition mode, the propeller is in feather position. The THROTTLE can be positioned to CUT OFF, idle LO-IDLE or idle HI-IDLE.

Change from idle HI-IDLE to LO-IDLE position requires moving the THROTTLE rearwards.

Change from idle LO-IDLE to CUT OFF position is only possible after having overridden the idle gate. To override idle gate, raise the THROTTLE and move it rearwards.

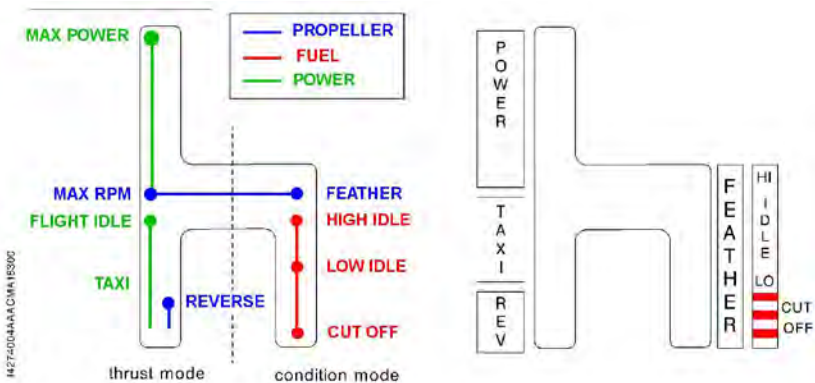


Figure 7.6.3 - THROTTLE

MAN OVRD control - see figure 7.6.2

MAN OVRD control (3) is normally notched in full backward position. In case of FCU or THROTTLE failure, it allows setting engine power manually.

To quit full backward position (notched), move the MAN OVRD control forward overriding the indexation.

• NOTE •

The power available if the THROTTLE fails will be limited by the position of the lever.

•

Lever friction - see figure 7.6.2

A thumbwheel (Item 2) located on right side of pedestal console increases friction to avoid control slip of the THROTTLE after setting.

Engine instruments

Engine indicating consists of :

- engine torque expressed in percent (%), TRQ
- propeller speed in RPM, PROP RPM
- generator rotation speed expressed in percent (%), Ng
- ITT expressed in °C,
- oil pressure expressed in PSI.
- oil temperature expressed in °C.

● NOTE ●

Engine monitoring is ensured by **ITT** and **OIL PRESS** .

Refer to the GARMIN Cockpit Reference Guide for further details.

●

Engine lubrication

Engine oil is in a tank incorporated into the powerplant. It ensures lubrication and engine cooling. A cooler located on left side in engine compartment maintains oil temperature within limits. Oil flow into the cooler is metered by a thermostatic valve. Engine oil also supplies propeller governor and engine torque meter.

A chip detection system enables the monitoring of engine oil system. The system includes one chip detector installed on propeller reduction gear box and a second chip detector installed on engine accessory gear box. In case of chip detection, **CHIP** will appear on integrated flight deck system screen.

Lubrication system content, cooler included, is 12.7 quarts (12 litres). A graduated dipstick allows checking oil quantity in system. A visual oil sight glass, located on engine left side, allows a rapid checking of oil level.

● NOTE ●

For checking and oil filling-up, refer to section 8.

●

Engine starting - see figure 7.6.4

Ignition function

Ignition system consists of an ignition unit and two spark igniter plugs in powerplant, a three-position IGNITION switch OFF - AUTO - ON located on ENGINE START panel at upper panel.

Ignition unit supplies, from 28-volt source, high voltage current necessary to spark igniter plugs. When IGNITION switch is positioned to AUTO, ignition unit supply is ensured during the engine start.

IGNITION lights on as long as ignition unit is supplied.

Starter function

Starting system consists of STARTER switch located on ENGINE START panel, starter generator and ignition circuit (Refer to paragraph Ignition function).

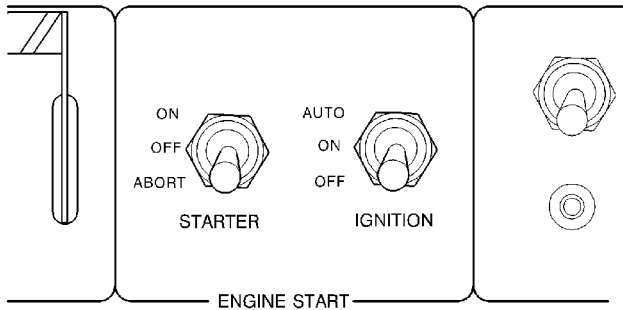
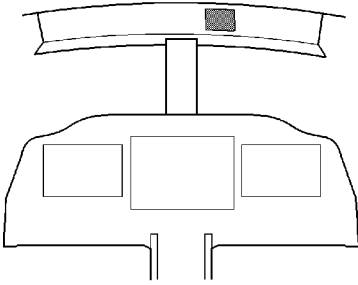
Starting procedure is semi-automatic. Setting STARTER switch to ON connects the starter generator which drives powerplant. **STARTER** lights on indicating that the starter generator is operating.

Starter operation is stopped automatically by the electrical power system once a sufficient starter-generator speed is reached or after 60 s. The pilot has the capability to interrupt the start process anytime by setting momentarily the STARTER switch to the ABORT position.

▲ WARNING ▲

Powerplant starting must be performed by qualified personnel and following procedures and parameters described in section 4 Normal procedures.





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Figure 7.6.4 - Engine starting

Engine air inlet

Engine air inlet is located at front lower section of engine cowling. Air inlet port is protected against icing by a hot air flux provided by engine. Air is driven throughout a duct in engine casing before entering engine through a protective screen. An inertial separator system inside the air duct protects the engine from ingesting dense particles (water, ice, fine gravels, sand).

Separator consists of two movable vanes. During normal operation, air is conducted directly towards engine air inlet. To separate particles suspended in the air, vanes are positioned to force engine induction air to execute a sharp turn : under the effect of centrifugal force denser particles separate from the air and are discharged overboard through two apertures located under engine cowling.

Operation of inertial separator vanes is electrically controlled by INERT SEP switch located on DE-ICE SYSTEM panel. When INERT SEP switch is set to ON, an electric actuator activates vanes ; **INERT SEP ON** lights on when vanes have reached their maximum deflection and remains visible as long as switch remains ON. Full deflection takes about 30 seconds.

Exhaust system

Exhaust gases are evacuated through exhaust stubs located on sides of engine cowlings.

Engine accessories

All engine driven accessories, except power turbine tacho-generator (Np), propeller governor and overspeed governor, are installed on accessory gearbox located rearwards of engine.

Oil pump

Oil pump is a self-controlled gear pump located at the bottom of oil casing.

Fuel high pressure pump (HP)

Fuel high pressure pump is installed on accessory gearbox. It supplies fuel nozzles, flow being controlled by fuel regulator (FCU). Fuel provided by engine driven main pump (mechanical) enters high pressure pump through a filter, then it is discharged under pressure into fuel regulator (FCU) through a second filter. In case of contamination of this second filter, a by-pass valve allows fuel to go directly from high pressure pump to the regulator.

Compressor turbine tacho-generator (Ng)

Compressor turbine tacho-generator (Ng) is attached on accessory gearbox. It supplies a voltage which is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Power turbine tacho-generator (Np)

Power turbine tacho-generator is attached on the right side of the reduction gearbox. It supplies a voltage which is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Torque transmitter

Torque transmitter is attached on the torque limiter, it measures torque produced by the power turbine by comparing oil pressures (reduction gear and power turbine) and converts pressure difference into a voltage. This voltage is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Propeller overspeed limiter

Propeller overspeed limiter is installed on left side of the reduction gear box. It prevents a propeller overspeed in case of main propeller governor failure.

Propeller overspeed limiter is equipped with a solenoid which makes feather the propeller when the THROTTLE is in condition mode.

Torque limiter

Torque limiter is located on right side of the reduction gear box. It is rated to limit engine torque to 109-110 % at sea level.

Propeller

Airplane is equipped with a composite five-bladed, constant-speed and full-feathering propeller.

Regulation

Propeller governor located on engine maintains rotation speed to the nominal value of 2000 RPM. Regulation is obtained through propeller blade pitch variation : counterweights drive propeller blades toward high pitch (low RPM) whereas oil pressure delivered by governor drives back blades toward low pitch (high RPM).

Propeller governor allows feathering either by voluntary pilot action via THROTTLE (Condition mode) or automatically in case of engine failure or shutdown.

Propeller reverse pitch allows reduced taxiing speed or landing roll. Change from idle to reverse position is performed with THROTTLE (Thrust mode) - refer to paragraph Engine controls.

7.7 - Fuel system - see figure 7.7.1

The fuel system comprises fuel tanks, fuel unit, selectors, manual and automatic, electric and mechanical boost pumps, engine fuel system, gaging installation, monitoring installation and drains.

Fuel tanks

Fuel tanks are formed by sealed casings in each wing. Each fuel tank comprises a filling port located at the end of wing upper surface, two drain valves located at the lower surface (one near main landing gear, at trailing edge side, the second one near wing root side, at leading edge), a vent valve located on the lower surface, a suction strainer and three level gages.

Fuel unit

The fuel unit combines shut-off valve, tank selector and filter functions. It is connected to the manual selector through a mechanical control. The fuel filter is located in a bowl at the lower part of the unit. It is fitted with a by-pass valve, a clogging indicator and a drain valve.

Tank manual selector - see figure 7.7.2

The FUEL TANK SELECTOR is located on the pedestal rear face. It allows selecting manually the tank (R or L) to be used and setting unit to OFF. To change from L position to OFF position, turn the selector clockwise (L → R → OFF) ; change from R position to OFF position requires a voluntary action from the pilot (pull and turn). The pull and turn maneuver prevents involuntary operation. When the unit is set to OFF,

FUEL OFF remains visible.

- | | |
|-----------------------------------|------------------------|
| 1) Flow divider | 14) Fuel unit |
| 2) Flowmeter | 15) Filter drain |
| 3) Collector tank | 16) Fuel return pipe |
| 4) Fuel regulator | 17) Filling port |
| 5) High pressure pump (HP) | 18) NACA scoop |
| 6) Oil to fuel heater | 19) Tank vent valve |
| 7) Low pressure switch | 20) Fuel level gages |
| 8) Fuel jet | 21) Tank drain valve |
| 9) Main mechanical boost pump | 22) Check-valve |
| 10) Electric boost pump | 23) Low level detector |
| 11) Fuel filter | 24) Suction strainer |
| 12) Filter clogging by-pass valve | 25) Fuel amplifier |
| 13) Filter clogging indicator | 26) Sequencer |

Figure 7.7.1 (1/2) - Fuel system

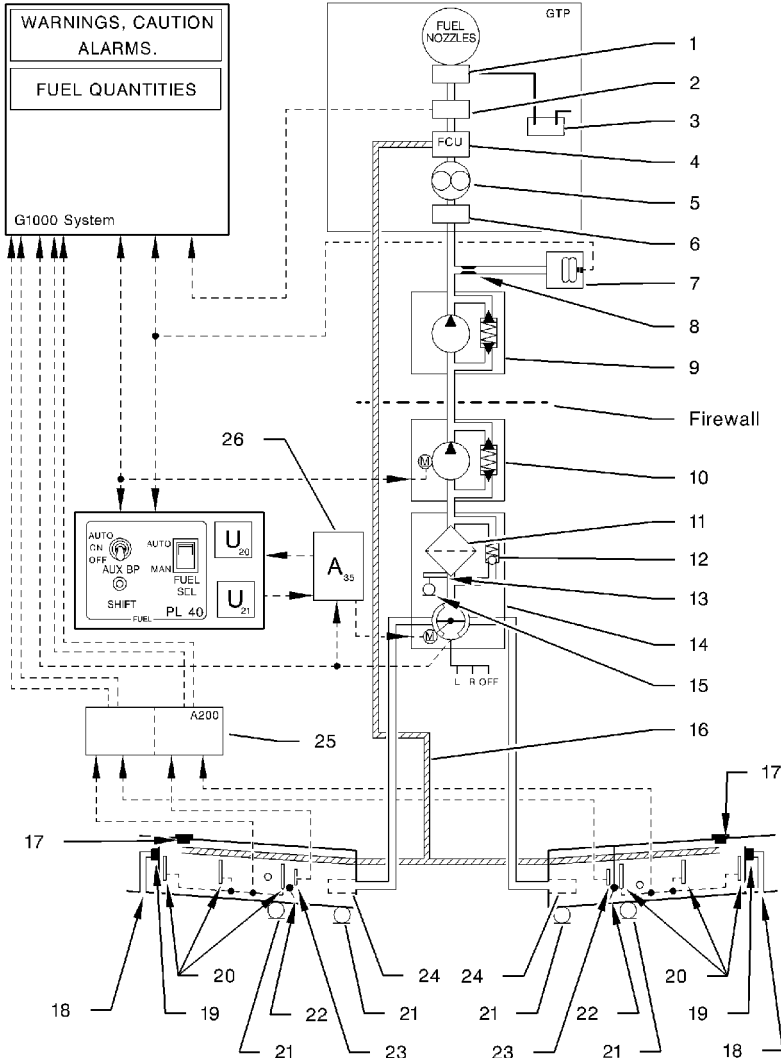


Figure 7.7.1 (2/2) - Fuel system

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Automatic tank selector - see figures 7.7.2 and 7.7.3

Automatic tank selection allows, without pilot's intervention, feeding the engine from one tank or the other in predetermined sequences. These sequences depend on airplane configuration (ground, in-flight, fuel low level CAS messages appearance).

Automatic tank selection system comprises an electronic sequencer, an actuator attached on the fuel unit, FUEL SEL two-position selector (AUTO, MAN) and SHIFT push-knob located on FUEL panel.

To operate the automatic selector, set FUEL SEL switch to AUTO position and manual selector to R or L.

Selector operation

When the system is operated, **AUTO SEL** disappears ; the sequencer chooses a tank (R or L) and through the actuator, positions the fuel unit selector on the selected tank. The sequencer controls the time during which the selected tank will operate. This time varies, depending on airplane conditions.

Airplane on ground : tank is changed every minute and 15 seconds.

Airplane in flight : tank is changed every five minutes, as long as **FUEL LOW L** or **FUEL LOW R** does not appear. When the first low level lights on, the sequencer immediately selects the other tank. The selected tank will operate until the second low level lights on. When **FUEL LOW L-R** is visible, the sequencer changes tanks every minute and 15 seconds.

● NOTE ●

The manual selector is driven by the fuel unit and is positioned on R or L mark corresponding to the tank selected by the sequencer. Therefore, the pilot continuously knows the tank which is operating.

●

Test for system proper operation

SHIFT push-button allows the pilot to test system proper operation anytime.

When the system operates, the fuel tank is changed when SHIFT push-button is pressed once.

If airplane is on ground or in flight, low level CAS messages not visible, the new selected tank remains operating and a new sequence is initiated.

• NOTE •

This procedure allows the pilot to preferably choose the tank from which he wants to take fuel.

•

In all cases, proper system operation is indicated by rotation of the manual selector.

Setting FUEL SEL switch to MAN position or setting FUEL TANK SELECTOR to OFF position leads to system de-activating and appearance of **AUTO SEL**.

AUTO SEL also lights on when order given by the sequencer has not been executed after 12 seconds.

Electric boost pump (AUX BP)

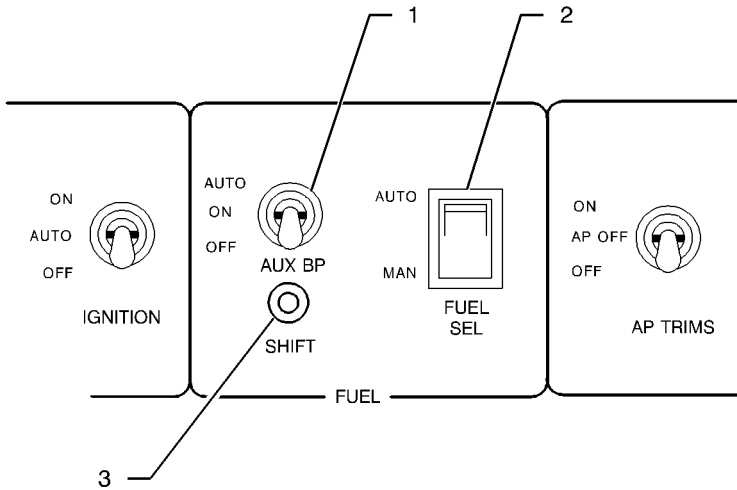
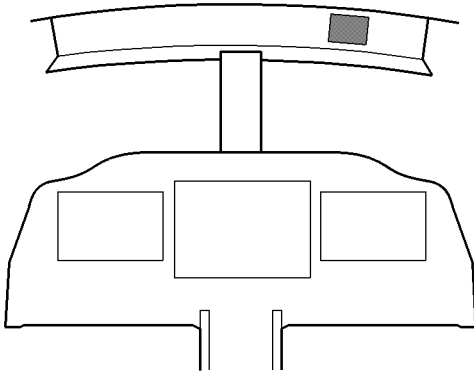
Electric boost pump is an auxiliary pump located between fuel unit and main mechanical boost pump. It is controlled through AUX BP switch located on FUEL panel. This switch allows stopping or selecting the two pump operating modes :

- when set to ON, electric boost pump operates permanently
- when set to AUTO, electric boost pump is automatically operated in case of fuel pressure drop at the mechanical boost pump outlet.



Figure 7.7.2 - Manual selector of fuel tanks

- 1) AUX BP switch
- 2) FUEL SEL switch
- 3) SHIFT push-button



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Figure 7.7.3 - Fuel control panel

Main mechanical boost pump

The mechanical boost pump is attached to accessory gearbox and supplies fuel necessary for engine operation.

Engine fuel system

The engine fuel system consists of a fuel regulator, pumps, filters, a fuel divider and fuel nozzles. The system provides the fuel flow necessary to satisfy the engine power and rating needs.

The fuel coming from airplane system goes through a heater which is automatically controlled by a thermostatic valve.

Fuel gaging installation

Fuel gaging installation is a capacitive type. Fuel data are displayed in us gallons. Three fuel level gages are installed in each tank. The wing root side fuel level gage is equipped with a low level detector which leads to fuel low level CAS messages appearance, when usable fuel quantity remaining in the concerned fuel tank is under about 9 USG (34 Litres).

Fuel system monitoring

Fuel system monitoring is ensured by CAS messages :

- **FUEL OFF** : Fuel tank selector set to OFF
- **FUEL PRESS** : Fuel pressure at mechanic pump outlet under 10 psi (\pm 2 psi)
- **AUX BOOST PMP ON** : Electric fuel pump running (manual or automatic mode)
- **FUEL LOW L-R** * : Fuel quantity less than or equal to 9 USG (34 Litres) of usable fuel in specified tank
- **AUTO SEL** : Sequencer inactive or operating defect
- **FUEL IMBALANCE** : Fuel tanks imbalanced by more than 15 USG (57 Litres) for more than 30 seconds

* Only affected side (L, R or L-R) displayed in CAS message

Fuel system draining and clogging indicator - see figure 7.7.4

The fuel system comprises five drain points, a drain on the filter bowl, two drain valves on each tank, located on wing lower surface, one at wing root and the other past main landing gear well.

These drains allow draining water or sediments contained in fuel.

Fuel tank drain valves are provided with a slot which allows opening them with a screwdriver.

▲ CAUTION ▲

Fuel system draining shall be performed prior to the first flight of the day and after each tank refueling, using a sampler to pick off fuel at the two drain valves of each tank and at the filter vent valve.

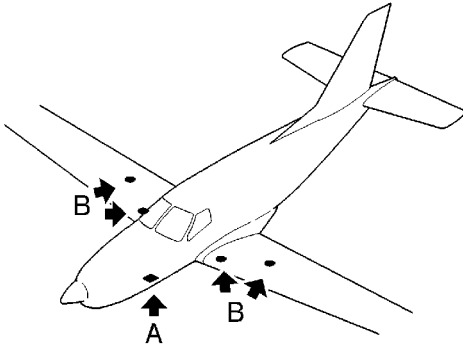


A red filter bypass flag on the fuel unit and visible from outside, when an inspection door located on L.H. side under front baggage compartment is open, indicates filter clogging. A push-button, adjacent to the inspection door, controls the illumination of a light provided to improve visibility of the clogging indicator. This indicator shall be observed during preflight inspection.

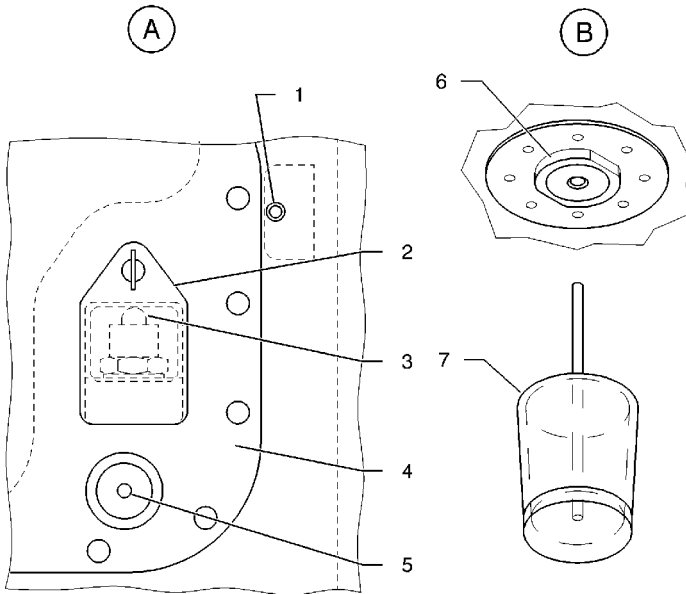
● NOTE ●

When filter gets clogged in flight, the filter is by-passed in order not to deprive powerplant from fuel. The powerplant is then supplied with non-filtered fuel.





- 1) Lighting switch
- 2) Mirror door
- 3) Clogging indicator
- 4) Central access door
- 5) Filter drain
- 6) Tank drain
- 7) Drain bowl



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Figure 7.7.4 - Fuel system draining points and clogging indicator

7.8 - Electrical system - see figures 7.8.1, 7.8.2 and 7.8.5

The airplane is fitted with a 28-volt direct-current electrical system.

Electrical supply is obtained from various power supplies :

- a starter generator
- a stand-by generator
- a battery
- a ground power unit, via a plug, located on L.H. side.

Connection relays, main bus bar, generator regulation and protection systems and control logic systems are grouped in electrical power system box located in front baggage compartment upper section.

Electrical system indicating is displayed on the MFD and monitoring is ensured by CAS messages.

On ground, when the crash lever is positioned in the UP position (SOURCE selector in the OFF position), the battery supplies the electrical power system through the BATT BUS. A Power Up Built In Test (P-BIT) of the EPS internal functions is performed to verify the operating status. In case of failure detection, a white message EPS SERVICE REQUIRED appears in the message window on the PFD.

Starter generator

The starter generator is the main electrical power source. It only performs its generator function when starting sequence is completed.

Generator connection with main bus bar is controlled through GENERATOR selector set to MAIN position. It will be effective when connection conditions are met.

Generator connection is indicated by **MAIN GEN** disappearance.

• NOTE •

Starter generator will not supply airplane if source switch is on GPU.

On ground, generator load should be maintained below 200 AMP.



Stand-by generator

Stand-by generator supplies a 28-volt stand-by direct current which may be used in case of main generator failure.

Generator connection with main bus bar is controlled through GENERATOR selector set to ST-BY, it will be effective when connection conditions are met.

• NOTE •

Stand-by generator will not supply airplane if source switch is on GPU.

In order to prevent possible errors during flight, access to ST-BY position requires a double action from the pilot (pull to unlock). On ground, avoid using stand-by generator at full load.

•

Battery

The battery provides the power required for starting when no ground power unit is available and is a power supply source when engine driven generators are stopped.

The battery is always connected to BATT BUS bus bar except when crash lever is pulled down.

Battery connection to main bus bar is controlled through SOURCE selector set to BATT position.

BAT OFF lights on when battery is isolated from the main bus and when main bus is supplied through another source.

Ground power receptacle

The ground power receptacle allows connection to a ground power unit.

Ground power receptacle connection with main bus bar is controlled through SOURCE selector when set to GPU position, it will be effective when connection conditions are met.

When SOURCE selector is set to GPU position, the battery and ground power unit are connected simultaneously on main bus bar.

Ground power receptacle door opening is indicated by **GPU DOOR** appearance.

● NOTE ●

Before connecting a GPU to the airplane, ensure that the voltage of the GPU is regulated between 27.5 volts and 28.5 volts.

The amperage output needs to be consistent with the airplane placard in front of compartment door : GPU shall provide a current limiting function, and current limit shall be set per placard.

Do not use batteries pack as GPU sources.



▲ CAUTION ▲

Use of a ground power source with voltage in excess of 28.5 volts or current exceeding current limit indicated on placard may damage the airplane electrical system.



Distribution

Airplane electrical systems are connected to bus bars and protected by pull-off type breakers located on R.H. side panel - see figure 7.8.4. In case of overload of a system, the breaker triggers and switches the system off.

▲ CAUTION ▲

If a breaker corresponding to a non essential system trips, do not reset in flight.



If a breaker corresponding to an essential system trips:

- allow it to cool for about three minutes, then the breaker may be reengaged (pressed down)
- if the breaker trips again, do not reset.

BUS 1, BUS 2, BUS 3 and BUS 4 bus bars are directly connected to main bus bar and protected by fuses located in electrical power system.

The ESS BUS 1 and ESS BUS 2 essential bus bars are connected to main bus bar through ESS BUS TIE switch set to NORM position. ESS BUS TIE switch is attached to breaker panel ; NORM position is protected and locked by a cover. Common power supply to both essential bus bars is protected by a fuse, located in EPS box, and a breaker, located in the front cargo compartment on C2 frame right side, each bar being individually protected by a breaker.

BATT BUS bar is directly connected to the battery ; it is protected by a fuse, located in EPS box, and a breaker, located in the front cargo compartment on C2 frame left side.

● NOTE ●

The electrical distribution of bus bars is described in figure 7.8.3.



Emergency use

With both generators de-activated in flight, it is still possible to use battery power to supply all airplane systems maintaining SOURCE selector on BATT position.

In order to save battery power, it is possible to shed the charges which are not essential for flight safety, for that set :

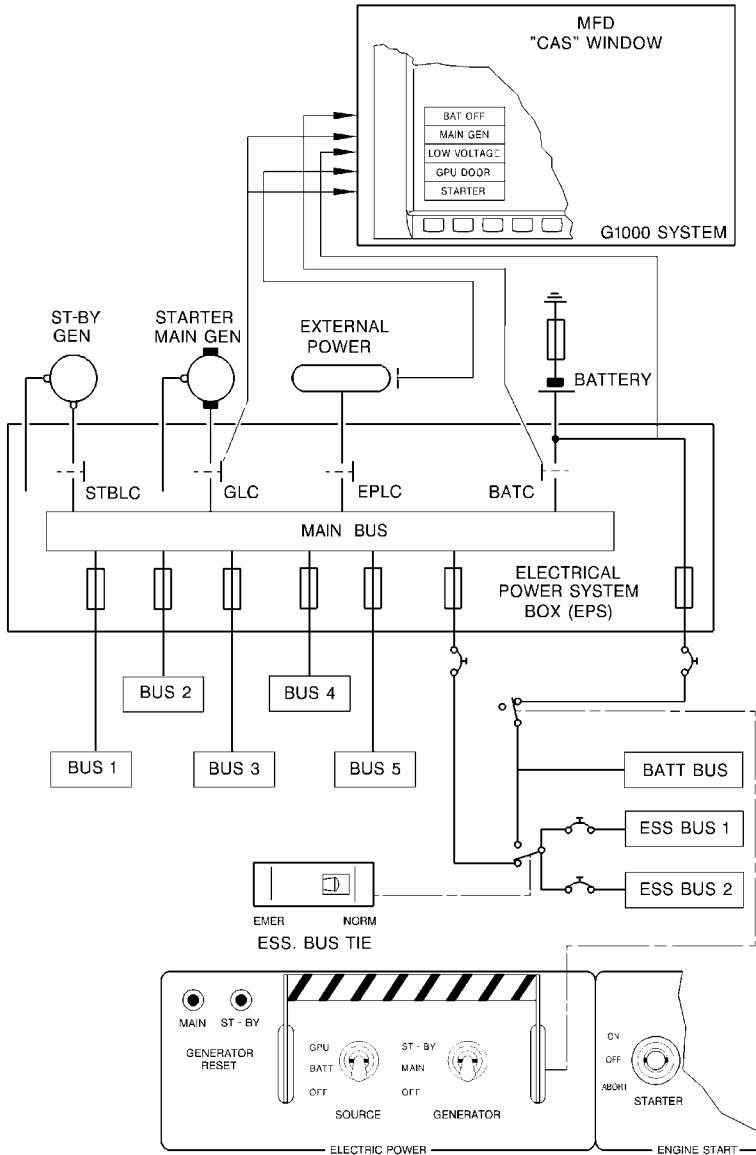
- ESS BUS TIE switch to EMER position

In this configuration, only ESS BUS 1, ESS BUS 2 and BATT BUS bars are supplied.

● NOTE ●

Supplying BUS 1, BUS 2, BUS 3 and BUS 4 bars is always possible, resetting temporarily ESS BUS TIE switch to NORM position.





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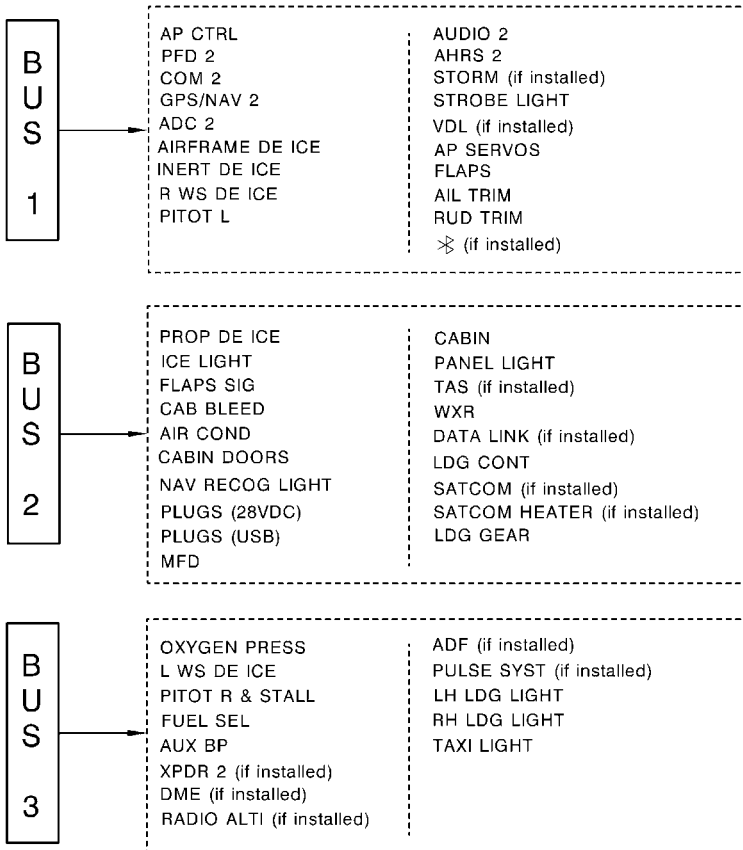
Figure 7.8.1 - Electrical diagram

Switches				Buses are powered by				
Crash lever	Source	Generator	ESS BUS TIE	BATT BUS	ESS BUS 1	ESS BUS 2	BUS 1 TO 5	
UP	BATT	OFF	NORM	Battery	Battery	Battery	Battery	
UP	BATT	MAIN	NORM	Battery & MAIN	Battery & MAIN	Battery & MAIN	Battery & MAIN	(*)
UP	BATT	ST-BY	NORM	Battery & ST-BY	Battery & ST-BY	Battery & ST-BY	Battery & ST-BY	(*)
UP	OFF	MAIN	NORM	MAIN	MAIN	MAIN	MAIN	
UP	OFF	ST-BY	NORM	ST-BY	ST-BY	ST-BY	ST-BY	
UP	BATT	OFF	EMER	Battery	Battery	Battery	None	

(*) In that case, power is done by MAIN or ST-BY and battery is used as a floated battery.

Figure 7.8.2 - Bus bars supply configurations

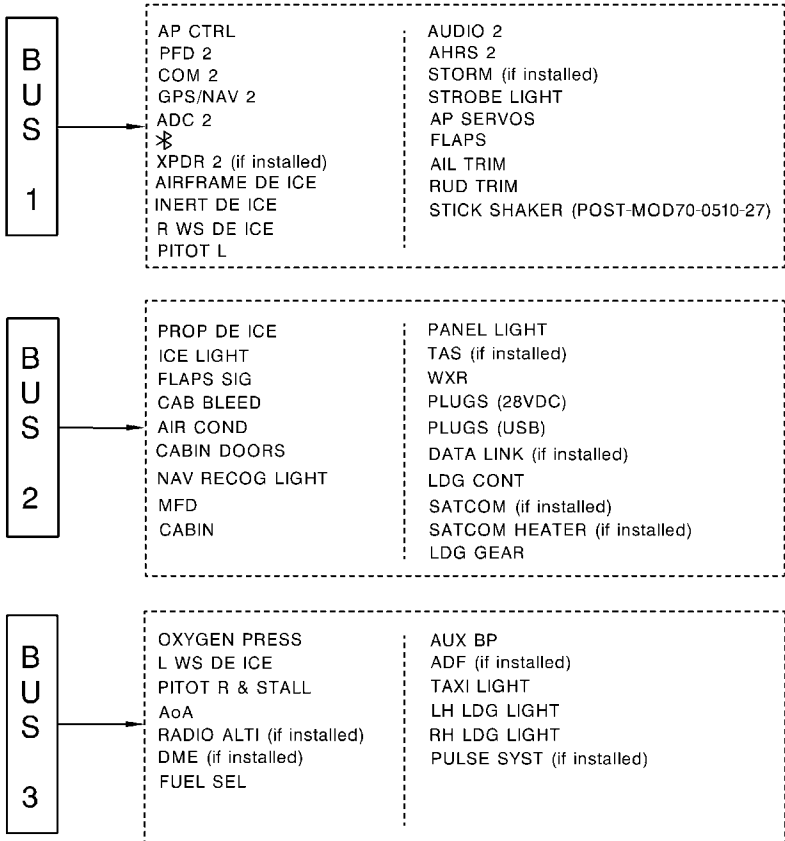
>> Up to S/N 1105



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Figure 7.8.3 (1/5) - Electrical distribution of bus bars

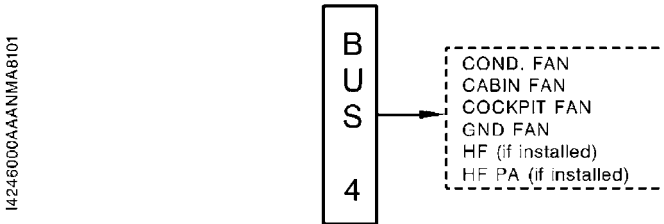
>> From S/N 1106



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Figure 7.8.3 (2/5) - Electrical distribution of bus bars

>> All



NOTE: BREAKERS ON C13 BIS FRAME

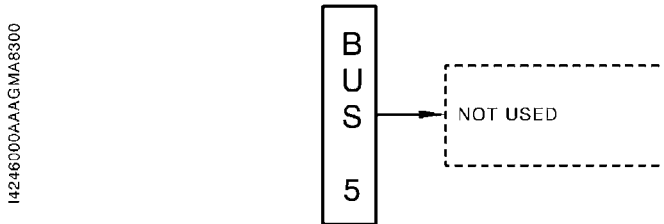
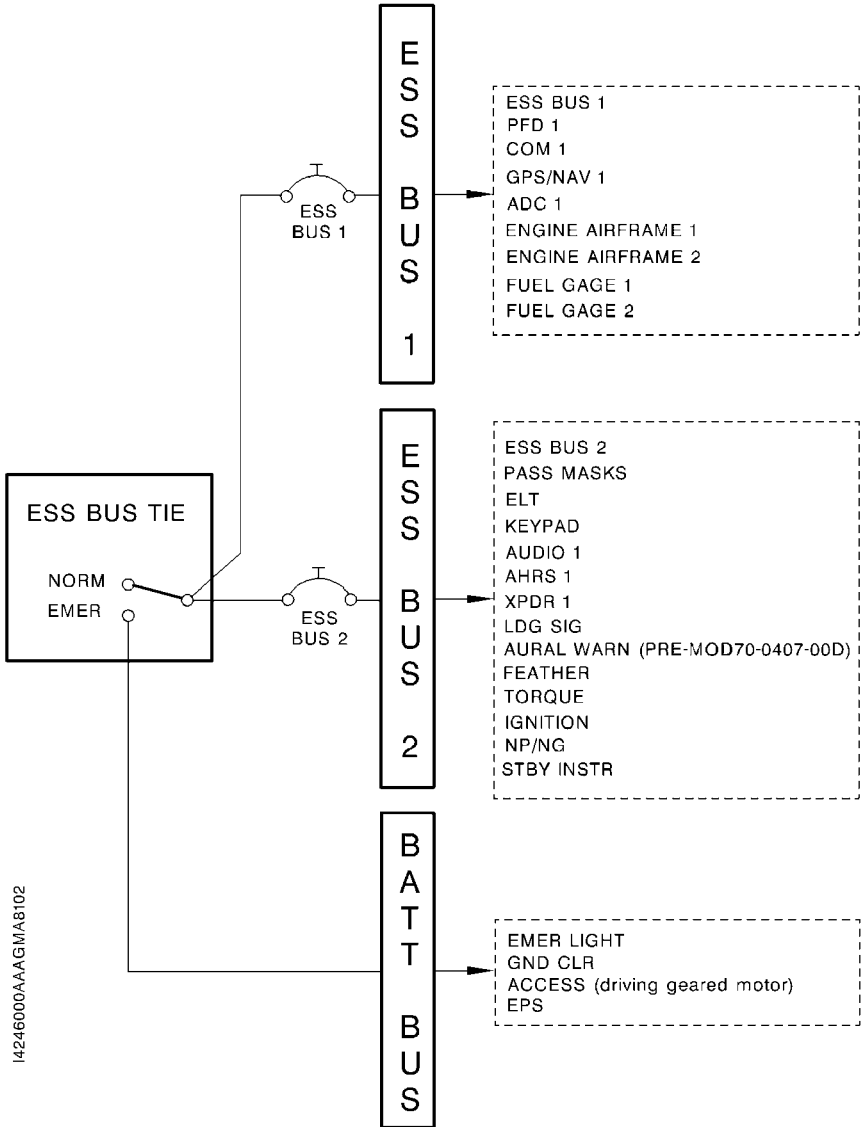


Figure 7.8.3 (3/5) - Electrical distribution of bus bars

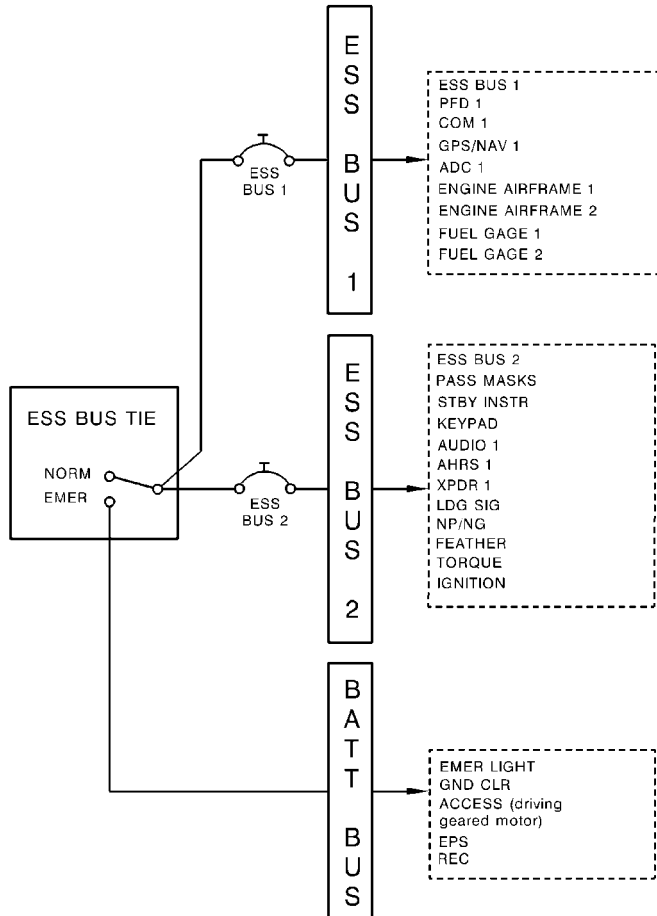
>> Up to S/N 1105



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Figure 7.8.3 (4/5) - Electrical distribution of bus bars

>> From S/N 1106



14246000AAAAGMAS400

Figure 7.8.3 (5/5) - Electrical distribution of bus bars

>> Up to S/N 1105

ESS BUS TIE	Essential bus NORM & EMER switch
BUS 1	
AP SERVOS	Autopilot servo protection
FLAPS	Flaps protection
AIL TRIM	Aileron trim protection
RUD TRIM	Pitch trim protection
BUS 2	
LDG GEAR	Landing gear general supply protection
ESS BUS 1	
ESS BUS 1	Essential bus 1 circuit protection
PFD 1	Primary Flight Display 1 protection
COM 1	VHF 1 protection
GPS/NAV 1	GPS NAV 1 protection
ADC 1	Air Data Computer 1 protection
ENGINE	
AIRFRAME 1	Powerplant cont. protec. : Oil temp. & pres., torque, propeller
ENGINE	
AIRFRAME 2	Powerplant cont. protection : Ng, flowmeter & ITT
FUEL GAGE 1	L.H. fuel gage protection
FUEL GAGE 2	R.H fuel gage protection
ESS BUS 2	
ESS BUS 2	Essential bus 2 circuit protection
PASS MASKS	Passengers oxygen masks protection
ELT	Emergency Locator Transmitter protection
KEYPAD	Keypad protection
AUDIO 1	Audio control panel 1 protection
AHRS 1	Attitude and Heading Reference System 1 protection
XPDR 1	Transponder 1 protection
LDG SIG	Landing gear indicating system protection
AURAL WARN	Aural warnings protection (Pre-MOD70-0407-00D)
FEATHER	Propeller feather protection
TORQUE	Torque control protection
IGNITION	Powerplant ignition protection
NP/NG	Tachometer signal conditioner protection
STBY INSTR	Electronic Standby indicator (ESI-2000) protection
STBY MAG HDG	Standby magnetometer heading, if installed

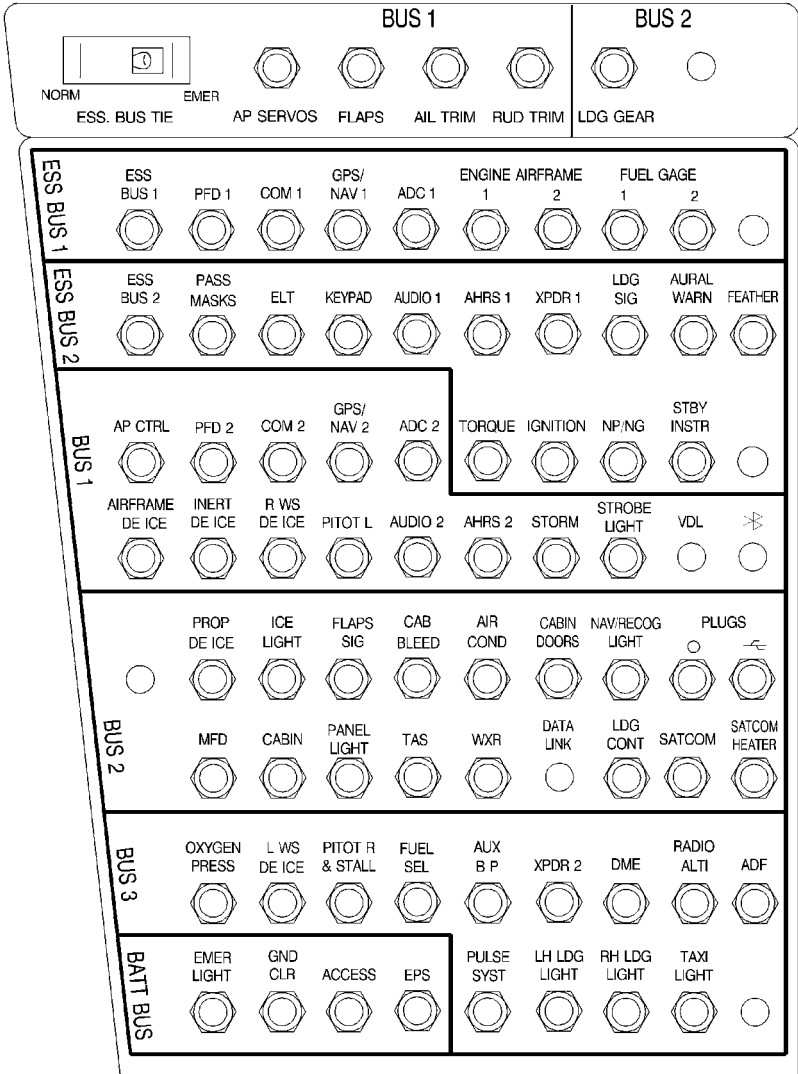
Figure 7.8.4 (1/4) - Breaker panel (Typical arrangement)

BUS 1	
AP CTRL	Flight controller protection
PFD 2	Primary Flight Display 2 protection
COM 2	VHF 2 & radio protection
GPS/NAV 2	GPS NAV 2 protection
ADC 2	Air Data Computer 2 protection
AIRFRAME DE ICE	Empennage and wing leading edges deicing
INERT DE ICE	Inertial separator protection
R WS DE ICE	R.H. windshield deicing protection
PITOT L	Pitot L heating protection
AUDIO 2	Audio control panel 2 protection
AHRS 2	Attitude and Heading Reference System 2 protection
STORM	Stormscope protection, if installed
STROBE LIGHT	Strobe lights protection
VDL	VHF Data Link, if installed
BLUETOOTH	Flight Stream (FS210) protection, if installed
BUS 2	
PROP DE ICE	Propeller deicing protection
ICE LIGHT	L.H. wing leading edge lighting and lighting test protection
FLAPS SIG	Trim and flaps regulator protection
CAB BLEED	Cabin pressurization protection
AIR COND	Cabin ventilation and vapor cycle system protection
CABIN DOORS	Cabin doors opening protection
NAV/RECOG LIGHT	Navigation and recognition lights protection
PLUGS	12 VDC plugs protection
PLUGS	USB plugs protection
MFD	Multifunction display protection
CABIN	Passenger reading lamps protection
PANEL LIGHT	Instruments lighting protection
TAS	TAS, if installed, protection
WXR	Weather radar protection
DATA LINK	Data Link, if installed, protection
LDG CONT	Landing gear control protection
SATCOM	SATCOM protection, if installed
SATCOM HEATER	SATCOM heater protection, if installed

Figure 7.8.4 (2/4) - Breaker panel (Typical arrangement)

BUS 3	
OXYGEN PRESS	Oxygen/Pressure indication protection
L WS DE ICE	L.H. windshield deicing protection
PITOT R & STALL	Pitot R and stall warning heating protection
FUEL SEL	Tank selector timer protection
AUX BP	Electrical fuel pump protection
XPDR 2	Transponder 2, if installed, protection
DME	DME protection, if installed
RADIO ALTI	RADIO ALTI, if installed, protection
ADF	ADF protection, if installed
PULSE SYST	Pulse lite system protection, if installed
LH LDG LIGHT	L.H. landing light protection
RH LDG LIGHT	R.H. landing light protection
TAXI LIGHT	Taxi light protection
BATT BUS	
EMER LIGHT	Instrument panel emergency lighting protection
GND CLR	Ground clearance protection
ACCESS	Cabin access lighting protection
EPS	Electrical power system protection

Figure 7.8.4 (3/4) - Breaker panel (Typical arrangement)



14255004AAA/11/1A18003

Figure 7.8.4 (4/4) - Breaker panel (Typical arrangement)

>> From S/N 1106

ESS BUS TIE	Essential bus NORM & EMER switch
BUS 1	
AP SERVOS	Autopilot servo protection
FLAPS	Flaps protection
AIL TRIM	Aileron trim protection
RUD TRIM	Pitch trim protection
BUS 2	
LDG GEAR	Landing gear general supply protection
ESS BUS 1	
ESS BUS 1	Essential bus 1 circuit protection
PFD 1	Primary Flight Display 1 protection
COM 1	VHF 1 protection
GPS/NAV 1	GPS NAV 1 protection
ADC 1	Air Data Computer 1 protection
ENGINE	Powerplant cont. protec. : Oil temp. & pres., torque, propeller
AIRFRAME 1	
ENGINE	
AIRFRAME 2	Powerplant cont. protection : Ng, flowmeter & ITT
FUEL GAGE 1	L.H. fuel gage protection
FUEL GAGE 2	R.H fuel gage protection
ESS BUS 2	
ESS BUS 2	Essential bus 2 circuit protection
PASS MASKS	Passengers oxygen masks protection
STBY INSTR	Electronic Standby Indicator (ESI-2000) protection
KEYPAD	Keypad protection
AUDIO 1	Audio control panel 1 protection
AHRS 1	Attitude and Heading Reference System 1 protection
XPDR 1	Transponder 1 protection
LDG SIG	Landing gear indicating system protection
NP/NG	Tachometer signal conditioner protection
FEATHER	Propeller feather protection
TORQUE	Torque control protection
IGNITION	Powerplant ignition protection

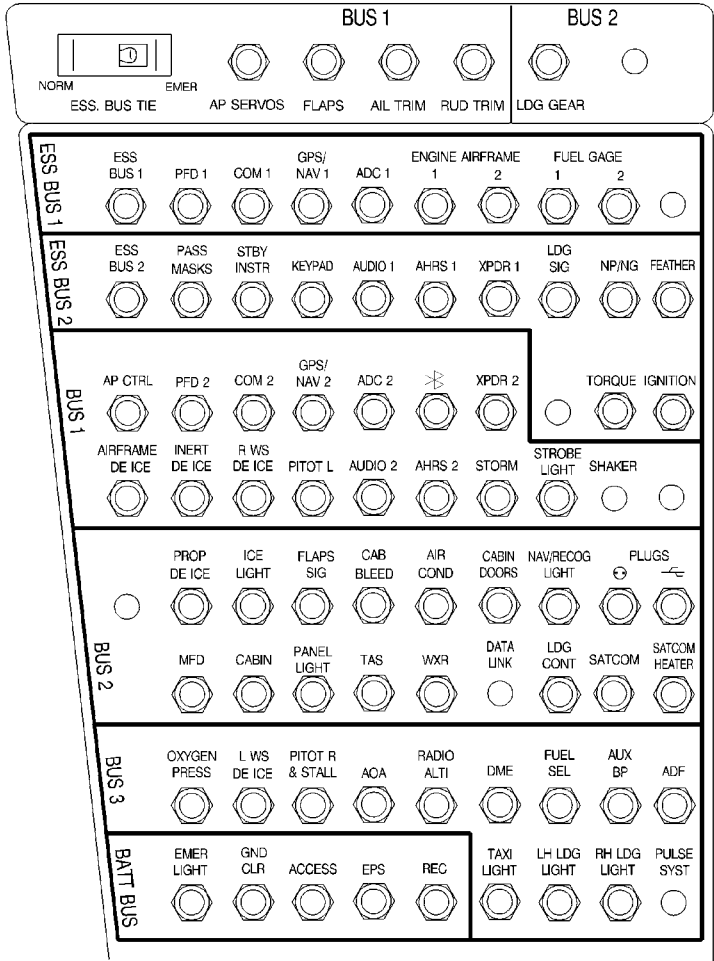
Figure 7.8.4A (1/4) - Breaker panel (Typical arrangement)

BUS 1	
AP CTRL	Flight controller protection
PFD 2	Primary Flight Display 2 protection
COM 2	VHF 2 & radio protection
GPS/NAV 2	GPS NAV 2 protection
ADC 2	Air Data Computer 2 protection
BLUETOOTH	Flight stream (FS 210) protection
XPDR 2	Transponder 2, if installed, protection
AIRFRAME DE ICE	Empennage and wing leading edges deicing
INERT DE ICE	Inertial separator protection
R WS DE ICE	R.H. windshield deicing protection
PITOT L	Pitot L heating protection
AUDIO 2	Audio control panel 2 protection
AHRS 2	Attitude and Heading Reference System 2 protection
STORM	Stormscope protection, if installed
STROBE LIGHT	Strobe lights protection
SHAKER	Stick shaker protection, if installed
BUS 2	
PROP DE ICE	Propeller deicing protection
ICE LIGHT	L.H. wing leading edge lighting and lighting test protection
FLAPS SIG	Trim and flaps regulator protection
CAB BLEED	Cabin pressurization protection
AIR COND	Cabin ventilation and vapor cycle system protection
CABIN DOORS	Cabin doors opening protection
NAV/RECOG LIGHT	Navigation and recognition lights protection
PLUGS	12 VDC plugs protection
PLUGS	USB plugs protection
MFD	Multifunction display protection
CABIN	Passenger reading lamps protection
PANEL LIGHT	Instruments lighting protection
TAS	TAS, if installed, protection
WXR	Weather radar protection
DATA LINK	Data Link, if installed, protection
LDG CONT	Landing gear control protection
SATCOM	SATCOM protection, if installed
SATCOM HEATER	SATCOM heater protection,if installed

Figure 7.8.4A (2/4) - Breaker panel (Typical arrangement)

BUS 3	
OXYGEN PRESS	Oxygen/Pressure indication protection
L WS DE ICE	L.H. windshield deicing protection
PITOT R & STALL	Pitot R and stall warning heating protection
AoA	Angle of attack, if installed, protection
RADIO ALTI	RADIO ALTI, if installed, protection
DME	DME protection, if installed
FUEL SEL	Tank selector timer protection
AUX BP	Electrical fuel pump protection
ADF	ADF protection, if installed
TAXI LIGHT	Taxi light protection
LH LDG LIGHT	L.H. landing light protection
RH LDG LIGHT	R.H. landing light protection
PULSE SYST	Pulse lite system protection, if installed
BATT BUS	
EMER LIGHT	Instrument panel emergency lighting protection
GND CLR	Ground clearance protection
ACCESS	Cabin access lighting protection
EPS	Electrical power system protection
REC	Lightweight data recorder protection

Figure 7.8.4A (3/4) - Breaker panel (Typical arrangement)



14255004AAANM/A1B401

Figure 7.8.4A (4/4) - Breaker panel (Typical arrangement)

>> All

Indicating

Electrical system indicating consists of voltage and ampere indicating - refer to GARMIN cockpit reference guide for further details.

Following CAS messages may appear on the MFD CAS window :

BAT OFF : Battery is not connected to main bus bar

MAIN GEN : Starter generator is not connected to main bus bar

LOW VOLTAGE : Battery voltage is below the minimum value

GPU DOOR : Ground power receptacle access door is not closed

Protection - safety - see figures 7.8.2 and 7.8.5

The electrical power system provides systems protection in case of :

- overvoltage
- short-circuits

In case of disconnection of starter generator or stand-by generator following a failure, MAIN or ST-BY reset can be done by pressing corresponding GENERATOR RESET MAIN or ST-BY push-button.

A battery reset is done by setting the SOURCE selector to OFF and back to BATT.

In case of disconnection of ground power unit following a failure, it is possible to re-activate the system by turning the SOURCE selector to OFF and setting it again to GPU position to reset the protection.

A crash lever located on upper panel center part allows isolating simultaneously BATT BUS bar and setting to OFF the SOURCE and GENERATOR selectors when lowered. In this case all bus bars are isolated from generators.

- 1) MAIN reset knob
- 2) ST-BY reset knob
- 3) Crash lever
- 4) SOURCE selector
- 5) GENERATOR selector

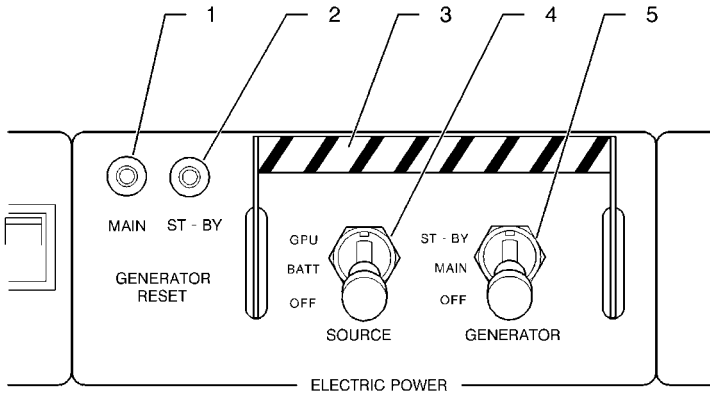
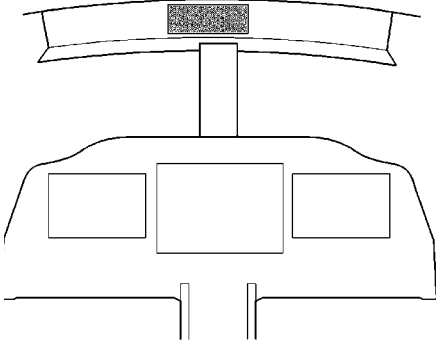


Figure 7.8.5 - Electrical control

Exterior lighting - see figure 7.8.6

The airplane is equipped with three strobe and navigation lights, two landing lights, two taxi lights, two recognition lights and a wing leading edge icing inspection light.

Landing lights

Landing lights are embedded in the winglets and located in leading edges. Lights illumination is controlled by setting to LDG, a switch located on upper panel.

The Pulse lite system, if installed, enables the pilot to control landing light flashing to be seen by the control tower or in heavy traffic areas.

Taxi lights

The taxi lights are embedded in the winglets and located in leading edges. They are controlled by setting to TAXI, a switch located on upper panel.

Navigation lights and strobe lights

Two strobe and navigation lights are installed in the winglets and one on the tail cone.

They are controlled by NAV and STROBE switches located on upper panel.

● NOTE ●

By night, do not use anticollision lights in fog, clouds or mist as light beam reflexion may lead to dizziness and loss of sense of orientation.

●

Recognition lights

Recognition lights are embedded in the winglets.

They are automatically switched on when the airplane is on ground.

Leading edge icing inspection light

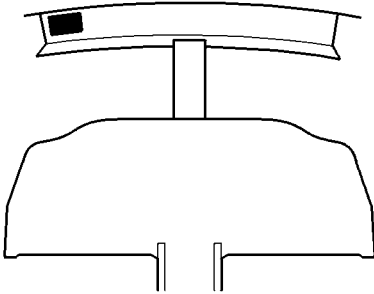
The leading edge icing inspection light is installed on fuselage L.H. side, its beam illuminates the wing leading edge. It is controlled by the ICE LIGHT switch installed on DE ICE SYSTEM panel - see figure 7.13.1.

FWD compartment light

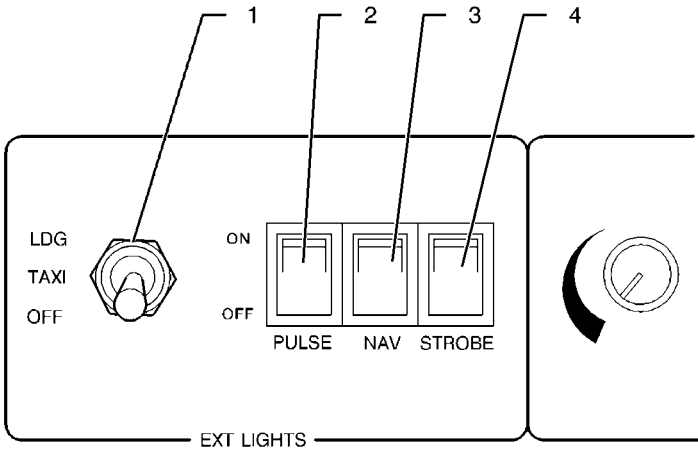
The dome light illumination of the FWD compartment is controlled by the switch located in the upper section of the door frame.

Fuel unit compartment light

The lighting of the fuel unit compartment allows improving the visibility of the clogging indicator by pressing the push-button located besides the inspection door.



- 1) Taxi and landing light switch
- 2) Pulselite system switch
- 3) Navigation lights switch
- 4) Strobe lights switch



14240000AAVMA8400

Figure 7.8.6 - External lighting controls

Interior lighting - see Figure 7.8.7

Interior lighting consists of access, cabin, instrument panel, instruments, baggage compartment and emergency lighting.

Access lighting

Access lighting consists of two floodlights located on the ceiling upholstery (one at the level of the access door, the other at the level of the storage cabinet) and the L.H. dome light of baggage compartment. ACCESS push-button on INT LIGHTS panel and the push-button located on access door rear frame control these 3 lights via a delayed breaker.

If the crash lever is down, access lighting is automatically cut out after 3 minutes. If the crash lever is up, there is no access lighting automatic cut out.

Cabin lighting

Cabin lighting consists of two swiveling floodlights for front seats, six individual floodlights for rear passenger seats and the baggage compartment R.H. dome light. Each floodlight is controlled by a push-button located near. The floodlight above the table is controlled by two switches which are two-way type switches. The pilot can switch off the cabin floodlights and the baggage compartment dome light with the CABIN switch.

Instrument panel lighting

Instrument panel lighting is controlled by the PANEL rheostat located on INT LIGHTS panel. This lighting consists of backlighted panels and a led lighting for the pedestal.

Breaker panel lighting

Breaker panel lighting is controlled by a switch located on the instrument panel near the pilot's control wheel.

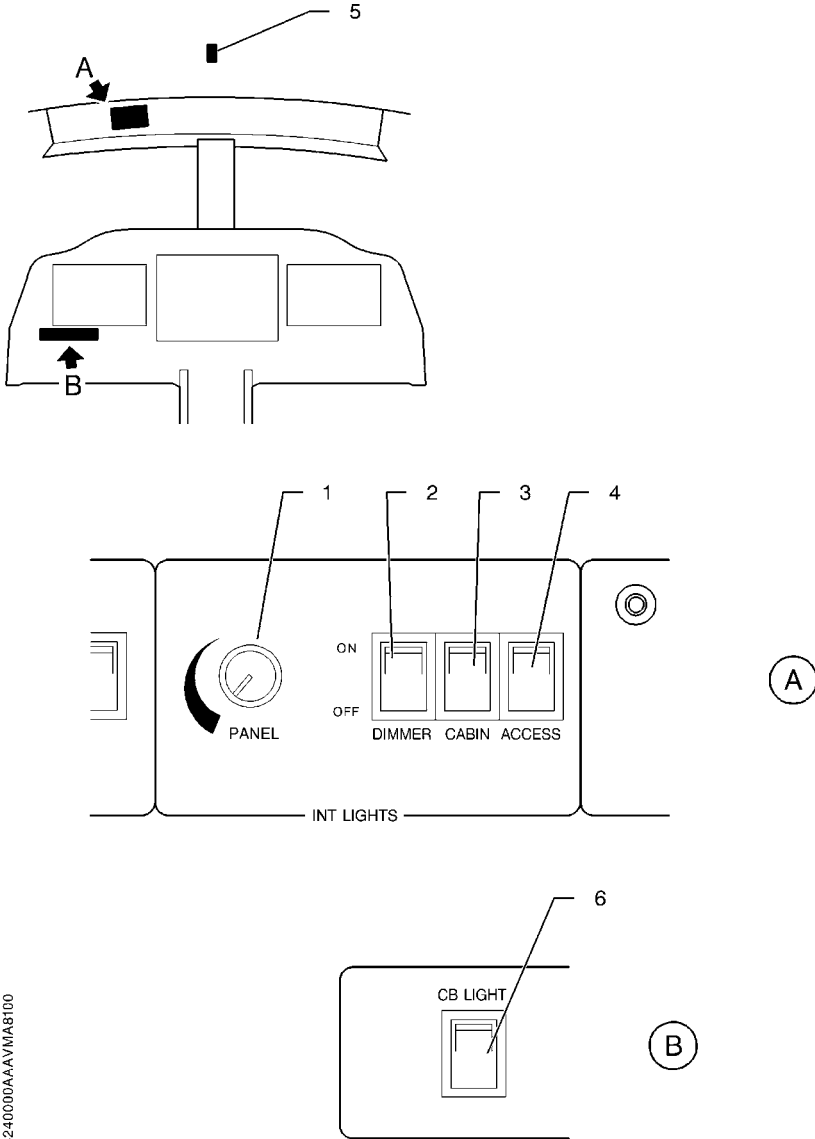
Emergency lighting

Emergency lighting consists of two swiveling floodlights located on both sides of the cockpit overhead panel above front seats. It illuminates instrument panel assembly in case of visor lighting tubes and / or instrument integrated lighting failure.

A rheostat located on the cockpit overhead panel controls emergency lighting operation and intensity. Forward rotation of control knob allows changing from OFF position to minimum lighting then increasing lighting to maximum brightness.

- 1) Instrument panel lighting switch (rheostat)
- 2) DIMMER switch
- 3) Cabin lighting switch (rear seats reading light)
- 4) Access door, baggage compartment and FWD dome light (delayed breaker) push-button
- 5) Emergency lighting switch
- 6) Breaker panel lighting switch

Figure 7.8.7 (1/2) - Internal lighting controls



14240000AAVMA8100

Figure 7.8.7 (2/2) - Internal lighting controls

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>> *Before ECS AUTO mode removal (Pre-MOD70-0529-21)*

7.9 - Air conditioning and pressurization

The airplane is equipped with a Global Air System (GAS), which ensures air conditioning and pressurization - see figure 7.9.1.

GAS controls are located on ECS panel at the L.H. side of the R.H. control wheel and above the arm rest of the L.H. side passenger's seat - see figure 7.9.2.

The system is monitored through CAS messages appearing on the MFD.

• NOTE •

A list of abbreviations used in this chapter is given in figure 7.9.1.

•

The GAS is composed of 3 main sub-systems :

- engine bleed air system,
- dual zones environmental control system, including heating and cooling functions,
- cabin pressurization control system.

These 3 sub-systems are managed by a single digital controller (GASC), which receives information coming from :

- the sensors set in the sub-systems,
- the human interfaces set in the airplane.

The GASC elaborates the proper commands to the sub-system actuators and indication or warning elements.

Engine bleed air system

The engine bleed air system is designed to ensure the following functions :

- to bleed air from the engine,
- to ensure a controlled airflow in the cabin,
- to adjust the temperature of the bleed air at a compatible level, in order to control the cabin temperature in heating and cooling modes.

The BLEED switch allows to switch on the Engine Bleed Air System provided that the engine runs. The Ground Fan (GF) runs until takeoff, when BLEED switch is set to AUTO, and **MAIN GEN** is OFF.

The BLEED switch is fitted with a blocking device between AUTO and OFF/RST positions preventing the operator from a non expected setting of BLEED switch to OFF/RST position.

BLEED TEMP appears in the MFD CAS window (in display normal conditions), when the BLEED switch is set to AUTO and when the Bleed Temperature switch (BTSW) or the Overheat Thermal Switch (OTSW) triggers on.

BLEED OFF appears in the MFD CAS window (in display normal conditions), when the engine is running and the Flow Control Shut Off Valve (FCSOV) is closed.

To reactivate the system, set BLEED switch to OFF/RST, then to AUTO.

To bleed air from the engine

The engine bleed air system is based on 2 engine bleed ports operation. The normal operation is performed on P2.5 engine port as far as the pressure or temperature available at this port is able to comply with the needs. If one of these conditions is not fulfilled, the system automatically switches to P3 engine bleed port. The switching back to P2.5 supply is automatically performed as far as the conditions on P2.5 are restored to adapted values.

The sensor (IPPS) measures continuously the pressure at the P2.5 pressure port and sends the value to the Global Air System Controller (GASC) which manages the ports switching on condition with the Shut Off Valve (SOV). A Non Return Valve (NRV) secures the P2.5 pressure port when the P3 pressure port is opened.

To ensure a controlled airflow in the cabin

The bleed flow control operation, including bleed AUTO/bleed OFF/RST controls, is ensured by the FCSOV driven by the GASC.

To adjust the temperature of the bleed air

The bleed air outlet temperature control is ensured by the By-Pass Valve (BPV) in association with the Main Heat Exchanger (MHX).

Pilot's Operating Handbook

The temperature measurement loop given by the Inlet Temperature Sensor (ITS) and the 2 Ventilated Temperature Sensors (CKVTS, CBVTS) send the value to the GASC which compares them with the set temperature and manages the BPV position. The BPV derives a part of the bleed air through the MHX to cool it and mix it to the remaining air.

The engine air bleed system is supplied by BUS 2 bar and protected by the CAB BLEED breaker.

Dual zones environmental control system

The environmental control system is based on two independent air circuits. The heating circuit uses the controlled temperature bleed air. The cooling circuit is based on a Vapor Cycle System (VCS).

The Environmental Control System is designed to ensure the following functions :

- Cockpit / cabin heating function
- Cockpit / cabin cooling function.

The environmental control system is supplied by BUS 2 bar and protected by the AIR COND breaker. Four fans are supplied by BUS 4 bar and protected respectively by following breakers : COND FAN, CABIN FAN, COCKPIT FAN and GND FAN.

The system includes an automatic load shedding feature which :

- shuts off the Ground Fan (GF) and the Condenser Fan COND FAN and opens compressor clutch when **MAIN GEN** is ON.
- shuts off all the Vapor Cycle System (VCS) during engine start.

Heating circuit

Hot air coming from the bleed air system is mixed with the cabin recirculating air in the Mixing Ejector (MIXEJ) in order to lower the blown air temperature. The resultant air flow enters the Hot Air Distributor (HAD) and is distributed in the cockpit / cabin zones regarding the demand.

It is dispatched :

- in the cockpit through ports located on pedestal sides, under each seat or through the demisting outlets.
- in the cabin through ports located on the lower section of the L.H. side and R.H. side cabin upholstery.

The HOT AIR FLOW distributor allows to select the windshield defog / cabin heating functions.

When the A/C switch is set to OFF position, the temperature is set by default by the GASC to 23°C.

Cooling circuit

There are two separate circuits : one for the cockpit and the other for the cabin.

In each circuit, air is sucked by means of a variable speed electrical fan, then it is blown through an evaporator and ducted to the different zones :

- cockpit circuit : by passing into the upper panel equipped with 2 swivelling and adjustable air outlets, through air outlets located on arm rests of pilot and R.H. side front passenger stations and through ports located under instrument panel,
- cabin circuit : by passing into the overhead duct equipped with 4 swivelling and adjustable air outlets and through ports located on the floor between the cabinets and the intermediate passenger's seats.

The VCS can be switched on, only if the fans are set at least to minimum speed. The compressor clutch and the condenser fan are controlled by the GASC.

In automatic mode, the temperature of each zone is controlled independently by the system according to the settings of the TEMP/°C and CABIN TEMP/°C selectors, which can vary from 17°C to 32°C. In this mode, the speed of each fan is automatically controlled.

In manual mode, the blown air temperature is controlled by the system according to the settings of each temperature selector. In this mode, the speed of each fan is set manually from Off to maximum speed position.

The A/C switch allows to switch on or off the Vapor Cycle System.

- If set to AUTO position :
 - . on ECS panel, the TEMP/°C selector enables to select requested temperature of the cockpit zone,
 - . above arm rest of L.H. side passenger's seat, the CABIN TEMP/°C selector enables to select requested temperature of the cabin zone.
- If set to MANUAL position :
 - . on ECS panel, the TEMP/°C selector enables to select requested temperature and the FAN SPEED selector enables to choose blown air speed in the cockpit zone,
 - . above arm rest of L.H. side passenger's seat, the CABIN TEMP/°C selector enables to select requested temperature and the FAN SPEED selector enables to choose blown air speed in the cabin zone.

Pilot's Operating Handbook

The CONTROL selector set to COCKPIT position inhibits the operation of the controls located in the cabin zone ; only the cockpit controls settings are taken into account. If set to CABIN position, each zone controls its proper values.

Emergency air control (EMERGENCY RAM AIR control knob), located under R.H. side area instrument panel facing control wheel, enables outside air to enter the cabin through a valve. In NORMAL position, the valve is closed and the control is locked. To open emergency ventilation valve, press on locking knob and move control rearwards.

Cabin pressurization control system

The cabin altitude check is automatically ensured by the pressurization control system through a monitoring of the cabin pressure. The opening of the Outflow Valve (OFV) is controlled by the GASC through a torque motor fitted on the valve.

The Landing Field Elevation (LFE) entered by the pilot in the MFD is used by the GASC to manage the optimal cabin altitude rate of change in order to land with a cabin altitude equal to LFE minus 200 ft.

The Landing Field Elevation selection is done using :

- destination airport of the flight plan pressing SYSTEM and then FMS LFE on the MFD
- a manual entry pressing SYSTEM, then MAN LFE on the MFD.

The cabin altitude is automatically calculated by the GASC using the data sent by MFD.

In flight, the GASC controls the opening of the OFV in order to reach the automatic computed cabin altitude. The PRES MODE switch allows to select 2 pressurization modes :

- if set to AUTO, the GASC controls the cabin altitude rate of change in order to optimize comfort and avoid reaching maximum ΔP or negative ΔP
- if set to MAX DIFF, the cabin altitude is minimized throughout the flight. For airplane altitudes below 13500 ft, this results in cabin altitudes that could be as low as 0 ft. Above 13500 ft, the cabin altitude is minimized while maintaining $\Delta P < 6.0$ PSI.

The MFD shows landing field altitude, cabin climb speed in Sea Level ft/min and cabin-atmosphere differential pressure (ΔP) in PSI.

Cabin is automatically depressurized as soon as the airplane is on ground through landing gear switch (airplane on ground) or, if necessary, by actuating DUMP switch located on ECS panel (in normal operation, this switch is protected and locked by a cover).

Overpressure and negative relief safety are managed by both OFV and SFV. The safety functions are ensured by independent pneumatic modules fitted on both valves, which override the GASC control when necessary.

MAX DIFF MODE appears in the MFD CAS window, in display normal conditions, when the PRES MODE pressurization switch is set to MAX DIFF.

CABIN ALTITUDE appears in the MFD CAS window, in display normal conditions, when the cabin altitude is over 10000 ft.

CABIN DIFF PRESS appears in the MFD CAS window, in display normal conditions, when the cabin-atmosphere differential pressure is over 6.2 psi (427 mb).

The DUMP switch allows the pilot to open the OFV in order to de-pressurize the cabin. The OFV is fitted with a cabin altitude limitation device which overrides the DUMP function and forces the closure of the OFV if the cabin altitude reaches 14500 ft.

CPCS BACKUP MODE appears in the MFD CAS window when, due to malfunction, GASC cannot compute optimal cabin altitude.

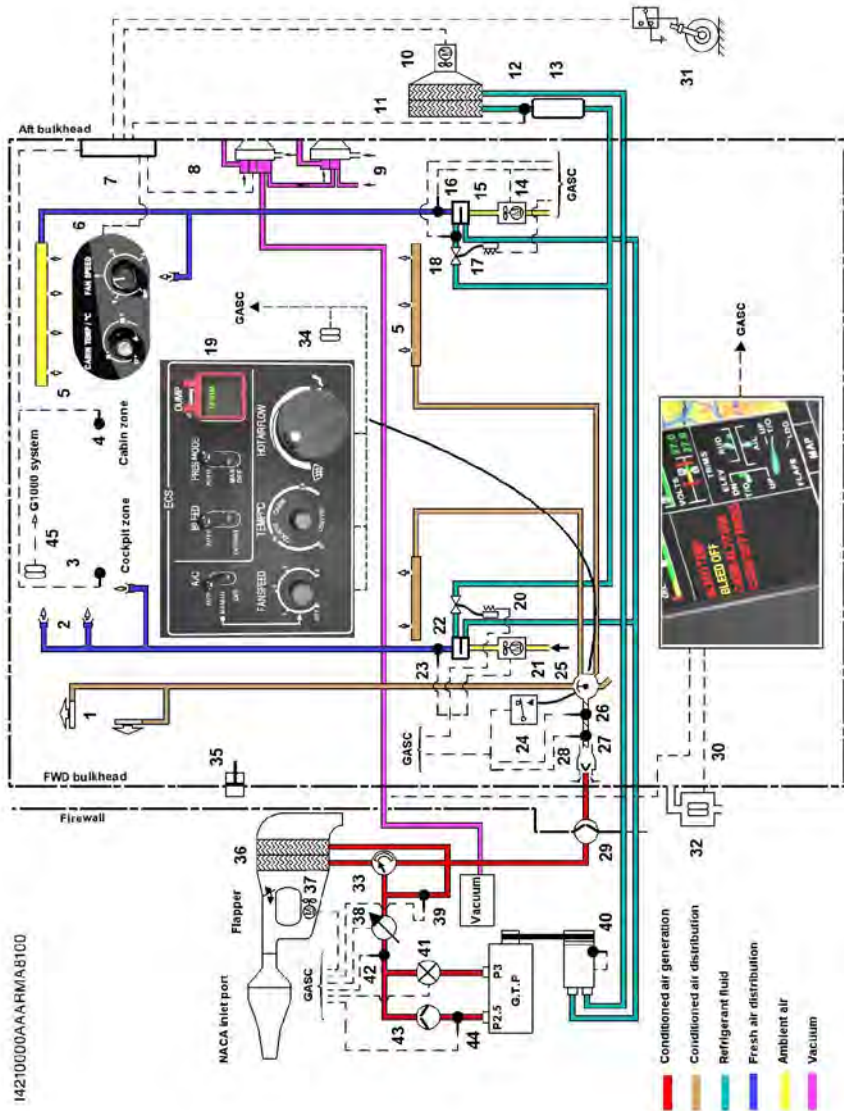
In this case, cabin altitude is controlled by GASC to 9800 ft default value.

- 1) Demisting outlets
- 2) Front vents
- 3) Cockpit ventilated temperature sensor (CKVTS)
- 4) Cabin ventilated temperature sensor (CBVTS)
- 5) Air ports
- 6) Cabin control panel
- 7) Global air system controller (GASC)
- 8) Out-flow valve (OFV)
- 9) Safety valve (SFV)
- 10) Condenser fan
- 11) Condenser
- 12) High pressure switch
- 13) Drier filter
- 14) Cabin fan
- 15) Cabin evaporator
- 16) Cabin blown temperature sensor (CBBTS)
- 17) Cabin thermostatic valve
- 18) Low pressure switch
- 19) ECS panel
- 20) Cockpit thermostatic valve
- 21) Cockpit fan
- 22) Cockpit evaporator
- 23) Cockpit blown temperature sensor (CKBTS)

Figure 7.9.1 (1/3) - GAS items list and abbreviations -
Pre-MOD70-0529-21

- 24) Demisting microswitch
- 25) Hot air distributor (HAD)
- 26) Cabin inlet temperature sensor (ITS)
- 27) Cabin bleed temperature switch (BTSW)
- 28) Mixing ejector (MIXEJ)
- 29) Check valve
- 30) MFD unit
- 31) Ground safety microswitch
- 32) Differential pressure switch
- 33) By-pass valve (BPV)
- 34) Cabin altitude alarm switch
- 35) Emergency air supply system
(EMERGENCY RAM AIR)
- 36) Main heat exchanger (MHX)
- 37) Ground fan (GF)
- 38) Flow control shut off valve (FCSOV)
- 39) Bleed differential pressure sensor
- 40) Compressor
- 41) Shut-off valve (SOV)
- 42) Overheat thermal switch (OTSW)
- 43) Non return valve (NRV)
- 44) Intermediate port pressure sensor (IPPS)
- 45) Cabin pressure sensor

Figure 7.9.1 (2/3) - GAS items list and abbreviations -
Pre-MOD70-0529-21

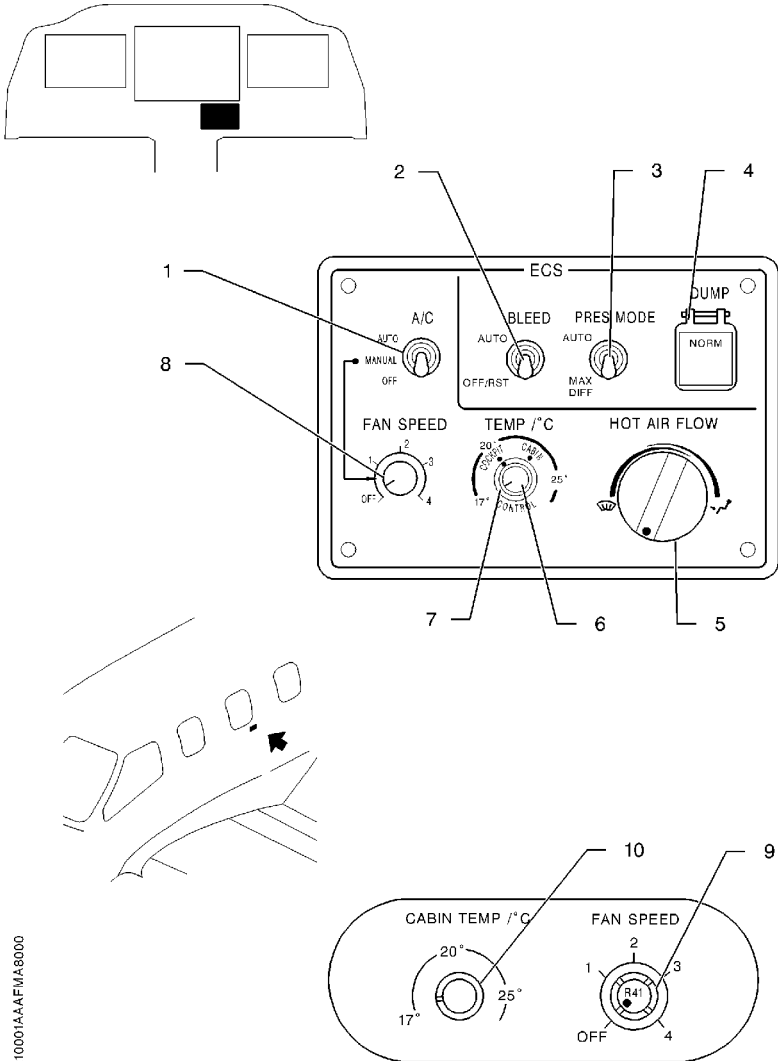


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Figure 7.9.1 (3/3) - GAS -
Pre-MOD70-0529-21

- 1) A/C switch
- 2) BLEED switch
- 3) PRES MODE switch
- 4) DUMP switch
- 5) HOT AIR FLOW distributor
- 6) TEMP/° C selector (cockpit/cabin)
- 7) CONTROL selector
- 8) FAN SPEED selector (cockpit)
- 9) FAN SPEED selector (cabin)
- 10) CABIN TEMP/° C selector (cabin)

Figure 7.9.2 (1/2) - GAS controls - Pre-MOD70-0529-21



I4210001A.AAFWA8000

Figure 7.9.2 (2/2) - GAS controls - Pre-MOD70-0529-21

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

7.9 - Air conditioning and pressurization

The airplane is equipped with a Global Air System (GAS), which ensures air conditioning and pressurization - see figure 7.9.2A.

GAS controls are located on A/C and PRESSURIZATION panel at the L.H. side of the R.H. control wheel and above the arm rest of the L.H. side passenger's seat - see figure 7.9.2A.

The system is monitored through CAS messages appearing on the MFD.

• NOTE •

A list of abbreviations used in this chapter is given in figure 7.9.2A.

•

The GAS is composed of 3 main sub-systems :

- Engine bleed air system,
- Dual zones environmental control system, including heating and cooling functions,
- Cabin pressurization control system.

These 3 sub-systems are managed by a single digital controller (GASC), which receives information coming from :

- the sensors set in the sub-systems,
- the human interfaces set in the airplane.

The GASC elaborates the proper commands to the sub-system actuators and indication or warning elements.

Engine bleed air system

The engine bleed air system is designed to ensure the following functions :

- to bleed air from the engine,
- to ensure a controlled airflow in the cabin,
- to adjust the temperature of the bleed air at a compatible level, in order to control the cabin temperature in heating and cooling modes.

The BLEED switch allows to switch on the engine bleed air system provided that the engine runs. The Ground Fan (GF) runs until takeoff, when BLEED switch is set to AUTO, and **MAIN GEN** is OFF.

Pilot's Operating Handbook

The BLEED switch is fitted with a blocking device between AUTO and OFF/RST positions preventing the operator from a non expected setting of BLEED switch to OFF/RST position.

BLEED TEMP appears in the MFD CAS window, in display normal conditions, when the BLEED switch is set to AUTO and when the Bleed Temperature switch (BTSW) or the Overheat Thermal Switch (OTSW) triggers on.

BLEED OFF appears in the MFD CAS window (in display normal conditions), when the engine is running and the Flow Control Shut Off Valve (FCSOV) is closed.

To reactivate the system, set BLEED switch to OFF/RST, then to AUTO.

To bleed air from the engine

The engine bleed air system is based on 2 engine bleed ports operation. The normal operation is performed on P2.5 engine port as far as the pressure or temperature available at this port is able to comply with the needs. If one of these conditions is not fulfilled, the system automatically switches to P3 engine bleed port. The switching back to P2.5 supply is automatically performed as far as the conditions on P2.5 are restored to adapted values.

The sensor (IPPS) measures continuously the pressure at the P2.5 pressure port and sends the value to the Global Air System Controller (GASC) which manages the ports switching on condition with the Shut Off Valve (SOV). A Non Return Valve (NRV) secures the P2.5 pressure port when the P3 pressure port is opened.

To ensure a controlled airflow in the cabin

The bleed flow control operation, including bleed AUTO/bleed OFF/RST controls, is ensured by the FCSOV driven by the GASC.

To adjust the temperature of the bleed air

The bleed air outlet temperature control is ensured by the By-Pass Valve (BPV) in association with the Main Heat Exchanger (MHX).

The temperature measurement loop given by the Inlet Temperature Sensor (ITS) and the 2 Ventilated Temperature Sensors (CKVTS, CBVTS) sends the value to the GASC which compares them with the set temperature and manages the BPV position. The BPV derives a part of the bleed air through the MHX to cool it and mix it to the remaining air.

The Engine Air Bleed System is supplied by BUS 2 bar and protected by the CAB BLEED breaker.

Dual zones environmental control system

The Environmental Control System is based on two independent air circuits. The heating circuit uses the controlled temperature bleed air. The cooling circuit is based on a Vapor Cycle System (VCS).

The Environmental Control System is designed to ensure the following functions :

- Cockpit / Cabin Heating function
- Cockpit / Cabin Cooling function.

The environmental control system is supplied by BUS 2 bar and protected by the AIR COND breaker. Four fans are supplied by BUS 4 bar and protected respectively by following breakers : COND FAN, CABIN FAN, COCKPIT FAN and GND FAN.

The system includes an automatic load shedding feature which :

- shuts off the Ground Fan (GF) and the Condenser Fan COND FAN and opens compressor clutch when **MAIN GEN** is ON.
- shuts off all the Vapor Cycle System (VCS) during engine start.

Heating circuit

Hot air coming from the bleed air system is mixed with the cabin recirculating air in the Mixing Ejector (MIXEJ) in order to lower the blown air temperature. The resultant air flow enters the Hot Air Distributor (HAD) and is distributed in the cockpit / cabin zones regarding the demand.

It is dispatched :

- in the cockpit through ports located on pedestal sides, under each seat or through the demisting outlets.
- in the cabin through ports located on the lower section of the L.H. side and R.H. side cabin upholstery.

The HOT AIR FLOW distributor allows to select the windshield defog / cabin heating functions.

When the A/C switch is set to OFF position, the temperature is set by default by the GASC to 23°C.

Cooling circuit

There are two separate circuits : one for the cockpit and the other for the cabin.

Pilot's Operating Handbook

In each circuit, air is sucked by means of a variable speed electrical fan, then it is blown through an evaporator and ducted to the different zones :

- cockpit circuit : by passing into the upper panel equipped with 2 swivelling and adjustable air outlets, through air outlets located on arm rests of pilot and R.H. side front passenger stations and through ports located under instrument panel,
- cabin circuit : by passing into the overhead duct equipped with 4 swivelling and adjustable air outlets and through ports located on the floor between the cabinets and the intermediate passenger's seats.

The VCS can be switched on, only if the fans are set at least to minimum speed. The compressor clutch and the condenser fan are controlled by the GASC.

The blown air temperature is controlled by the system according to the settings of each temperature selector. The FAN speed selectors enable to control blow air speed of each fan of the cockpit and cabin evaporators.

The A/C switch allows to switch on or off the vapor cycle system.

- If set to OFF position, the VCS is switched to off.
- If set to PILOT position, the operation of the controls located in the cabin zone is inhibited.
- If set to PLT + PAX position, each zone is controlled per its own settings.

Emergency air control (EMERGENCY RAM AIR control knob), located under R.H. side area instrument panel facing control wheel, enables outside air to enter the cabin through a valve. In NORMAL position, the valve is closed and the control is locked. To open emergency ventilation valve, press on locking knob and move control rearwards.

Cabin pressurization control system

The cabin altitude check is automatically ensured by the pressurization control system through a monitoring of the cabin pressure. The opening of the Outflow Valve (OFV) is controlled by the GASC through a torque motor fitted on the valve.

The Landing Field Elevation entered by the pilot in the MFD is used by the GASC to manage the optimal cabin altitude rate of change in order to land with a cabin altitude equal to LFE minus 200 ft.

The Landing Field Elevation selection is done using :

- destination airport of the flight plan pressing SYSTEM and then FMS LFE on the MFD
- a manual entry pressing SYSTEM then MAN LFE on the MFD.

The cabin altitude is automatically calculated by the GASC using the data sent by MFD.

In flight, the GASC controls the opening of the OFV in order to reach the automatic computed cabin altitude. The MODE pressurization switch allows to select 2 pressurization modes :

- if set to AUTO, the GASC controls the cabin altitude rate of change in order to optimize comfort and avoid reaching maximum ΔP or negative ΔP
- if set to MAX DIFF, the cabin altitude is minimized throughout the flight. For airplane altitudes below 13500 ft, this results in cabin altitudes that could be as low as 0 ft. Above 13500 ft, the cabin altitude is minimized while maintaining $\Delta P < 6.0$ PSI.

The MFD shows landing field altitude, cabin climb speed in Sea Level ft/min and cabin-atmosphere differential pressure (ΔP) in PSI.

Cabin is automatically depressurized as soon as the airplane is on ground through landing gear switch (airplane on ground) or, if necessary, by actuating DUMP switch located on A/C and PRESSURIZATION panel (in normal operation, this switch is protected and locked by a cover).

Overpressure and negative relief safety are managed by both OFV and SFV. The safety functions are ensured by independent pneumatic modules fitted on both valves, which override the GASC control when necessary.

MAX DIFF MODE appears in the MFD CAS window, in display normal conditions, when the MODE pressurization switch is set to MAX DIFF.

CABIN ALTITUDE appears in the MFD CAS window, in display normal conditions, when the cabin altitude is over 10000 ft.

CABIN DIFF PRESS appears in the MFD CAS window, in display normal conditions, when the cabin-atmosphere differential pressure is over 6.2 psi (427 mb).

The DUMP switch allows the pilot to open the OFV in order to de-pressurize the cabin. The OFV is fitted with a cabin altitude limitation device which overrides the DUMP function and forces the closure of the OFV if the cabin altitude reaches 14500 ft.

CPCS BACKUP MODE appears in the MFD CAS window when, due to malfunction, GASC cannot compute optimal cabin altitude.

In this case, cabin altitude is controlled by GASC to 9800 ft default value.

- 1) Demisting outlets
- 2) Front vents
- 3) Cockpit ventilated temperature sensor (CKVTS)
- 4) Cabin ventilated temperature sensor (CBVTS)
- 5) Air ports
- 6) Cabin control panel
- 7) Global air system controller (GASC)
- 8) Out-flow valve (OFV)
- 9) Safety valve (SFV)
- 10) Condenser fan
- 11) Condenser
- 12) High pressure switch
- 13) Drier filter
- 14) Cabin fan
- 15) Cabin evaporator
- 16) Cabin blown temperature sensor (CBBTS)
- 17) Cabin thermostatic valve
- 18) Low pressure switch
- 19) A/C and PRESSURIZATION panel
- 20) Cockpit thermostatic valve
- 21) Cockpit fan
- 22) Cockpit evaporator
- 23) Cockpit blown temperature sensor (CKBTS)

Figure 7.9.2A (1/3) - GAS items list and abbreviations -
Post-MOD70-0529-21

- 24) Demisting microswitch
- 25) Hot air distributor (HAD)
- 26) Cabin inlet temperature sensor (ITS)
- 27) Cabin bleed temperature switch (BTSW)
- 28) Mixing ejector (MIXEJ)
- 29) Check valve
- 30) MFD unit
- 31) Ground safety microswitch
- 32) Differential pressure switch
- 33) By-pass valve (BPV)
- 34) Cabin altitude alarm switch
- 35) Emergency air supply system
(EMERGENCY RAM AIR)
- 36) Main heat exchanger (MHX)
- 37) Ground fan (GF)
- 38) Flow control shut off valve (FCSOV)
- 39) Bleed differential pressure sensor
- 40) Compressor
- 41) Shut-off valve (SOV)
- 42) Overheat thermal switch (OTSW)
- 43) Non return valve (NRV)
- 44) Intermediate port pressure sensor (IPPS)
- 45) Cabin pressure sensor

Figure 7.9.2A (2/3) - GAS items list and abbreviations -
Post-MOD70-0529-21

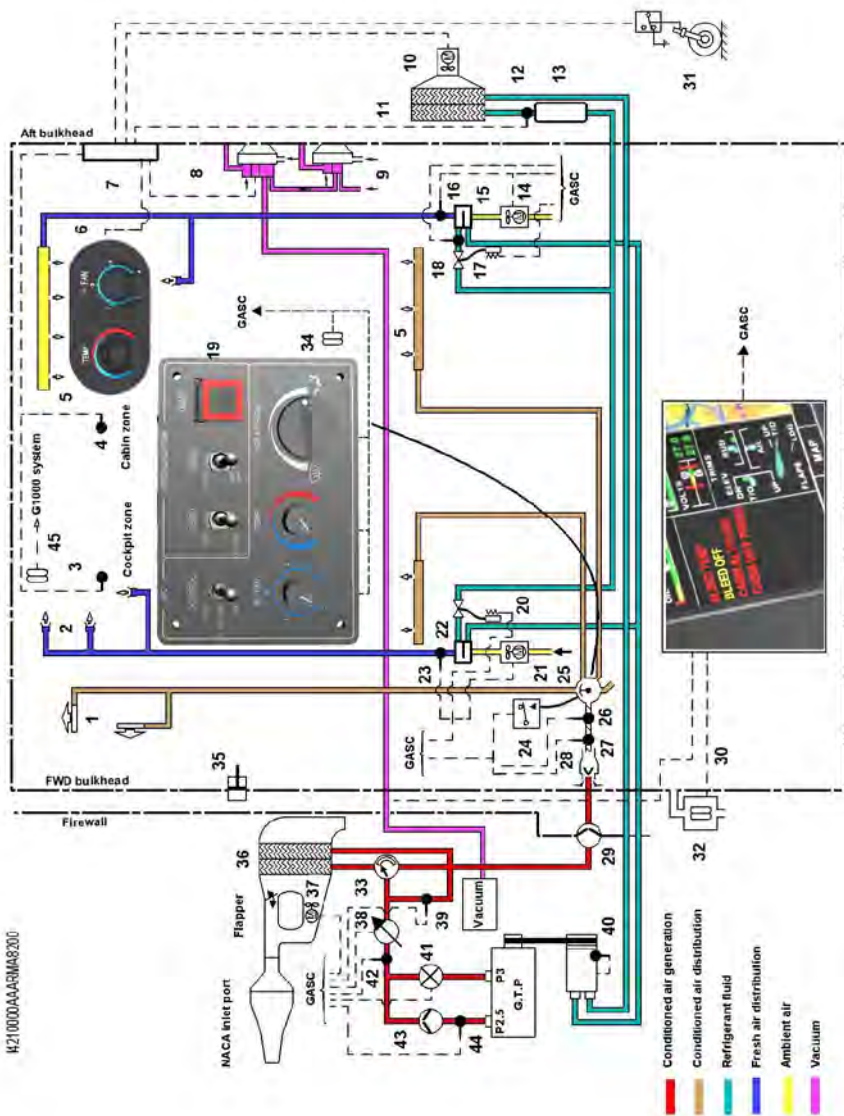
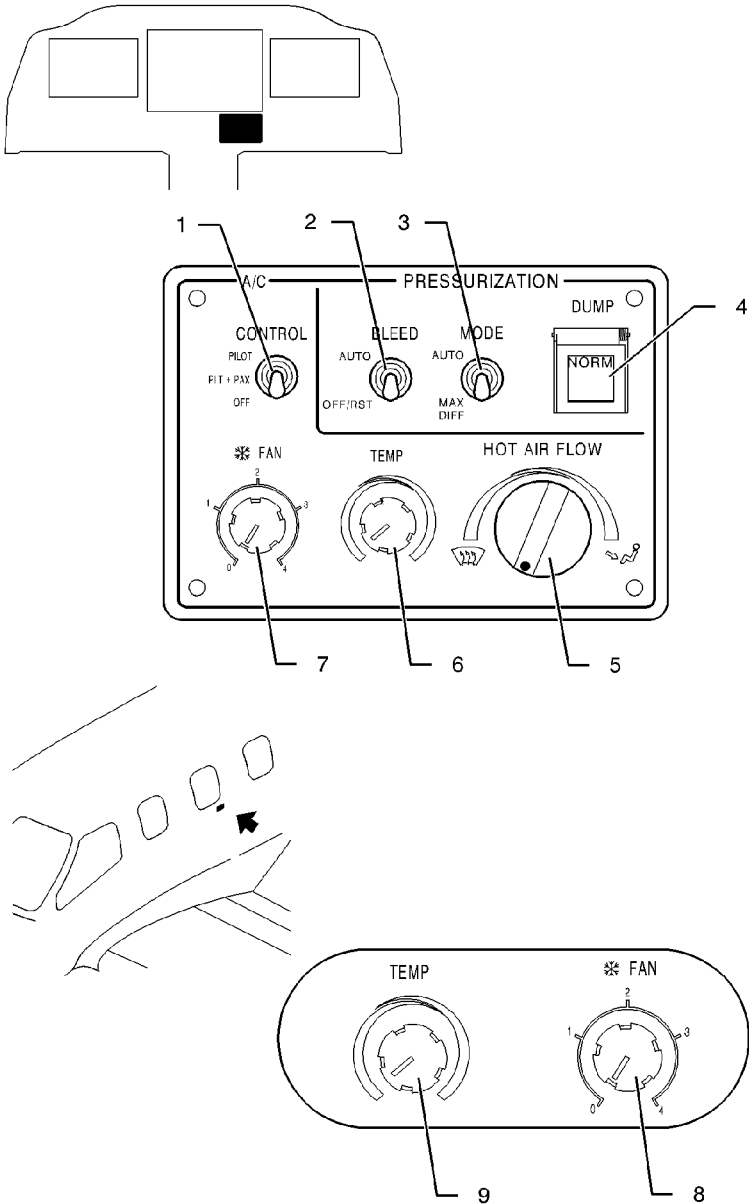


Figure 7.9.2A (3/3) – GAS - Post-MOD70-0529-21

- 1) A/C switch
- 2) BLEED switch
- 3) MODE pressurization switch
- 4) DUMP switch
- 5) HOT AIR FLOW distributor
- 6) TEMP selector (cockpit/cabin)
- 7) FAN speed selector (cockpit)
- 8) FAN speed selector (cabin)
- 9) TEMP selector (cabin)

Figure 7.9.2B (1/2) - GAS controls - Post-MOD70-0529-21



I4210001AA-AFMAR8100

Figure 7.9.2B (2/2) - GAS controls - Post-MOD70-0529-21

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7.10 - Emergency oxygen system - see figure 7.10.1

The gaseous oxygen system will be used by the crew and the passengers, when the cabin altitude is greater than 10000 ft following a loss of pressurization or in case of cabin air contamination.

>> *With v15 GARMIN software and voice alerts (Post-MOD70-0407-00D)*

USE OXYGEN MASK appears in the MFD CAS window (in normal conditions) and the USE OXYGEN MASK/USE OXYGEN MASK aural warning alert sounds when the cabin altitude is greater than 10000 ft.

>> *All*

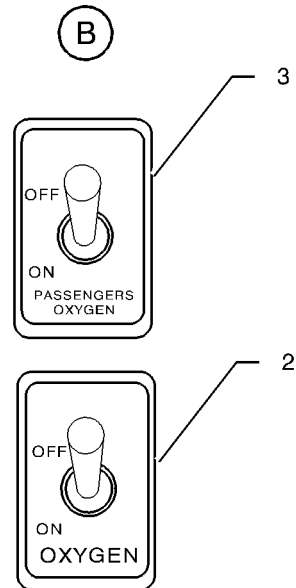
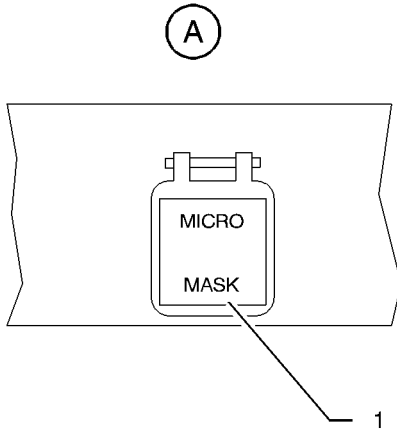
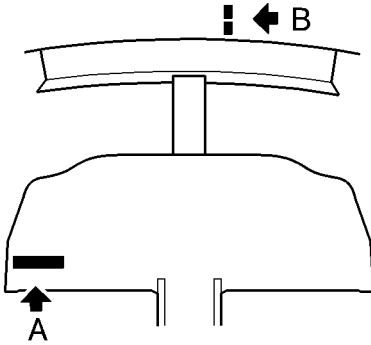
The oxygen reserve is contained in an oxygen cylinder made of composite material and located outside of the pressurized cabin into the R.H. karman. Its capacity is 50.3 cu.ft (1425 litres) STPD (Standard Temperature Pressure Dry) and use limit pressures are :

- maximum pressure 1850 PSIG (127 bars) at 70° F (21° C).
Evolution of this pressure according to the outside temperature is given in section 8, figure 8.7.1, as well as on a placard on the inside of the cylinder service door,
- minimum pressure 217 PSIG (15 bars).

The oxygen cylinder head is equipped with :

- a hand-controlled isolation valve to permit cylinder installation and removal,
- a microswitch causing **OXYGEN** to light on. This message lights on, when the isolation valve is closed,
- a graduated pressure gage,
- a charging valve - refer to the replenishment procedure in section 8,
- an overpressure system consisting of a safety disc. This disc is designed to rupture between 2500 and 2775 PSIG (172 and 191 bars) discharging the cylinder contents outboard,
- a pressure reducing valve adjusting utilization pressure to a value comprised between 64 and 85 PSIG (4.4 and 5.9 bars),
- a low pressure safety valve calibrated to 116 PSIG (8 bars).

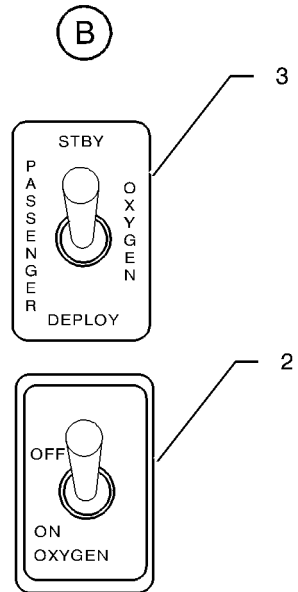
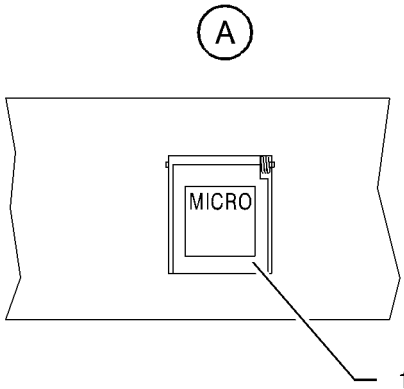
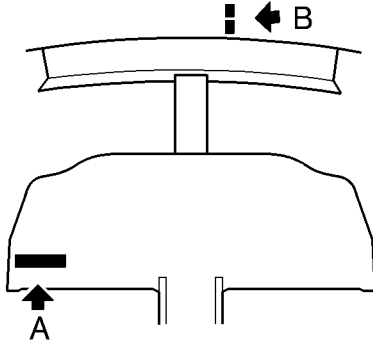
- 1) MICRO / MASK switch
- 2) OXYGEN switch
- 3) PASSENGER OXYGEN switch



14231204AAAFMA8100

Figure 7.10.1 - Emergency oxygen system - Pre-MOD70-0485-11A

- 1) MICRO / MASK switch
- 2) OXYGEN switch
- 3) PASSENGER OXYGEN switch



14231204AAAFMA8002

Figure 7.10.1A - Emergency oxygen system - Post-MOD70-0485-11A

A control panel located in the cockpit overhead panel at the disposal of the pilot includes :

- a two-position valve ON/OFF (OXYGEN switch) to permit the supply of the front seats occupiers masks,

>> *With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A)*

- a two-position valve ON/OFF (PASSENGERS OXYGEN switch) with guard to permit the supply of the passengers four masks, when the first valve is open.

>> *With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A)*

- a two-position valve DEPLOY/STBY (PASSENGER OXYGEN switch) with guard to permit the supply of the passengers four masks, when the first valve is open.

>> *All*

Oxygen pressure is displayed on the MFD.

An altimetric valve provides an automatic passengers masks actuation function at a cabin altitude between 13000 and 14000 ft when OXYGEN switch is set to ON.

Two pressure-demand type masks allowing quick donning with only one hand, covering the nose and the mouth, as well as two pairs of smoke goggles are at disposal of the pilot and of the R.H. front seat occupier. Masks are installed in cups on the cabin walls aft of the front seats. Permanently connected to the oxygen system, they are equipped with a micro controlled by the MICRO/MASK switch under cover located on the instrument panel near the pilot's control wheel. The cockpit masks are equipped with a microphone, a three-position selector NORMAL, 100 % and EMERGENCY and with a push-button PRESS TO TEST. The proper flow is signaled by a flow indicator (blinker) into the oxygen tubing.

The airplane is equipped with two smoke goggles.

Four passengers constant-flow type masks, covering the nose and the mouth and permanently connected, are installed in two containers on the cabin ceiling. The opening of these containers and the descent of the masks are controlled by the pilot, when both switches at its disposal are set to ON, or automatically at a cabin altitude between 13000 and 14000 ft with the OXYGEN switch set to ON. The oxygen flow is obtained by pulling on the mask bounded by a lanyard cord to a pin. A proper flow is signaled by the filling of the green bag located on each passenger mask.

▲ WARNING ▲

Do not smoke during oxygen system use.

Oil, grease, soap, make up, lipstick and any other greasy substances constitute a serious fire or burning hazard, when on contact with oxygen.



Flight above 15000 ft with possible emergency descent

Minimum oxygen pressure (PSIG) for following conditions :

- 4 minutes from 31000 to 15000 ft. All equipment used from 31000 ft.
- Plus 30 minutes usage by each pilot and passenger at 15000 ft.
- Plus 86 minutes usage by each pilot at 10000 ft.

Number of occupants		Outside temperature						
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C
1	0	631	614	597	580	563	546	529
1	1	759	736	713	691	668	646	623
1	2	885	856	828	799	771	743	715
1	3	1010	976	941	907	873	839	806
1	4	1137	1096	1056	1015	975	935	897
2	0	1037	1001	965	930	894	859	825
2	1	1164	1122	1080	1038	997	956	916
2	2	1289	1241	1192	1144	1097	1050	1004
2	3	1416	1361	1306	1252	1198	1145	1093
2	4	1541	1480	1418	1357	1297	1238	1180

Figure 7.10.2 - Minimum oxygen pressure (PSIG)
[Flight above 15000 ft with possible emergency descent]

● NOTE ●

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.



When required to remain above 15000 ft due to minimum enroute altitude

Minimum oxygen pressure (PSIG) for following conditions :

- Flight above 15000 ft. All equipment used.
- 1 hour usage by each pilot and passenger.
- Plus 1 hour usage by each pilot under 15000 ft.

Number of occupants		Outside temperature						
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C
1	0	618	602	585	569	552	536	520
1	1	842	816	789	763	736	710	685
1	2	1067	1029	992	955	918	882	846
1	3	1513	1240	1192	1144	1097	1050	1004
1	4	1513	1452	1392	1333	1275	1217	1161
2	0	992	958	925	891	858	825	793
2	1	1215	1170	1125	1081	1037	994	952
2	2	1439	1382	1326	1270	1215	1161	1108
2	3	1662	1593	1525	1457	1391	1326	1262
2	4	1888	1807	1725	1645	1567	1490	1415

Figure 7.10.3 - Minimum oxygen pressure (PSIG)

[When required to remain above 15000 ft due to minimum enroute altitude]

• NOTE •

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.

•

Flight between 15000 ft and 10000 ft

Minimum oxygen pressure (PSIG) for following conditions :

- Flight under 15000 ft.
- 90 minutes usage by each pilot and **one** passenger.
- Plus 30 minutes usage by each pilot at 10000 ft.

Number of occupants		Outside temperature						
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C
1	0	618	602	585	569	552	536	520
1	1	961	929	896	864	833	801	770
1	2	961	929	896	864	833	801	770
1	3	961	929	896	864	833	801	770
1	4	961	929	896	864	833	801	770
2	0	992	958	925	891	858	825	793
2	1	1333	1282	1231	1181	1131	1083	1035
2	2	1333	1282	1231	1181	1131	1083	1035
2	3	1333	1282	1231	1181	1131	1083	1035
2	4	1333	1282	1231	1181	1131	1083	1035

Figure 7.10.4 - Minimum oxygen pressure (PSIG)
[Flight between 15000 ft and 10000 ft]

• NOTE •

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.

•

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7.11 - Air data system and instruments - see figure 7.11.1

Airplane air data system consists of :

- two separate static pressure systems supplying an electronic standby indicator and air data computers (ADC).

A part of system 1 is backed up by an alternate system which operation is controlled by a switching valve (normal / alternate) attached to instrument panel under R.H. control wheel. In case of obstruction or icing of ports, this selector isolates airplane normal static system. When selector is on alternate position (pulled rearwards), static pressure is picked from a port located in airplane rear fuselage.

- two separate dynamic pressure systems supplying the electronic standby indicator and air data computers.

Static pressure systems**Primary systems**

Two dual static ports (one on either side of the fuselage tail part) supply a dual system routed towards the cockpit.

System 1 part, which is connected to the switching valve (normal / alternate), supplies the ΔP cabin and the electronic standby indicator. The system remainder directly supplies one of the air data computers.

System 2 is directly connected to the second ADC.

Systems feature a drain valve located under the instrument panel on R.H. side.

Alternate static source

The alternate static port located in the rear fuselage supplies a system routed to the switching valve (normal / alternate) in order to replace static system 1.

The alternate line incorporates a drain plug located under the instrument panel on R.H. side.

Dynamic pressure system

One heated pitot probe is installed under the L.H. wing. The second one is installed under the R.H. wing. The first one supplies the electronic standby indicator and one ADC.

The second one supplies the other ADC.

Both lines incorporate a drain plug located in the root of L.H. and R.H. wings.

Pitot heating

Pitot heating is controlled by PITOT L HTR and PITOT R & STALL HTR switches, installed on DE-ICE SYSTEM panel. Refer to chapter 7.13 for further details.

▲ CAUTION ▲

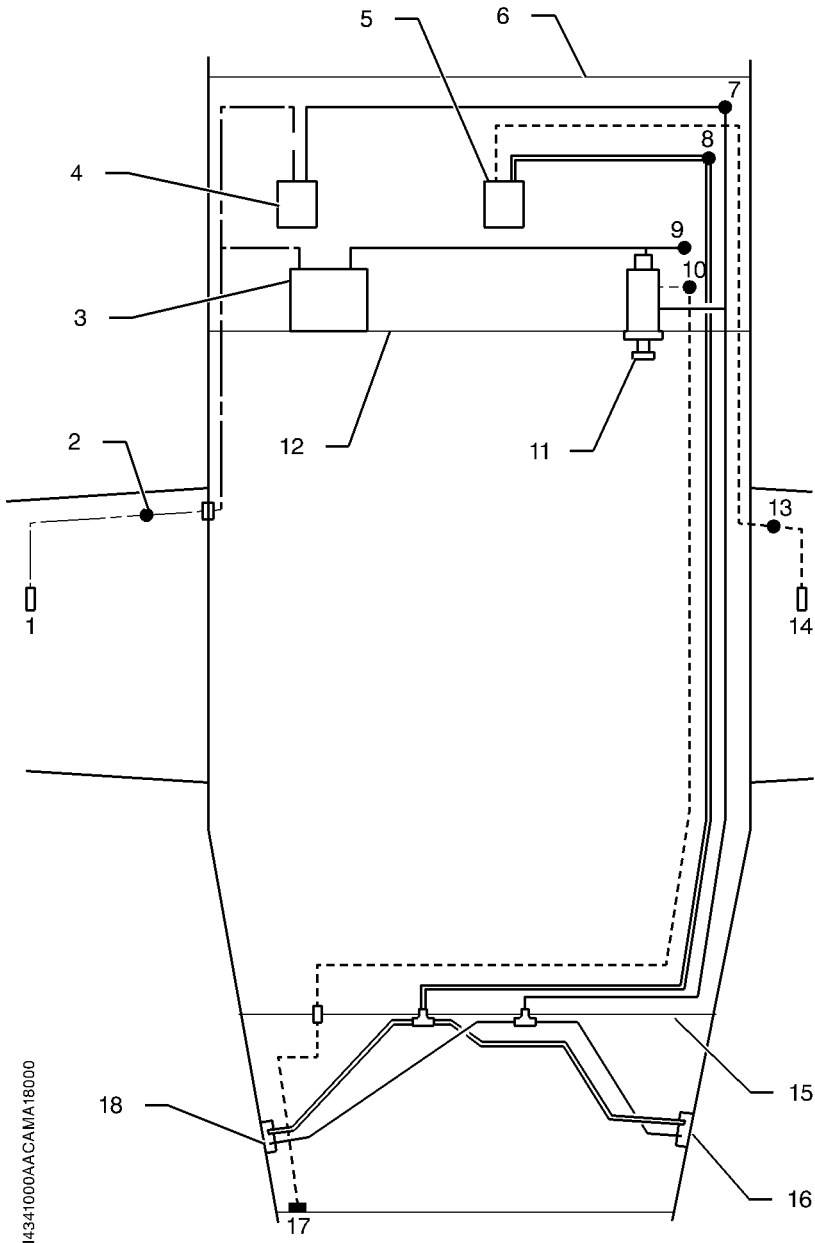
Do not use heating during prolonged periods on ground to avoid pitot
overheat.



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- 1) Pitot L
- 2) Dynamic system drain
- 3) Electronic Standby Instrument
- 4) ADC
- 5) ADC
- 6) FWD pressure bulkhead
- 7) Static system drain
- 8) Static system drain
- 9) Static system drain
- 10) Emergency static system drain
- 11) Emergency static valve (Normal / alternate)
- 12) Instrument panel
- 13) Dynamic system drain
- 14) Pitot R
- 15) Rear pressure bulkhead
- 16) Static port
- 17) Emergency static port
- 18) Static port

Figure 7.11.1 (1/2) - Air data system



I4341000AACAMA18000

Figure 7.11.1 (2/2) - Air data system

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7.12 - Vacuum system and instruments - see figure 7.12.1

The airplane is fitted with a vacuum system providing the suction necessary to operate the cabin pressurization and the leading edge deicing.

Vacuum system includes :

- A pressure regulator
- An ejector
- A regulating and relief valve
- A pressure switch

Compressed air necessary for the ejector to create decompressed air is taken from the powerplant. The air flow is regulated before going into the ejector which creates necessary vacuum by venturi effect.

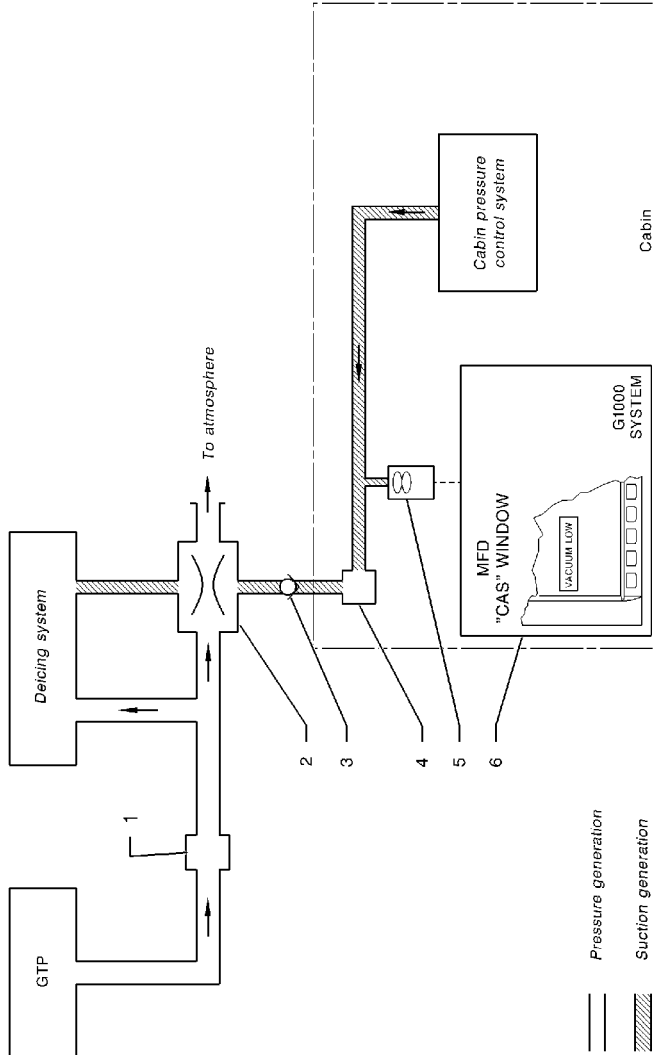
A relief valve fixed in cabin to frame C2, maintains the vacuum for pressurization system. In case of pressure drop, a pressure switch, installed in the system, indicates the failure by causing **VACUUM LOW** to light on.

Electronic standby indicator (ESI-2000)

The L-3 communications avionics systems ESI-2000 electronic standby instrument system consists of an AMLCD display. An air data sensor is integral to the ESI-2000 housing. A replaceable battery assembly provides back up power. The electronic standby indicator displays attitude (pitch and roll), along with altitude and airspeed. The ESI-2000 is powered from the ESS BUS 2, or internal battery ensuring that the airplane can continue safe flight and landing in the event of a loss of primary attitude and air data displays. Pitot and static pressures are provided to the ESI-2000 using the airplane pitot probe and static sources.

- 1) Pressure regulator
- 2) Ejector
- 3) Valve
- 4) Regulating and relief valve
- 5) Pressure switch
- 6) Failure CAS message

Figure 7.12.1 (1/2) - Vacuum system



I4870000AAAFMAR300

Figure 7.12.1 (2/2) - Vacuum system

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7.13 - Ice protection equipment - see figure 7.13.1

Ice protection equipment is as follows :

- Pneumatic deice system for inboard, central and outboard wing and for stabilizers : AIRFRAME DE ICE
- Propeller electrical deice system : PROP DE ICE
- Windshield electrical deice system : WINDSHIELD
- Electrical heating system for both pitots and for the stall warning sensor : PITOT L HTR and PITOT R & STALL HTR
- Turbine air inlet deice systems : INERT SEP

Deicing check and control panel is located on the lower L.H. side of the instrument panel.

Wing and empennage deicing

A pneumatic deice system assures protection of wing leading edges, horizontal stabilizer, elevator horns and vertical stabilizer. The system automatically cycles when AIRFRAME DE ICE switch is set to ON. The 67-second cycle breaks down in two inflation cycles :

- a first cycle induces inflation of leading edges deicer boots in wing central and outboard sections.
- the second cycle induces inflation of leading edges deicer boots in horizontal stabilizer, elevator horns, vertical stabilizer and wing inboard section,

During each inflation cycle, one of the two corresponding warning lights located above AIRFRAME DE ICE switch, remains illuminated.

Wing leading edge icing inspection light - see chapter 7.8 paragraph Exterior lighting.

Propeller deicing

Propeller deicing is accomplished through electrical heating of blade roots. This system operates cyclically and alternately on the inboard and outboard zones of all blades. Each cycle is 180 seconds long. The system operation is correct when green warning light located above PROP DE ICE switch illuminates. The cycles continue as long as the switch remains set to ON.

PROP DEICE ON illuminates if the engine is shut down with PROP DE ICE switch still ON.

▲ CAUTION ▲

When engine is shutdown, do not set the PROP DE ICE switch to ON, damage to the propeller blades could result.



Windshield deicing

The windshields are deiced electrically by integrated heating resistors. The system includes a controller and two heat probes embedded in each windshield. They are operated by the WINDSHIELD switch.

When the switch is positioned to ON, the controller supplies the heating resistors, the windshield temperature is monitored by probe 1. When the temperature reaches 45°C (113°F), the controller cuts the electrical supply to the heating resistors and resumes supply when the temperature falls below 30°C (86°F). The cycle continues as long as the switch remains set to ON.

In the event of failure of probe 1, the controller receives the temperature data from probe 2. The electrical supply to the heating resistors is cut when the windshield temperature reaches 56°C (133°F). In that case, the windshield is no longer heated, the pilot can reset the system by setting the switch to OFF, then to ON.

Two green lights located above the WINDSHIELD switch go on when the corresponding heating resistors are being supplied.

Heating of pitots and stall warning sensor (PITOT L HTR and PITOT R & STALL HTR)

The two pitots, which supply ADCs, the airspeed indicator and the stall warning sensor are electrically heated. This deice equipment must be used even during flight into non-icing conditions.

The system condition messages **PITOT NO HT L** or **PITOT NO HT R**, **PITOT HT ON L** or **PITOT HT ON R**, **STALL HEAT ON** or **STALL NO HEAT** are displayed on the MFD CAS window. Refer to the GARMIN Cockpit Reference Guide for further details.

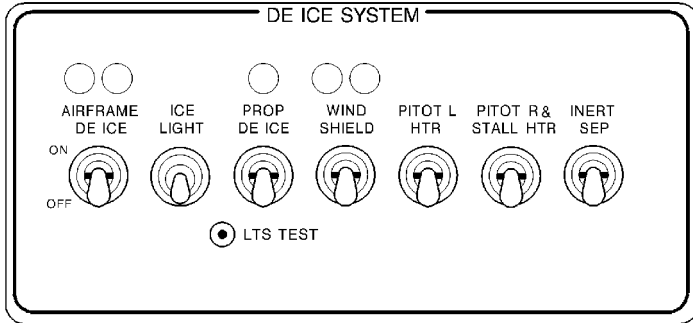
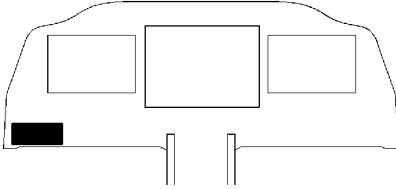
• NOTE •

Correct operation of the audible stall warning may be altered by severe or prolonged icing.

•

Turbine air inlet protection

Operation and description are set forth in chapter 7.6 paragraph Engine air inlet.



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7.14 - Miscellaneous equipment

Stall warning system

The airplane is equipped with an electrically deiced stall sensor in the leading edge of the right wing. This sensor fitted with a vane is electrically connected to an audible warning. The vane senses the change in airflow over the wing and operates the warning unit, which produces an aural warning alert over the alarm speaker. This warning alert begins between 5 and 10 knots above the stall in all configurations.

>> *With stick shaker installation (Post-MOD70-0510-27)*

Simultaneously, the control wheel vibrates through the stick shaker.

>> *All*

The stall warning system should be checked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane in the wing.

>> *With Angle of Attack system (Post-MOD70-0423-34A)*

The stall warning system should also be checked during the preflight inspection by momentarily turning on the SOURCE selector and by depressing the TEST push-button on cockpit overhead panel.

>> *Without voice alerts (Pre-MOD70-0407-00)*

The system is operational if a continuous tone (low-pitched sound) is heard on the alarms speaker.

>> *With voice alerts (Post-MOD70-0407-00)*

The system is operational if a stall aural warning alert is heard on the alarms speaker.

● NOTE ●

The audible stall warning may be altered by severe or prolonged icing.

●

Static dischargers

As an aid in flight, static dischargers are installed to improve radio communications during flight by reducing interference from dust or various forms of precipitations (rain, snow or ice crystals).

Under these conditions, the build-up and discharge of static electricity from the trailing edges of the wings (flaps and ailerons), rudder, stabilator, propeller tips and radio antennas can result in loss of usable radio signals on all communications and navigation radio equipment. Usually, the ADF is first and VHF communication equipment is the last to be affected.

Installation of static dischargers reduces interference from precipitation static, but it is possible to encounter severe precipitation static conditions which might cause the loss of radio signals, even with static dischargers installed. Whenever possible, avoid known severe precipitation areas to prevent loss of dependable radio signals. If avoidance is impractical, minimize airspeed and anticipate temporary loss of radio signals while in these areas.

Cabin fire extinguisher

The fire extinguisher is located on R.H. front station side panel.

A pressure gage allows checking the fire extinguisher condition. Follow the recommendations indicated on the extinguisher.

Autopilot

Autopilot control panel is located above the MFD. Refer to section 2 Limitations of this POH and to GARMIN Cockpit Reference Guide for further details.

GPS

GPS navigation is performed through the GARMIN system. Refer to section 2 Limitations and section 4 Normal procedures of this POH and to GARMIN Cockpit Reference Guide for further details.

Weather radar GWX 70

The weather information can be displayed on MFD.

Refer to section 2 Limitations of this POH and to GARMIN Cockpit Reference Guide for further details.

The controls for the MFD are located on both the MFD bezel and the MFD control unit .

- 1) MFD
- 2) Radar mode
- 3) Area of weather display
- 4) Antenna stabilization status
- 5) MFD bezels
- 6) MFD control unit
- 7) Changes radar range, TILT and bearing
- 8) Scale for weather display

Figure 7.14.1 (1/2) - GWX 70 Weather radar display and controls

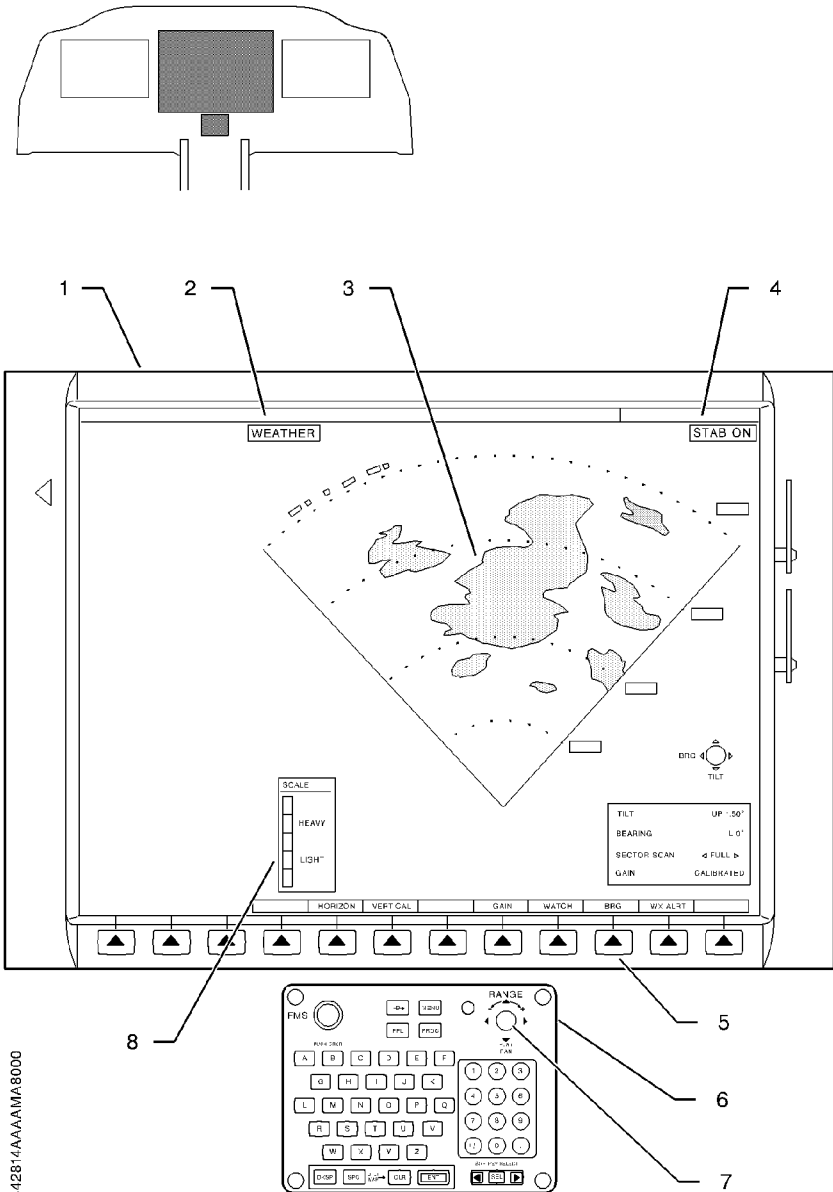


Figure 7.14.1 (2/2) - GWX 70 Weather radar display and controls

Emergency locator transmitter

The airplane is equipped with an ELT ARTEX 1000 emergency locator transmitter which enables to locate it in case of distress. It is located in fuselage rear section with a service door on fuselage R.H. side.

The emergency locator transmitter assembly is constituted of a transmitter supplied by a battery, of an antenna attached on upper fuselage and of a remote control located on the upper panel.

● NOTE ●

For test sequences, refer to manufacturer manual.



Operation of the emergency locator transmitter is obtained as follows :

- from the instrument panel by setting ELT remote control switch to ON (locator transmitter ARM/OFF switch set to ARM/OFF),
- from the locator transmitter by setting its ARM/OFF control switch to ON,
- automatically in case of shock, when remote control switch is set to ARM/OFF and locator transmitter switch is set to ARM/OFF.

A red indicator light located on ELT remote control switch in the cockpit indicates to the pilot the emergency locator transmitter is transmitting.

A red indicator light located above locator transmitter switch and a buzzer located in the fuselage rear section indicate the emergency locator transmitter is transmitting.

▲ CAUTION ▲

Reset the ELT after an inadvertent activation.



● NOTE ●

The ELT cannot be reset if either the remote control switch or ELT switch is ON.



Reset procedure :

- 1) Set remote control switch or ELT switch to ON.
 - a) The ELT keeps on transmitting emergency signal.
 - b) On remote control box, red indicator light flashes.
 - c) On ELT, red indicator light flashes.
 - d) Near ELT, the buzzer sounds.
- 2) Wait approximately for 1 second.

Pilot's Operating Handbook

- 3) Set remote control switch to ARM/OFF or ELT switch to ARM/OFF.
 - a) The ELT does not transmit emergency signal any longer.
 - b) On remote control box, red indicator light illuminates for about 1 second, then goes off.

or
 - c) On ELT, red indicator light goes off.
 - d) Near ELT, the buzzer does no more sound.

Then ELT is reset.

End of procedure.

Flight deck information system (FS 210), if installed

The airplane is equipped with a flight deck information system allowing portable electronics devices to stream data to and from the GARMIN system.

For the system description and its utilization, refer to GARMIN Cockpit Reference Guide.

Lightweight data recorder (LDR 1000), if installed

The airplane is equipped with a lightweight data recorder which is a crash-survivable system, recording both cockpit voices and flight data. These data are intended to be used after an accident or an incident.

The lightweight data recorder system includes a cockpit microphone located on instrument panel, between the Electronic Standby Instrument and the autopilot control panel.

The lightweight data recorder simultaneously records audio from both GMA 1 and GMA 2 audio control panels, audio from the cockpit microphone, data from the GASC, and data from the GIA integrated avionics unit 1 (GARMIN flight deck system).

The lightweight data recorder is powered from the BATT BUS and controlled by a printed circuit as follows :

- If the crash lever is set upward, the lightweight data recorder starts recording.
- If the crash lever is set downward, the lightweight data recorder goes on recording for 10 minutes (audio only) and then automatically stops recording.

Optional equipment

For optional equipment such as stormscope, SVS or TAWS, refer to section 9 Supplements.

Other optional equipment such as radio altimeter or chartview system or TAS are described in the GARMIN Cockpit Reference Guide.

- NOTE •

Refer to section 2 Limitations for chartview system operating limitations.

-

Section 8

Handling, servicing and maintenance

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8.10 - Utilization by cold weather (- 0°C to - 25°C)
or very cold weather (- 25°C to - 40°C) 8.10.1

8.1 - General

This section contains the procedures recommended by the manufacturer for the proper ground handling and routine care and servicing of airplane. Also included in this section are the inspection and maintenance requirements which must be followed if your airplane is to retain its performance and dependability.

It is recommended that a planned schedule of lubrication and preventive maintenance be followed, and that this schedule be tailored to the climatic or flying conditions to which the airplane is subjected.

For this, see manufacturer maintenance manual.

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8.2 - Identification plate

Any correspondence regarding your airplane should include its serial number. This number together with the model number, type certificate number and production certificate number are stamped on the identification plate attached to the left side of the fuselage beneath the horizontal stabilizer.

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8.3 - Publications

When the airplane is delivered from the factory, it is supplied with a POH, the GARMIN Integrated Flight Deck Pilot's Guide and supplemental data covering optional equipment installed in the airplane (refer to section 9 Supplements and pilot guides).

In addition, the owner may get access to the following publications online :

- Maintenance Manual
- Illustrated Parts Catalog
- Catalog of Service Bulletins, Service Letters

▲ CAUTION ▲

POH must always be in the airplane.



Intentionally left blank

8.4 - Inspection periods

Refer to regulations in force in the certification country for information concerning preventive maintenance to be carried out.

A maintenance manual must be obtained prior to performing any preventive maintenance to make sure that proper procedures are followed. Maintenance must be accomplished by licensed personnel.

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8.5 - Alterations or repairs

It is essential that the airworthiness authorities be contacted prior to any alterations or repairs on the airplane to make sure that airworthiness of the airplane is not violated. Alterations or repairs must be accomplished by licensed personnel.

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8.6 - Ground handling

▲ CAUTION ▲

Only move or tow the airplane with someone in the cockpit.



Towing

▲ CAUTION ▲

Using the propeller for ground handling could result in serious damage, especially if pressure or pull is exerted on blade tips.



The airplane should be moved on the ground with a towing bar and a suitable vehicle in order not to damage the nose gear steering mechanism. Nose gear fork is equipped with an integrated towing fitting.

▲ CAUTION ▲

Do not tow the airplane when controls are secured.

When towing with a vehicle, do not exceed the nose gear turning angle, as this may result in damage to the gear and steering mechanism
- see figure 8.6.1



Parking

When parking the airplane, head it into the wind. Do not set the parking brake when brakes are overheated or during cold weather when accumulated moisture may freeze the brakes. Care should be taken when using the parking brake for an extended period of time during which an air temperature rise or drop could cause difficulty in releasing the parking brake or damage the brake system.

Make sure that the FUEL TANK SELECTOR is set to OFF.

● NOTE ●

Do not use solar screens or shields installed on the airplane inside, or leave sun visors down against windshield when airplane on ground. The reflected heat from these items causes a temperature increase which accelerates the crack growth or crazing and may cause the formation of bubbles in the inner layer of multilayer windshields.



Beyond 24 hours parking, use windshield protection screen provided with lateral and underside straps.

For long term parking, blanking covers (static ports, pitot, engine air inlet, NACAs, exhaust stubs), cockpit cover, tie-downs, wheel chocks, propeller lock and control lock are recommended.

In severe weather and high wind conditions, tie the airplane down as outlined in the following paragraph.

Tie-down

Proper tie-down procedure is the best protection against damage to the airplane by gusty or strong winds. To tiedown the airplane securely, proceed as follows :

- Install control lock - see figure 8.6.2.
- Chock all wheels.
- Tie sufficiently strong ropes or chains to hold airplane down ; insert a rope in each tie-down hole located on flap hinge arm ; secure each rope to a ramp tie-down or to mooring rod.
- Check that doors are closed and locked.



Figure 8.6.1 - Turning angle limits

Jacking

When it is necessary to jack the airplane off the ground, refer to maintenance manual for specific procedures and equipment required.

Leveling

Level the airplane as described in maintenance manual.

Flyable storage (below 28 days)

Airplanes placed in storage for a maximum of 28 days are considered in flyable storage.

Storage from 0 to 7 days :

- Engine : according to maintenance manual P & W C.

Airplane fueling :

- Keep fuel tanks full to minimize condensation in the tanks. Keep the battery fully charged to prevent the electrolyte from freezing in cold weather.
Close oxygen cylinder isolation valve.

Storage from 8 to 28 days :

- Engine : according to maintenance manual P & W C.

Airplane fueling :

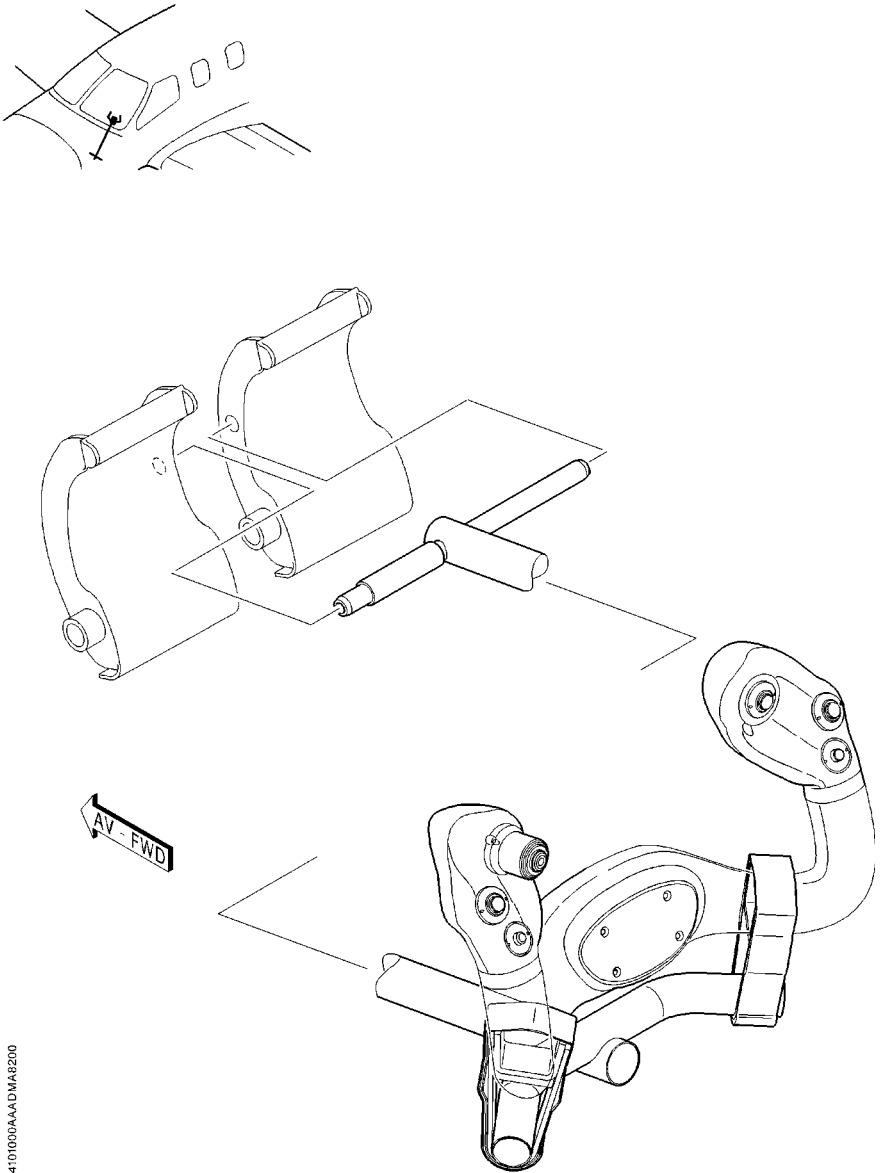
- Keep fuel tanks full to minimize condensation in the tanks. Keep the battery fully charged to prevent the electrolyte from freezing in cold weather.
Close oxygen cylinder isolation valve.

Battery, remaining in the airplane or removed :

- Disconnect battery and check its charge level at regular intervals.

Long term storage without flying (over 28 days)

Refer to maintenance manual for the procedures to follow.



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Figure 8.6.2 - Control lock device

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8.7 - Servicing

Maintenance

In addition to the preflight inspection, refer to section 4, Normal procedures, servicing, inspection and test requirements for the airplane are detailed in the maintenance manual.

Maintenance manual outlines all items which require servicing, inspection, testing or overhaul.

Engine oil

Type of oil

▲ **CAUTION** ▲

Do not mix different viscosities or specifications of oil as their different chemical structure can make them incompatible.



Specification

Nominal Viscosity	Specification	NATO Code
5cSt	MIL-PRF-23699G	O-156 (STD) O-154 (HTS)

Figure 8.7.1 - Recommended engine oil types

Reference : Service Bulletin P & W C. No. 14001 at the latest revision

Oil capacity

System total capacity :

12.7 Quarts (12 Litres) (oil cooler included)

Usable capacity :

6 Quarts (5.7 Litres)

Servicing

The engine oil should be changed and the oil filter cleaned/replaced at intervals recommended in Pratt & Whitney Canada Engine Maintenance Manual (EMM) (Ref. chapter 72-00-00, table 601, periodic inspection).

Oil level check

To avoid overfilling of oil tank, and high oil consumption, an oil level check is recommended within 30 minutes after engine shutdown. Ideal interval is 15 to 20 minutes. If more than 30 minutes have passed and the dipstick indicates that oil is needed, start the engine and run at LO-IDLE for five minutes, and recheck oil level.

Check oil level against marking on dipstick and top-up as required. Normal oil level is between MAX HOT and one US quart (0.83 Imp. Quart, 0.95 litres) below MAX HOT, with engine in horizontal attitude.

● NOTE ●

Filling the oil to the maximum level may result in high consumption rate, with the oil exiting through the accessory gearbox breather.



▲ CAUTION ▲

When filler cap assembly is installed and locked, no movement is allowed.



Fuel

Total capacity each tank : 150.5 USG (570 l).

● NOTE ●

To minimize condensation, it is recommended that airplane be refueled after each flight, respecting weight and balance limits.



▲ CAUTION ▲

Never fly the airplane with contaminated (water, sand, rust, dust...) or unapproved fuel



Before each flight and after each fueling, use a sampler to bleed off some fuel through each tank and fuel filter drain to detect possible contamination and be sure that fuel used is the proper quality. If contamination is present, continue draining through all draining points until fuel is free of contamination. If quality of fuel used is not correct, defuel airplane completely and refuel with proper quality fuel.

▲ WARNING ▲

During all fueling operations, fire fighting equipment must be available ; attach grounding wire to an unpainted metallic part of the airplane.

Do not operate any avionics or electrical equipment on the airplane during fueling. Do not allow open flame or smoking in the vicinity of the airplane while fueling.



▲ CAUTION ▲

During fueling operations, take care not to damage pneumatic deicer boots located on wing leading edge.

The use of aviation gasoline (AVGAS) must be restricted to emergencies only. AVGAS will not be used for more than 150 cumulative hours during any period between engine overhaul.



● NOTE ●

Use of AVGAS must be recorded in engine module logbook.



US Specification (US)	French Specification (FR)	English Specification (UK)	NATO Code
ASTM-D1655 JET A ASTM-D1655 JET A1 ASTM-D1655 JET B	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 8.7.2 - Recommended fuel types
Reference : Service Bulletin P & W C. No. 14004

Fuel additives

Fuel used must contain an anti-ice additive conforming to MIL-I-27686 or MIL-I-85470 specification.

Strict adherence to recommended preflight draining instructions as called for in Section 4 will eliminate any free water accumulations from the tank sumps. While small amounts of water may still remain emulsified in the gasoline, it will normally be consumed and go unnoticed in the operation of the engine.

One exception to this can be encountered when operating under the combined effect of use of certain fuels, with high humidity conditions on the ground followed by flight at high altitude and low temperature. Under these unusual conditions, small amounts of water emulsified can precipitate from the fuel stream and freeze in sufficient quantities to induce partial icing of the engine fuel system.

While these conditions are quite rare and will not normally be a problem to owners and operators, they do exist in certain areas of the world and consequently must be dealt with, when encountered.

Therefore, to alleviate the possibility of fuel icing occurring under these unusual conditions, it is required to add an ethylene glycol monomethyl ether (EGME or DIEGME) compound to the fuel supply.

The introduction of an EGME or DIEGME compound into the fuel provides two distinct effects :

- it absorbs the dissolved water from the fuel
- alcohol has a freezing temperature depressant effect.

EGME or DIEGME must be carefully mixed with the fuel in concentration, it must be between a minimum of 0.06 % and a maximum of 0.15 % by volume. Figure 8.7.3 provides EGME or DIEGME / fuel mixing ratio information.

▲ CAUTION ▲

Do not permit the concentrate of EGME or DIEGME to come in contact with the airplane finish or fuel tank

Mixing of the EGME or DIEGME with the fuel is extremely important. An excessive concentration (greater than 0.15 % by volume maximum) will result in detrimental effects to the fuel tanks by deterioration of protective primer, sealants and seals of system and engine components. Use only blending equipment recommended by the manufacturer to obtain proper proportioning.



Prolonged storage of the airplane will result in a water buildup in the fuel which leeches out the additive. An indication of this is when an excessive amount of water accumulates in the fuel tank sumps. The concentration can be checked using a differential refractometer. It is imperative that the technical manual for the differential refractometer be followed explicitly when checking the additive concentration.

Fuel and fuel additives in Ukraine and CIS countries

It is possible to use kerosene GOST 10227 RT with addition of anti-icing liquid :

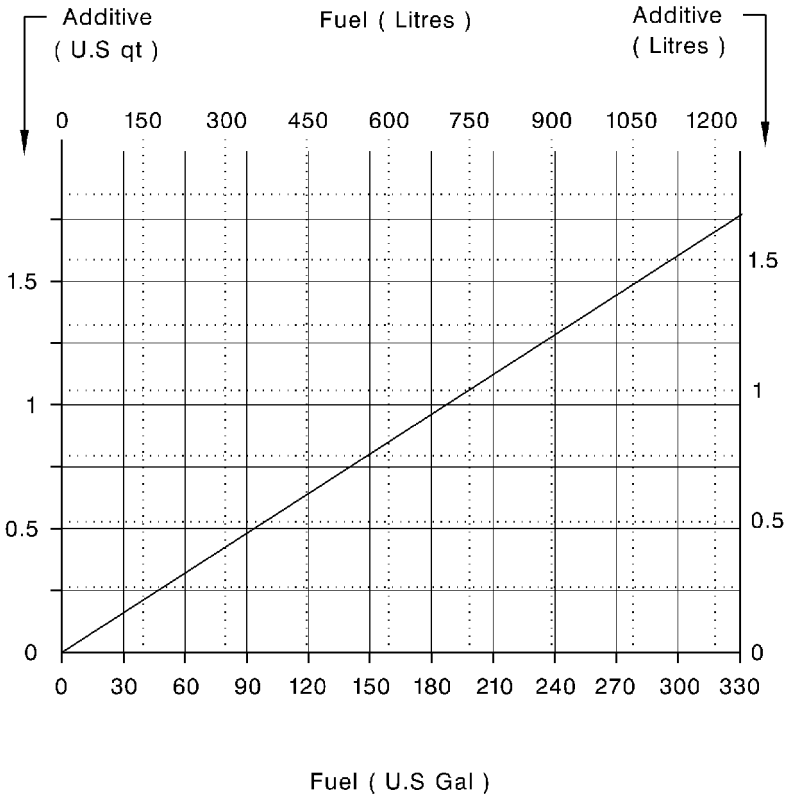
- liquid И - GOST 8313-88

Above-mentioned liquid is added in the quantity equal to 0.3 percent per volume.

▲ CAUTION ▲

Refer to Service Bulletin P & WC No. 14004 at its latest revision for appropriate quantities.





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Figure 8.7.3 - Additive mixing ratio (EGME or DIEGME)

Landing gear

Nose gear tire

5.00-5 10 PR - Inflation pressure : 98 psi (6.7 bars) *

Main gear tires

18 5.5 10 PR - Inflation pressure : 135 psi (9.32 bars) *

Nose gear shock absorber

Fill with hydraulic fluid AIR 3520 B (MIL.H5606E) ; inflate with nitrogen to 87 psi (6 bars).

Main gear shock absorbers

Fill with hydraulic fluid AIR 3520 B (MIL.H5606E) ; inflate with nitrogen to 160 psi (11 bars).

Hydraulic system

Check every 100 hours and service with AIR 3520 B (MIL.H5606E) hydraulic fluid.

Brakes

Service as required with AIR 3520 B (MIL.H5606E) hydraulic fluid.

● NOTE ●

A higher inflation pressure has to be applied to tires and shock absorbers when in very cold conditions - refer to chapter 8.9.

●

(*) Tire inflation pressures are given for an airplane on ground at 21° C.
An ambient temperature change of 3° C produces approximately 1 % pressure change.

Oxygen

The replenishment device of the oxygen cylinder is installed directly on the cylinder head. It consists of a charging valve and of a pressure gage graduated from 0 to 2000 PSIG. A chart - see figure 8.7.4, located on the inside of the cylinder service door, gives the cylinder charge maximum pressure according to the environment temperature.

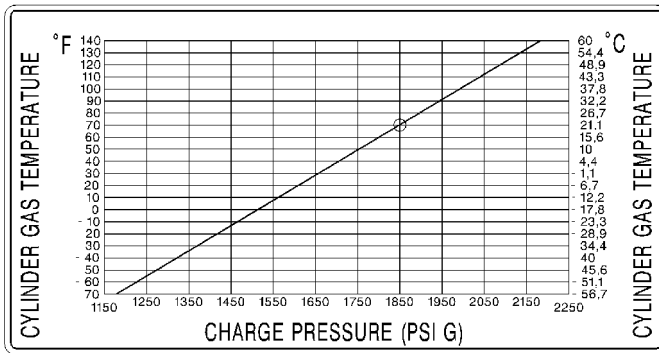


Figure 8.7.4 - Charge pressure chart

Replenishment procedure**▲ WARNING ▲**

Make sure that the airplane is fitted with a grounding cable and is properly grounded.

The oxygen cart must be electrically bonded to the airplane.

Do not operate the airplane electrical switches or connect/disconnect ground power during oxygen system replenishment.

Do not operate the oxygen system during refueling/defueling or perform any other servicing procedure that could cause ignition.

Introduction of petroleum based substances such as grease or oil to oxygen creates a serious fire hazard. Use no oil or grease with the oxygen replenishment equipment.

Always open shut-off valve slowly to avoid generating heat and replenish the system slowly at a rate not exceeding 200 PSIG (13.7 bars) per minute.

**▲ CAUTION ▲**

Replenishment of the oxygen system should only be carried out by qualified personnel.

**● NOTE ●**

The cylinder full charge is assured for a pressure of 1850 PSIG (127 bars) at a temperature of 70° F (21° C). If the cylinder temperature differs from 70° F (21° C), refer to figure 8.7.4 which lists the required pressures according to the cylinder temperature.



- 1 - Open the oxygen service door on the R.H. rear karman.
- 2 - Measure the oxygen cylinder temperature.
- 3 - Make sure the thermometer indication is constant. Note the indication.
- 4 - Refer to the temperature/pressure chart for the correct oxygen cylinder pressure.

If the pressure on the oxygen cylinder gage is low :

Fill the oxygen cylinder

- 5 - Make sure the area around the oxygen cylinder charging valve is clean. Remove the cap from the charging valve.
- 6 - Make sure the oxygen supply hose is clean and connect it to the charging valve.
- 7 - Slowly pressurize the oxygen cylinder to the correct pressure.
- 8 - Close the oxygen supply and let the cylinder temperature become stable.
- 9 - Monitor the oxygen pressure on the gage and fill to the correct pressure if necessary.
- 10 - Release the pressure in the oxygen supply hose and disconnect from the charging valve.
- 11 - Install the cap on the charging valve.
- 12 - Make sure all the tools and materials are removed and the work area is clean and free from debris.
- 13 - Close the oxygen service door.

Passenger masks repacking instructions**▲ CAUTION ▲**

Do not use oil or other petroleum based lubricants on passenger oxygen mask or deployment container. Oil based lubricants are a fire hazard in oxygen-rich environments.

Repacking procedures shall be performed by personnel familiar with the instructions and warnings in this document. Improperly packed masks can damage the masks or result in failure of the masks to deploy.

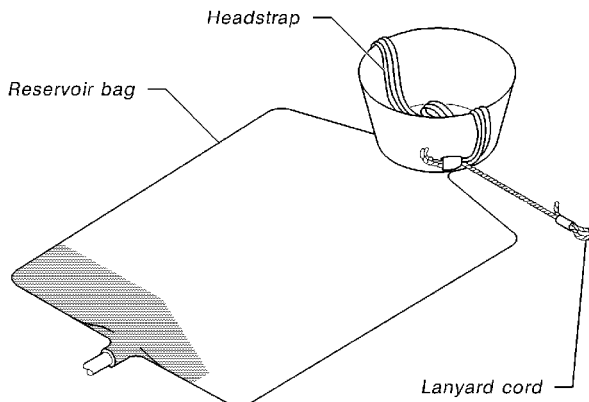
**▲ WARNING ▲**

Masks shall be repacked in an area free of oil, grease, flammable solvents or other contaminants.

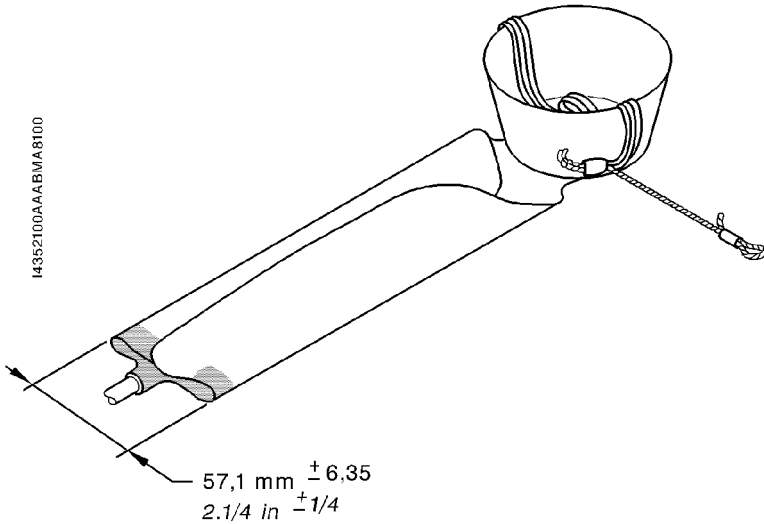


- 1 - Inspect and disinfect mask and deployment container with an aqueous solution of Zephiran Chloride (Scott Aviation P/N 00-2572) or with disinfection cleaners (EROS P/N SAN50). After disinfecting and thoroughly drying the mask, lightly dust the outside of the facepiece with Neo-Novacite powder (Scott Aviation P/N 00-736). Contamination can be removed with mild soap and water solution.
- 2 - Fold headstrap into facepiece. Pull lanyard cord out to side of facepiece so that it does not interfere with repacking.
- 3 - Lay reservoir bag on flat surface and smooth out wrinkles.

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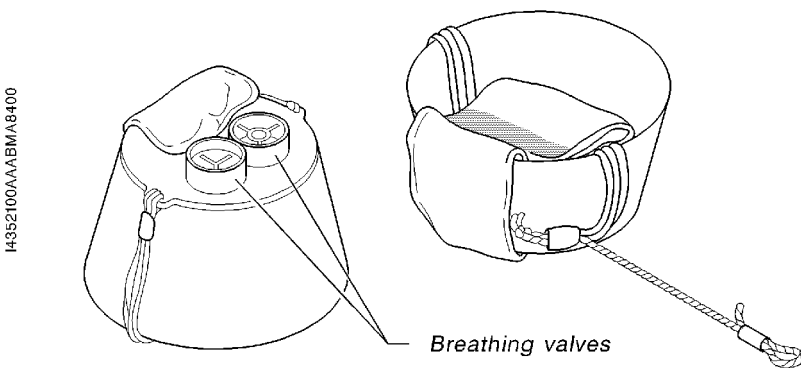
- 4 - Gently fold reservoir bag lengthwise into thirds (outside edges folded inward over center of bag). Do not crease bag.



- 5 - Fold reservoir bag away from breathing valves and into facepiece. Make sure bag does not cover breathing valves.

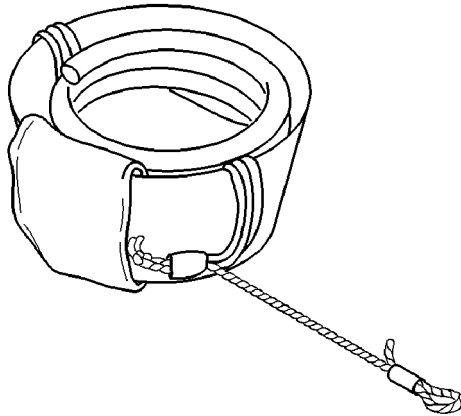
Top view

Bottom view



- 6 - Coil oxygen tubing inside facepiece over reservoir bag.

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- 7 - Connect oxygen tubing to manifold oxygen fitting.

▲ WARNING ▲

Make sure lanyard pin is inserted into correct check valve for mask being installed. Cross connected pins will result in passengers pulling lanyard cords only to initiate oxygen flow to another mask.



- 8 - Insert lanyard pin into corresponding check valve.
- 9 - Place mask facepiece - first in deployment container. Make sure that oxygen tubing and lanyard cord are free to deploy and are not caught between the container and lid.
- 10 - Close and latch deployment container lid.

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8.8 - Airplane cleaning and care

Windshield and windows

The windshield and windows should be cleaned with an airplane windshield cleaner.

● NOTE ●

Refer to the maintenance manual for products and procedures to apply.



Apply the cleaner sparingly with soft cloths and rub with moderate pressure until all dirt, oil scum and bug stains are removed. Allow the cleaner to dry, then wipe it off with soft flannel cloth.

▲ CAUTION ▲

Do not use any of the following products on, or for cleaning windows :
methanol, methylated alcohol, gasoline, benzene, xylene,
methyl-ethyl-ketone, acetone, carbon tetrachloride, lacquer paint
thinners, commercial or household window cleaning sprays. In case of
doubt concerning a product, do not use it.

During cleaning operation, avoid wearing objects such as ring, watch,
bracelet and exercise care to prevent buttons, buckles and any hard
objects from touching the windshield and the windows.

Adhesive tapes other than Minnesota 3m type 670 shall not be used on
acrylic surfaces.

Never use buffing machines as excessive forces or speeds might
produce redhibitory defects.



Follow by carefully washing with a mild detergent and plenty of water. Rinse
thoroughly, then dry with a clean moist chamois. Do not rub the plastic with a dry cloth
since this builds up an electrostatic charge which attracts dust. Waxing will finish the
cleaning operation. A thin, even coat of wax polished out by hand with clean soft
flannel cloth will fill in minor scratches and help prevent further scratching.

Do not use a canvas cover on the windshield unless freezing rain or sleet is
anticipated since the cover may scratch the plastic surface.

Painted surfaces

Refer to maintenance manual for the products and procedures to apply.

Propeller care

Preflight inspection of propeller blades for nicks and cleaning them occasionally with a cloth soaked with soapy water to clean off grass and bug stains will assure long blade life. Never use an alkaline cleaner on the blades ; remove grease and dirt. Refer to maintenance manual for the procedures to follow.

Engine care

Refer to maintenance manual for the procedures to follow.

Interior care

To remove dust and loose dirt from the upholstery and carpet, clean the interior regularly with a vacuum cleaner.

For additional information, refer to maintenance manual.

8.9 - Preparation of the airplane (equipment and furnishings)**▲ WARNING ▲**

In any accommodation, make sure access to emergency exit is free.

**▲ CAUTION ▲**

Removed equipment items must be stowed in a place which ensures their integrity.



Many accommodations are authorized by airplane manufacturer. They are enumerated in section 7.

This procedure specifies how to change your 6-seat accommodation into 4-seat accommodation, and conversely. However, it can be used partly to remove or install an equipment item.

However, the pilot must ensure that he gets all necessary authorizations from his regulatory authority.

1 - Conversion of 6-seat accommodation into 4-seat accommodation - see figures 8.9.1, 8.9.2, 8.9.3 and 8.9.4

A - Tools and consumable materials

- Seat protective covers

B - Preparation

- 1) Make sure the SOURCE selector is set to OFF and the crash lever is down.

C - Removal of rear seats - see figure 8.9.1

- 1) To remove rear seats, perform the following operations

▲ CAUTION ▲

In order to prevent cushion covering damage, protective covers should be put on seats.



- a) Install protective covers.
- b) Unlock backrest using backrest tilting handle (6) and fold it forward.

● NOTE ●

For the R.H. rear seat, backrest tilting handle is located behind backrest.



- c) Clear the carpet from under the seat to facilitate moving in rails.
- d) Unlock seat using seat tilting handle (1) and tilt it forward.
- e) Hold the seat in tilted position and unscrew quick links (7) of strap (9) located under L.H. seatpan.

● NOTE ●

This operation is specific to L.H. seat.



- f) Pull up and hold L.H. and R.H. rings (2), and turn knobs (8) by 90° in order to release and keep locks (3) in up position.
- g) Move the seat in the rails to line up pads (4) with rail (5) apertures.
- h) Remove the seat.

● NOTE ●

Ensure proper storage of strap (9) with L.H. rear seat to avoid losing part.



D - Removal of intermediate seats - see figures 8.9.2 and 8.9.3

- 1) To remove intermediate seats, perform the following operations
 - a) Install protective covers.
 - b) Pull backrest bottom upholstery (25) to remove it.
 - c) Clear the carpet from under the seat to facilitate moving in rails.
 - d) Pull up locking handle (21) located under the pan, on the seat rear side, to unlock it.
 - e) Move the seat in the rails to line up pads (23) with rail (24) apertures.
 - f) Remove the seat.
 - g) Install backrest bottom upholstery (25).

▲ CAUTION ▲

In order to prevent deflectors damage, it is necessary to remove them.



- 2) Remove deflector (34) maintained with Velcro-type strap.

- 3) If necessary, remove the cabin central carpet.

● NOTE ●

If one of two cargo nets must be installed, it is necessary to use the carpet with appropriate cuttings.



E - Removal of a cabinet

● NOTE ●

This operation must be carried out by a service center.



F - Cabin comfort - see figure 8.9.3

- 1) Blank off the hot air outlet, located forward the large door, with blanking device assy (33) stored in storage bag - see figure 8.9.3 detail A.
- 2) Remove blanking plugs (32) located forward the large door and store them into storage bag - see figure 8.9.3 detail B.
- 3) Remove blanking plugs (31) located in line with R.H. front side window - see figure 8.9.3 detail C, and install them on holes located in line with card table - see figure 8.9.3 detail D.

G - Installation of intermediate seats - see figures 8.9.2, 8.9.3 and 8.9.4

- 1) Install deflector (34), ensuring that both red marks (36) are aligned with the deflector holes (35) - see figure 8.9.4.

● NOTE ●

Position deflectors (34) as indicated on label, according to future position of intermediate seat.



- 2) Install intermediate seats.

● NOTE ●

If seats are installed facing flight direction (frontwards), the L.H. seat must be installed on the right and the R.H. seat on the left in order to have the armrest on aisle side.



- a) Pull backrest bottom upholstery (25) to remove it.
- b) Clear the carpet from seat area to facilitate moving in rails.

- c) Position the seat and put lock (22) near the color mark (37) made on rail bottom on aisle side.

● NOTE ●

The color mark (37) in the rail is aligned with red marks (36).



- d) Pull up locking handle (21), insert pads (23) into rail (24) apertures and then, move the seat so that lock (22) is in front of the color mark (37).
- e) Release locking handle (21) to lock the seat.

▲ **WARNING** ▲

Verify that lock (22) and all pads (23) are engaged and locked into rails, trying to move seat forward and backward.



- f) Install backrest bottom upholstery (25).

● NOTE ●

Adjust it properly; make sure not to obstruct deflector (34) outlet.



- g) Slide properly the carpet under the seat.
- h) Remove protective covers.

H - Final operations

- 1) If removed, install cabin central carpet suited to the intended use.

● NOTE ●

Slide properly the carpet under doorstep.



- 2) If necessary, remove the baggage compartment partition net and install the small or large cargo net - refer to section 7.
- 3) Make sure the work area is clean and free from debris.
- 4) Determine weight and balance - refer to section 6.

2 - **Conversion of 4-seat accommodation into 6-seat accommodation - see figures 8.9.1, 8.9.2, 8.9.3 and 8.9.4**

A - Tools and consumable materials

- Seat protective covers

B - Preparation

- 1) Make sure the SOURCE selector is set to OFF and the crash lever is down.
- 2) If installed, remove the cargo net.
- 3) Remove intermediate seats – refer to paragraph 1.D.
- 4) Remove the deflectors (34) maintained with Velcro-type strap.
- 5) If necessary, remove the cabin central carpet.

C - Cabin comfort - see figure 8.9.3

- 1) Remove blanking plugs (32) from their storage bag and install them on holes located forward the large door - see figure 8.9.3 detail B.
- 2) Remove blanking device assy (33) from the hot air outlet, located forward the large door, and store it into storage bag - see figure 8.9.3 detail A.
- 3) Remove blanking plugs (31) located in line with card table - see figure 8.9.3 detail D, and install them on holes located in line with R.H. front side window - see figure 8.9.3 detail C.

D - Installation of cabinet**• NOTE •**

This operation must be carried out by a service center.

•

E - Installation of intermediate seats

- 1) Install intermediate seats – refer to paragraph 1 G.
- 2) If removed, install the baggage compartment partition net.
- 3) If removed, install cabin central carpet.

F - Installation of rear seats - see figure 8.9.1

- 1) Make sure the work area is clean and free from debris.
- 2) Clear the carpet from seat area to facilitate moving in rails.
- 3) Check that knobs (8) maintain locks (3) in up position.
- 4) Position the seat, fold it forward, refer to detail B, and insert pads (4) into rail (5) apertures.
- 5) Move the seat so that locks (3) are in front of the color mark made on rail bottom.

- 6) Pull up and hold L.H. and R.H. rings (2) and turn knobs (8) by 90° in order to insert locks (3) into rail (5) apertures.
- 7) Make sure the seat is correctly locked on rails (5).
- 8) Tilt seat forward, hold it and slip strap (9) around the locking control hinge pin. Screw quick links (7).
- 9) Tilt the seat rearward and lock it using seat tilting handle (1).
- 10) Fold up the backrest and lock it using backrest tilting handle (6).
- 11) Slide properly the carpet under the seat.
- 12) Remove protective covers.

G - Reconditioning

- 1) Make sure the work area is clean and free from debris.
- 2) Determine weight and balance - refer to section 6.

3 - **Additional configurations**

▲ WARNING ▲

**Removed seats can only be installed at their original location.
Rear seat (L.H. or R.H.) is the only one which can be installed in
cabin axis, on both central rails – refer to section 7.**



● NOTE ●

Many combinations of accommodations are authorized with seats (rear and intermediate) by pilot or service centers and cabinet(s) by service centers only. However, the pilot must ensure that he gets all necessary authorizations from his regulatory authority.



● NOTE ●

To remove or install these elements, use paragraph 1 or 2 – refer to table 1.



● NOTE ●

After these operations, determine weight and balance with the new C.G. - refer to section 6.

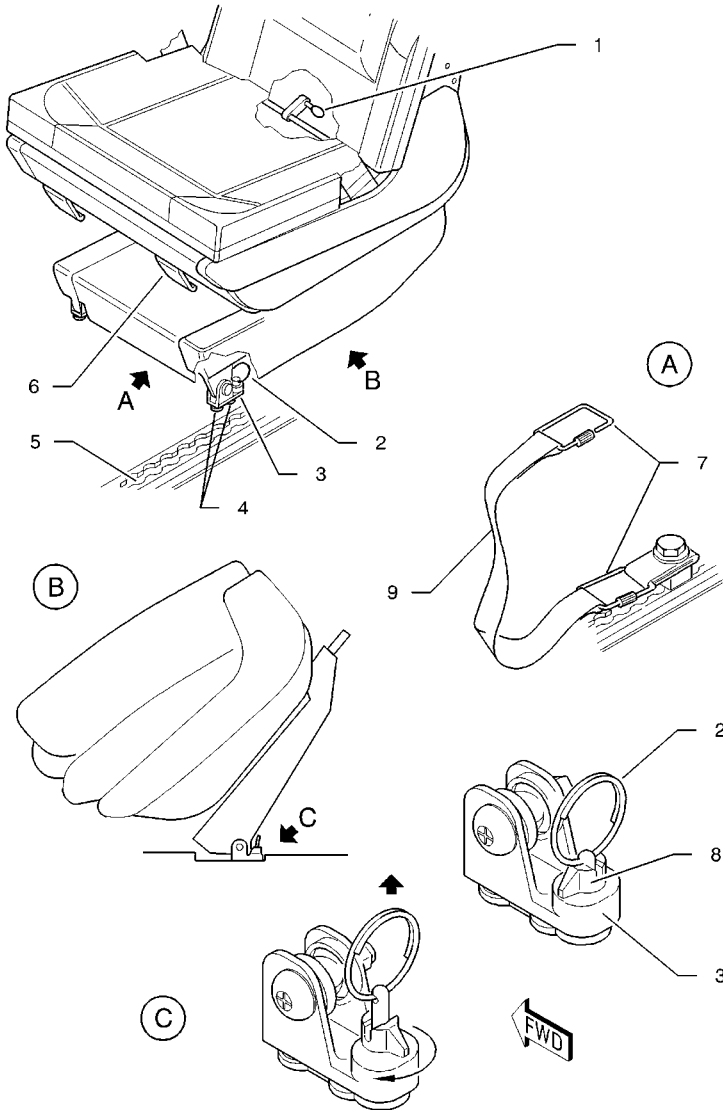


Equipment	Action	Description operation
Rear seat	Removal	Paragraph 1.C.
	Installation	Paragraph 2. F.
Intermediate seat	Removal	Paragraph 1.D.
	Installation	Paragraph 1.G.
Cargo net	Installation	Section 7

Table 1

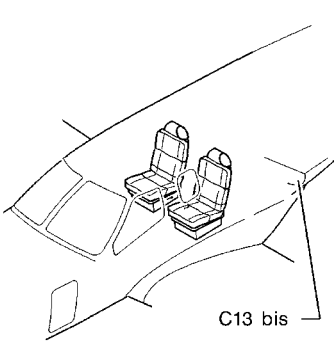
- 1) Seat tilting handle
- 2) Ring
- 3) Lock
- 4) Pad
- 5) Rail
- 6) Backrest tilting handle
- 7) Quick link
- 8) Knob
- 9) Strap

Figure 8.9.1 (1/2) - Removal / installation of rear seat

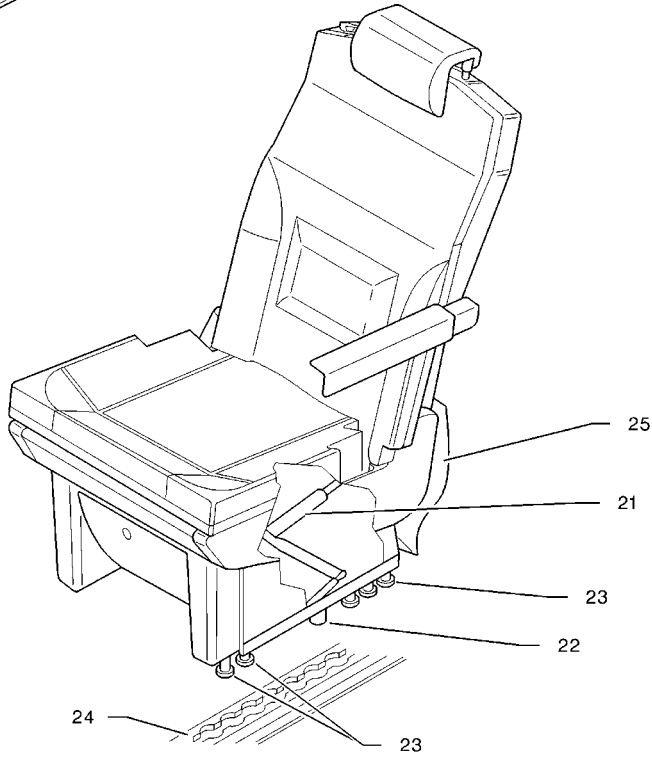


1425202AAAGM/A6000

Figure 8.9.1 (2/2) - Removal / installation of rear seat



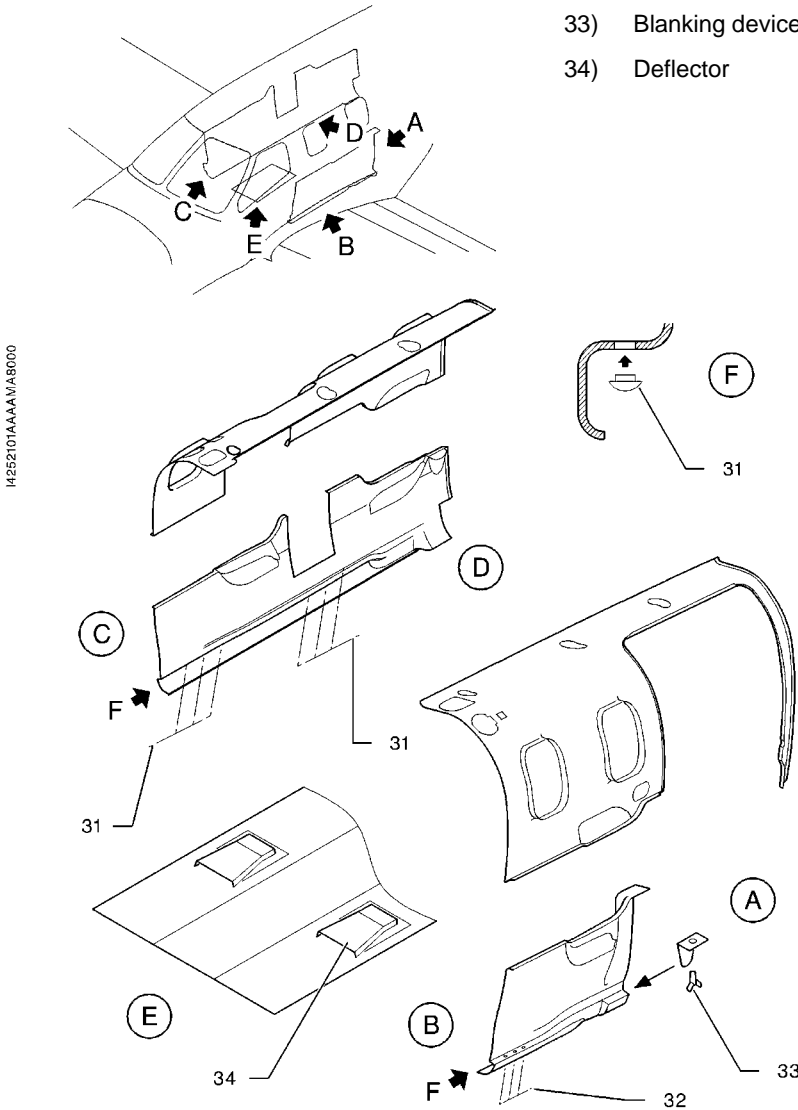
- 21) Locking handle
- 22) Lock
- 23) Pad
- 24) Rail
- 25) Backrest bottom upholstery



I4252201AAA SMA8100

Figure 8.9.2 - Removal / installation of intermediate seat

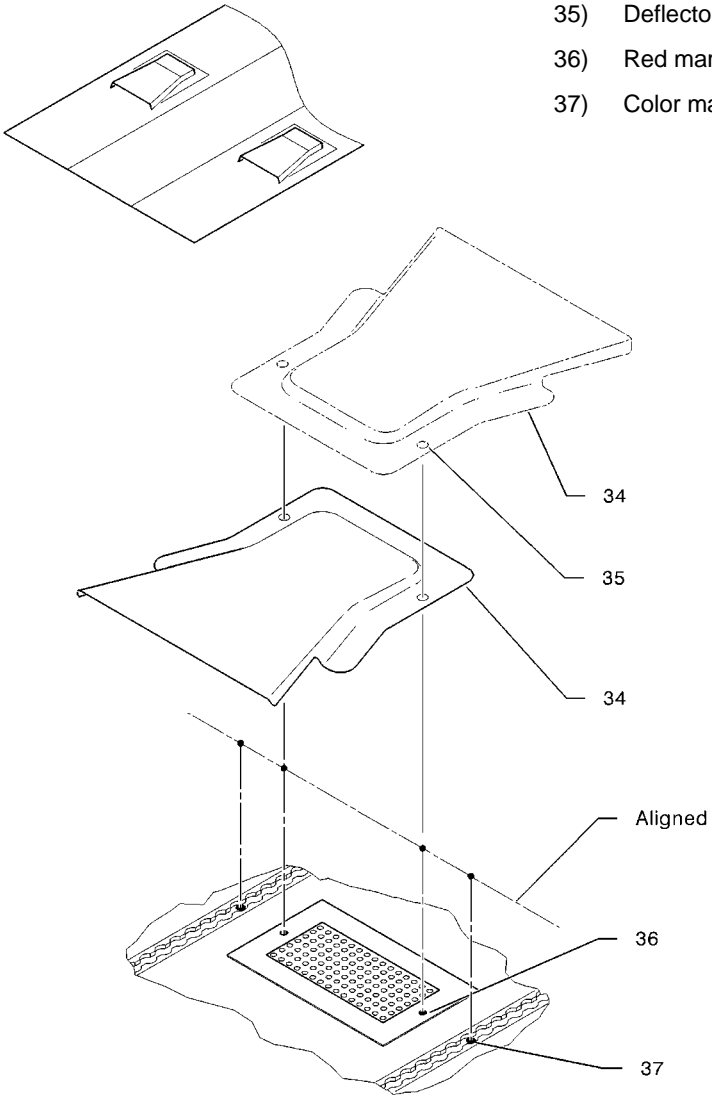
- 31) Blanking plug
- 32) Blanking plug
- 33) Blanking device assy
- 34) Deflector



14252101AAAAA8000

Figure 8.9.3 - Cabin comfort - Installation of blanking plugs and deflector

- 34) Deflector
- 35) Deflector hole
- 36) Red mark
- 37) Color mark



14252101AAAA/AB200

Figure 8.9.4 - Cabin comfort - Installation of deflector

8.10 - Utilization by cold weather (- 0°C to - 25°C) or very cold weather (- 25°C to - 40°C)

● NOTE ●

Check pressure values in a hangar heated at about 15°C with control equipment at room temperature.

●

If a landing is foreseen by cold or very cold weather or in case of airplane prolonged operation in such conditions, it is recommended to prepare the airplane as follows :

- 1 - Smear with silicone grease the door and engine cowlings seals, as well as the leading edge deicers.
- 2 - Apply engine oil on the engine cowling latches.
- 3 - Inflate main landing gear shock absorbers to 247 psi (17 bars) at a room temperature of 15°C.
- 4 - Position a 0.59 in (15 mm) shim at the bottom of the piston tube and against forward landing gear half-fork to reduce shock absorber travel. Refill with hydraulic liquid. Remove the shim and inflate shock absorber to 138 psi (9.5 bars) at a room temperature of 15°C.
- 5 - Inflate main landing gear tires to 130 psi (8.96 bars) and nose tire to 102 psi (7 bars) at a room temperature of 15°C.

● NOTE ●

See table 1 hereafter to check pressure values and to inflate tires and shock absorbers.

●

Check pressure values and inflate, if necessary, according to following table 1 during operation in cold weather only :

OAT (°C)		- 40°	- 30°	- 20°	- 10°	+ 15°
P r e s s u r e s	Main landing gear shock absorber	189 (13)	196 (13.5)	203 (14)	218 (15)	247 (17)
	Nose gear shock absorber	102 (7)	109 (7.5)	116 (8)	123 (8.5)	138 (9.5)
	Main landing gear tire	144 (9.96)	144 (9.96)	130 (8.96)	130 (8.96)	130 (8.96)
psi (bars)	Nose gear tire	94 (6.5)	94 (6.5)	102 (7)	102 (7)	102 (7)

Table 1



TBM 900

List of equipment

**Report reference NAV No. 34/90-RJ-App 3
From S/N 1050**

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List of effective pages and validities**Edition 1 of December 5, 2014****From S/N 1050**

Page No.	Edit./Rev. No.	Rev. Date	Page No.	Edit./Rev. No.	Rev. Date
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List of amendments

Revision 1 dated September 15, 2015

Pages	Description
Title	New logo and denomination
0A	List of effective pages
0C and 0D	List of amendments
1	Table of contents
2	List of critical RVSM equipment : modification of P/N
4	Addition of OPT/MOD-70-0454-21 : General Air System Controller
4	Addition of OPT/MOD70-448-21 (Up to S/N 1083 as a retrofit) : Outflow valve and safety valve
4	Outflow valve and safety valve : - addition of validity : From S/N 1084 - modification of weight values
8, 22, 23, 24, 28	OPT/MOD70-0176-00A : - addition of validity : Up to S/N 1110
8	Addition of OPT/MOD70-0487-23A : Radio stereo-headset A20
8	OPT/MOD70-0176-00B : - addition of validity : Up to S/N 1105 - modification of weight values
8	Addition of OPT/MOD70-0458-23 : GDL 69A SXM - XM Generation 4
9	OPT/MOD70-0331-23 : - modification of Version D - addition of Version G
11	OPT/MOD70-0374-25B : - addition of validity : Up to S/N 1105 - modification of weight values
12	Addition of OPT/MOD70-0374-25C : Servicing plugs unit
13	OPT/MOD70-0437-25 : - modification of version : 0437-25B becomes 0437-25A - addition of validity : Up to S/N 1110

List of amendments

Revision 1 dated September 15, 2015 (Cont'd)

Pages	Description
14	Addition of OPT/MOD70-26002G : Engine fire detection system
14	OPT/MOD70-0391-25 : addition of Version D
15	L.H. and R.H. equipped control wheels : deletion of P/N
18	Addition of OPT/MOD70-0455-31A : Light weight Flight Data Recorder
19	Deletion of "Door actuator EC 6230"
21	OPT/MOD70-0322-00 : addition of "LED" notion for taxi and landing lights
22	Lift transducer 799-13 :
	- addition of validity : Up to S/N 1105
22	Addition of OPT/MOD70-0423-34 : Lift transducer and AoA computer
25	OPT/MOD70-0270-34A :
	- addition of validity : Up to S/N 1105
25	Addition of OPT/MOD70-0451-34A : GRA 55 radar altimeter
26	OPT/MOD70-0176-00F :
	- addition of validity : Up to S/N 1110
26	OPT/MOD70-0258-00B :
	- addition of validity : Up to S/N 1110
27	OPT/MOD70-0176-00E :
	- addition of validity : Up to S/N 1110
27	Addition of OPT/MOD70-0264-34C : Transponder # 2 GTX 33 - Mode S diversity with extended squitter
27	OPT/MOD70-0176-00H :
	- addition of validity : Up to S/N 1110
28	OPT/MOD70-0176-00G :
	- addition of validity : Up to S/N 1110
29	OPT70-207-00 :
	- addition of "with oxygen masks EROS"
4, 5 thru 38	Presentation, terminoly and/or text moving

List of amendments

Revision 2 dated July 2016

Pages	Description
Title	Copyright
0A	List of effective pages
0E, 0F	List of amendments - Revision 2
15	Addition of MOD70-0510-27 "Stick shaker"
18	Addition of "Pre-MOD70-0407-00D" validity for Aural warning system

List of amendments

Revision 3 dated December 15, 2017

Pages	Description
Title	Copyright
0A	List of effective pages
0F	List of amendments - Revision 3
All pages	Presentation and/or text moving

Table of contents

	Page
ATA 01 - Specific optional equipment	4
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ATA 22 - Auto flight	8
ATA 23 - Communications	9
ATA 24 - Electrical power	11
ATA 25 - Equipment and furnishings	12
ATA 26 - Fire protection	15
ATA 27 - Flight controls	16
ATA 28 - Fuel system	17
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ATA 35 - Oxygen	31
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ATA 56 - Windows	34
ATA 57 - Wings	35
ATA 61 - Propeller	36
ATA 71 - Power plant	37
ATA 77 - Engine indicating	38
ATA 79 - Lubrication	39

The following list contains standard equipment installed on each airplane and available optional equipment.

A separate list of equipment of items installed at the factory in your specific airplane is provided in your airplane file.

Columns showing weight (in pounds) and arm (in inches) provide the weight and center of gravity location for the equipment.

In the list of Required, Standard or Optional equipment (not restrictive), a letter "R", "S", "O" or "A" allows classifying the equipment :

- "R" : equipment items required for certification
- "S" : standard equipment items
- "A" : optional equipment items which are in addition to required or standard items
- "O" : optional equipment items replacing required or standard items

List of critical RVSM equipment

Equipment listed hereafter, or later approved versions, is required for RVSM operation.

Equipment	*	**	P/N
Barometric altimeter : - GDC74B (Air data computer) - GDU1XXX (Display)	2 3	2 2	P/N 011-01110-XX P/N 011-00916-XX or P/N 011-01108-XX
Autopilot Altitude Hold function : - GMC710 (AFCS mode controller) - GIA63W (Integrated Avionics Computer) - GRS77	1 2 2	1 2 2	P/N 011-01020-10 P/N 011-01105-40 P/N 011-00868-XX
ATC : - Altitude reporting transponder	1	1	TSO C-74c

(*) Quantity installed

(**) Quantity required

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
01 - Specific optional equipment				
S	01026A	Flight ceiling at 31000 ft SOCATA	/	/

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
21 - Environmental system				
S	0454-21	General Air System Controller (GASC) 82024A040601 LIEBHERR	1.98 (0.900)	311.02 (7.900)
S		General Air System Controller (GASC) 82024A040701 LIEBHERR		
S		- Version A (From S/N 1098)	1.98 (0.900)	311.02 (7.900)
O		- Version B (Up to S/N 1097 as a retrofit)	1.98 (0.900)	311.02 (7.900)
21-20 - Distribution				
S		Mixing unit 9723A010001 LIEBHERR	0.53 (0.240)	151.57 (3.850)
S		Hot Air Distributor 6044A010001 LIEBHERR	4.06 (0.840)	153.54 (3.900)
S		Bleed temperature switch 92244B010002 LIEBHERR	0.13 (0.060)	153.54 (3.900)
21-30 - Pressurization control				
S		Cabin altitude warn switch 214 C40.3.261 CONDEC/EATON	0.077 (0.035)	153.94 (3.910)
S		Cabin differential pressure switch 17-600-01 UMA	0.143 (0.065)	139.76 (3.550)
S	0448-21	Outflow valve 81146A010101 (From S/N 1084) LIEBHERR	4.101 (1.860)	317.32 (8.060)
O	0448-21	Outflow valve 81146A010101 (Up to S/N 1083 as a retrofit) LIEBHERR	4.101 (1.860)	317.32 (8.060)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S	0448-21	Safety valve 81147A010101 (From S/N 1084) LIEBHERR	3.461 (1.570)	317.32 (8.060)
O	0448-21	Safety valve 81147A010101 (Up to S/N 1083 as a retrofit) LIEBHERR	3.461 (1.570)	317.32 (8.060)
21-50 - Temperature conditioning system				
S		Flow control shut-off valve 6784A010001 LIEBHERR	4.74 (2.500)	114.17 (2.900)
S		Non-return valve 7085A010002 LIEBHERR	0.11 (0.050)	102.36 (2.600)
S		Shut-off valve 4589A010001 LIEBHERR	2.37 (1.075)	114.17 (2.900)
S		Intermediate pressure sensor 93557A010001 LIEBHERR	0.33 (0.150)	110.24 (2.800)
S		Overheat thermal switch A042010300-5 LIEBHERR	0.18 (0.080)	110.24 (2.800)
S		Main heat exchanger 81249A010001 LIEBHERR	7.72 (3.500)	108.27 (2.750)
S		Non-return valve 52704A010001 LIEBHERR	0.66 (0.300)	118.11 (3.000)
S		Ground Fan 8031A020 LIEBHERR	3.95 (1.790)	90.55 (2.300)
21-55 - Vapor cycle cooling system				
S		Compressor 1377A010001 LIEBHERR	14.77 (6.700)	98.43 (2.500)
S		Cockpit Evaporator Assembly 14720A010001 LIEBHERR	9.06 (4.111)	200.79 (5.100)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S		Cabin Evaporator Assembly 14719A010001 LIEBHERR	12.90 (5.850)	311.02 (7.900)
S		Condenser Assembly 81250A010001 LIEBHERR	24.80 (11.250)	330.71 (8.400)
21-60 - Temperature regulation				
S		By-pass valve 6043A010001 LIEBHERR	3.31 (1.500)	106.30 (2.700)
S		Bleed differential pressure sensor 93558A010001 LIEBHERR	0.44 (0.200)	114.17 (2.900)
S		Inlet temperature sensor 93276A010001 LIEBHERR	0.11 (0.050)	153.54 (3.900)
S		Cockpit ventilated sensor 92279A010002 LIEBHERR	0.18 (0.080)	182.09 (4.625)
S		Cabin ventilated sensor 92279A010002 LIEBHERR	0.18 (0.080)	250.00 (6.350)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		22 - Auto flight		
S	0305-22	Upgrading of AFCS GFC 700 composed of : GARMIN		
		- Pitch servo GSA 81 + Servo mount GSM 86 GARMIN	4.08 (1.85)	247.40 (6.284)
		- Roll servo GSA 81 + Servo mount GSM 86 GARMIN	4.08 (1.85)	231.10 (5.870)
		- Yaw servo GSA 81 + Servo mount GSM 86 GARMIN	4.08 (1.85)	253.70 (6.444)
		- Pitch trim servo GSA 81 + Servo mount GSM 86 GARMIN	4.14 (1.88)	157.87 (4.010)
		- Trim adapter GTA 82 GARMIN	1.30 (0.59)	240.87 (6.118)
		- AFCS Control Unit GMC 710 GARMIN	0.91 (0.41)	156.61 (3.978)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
23 - Communications				
S	0176-00A	Dual audio system with integrated Marker Beacon Receiver # 1 GMA 1347C (Up to S/N 1110) GARMIN	2.59 (1.17)	153.35 (3.895)
S	0176-00A	Dual audio system with integrated Marker Beacon Receiver # 2 GMA 1347C (Up to S/N 1110) GARMIN	2.59 (1.17)	153.35 (3.895)
S	0176-00A	G1000 COM # 1 system (Up to S/N 1110) GARMIN		
		- Transceiver (integrated in GIA 63W Integrated Avionics Unit # 1 - refer to ATA 34-28) GARMIN		
		- VHF antenna (under fuselage) 16-21B-P3 CHELTON	0.86 (0.390)	271.65 (6.900)
S	0176-00A	G1000 COM # 2 system (Up to S/N 1110) GARMIN		
		- Transceiver (integrated in GIA 63W Integrated Avionics Unit # 2 - refer to ATA 34-28) GARMIN		
		- VHF antenna (above fuselage) 16-21B-P3 CHELTON	0.86 (0.390)	271.65 (6.900)
S		Static dischargers DSC 740049 (Qty : 4) DAYTON GRANGER	Neglig.	/
S		Static dischargers 2-5 SCY (Qty : 2) CHELTON	Neglig.	/
S		Static dischargers 2-9 SCY (Qty : 3) CHELTON	Neglig.	/
O	0287-23A	Radio stereo-headset A20 with bluetooth BOSE	Neglig.	/
O	0487-23A	Radio stereo-headset A20 BOSE	Neglig.	/

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
A	0176-00B	Data link XM Radio GDL 69A (interfaced with G1000 system) (Up to S/N 1105) GARMIN	1.72 (0.78)	150.67 (3.827)
O	0458-23	GDL 69A SXM - XM Generation 4 (interfaced with G1000 system) (Up to S/N 1110) GARMIN	1.41 (0.64)	163.46 (4.152)
O	0331-23	Weather Data Link and Satellite Phone GSR 56 GARMIN		
		Post-MOD70-0319		
		- Version C : with antenna CI 490-1 (GSR unit support pre-installed)	3.80 (1.736)	58.00 (1.474)
		- Version D : with antenna CI 490-1 (Mechanical capability installed : antenna and unit box)	0.61 (0.276)	58.00 (1.474)
		- Version G : with antenna CI 490-490 (Spare for antenna CI 490-1)	3.59 (1.629)	58.00 (1.474)
A	0410-23	HF Communication System KHF1050, of which HONEYWELL	38.03 (17.250)	302.70 (7.689)
		- Control Display unit	1.56 (0.707)	155.43 (3.948)
		- Receiver/Exciter	5.90 (2.676)	123.07 (3.126)
		- Antenna coupler	16.20 (7.348)	342.28 (8.694)
		- Power amplifier	8.40 (3.810)	342.83 (8.708)
		- HF Antenna kit	1.74 (0.790)	324.80 (8.250)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		24 - Electrical power		
		24-30 - DC generation		
R	0234-24	Electric power system (EPS) 1408-1-1 ASTRONICS	14.330 (6.500)	128.15 (3.255)
R		Stand-by alternator ES10024B-5 HARTZELL ENGINEERING TECHNOLOGY (HET)	13.000 (5.897)	104.84 (2.663)
R		Starter generator MG94K-1 ADVANCED INDUSTRIES	31.989 (14.510)	118.83 (2.815)
S	24002A	Lead-acid battery RG-380E/44 CONCORDE	85.979 (39.000)	112.20 (2.850)
A	0303-24	Charger/Maintainer for lead acid battery	0.220 (0.100)	114.17 (2.900)
		24-40 - External power supply		
S		Ground power receptacle MS 3506-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.794 (0.360)	114.17 (2.900)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
25 - Equipment and furnishings				
A	25004D	Leather upholstery - version D "Autolux" SOCATA	6.614 (3.000)	212.60 (5.400)
A	0386-25	Leather upholstery "Vulcain" SOCATA	6.614 (3.000)	212.60 (5.400)
S		Smoke goggles MXP 210 INTERTECHNIQUE	0.855 (0.388)	200.00 (5.080)
A	25032	Front seats ease covers SOCATA	2.756 (1.250)	183.78 (4.668)
A	25035	JetFly type cabin arrangement SOCATA	/	/
A	25036	Cabin furnishings - "Loupe d'Orme" wood SOCATA	/	/
A	0151-25	CD reader PCD 7100 PS ENGINEERING	2.20 (1.00)	205.04 (5.208)
A	0304-25	Cabin fitting out ("Autolux" leather upholstery variants) SOCATA		
		- Version A : Heather-leather light blue-coloured seats	/	/
		- Version B : Blue jeans-coloured carpets	/	/
		- Version C : Sateen Chocolate-coloured seats and cabinets	/	/
		- Version D : Carbon-coloured Finishing	/	/
		- Version E : Grey-coloured seats and cabinets	/	/
S	0374-25B	Servicing plugs unit, of which (Up to S/N 1105) TRUE BLUE POWER	3.75 (1.700)	/

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S	0374-25C	- 12 VDC servicing plugs unit (Qty : 2 - one in the cockpit, one in the cabin), of which :	3.31 (1.500)	195.28 (4.960)
		▪ 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		- 5 VDC servicing plugs unit (USB type) (Qty : 4 - two in the cockpit, two in the cabin) with integrated charger TRUE BLUE POWER	0.44 (0.200)	187.99 (4.775)
		Servicing plugs unit, of which (From S/N 1106) TRUE BLUE POWER	3.97 (1.800)	/
O	0374-25C	- 12 VDC servicing plugs unit (Qty : 2 - one in the cockpit, one in the cabin), of which :	3.31 (1.500)	195.28 (4.960)
		▪ 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		- 5 VDC servicing plugs unit (USB type) [Qty : 6 - two in the cockpit, four in the cabin (2 on R.H. side, 2 on L.H. side)] with integrated charger TRUE BLUE POWER	0.66 (0.300)	219.29 (5.570)
		Servicing plugs unit, of which (As a retrofit, Post-Version B) TRUE BLUE POWER	3.97 (1.800)	/
A	0417-25	- 12 VDC servicing plugs unit (Qty : 2 - one in the cockpit, one in the cabin), of which :	3.31 (1.500)	195.28 (4.960)
		▪ 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		- 5 VDC servicing plugs unit (USB type) [Qty : 6 - two in the cockpit, four in the cabin (2 on R.H. side, 2 on L.H. side)] with integrated charger TRUE BLUE POWER	0.66 (0.300)	219.29 (5.570)
		Paper clips (one on each control wheel) SOCATA	/	/

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
Seats - Belts (Standard equipment)				
Leather seats - Belts				
S		Reels ANJOU AERONAUTIQUE	1.79 (0.810)	192.91 or 287.40 (4.900 or 7.300)
S		- Pilot's seat T700C2500002 SOCATA	55.12 (25.00)	183.90 (4.671)
S		- Front R.H. seat T700C2500002 SOCATA	55.12 (25.00)	183.90 (4.671)
25-61 - Emergency locator transmitter				
A	25030G	Three-frequency emergency locator transmitter C406-1 (with base) (with G1000 system GPS source) (airplanes equipped with reinforcement), of which : ARTEX	7.77 (3.523)	349.92 (8.888)
		- ELT C406-1 ARTEX	3.36 (1.525)	354.72 (9.010)
		- ELT/NAV interface box 453-6500 ARTEX	2.69 (1.220)	353.15 (8.970)
		- Antenna 110-338 ARTEX	0.449 (0.204)	318.70 (8.095)
A	0437-25A	Emergency locator transmitter ELT 1000 (airplanes equipped with reinforcement), of which (Up to S/N 1110) ARTEX	2.385 (1.082)	340.91 (8.659)
		- ELT 1000 with base ARTEX	1.764 (0.800)	354.72 (9.010)
		- Antenna 110-338 ARTEX	0.449 (0.204)	318.70 (8.095)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
26 - Fire protection				
S	26002E	Engine fire detection system - capability installation L'HOTELLIER	/	/
A	26002F	Engine fire detection system L'HOTELLIER	1.455 (0.660)	96.06 (2.440)
A	26002G	Engine fire detection system (From S/N 1089) L'HOTELLIER	1.455 (0.660)	96.06 (2.440)
A	0391-26	Portable fire extinguisher unit 74-00 AIR TOTAL		
		- Version A	4.89 (2.220)	170.11 (4.321)
		- Version B	4.89 (2.220)	192.16 and 194.16 (4.881 and 4.932)
		- Version C	4.96 (2.250)	193.80 (4.923)
		- Version D	4.52 (2.050)	203.54 (5.170)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		27 - Flight controls		
		27-10 - Roll control		
R		Roll trim actuator 145700.02 LPMI	1.543 (0.700)	212.60 (5.400)
		27-20 - Yaw control		
R		Rudder trim actuator 145700.02 LPMI	1.543 (0.700)	395.27 (10.040)
S	0348-27	New control wheels CROUZET		
S		- L.H. equipped control wheel CROUZET	2.535 (1.150)	157.48 (4.000)
S		- RH. equipped control wheel CROUZET	2.535 (1.150)	157.48 (4.000)
		27-30 - Pitch control		
S		Pitch trim actuator 145400-02 LPMI	1.213 (0.550)	425.20 (10.800)
O	0510-27	Stick shaker C-101702-1 SAFE FLIGHT INSTRUMENTS	1.053 (0.477)	144.00 (3.658)
		27-50 - Wing flaps (control)		
R		Flap control including : AVIAC	15.520 (7.040)	218.50 (5.550)
		- Flap motor 6157-1 AVIAC	2.866 (1.300)	216.54 (5.500)
		- Flap actuator 1-5297 / 2-5297 AVIAC	1.830 (0.830)	220.47 (5.600)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		28 - Fuel system		
		28-20 - Fuel supply		
R		Electric boost pump 1B9-5 AIRBORNE	4.409 (2.000)	129.92 (3.300)
R		Engine driven fuel pump 1127-02 IN-LHC	1.543 (0.700)	110.24 (2.800)
R		Fuel unit L88A15-651 INTERTECHNIQUE	4.586 (2.080)	133.07 (3.380)
R		A35 fuel sequencer unit TFE	1.102 (0.500)	125.98 (3.200)
		28-40 - Fuel indication		
R	0158-28C	Fuel gage amplifier (in us gal) 738574-1-0 INTERTECHNIQUE	1.08 (0.49)	278.74 (7.080)
R		Inboard L.H. gage 762 438.1.0 INTERTECHNIQUE	0.331 (0.150)	183.07 (4.650)
R		Inboard R.H. gage 762 439.1.0 INTERTECHNIQUE	0.331 (0.150)	183.07 (4.650)
R		Intermediate gage 762 440.1. INTERTECHNIQUE	0.220 (0.100)	190.94 (4.850)
R		Outboard gage 762 441.1.0 INTERTECHNIQUE	0.220 (0.100)	190.94 (4.850)
R	0427-28A	Low level sensor 747-971-1-0 ZODIAC/ INTERTECHNIQUE	0.143 (0.065)	185.28 (4.706)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
30 - Ice and rain protection				
S		Deicer T700A3013003000, L.H. horizontal stabilizer SOCATA	4.189 (1.900)	398.42 (10.120)
S		Deicer T700A3013003001, R.H. horizontal stabilizer SOCATA	4.189 (1.900)	398.42 (10.120)
S		Deicer T700A3014003000, vertical stabilizer SOCATA	3.968 (1.800)	374.02 (9.500)
S		Deicer T700A3010001002, inboard L.H. Wing SOCATA	5.732 (2.600)	173.23 (4.400)
S		Deicer T700A3010001003, inboard R.H. Wing SOCATA	5.732 (2.600)	173.23 (4.400)
S		Deicer T700A3010001004, middle L.H. Wing SOCATA	3.748 (1.700)	173.23 (4.400)
S		Deicer T700A3010001005, middle R.H. Wing SOCATA	3.748 (1.700)	173.23 (4.400)
S		Deicer T700A3010012000, outboard L.H. Wing SOCATA	2.65 (1.200)	173.23 (4.400)
S		Deicer T700A3010001007, outboard R.H. Wing SOCATA	3.307 (1.500)	173.23 (4.400)
S		Dual port distribution valve 1532-10C LUCAS	2.425 (1.100)	125.98 (3.200)
S		Timer 42E25-2A LUCAS	0.772 (0.350)	177.17 (4.500)
S		Water separator and filter 44E21-2A LUCAS	1.102 (0.500)	125.98 (3.200)
30-60 - Propeller deicing				
S		Timer 3E2311-4 BF GOODRICH	0.44 (0.200)	200.79 (5.100)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		31 - Indicating / recording systems		
		31-20 - Independent instruments		
O	31002A	Hourmeter 56457-3 (engine running time) DATCON	0.551 (0.250)	156.30 (3.970)
S		Hourmeter 56457-3 (flying time) DATCON	0.551 (0.250)	156.30 (3.970)
S	0455-31A	Light weight Flight Data Recorder (ADRS - CARS) L3 COMMUNICATIONS AVIONICS SYSTEM	5.659 (2.567)	256.50 (6.515)
		31-50 - Aural warning		
R		Aural warning system T700A3155011000 (Pre-MOD70-0407-00D) SOCATA	0.661 (0.300)	183.07 (4.650)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		32 - Landing gears		
		32-10 - Main landing gear		
R	0190-32	L.H. main landing gear D23767001 MESSIER DOWTY	53.79 (24.400)	200.39 (5.090)
R	0190-32	R.H. main landing gear D23768001 MESSIER DOWTY	53.79 (24.400)	200.39 (5.090)
		32-20 - Nose landing gear		
R	0134-32	Nose gear D23766000 MESSIER DOWTY	53.57 (24.300)	93.70 (2.380)
		32-30 - Extension and retraction		
O	0334-32	Main locking actuator VSTS 083560 HL	13.228 (6.000)	208.07 (5.285)
O	0334-32	Nose locking actuator VSTS 083560 HL	13.228 (6.000)	110.24 (2.800)
R		Hand pump 914-8D27 TELEDYNE	2.326 (1.055)	181.10 (4.600)
		32-35 - Hydraulic generation		
R	060-32	Hydraulic power pack 1118-04 LHC	10.362 (4.700)	84.65 (2.150)
		32-40 - Wheels and brakes		
R		Brake assembly 030-19100 PARKER	14.991 (6.800)	204.33 (5.190)
R		Main tire 18x5.5-10PR MICHELIN	13.50 (6.123)	204.33 (5.190)
R	0409-32	Main tire 18x5.5-10PR GOOD YEAR	14.396 (6.530)	204.33 (5.190)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment		Weight per unit lb (kg)	Arm in. (m)
R		Master cylinder 010-07802	PARKER	0.882 (0.400)	145.67 (3.700)
R		Nose tire 5.00-5-10PR TL	MICHELIN	5.600 (2.540)	89.57 (2.275)
			GOOD YEAR	6.300 (2.858)	89.57 (2.275)
R	0408-32	Nose tire 5.00-5-10PR	GOOD YEAR	6.834 (3.100)	89.57 (2.275)
R		Nose wheel 40-262A	PARKER	2.976 (1.350)	89.57 (2.275)
R		Main wheel (Model 40-434)	PARKER	11.28 (5.120)	204.33 (5.190)
R		Parking brake valve T700A3240010 or T700B3240001	SOCATA	0.331 (0.150)	157.48 (4.000)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		33 - Lights		
		33-10 - Instrument panel lighting		
S		Instruments emergency lighting 2240-3 WEMAC	0.110 (0.050)	181.10 (4.600)
S	0372-33	Back lighted panels SOCATA	2.132 (0.967)	/
S	0322-00	PULSELITE unit WHELEN	Neglig.	/
		33-40 - External lighting		
S		L.H. wing inspection light (icing detection) T700G3340020 SOCATA	0.20 (0.090)	151.57 (3.850)
S	0322-00	LED L.H. taxi and landing lights 01-0771674-01 WHELEN	1.400 (0.635)	181.10 (4.600)
S	0322-00	LED R.H. taxi and landing lights 01-0771674-01 WHELEN	1.400 (0.635)	181.10 (4.600)
S	0322-00	NAV/Anticollision system (LED lights) :		
S		Central units :		
S		- L.H. strobe light power supply 01-0771234-07 WHELEN	0.609 (0.277)	191.38 (4.861)
S		- R.H. strobe light power supply 01-0771234-07 WHELEN	0.609 (0.277)	191.38 (4.861)
S		- Rear strobe light power supply WHELEN	0.609 (0.277)	397.87 (10.106)
S		Lights :		
S		- L.H. navigation/strobe/recognition lights 01-0771170-02 WHELEN	0.499 (0.227)	184.29 (4.681)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S		- R.H. navigation/strobe/recognition lights 01-0771170-01 WHELEN	0.499 (0.227)	184.29 (4.681)
S		- Rear tail navigation/strobe lights 01-0790667-00 WHELEN	0.499 (0.227)	444.21 (11.283)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		34 - Navigation		
		34-11 - Air data systems		
R		Lift transducer 799-13 (Up to S/N 1105) SAFE FLIGHT INSTRUMENTS	0.882 (0.400)	173.23 (4.400)
S		Pitot L heated probe AN 5812-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.750 (0.340)	200.79 (5.100)
S		Pitot R heated probe AN 5812-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.750 (0.340)	200.79 (5.100)
R		Static reference plug T700A3415017 SOCATA	Neglig.	/
S		Static reference selector TB30 77010000 SOCATA	0.220 (0.100)	157.48 (4.000)
S	0160-34A	Authorization to operate in RVSM area	/	/
S	0176-00A	Air Data Computer # 1 GDC 74B (Up to S/N 1110) GARMIN	2.31 (1.05)	150.24 (3.816)
S	0176-00A	Air Data Computer # 2 GDC 74B (Up to S/N 1110) GARMIN	2.31 (1.05)	150.24 (3.816)
O	0335-34	Electronic Standby Instrument ESI-2000 (replacing altimeter, airspeed indicator and stand-by horizon) L-3 COMMUNICATION AVIONICS SYSTEM		
S		- Version A (refer to 34-24)	2.75 (1.250)	154.29 (3.919)
S	0423-34	Lift transducer and AoA computer installation, of which (From S/N 1106) SAFE FLIGHT INSTRUMENTS	1.66 (0.752)	242.01 (6.147)
R		- Lift transducer P/N C-101-707-1	0.50 (0.226)	173.23 (4.400)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S		- AoA computer P/N C-101-706-1	0.74 (0.336)	273.62 (6.950)
S		- K59 and K590 relays	0.25 (0.115)	265.55 (6.745)
34-21 - Heading reference system				
S	0176-00A	Attitude and Heading Reference System # 1 GRS 77 (Up to S/N 1110) GARMIN	3.46 (1.57)	171.77 (4.363)
S	0176-00A	Attitude and Heading Reference System # 2 GRS 77 (Up to S/N 1110) GARMIN	3.46 (1.57)	171.77 (4.363)
S	0176-00A	Magnetometer # 1 GMU 44 (Up to S/N 1110) GARMIN	0.48 (0.22)	180.98 (4.597)
S	0176-00A	Magnetometer # 2 GMU 44 (Up to S/N 1110) GARMIN	0.48 (0.22)	180.98 (4.597)
34-23 - Magnetic compass				
R		Stand-by compass C2350 L4.M23 AIRPATH	0.551 (0.250)	163.39 (4.150)
34-24 - ADI and standby horizon				
S		Electronic stand-by indicator (integrated in MOD70-0335-34 ESI 2000 : see 34-11) L-3 COMMUNICATION AVIONICS SYSTEMS	2.75 (1.250)	154.29 (3.919)
34-28 - Electronic flight instrumentation system				
S	0176-00A	Integrated Flight Deck System G1000 composed of (Up to S/N 1110) :		
		- PFD1 GDU 1040A GARMIN	6.53 (2.96)	155.71 (3.955)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		- PFD2 GDU 1040A GARMIN	6.53 (2.96)	155.71 (3.955)
		- MFD GDU 1500A GARMIN	8.66 (3.93)	155.20 (3.942)
		- Engine/Airframe Interface Unit # 1 GEA 71 GARMIN	2.53 (1.15)	150.63 (3.826)
		- Engine/Airframe Interface Unit # 2 GEA 71 GARMIN	2.53 (1.15)	150.63 (3.826)
		- Integrated Avionics Unit # 1 GIA 63W GARMIN	7.21 (3.27)	149.37 (3.794)
		- Integrated Avionics Unit # 2 GIA 63W GARMIN	7.21 (3.27)	149.37 (3.794)
		- MFD remote controller GCU 475 GARMIN	0.82 (0.37)	157.83 (4.009)
A	0226-00A	G1000 Synthetic Vision System GARMIN	/	/
A	0222-00A	Electronic checklists technical content GARMIN	/	/
		34-31 - Marker		
S		MARKER antenna DM N27-3 DORNE & MARGOLIN	0.750 (0.340)	129.92 (3.300)
S		Receiver (integrated in the GMA 1347C dual audio systems : refer to ATA 23)	/	/
		34-41 - Stormscope		
A	34056B	Stormscope WX 500, G1000 coupled : BFG	4.94 (2.24)	232.28 (5.900)
		- Antenna NY163 BFG	0.84 (0.38)	311.02 (7.900)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		- Processor WX500 BFG	2.27 (1.03)	255.91 (6.500)
		34-42 - Weather radar		
S	0394-34	Weather radar GWX 70 GARMIN	10.35 (4.47)	169.1 (4.295)
		34-43 - Radioaltimeter		
A	0270-34A	Radioaltimeter RA4500, G1000 coupled, of which (Up to S/N 1105) :	2.500 (1.134)	220.47 (5.600)
		- Transceiver RA4500 FREEFLIGHT	1.900 (0.862)	228.82 (5.812)
		- Transmitting antenna S67-2002 SYSTEMS and	0.300 (0.136)	182.09 (4.625)
		- Receiving antenna S67-2002 SYSTEMS	0.300 (0.136)	205.83 (5.228)
A	0451-34A	GRA 55 radar altimeter, of which (From S/N 1106 up to S/ N 1110) :	4.127 (1.872)	220.47 (5.600)
		- Transceiver RA4500	3.527 (1.600)	228.82 (5.812)
		- Transmitting antenna S67-200 and	0.300 (0.136)	182.09 (4.625)
		- Receiving antenna S67-2002	0.300 (0.136)	205.83 (5.228)
		34-44 - Traffic advisory system		
A	0176-00F	G1000 TAWS system (Up to S/N 1110) GARMIN	/	/

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
A	0258-00B	TAS system GTS 820, G1000 coupled, of which (Up to S/N 1110) :	22.53 (10.220)	177.68 (4.513)
		- Processor GTS 820 GARMIN	9.92 (4.500)	143.11 (3.635)
		- Power amplifier/low noise amplifier GPA 65 GARMIN	1.90 (0.860)	221.42 (5.624)
		- Antenna GA 58 (above fuselage) GARMIN	0.79 (0.360)	230.71 (5.860)
		- Antenna GA 58 (under fuselage) GARMIN	0.79 (0.360)	260.63 (6.620)
		34-51 - NAV 1 installation		
S		VHF GS-NAV antenna DM N4-17N DORNE & MARGOLIN	3.307 (1.500)	401.57 (10.200)
S		Receiver (integrated in the GIA 63W Integrated Avionics Unit # 1 : refer to ATA 34-28)	/	/
		34-52 - NAV 2 installation		
S		Receiver (integrated in the GIA 63W Integrated Avionics Unit # 2 : refer to ATA 34-28)	/	/
		34-53 - Transponder		
A	0176-00E	Transponder # 2 GTX 33 - Mode S non diversity (Up to S/N 1110) GARMIN	3.87 (1.75)	149.65 (3.801)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
S	0264-34B	Transponder # 1 GTX 33 - Mode S non diversity with extended squitter GARMIN	4.41 (2.00)	149.65 (3.801)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
O	0264-34C	Transponder # 2 GTX 33 - Mode S diversity with extended squitter (Up to S/N 1110) GARMIN	4.41 (2.00)	149.65 (3.801)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
		34-54 - Automatic Direction Finder (ADF)		
A	0176-00H	ADF RA 3500 system (European countries only), of which (Up to S/N 1110) :	7.61 (3.45)	214.65 (5.452)
		- Receiver RA3502 P/N 0505.757-912 BECKER	2.205 (1.000)	/
		- Antenna AN3500 P/N 0832.601-912 BECKER	3.594 (1.630)	/
		- RMI converter AC3504 P/N 0856.010-912 BECKER	1.323 (0.600)	/
		34-55 - DME installation		
A	34014E	DME KN63, G1000 coupled HONEYWELL	2.80 (1.27)	232.28 (5.900)
		+ Antenna KA 61	0.40 (0.18)	238.82 (6.066)
		34-57 - Global Positioning System (GPS)		
S	0176-00A	GPS/WAAS Antenna GA 36 (Up to S/N 1110) GARMIN	0.48 (0.22)	204.84 (5.203)
S	0176-00A	GPS/WAAS + XM Antenna GA 37 (Up to S/N 1110) GARMIN	0.55 (0.25)	204.84 (5.203)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
A	0176-00G	34-62 - Multifunction display G1000 Chartview function (Up to S/N 1110) GARMIN	/	/

Pilot's Operating Handbook

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S	0207-00	35 - Oxygen Gaseous oxygen system with oxygen masks EROS EROS/INTERTECHNIQUE	22.73 (10.310)	226.77 (5.760)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		37 - Vacuum		
S		Air ejector valve 19E17-5A LUCAS	0.661 (0.300)	116.14 (2.950)
S		Regulator and relief valve 38E-96-2D LUCAS	1.323 (0.600)	116.14 (2.950)
S		Vacuum relief valve 691-21A LUCAS	0.331 (0.150)	139.76 (3.550)
S		Valve 557-18 E LUCAS	0.353 (0.160)	118.11 (3.000)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
52 - Doors				
A	52002A	"Pilot" door SOCATA	44.092 (20.000)	171.26 (4.350)
O	0320-52B	New "Pilot" door - Version B SOCATA	45.607 (20.687)	173.23 (4.400)
S	0342-52	Additional landing gear doors SOCATA	6.613 (3.000)	204.33 (5.190)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
56 - Windows				
S	56001A	Deiced R.H. Windshield	SPS Δ1.764 (Δ 0.800)	158.27 (4.020)

Pilot's Operating Handbook

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
57 - Wings				
S	57001A	Utilization on runways covered with melting snow SOCATA	Δ- 7.716 (Δ- 3.500)	200.00 (5.080)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		61 - Propeller		
		61-10 - Propeller assembly		
S	0345-61	Propeller (5-blade) HC-E5N-3C / NC 8834 K + spinner 104552P HARTZELL	171.08 (77.60)	43.11 (1.095)
		61-20 - Controls		
S		Propeller governor 8210.007 WOODWARD	2.646 (1.200)	59.06 (1.500)
R	0445-72	Overspeed governor 1439292 JIHOSTROJ	2.535 (1.200)	59.06 (1.330)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		71 - Power plant		
R		Turboprop engine PT6 A-66D P & W CANADA	497.30 (226.00)	79.72 (2.025)
S		Top silentblocks 95007-16 (Qty 2) BARRY	2.647 (1.201)	79.72 (2.025)
S		Bottom silentblocks 95007-19 (Qty 2) BARRY	2.654 (1.204)	79.72 (2.025)
		71-60 - Air inlet		
R	0359-71	Inertial ice separator actuator JA23372-1000-1 BEAVER	2.156 (0.978)	62.99 (1.600)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		77 - Engine indicating		
R		Compressor turbine tacho-generator (Ng) MIL-G-26611C GEU-7/A AIRCRAFT APPLIANCES AND EQUI. LTD	0.981 (0.445)	108.27 (2.750)
R		Propeller tacho-generator (Np) MIL-G-26611 GEU-7/A P/N 32005-025 AIRCRAFT APPLIANCES AND EQUI. LTD	0.981 (0.445)	55.12 (1.400)
R	0328-77	Torque transducer APTE-438-1000-75D KULITE	0.473 (0.215)	54.84 (1.393)
		77-12 - Fuel management		
S		Fuel flow transmitter 660 526AS SHADIN	0.683 (0.310)	110.20 (2.799)

Pilot's Operating Handbook

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		79 - Lubrication		
		79-20 - Distribution		
R		Oil cooler L8538233 LORI	10.472 (4.750)	90.55 (2.300)
		79-30 - Indicating		
R	0327-79A	Oil pressure transmitter APT-369A-1000-150G (5 Vdc) KULITE	0.337 (0.153)	105.35 (2.676)
S	0169-79 C	Chip detection system (2 detectors) interfaced with G1000 system PWC	Neglig.	/

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List of supplements and validities

Sup. No.	Edit. No.	Description	Airplane type				
			900 E0 *	900 E1 *	910 E0	930 E0	930 E1
A	5	List of supplements From S/N 1000, plus S/N 687	X	X	X	X	X
06	3	WX-500 stormscope OPT70-34-056 From S/N 1000, plus S/N 687	X	X	X	X	X
18	3	Engine fire detection system OPT70-26-002G OPT70-26-002H MOD70-0496-26A From S/N 1000, plus S/N 687	X	X	X	X	X
45	2	Mexico specifics MOD70-0212-11 From S/N 1000, plus S/N 687	X	X	X	X	X
47	1	GARMIN GWX70 color weather radar MOD70-0394-34 From S/N 1000 to S/N 1049, plus S/N 687	X				
49	2	GARMIN TAWS System MOD70-0176-00 Version F From S/N 1000, plus S/N 687	X	X	X	X	X
50	2	GARMIN Synthetic Vision System MOD70-0226-00 From S/N 1000, plus S/N 687	X	X	X	X	X
56	3	GARMIN GSR56 weather datalink and satellite phone MOD70-0331-23 From S/N 1000, plus S/N 687	X	X	X	X	X
57	1	Public transportation for French-registered airplanes MOD70-0352-11 From S/N 1000, plus S/N 687 with MOD70-0176-00	X	X			
58	0	Five-bladed propeller MOD70-0345-61 From S/N 1000 up to S/N 1049, plus S/N 687	X				
* 900 E0 : From S/N 1000 to S/N 1049, plus S/N 687							
900 E1 : From S/N 1050							

Sup. No.	Edit. No.	Description	Airplane type				
			900 E0 *	900 E1 *	910 E0	930 E0	930 E1
59	1	Brazil specifics OPT70-01004 From S/N 1000, plus S/N 687	X	X	X	X	X
60	1	ADS-B OUT function MOD70-0264-34 MOD70-0542-34 From S/N 1000 up to S/N 1159, plus S/N 687 with MOD70-0176-00	X	X			
62	0	Flight envelope protection MOD70-0423-34 and MOD70-0488-27 From S/N 1000 up to S/N 1169, plus S/N 687 with MOD70-0176-00	X	X			
63	1	Lavatory compartment MOD70-0505-25 From S/N 1000, plus S/N 687	X	X	X	X	X
64	1	Stick Shaker MOD70-0510-27 Version C From S/N 1000 to S/N 1049, plus S/N 687	X				
66	1	GARMIN G1000 NXi retrofit MOD70-0539-00 From S/N 1000 to S/N 1159 with MOD70-0539-00	X				
67	0	Data collection and transmission system (FAST BOX) MOD70-0578-31 Version A From S/N 1000, plus S/N 687			X	X	X
68	0	TBM930 2018 From S/N 1216				X	
* 900 E0 : From S/N 1000 to S/N 1049, plus S/N 687 900 E1 : From S/N 1050							

SUPPLEMENT
WX-500 stormscope

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4 - Normal procedures	9.6.3
5 - Performance	9.6.3
6 - Weight and balance	9.6.4
7 - Description	9.6.4
8 - Handling, Servicing and maintenance	9.6.4

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option WX-500 stormscope.

Whenever this supplement refers to the WX-500 Pilot's Guide, it states the one described in section 2.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with the option WX-500 stormscope.

The WX-500 stormscope systems signal displays are not intended for the purpose of penetrating thunderstorm areas or areas of severe turbulence ; such intentional use is prohibited.

• NOTE •

Range selection determines receiver sensitivity and therefore relative range. Displayed range is based on signal strength and is not to be used for accurate determination of thunderstorm location.

•

▲ CAUTION ▲

The stormscope must not be used for thunderstorm penetration.

▲

The WX-500 Pilot's guide, Series II, No. 009-11501-001 and the GARMIN Integrated flight deck pilot's guide, as applicable, at their latest revision shall be readily available to the pilot, whenever the operation of the WX-500 stormscope is predicted.

SECTION 3

Emergency procedures

Installation and operation of WX-500 stormscope do not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

Normal operating procedures of the WX-500 stormscope are outlined in the WX-500 Pilot's Guide.

SECTION 5

Performance

Installation and operation of WX-500 stormscope do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option WX-500 stormscope.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
34 - NAVIGATION				
A	34056	Stormscope - shared with the integrated flight deck system	WX-500 4.94 (2.240)	232.28 (5.900)

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option WX-500 stormscope.

The WX-500 (series II) stormscope, weather mapping system provides a visual screen readout of the electrical discharges associated with thunderstorms. This information with proper interpretation, will allow the pilot to detect severe thunderstorm activity. A series of green dots or of strike points will be displayed on the screen to indicate the electrical discharge areas.

The WX-500 (series II) stormscope, weather mapping system interfaces with the integrated flight deck system.

SECTION 8

Handling, servicing and maintenance

Installation and operation of WX-500 stormscope do not change the handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.

SUPPLEMENT

Engine fire detection system

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3 - Emergency procedures	9.18.3
4 - Normal procedures	9.18.5
5 - Performance	9.18.5
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8 - Handling, servicing and maintenance	9.18.7

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the option Engine fire detection system.

The general hereafter supplement or replace those of the standard airplane described in section 1 General of the basic POH when the airplane is equipped with the option Engine fire detection system.

The fire detection system allows engine fire monitoring and indicating.

SECTION 2

Limitations

Installation and operation of Engine fire detection system do not change the basic limitations of the airplane described in section 2 Limitations of the basic POH.

SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

Engine fire on ground

Symptoms : ITT increasing, **ITT** , **FIRE** , smoke, ...

1 - THROTTLE CUT OFF

>> Airplane with G1000 or G1000 NXi Flight deck (MOD70-0176-00 or MOD70-0539-00)

2 - BLEED switch OFF / RST

>> Airplane with G3000 Flight deck (MOD70-0476-00)

3 - BLEED switch OFF

>> All

4 - A/C switch OFF

5 - Brakes As required

6 - FUEL TANK SLECTOR OFF

7 - Warn ground assistance, if necessary

8 - Crash lever Pull down

► Evacuate as soon as possible ◀

Engine fire in flight

Symptoms : **FIRE**

Try to confirm the fire warning by looking for other indications such as ITT increase, **ITT** , smoke from engine cowls or air conditioning system.

▲ CAUTION ▲
No air start attempt after an engine fire.

▲
► Fly the airplane ◀

If the fire warning is not confirmed :

- 1 - Monitor the engine parameters, ITT in particular
- 2 - Look for smoke coming from engine cowls or from air conditioning system

► Land as soon as possible ◀

If the fire warning is confirmed :

- 1 - THROTTLE CUT OFF
- 2 - AUX BP switch OFF
- 3 - FUEL TANK SELECTOR OFF
- 4 - Oxygen mask Use

>> *Airplane with G1000 or G1000 NXi Flight deck (MOD70-0176-00 or MOD70-0539-00)*

- 5 - BLEED switch OFF / RST

>> *Airplane with G3000 Flight deck (MOD70-0476-00)*

- 6 - BLEED switch OFF

>> *All*

- 7 - A/C switch OFF

- 8 - If necessary, Emergency descent

- 9 - Perform Forced landing

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

- Before starting the engine

■ >> *Up to S/N 1105, plus S/N 687, on left side of left instrument panel*

FIRE TEST push-button Press

■ >> *From S/N 1106, on upper panel*

TEST push-button Press

■ >> *All*

FIRE lights on and causes the illumination of the MASTER WARNING light.

SECTION 5

Performance

Installation and operation of Engine fire detection system do not change the basic performance of the airplane described in section 5 Performance of the basic Pilot's Operating Handbook.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
26 - Fire protection				
A	26002G or 26002 H	Engine fire detection system L'HOTELLIER (From S/N 1000 to 1105, plus S/N 687)	1.455 (0.660)	96.06 (2.440)
A	0496-26A	Engine fire detection system L'HOTELLIER (From S/N 1106)	1.464 (0.66)	96.06 (2.440)

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

The engine fire detection system enables the monitoring and indication of a fire in the engine area.

The system includes :

- 7 detectors
- the test push-button
- the integrated flight deck system.

Detectors

The 7 detectors are secured on supports positioned in the most sensitive engine areas. They consist of thermal switches detecting a temperature greater than 200°C.

Push-button

The push-button enables the pilot to test the detection system by opening the grounding circuit. It is connected in series with the 7 detectors.

>> *Up to S/N 1105, plus S/N 687*

The FIRE TEST push-button is located on left side of left instrument panel.

>> *From S/N 1106*

The TEST push-button is located on upper panel.

Display

Refer to the GARMIN Integrated Flight Deck Pilot's Guide, as applicable, at its latest revision.

SECTION 8

Handling, servicing and maintenance

Installation and operation of Engine fire detection system do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic Pilot's Operating Handbook.

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SUPPLEMENT

Mexico specifics

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SECTION 1

General

This supplement is intended to inform the pilot about the airplane specifics, among others those required by the relevant Certification Authorities (limitations, description and operations necessary to the operation of the TBM airplane).

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH.

2.9 - Placards

Internal placards

- 1 - Rear pressurized baggage compartment (in cabin)

On partition wall

MÁXIMO 100 kg - (220 lbs)

**ES RESPONSABILIDAD DEL PILOTO
COMPROBAR QUE TODO EL EQUIPAJE ESTÁ
ASEGURADO CORRECTAMENTE.
PARA INSTRUCCIONES DE CARGA REFIERASE A
LOS "DATOS DE PESO Y BALANCE"
DEL MANUAL DE OPERACIÓN DEL PILOTO.**

Pilot's Operating Handbook

For the small cargo net, on frame C13bis



For the large cargo net, on R.H. Side upholstery panel, in the rear baggage compartment



2 - Non pressurized FWD baggage compartment

On baggage compartment door frame

MÁXIMO 50 kg - (110 lbs)

**PARA INSTRUCCIONES DE CARGA REFERASE
A LOS "DATOS DE PESO Y BALANCE"
DEL MANUAL DE OPERACIÓN DEL PILOTO.**

- 3 - On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

I4112003AAA AFMA18101

WARNING GREASY SUBSTANCES ARE CAPABLE OF SPONTANEOUS COMBUSTION ON CONTACT WITH OXYGEN DO NOT SMOKE WHILE OXYGEN IS IN USE	ADVERTENCIA SUSTANCIAS GRASOSAS PUEDEN PROVOCAR COMBUSTIÓN ESPONTÁNEA AL ESTAR EN CONTACTO CON OXÍGENO NO FUMAR CUANDO EL OXÍGENO ESTÁ EN USO
---	--

- 4 - On rear passengers masks containers (on R.H. side on the ceiling and left side)

I4112003AAA AFMA18201

OXYGEN MASKS INSIDE	MÁSCARAS DE OXÍGENO DENTRO
PULL MASKS FOR OXYGEN SUPPLY	JALE LAS MÁSCARAS PARA SUMINISTRO DE OXÍGENO

↓

- 5 - On rear passenger's table casing

LA MESA DEBE ESTAR GUARDADA DURANTE EL DESPEGUE Y ATERRIZAJE.

Pilot's Operating Handbook

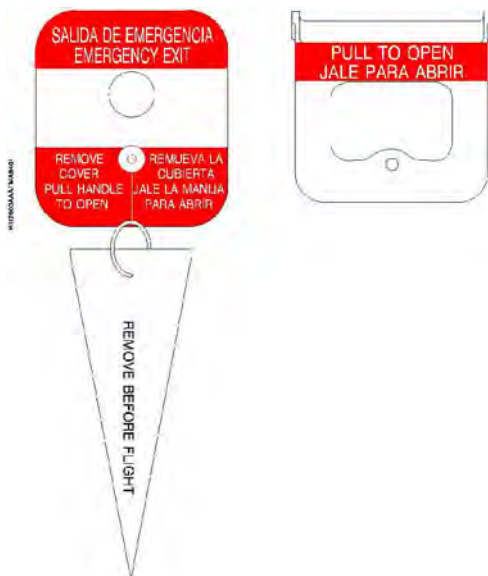
- 6 - Door internal side
On access door



- On pilot door, if installed



- 7 - On emergency exit handle



- 8 - On landing gear emergency control access door

I4112003AAAAMA18400

**LDG GEAR EMERGENCY
ACCESS PULL
TREN DE ATERRIZAJE
DE EMERGENCIA
JALE AQUI**

- 9 - At the upper corner of the window on each side of the cockpit

I4112003AAAAMA8301

**HANDLE
HERE
MANIJA
AQUI**

- 10 - On cabinet drawer (optional)

I4112003AAAAMA18000

GAFAS PARA HUMO

>> *Airplane equipped with coat hanger (Post-MOD70-0557-25)*

- 11 - On the upper edge of the L.H. Passenger access door panel

I4113200AAAAMA18200

SOLO PRENDAS DE VESTIR

Pilot's Operating Handbook

>> *Airplane equipped with lavatory compartment (Post-MOD70-0505-25)*

12 - On fixed panel, cabin side

I4113200AAAKMA8300

EL DIVISOR DEBE ESTAR ALMACENADO DURANTE EL DESPEGUE Y EL ATERRIZAJE

13 - On fixed panel, toilet side

I4113200AAAKMA8000

**EL INODORO NO DEBE
ESTAR OCUPADO DURANTE EL
DEPEGUE Y EL ATERRIZAJE

CIERRE Y ASEGURE LA TAPA
DEL INODORO CUANDO NO ESTÉ EN USO
NO CUELGUE O GUARDE OBJETOS
EN EL BAÑO O DIVISOR

EL DIVISOR DEBE ESTAR ALMACENADO
DURANTE EL DESPEGUE Y EL ATERRIZAJE

USE LOS AURICULARES CUANDO EL
DIVISOR ESTÉ DESPLEGADO**

- 14 - On access door, cabin side and toilet side

I4113200AAAKMA8200



- 15 - Behind access door, cabin side and toilet side

I4113200AAAKMA8100



Pilot's Operating Handbook

16 - Front face of lavatory compartment, near opening / closing switches

I4113200AAAKMA18000

ALMACENAR

I4113200AAAKMAB400

DESLEGAR

17 - On the magazine rack

I4113200AAAKMA18100

1,5 KG (3.3 LBS)

>> All

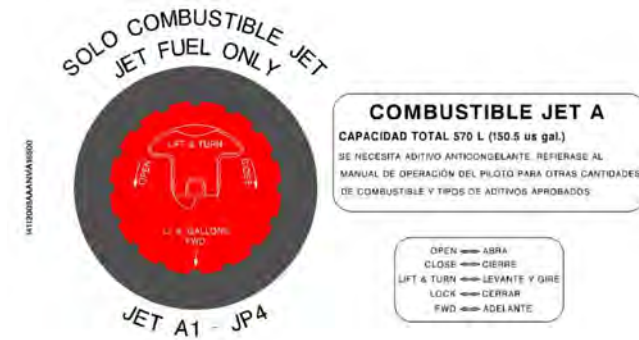
External placards

18 - Under engine cowling and under each wing

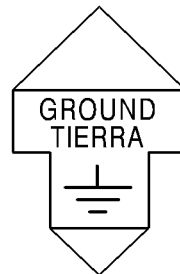
I4112003AAA-HMA18300



19 - Near fuel tank caps



I4112003AAA-HMA8201



Pilot's Operating Handbook

20 - Above brakes hydraulic fluid reservoir against firewall

I4112003AAAHHMA18101

FRENOS
MIL - H - 5606
AIR 3520
FLUIDO HIDRÁULICO

21 - On landing gear hydraulic fluid reservoir

I4112003AAAHHMA18001

GEARS
TRENES

MIL - H - 5606
AIR 3520

HYDRAULIC FLUID
FLUIDO HIDRÁULICO

22 - On fuse box in engine cowling

I4112003AAAHHMA18200

CAJA DE FUSIBLES
Y FOCOS

23 - On internal face of L.H. engine cowling

I4112003AAAEMAB300



OILS - ACEITES

I4112003AAAHMAB101

- AEROSHELL 560
- EXXON 2380 OR ESSO 2380 OR BPTO 2380
- MOBIL JET OIL II
- MOBIL JET OIL 254
- AERO SHELL TURBINE OIL 500
- ROYCO TURBINE OIL 500
- CASTROL 5000
- TURBONYCOIL 525-2A

24 - On front lower portion of firewall L.H. side

I4112003AAAHMAB401



Pilot's Operating Handbook

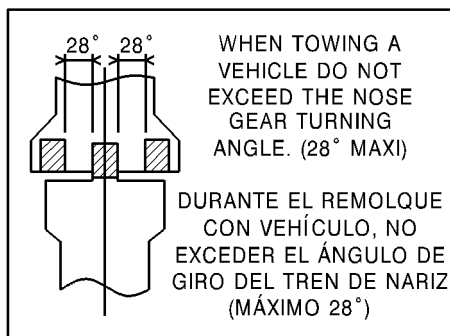
25 - On engine cowling, in front of compartment door

I4112003AAA GMA18500

**ALIMENTACIÓN EXTERNA:
28 VOLTS C.D. NOMINAL.
CAPACIDAD MÍNIMA DE ARRANQUE:
800 AMPS
NO EXCEDER 1000 AMPS**

26 - On nose gear door

I4112003AAA EMA18101



27 - On nose gear leg

I4112003AAA IMA8200

**TREN DE ATERRIZAJE
DE NARIZ**

**PRESIÓN DE LLANTA: 6,5 bar
94 psi**

28 - On main gear leg

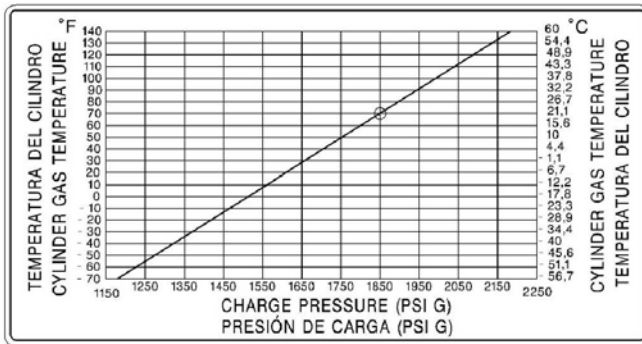
I4112003AAA IMA 8300

**TREN DE ATERRIZAJE
PRINCIPAL**

**PRESIÓN DE LLANTA: 8,96 bar
130 psi**

29 - On internal face of the oxygen cylinder service door

I4112003AAAF MA 18301



30 - On the oxygen service door

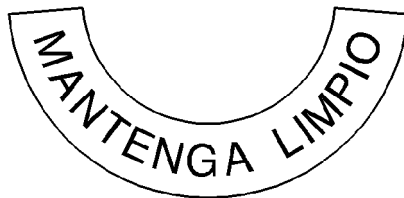
I4112003AAA IMA 18101

**PUNTO DE SERVICIO PARA
OXÍGENO. NO USAR LUBRICANTES**

Pilot's Operating Handbook

31 - Near air data system port

I4112003AAA HMA8001



32 - On external side of emergency locator transmitter inspection door

I4112003AAA HMA18400



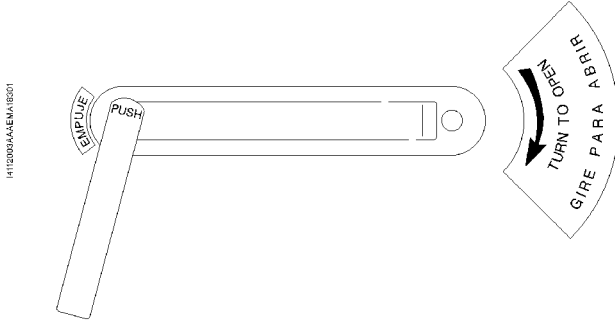
33 - On emergency exit external side

I4112003AAAFMA8500

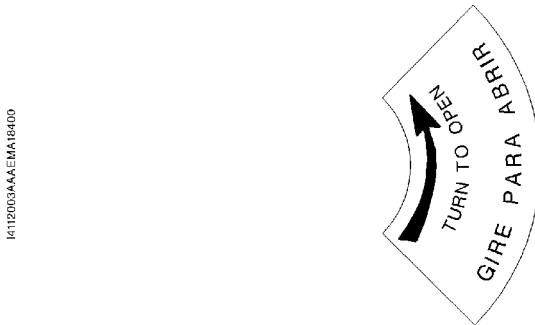


34 - Door external side

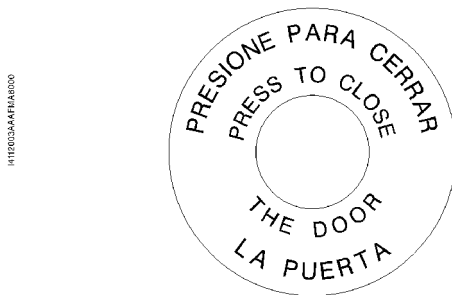
On pilot door



On access door



On outer fuselage skin aft of access door and in the cabin forward of access door



Pilot's Operating Handbook

35 - On last step of stairs

CARGA MÁXIMA SOBRE LA ESCALERA : UNA PERSONA

36 - On R.H. access door jamb

14112003AAAFMA18001

**NO USAR EL
PASAMANO
PARA RETRAER
O GUARDAR LA
ESCALERA**

SECTION 7

Description

No specifics

SECTION 8

Handling, servicing and maintenance

No specifics

Intentionally left blank

SUPPLEMENT
GARMIN TAWS system**Table of contents**

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4 - Normal procedures	9.49.4
5 - Performance	9.49.6
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7 - Description	9.49.7
8 - Handling, servicing and maintenance	9.49.14

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the option GARMIN TAWS system.

The TAWS function enables to detect if the airplane path is in compliance with the overflown terrain relief.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

The TAWS function provides terrain proximity alerting and detection to the pilot. It must not be used for airplane vertical and horizontal navigation.

AC 2318 recommendation : in order to avoid unwillingly warnings, TAWS function must be inhibited for any landing on a terrain which is not mentioned in the data base.

The use of the terrain awareness warning and terrain display functions is prohibited during QFE (atmospheric pressure at airport elevation) operations.

■ >> *Airplane equipped with GARMIN flight deck as standard*

The GARMIN Integrated Flight Deck Pilot's Guide mentioned in section 2 Limitations of the basic POH, as applicable, or any further edition applicable to the latter, shall be readily available to the pilot, whenever the operation of TAWS system is predicted.

■ >> *Airplane retrofitted with GARMIN G1000 NXi flight deck (MOD70-0539-00)*

The GARMIN G1000 NXi Integrated Flight Deck Pilot's Guide for the TBM850/900 P/N 190-02348-00 or any further edition applicable to the latter, shall be readily available to the pilot, whenever the operation of TAWS system is predicted.

SECTION 3**Emergency procedures**

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

TAWS FAIL annunciation

The TAWS function is not operational.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH when the TBM airplane is equipped with the option GARMIN TAWS system.

Before takeoff

- "TAWS System Test OK" voice message Heard
End of procedure.

4.1 - Warnings of the TAWS function

"PULL UP" voice alert

PULL UP PFD/MFD alert annunciation and **PULL UP** MFD pop-up alert light ON.

- 1 - Level the wings.
- 2 - TRQ Maximum
- 3 - Choose the optimum rate of climb adapted to airplane configuration and speed, until the warning disappears.

End of procedure.

"Terrain Terrain, Pull up Pull up", "Obstacle Obstacle, Pull up Pull up", voice alerts

PULL UP PFD/MFD alert annunciation and **TERRAIN/OBSTACLE - PULL UP** MFD pop-up alert light ON.

- 1 - Adjust airplane path in order to make the warning disappear.

End of procedure.

4.2 - Cautions of the TAWS function

"Caution terrain", "Caution obstacle",
"Too low terrain" voice alerts

TERRAIN PFD/MFD alert annunciation and **CAUTION TERRAIN/OBSTACLE**
or **TOO LOW TERRAIN** MFD pop-up alerts light ON.

- 1 - Adjust airplane path in order to make the warning disappear.

End of procedure.

"Don't sink" voice alert

TERRAIN PFD/MFD alert annunciation and **DON'T SINK** MFD pop-up alert
light ON.

- 1 - Re-establish a positive rate of climb.

End of procedure.

"Sink rate" voice alert

TERRAIN PFD/MFD alert annunciation and **SINK RATE** MFD pop-up alert light
ON.

- 1 - Reduce rate of descent.

End of procedure.

SECTION 5
Performance

Installation and operation of GARMIN TAWS system do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6
Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
34 - Navigation				
A	0176-00 Version F	TAWS system	GARMIN /	/

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the TBM airplane is equipped with the option GARMIN TAWS system.

>> *Airplane with G3000 Flight deck (MOD70-0476-00)*

TAWS-B terrain and obstacle alerts

- Alerts include visual annunciations and voice alerts.
- Alerts are accompanied by visual annunciation on PFD's and pop-up alerts on either Touchscreens Controllers
- Pilot acknowledges the Alert on the Touchscreen Controller

Voice alerts inhibiting

- TAWS Alerts can be inhibited by the pilot selecting Inhibit TAWS on Touchscreens Controllers
- Discretion should be used when inhibiting alerts and the system should be enabled when appropriate.

>> *All*

The TAWS function has 7 modes.

1. Forward Looking Terrain Avoidance alert

The Forward Looking Terrain Avoidance (FLTA) alert is used by TAWS and is composed of :

- **Reduced Required Terrain Clearance and Reduced Required Obstacle Clearance**

Reduced Required Terrain Clearance (RTC) and Reduced Required Obstacle Clearance (ROC) alerts are issued when the airplane flight path is above terrain, yet is projected to come within the minimum clearance values in table 9.49.1. When an RTC or ROC alert is issued, a potential impact point is displayed on the TAWS Page.

- **Imminent Terrain Impact and Imminent Obstacle Impact**

Imminent Terrain Impact (ITI) and Imminent Obstacle Impact (IOI) alerts are issued when the airplane is below the elevation of a terrain or obstacle cell in the airplane's projected path. ITI and IOI alerts are accompanied by a potential impact point displayed on the TAWS Page. The alert is annunciated when the projected vertical flight path is calculated to come within minimum clearance altitudes in table 9.49.1.

Phase of flight	Minimum Clearance Altitude Level Flight (ft)	Minimum Clearance Altitude Descending (ft)
Enroute	700	500
Terminal	350	300
Approach	150	100
Departure	100	100

Table 9.49.1 - Minimum Terrain and Obstacle Clearance values for FLTA alerts

During the final approach phase of flight, FLTA alerts are automatically inhibited when the airplane is below 200 feet AGL while within 0.5 Nm of the approach runway or below 125 feet AGL while within 1.0 Nm of the runway threshold.

Pilot's Operating Handbook

The aural/displayed messages associated with the FLTA function are described in the table 9.49.2.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Reduced Required Terrain Clearance Warning (RTC) (Red)	PULL UP	TERRAIN - PULL UP	"Terrain, Terrain ; Pull up, Pull up"
Imminent Terrain Impact Warning (ITI) (Red)	PULL UP	TERRAIN AHEAD - PULL UP	"Terrain Ahead, Pull up ; Terrain Ahead, Pull up"
Reduced Required Obstacle Clearance Warning (ROC) (Red)	PULL UP	OBSTACLE - PULL UP	"Obstacle, Obstacle ; Pull up, Pull up"
Imminent Obstacle Impact Warning (IOI) (Red)	PULL UP	OBSTACLE AHEAD - PULL UP	"Obstacle Ahead, Pull up ; Obstacle Ahead, Pull up"
Reduced Required Terrain Clearance Caution (RTC) (Amber)	TERRAIN	CAUTION - TERRAIN	"Caution, Terrain ; Caution, Terrain"
Imminent Terrain Impact Caution (ITI) (Amber)	TERRAIN	TERRAIN AHEAD	"Terrain Ahead ; Terrain Ahead"
Reduced Required Obstacle Clearance Caution (ROC) (Amber)	TERRAIN	CAUTION - OBSTACLE	"Caution, Obstacle ; Caution, Obstacle"
Imminent Obstacle Impact Caution (IOI) (Amber)	TERRAIN	OBSTACLE AHEAD	"Obstacle Ahead ; Obstacle Ahead"

Table 9.49.2 - FLTA alerts

2. Premature descent alerting

A Premature Descent Alert (PDA) is issued when the system detects that the airplane is significantly below the normal approach path to a runway (Figure 9.49.1).

PDA alerting begins when the airplane is within 15 Nm of the destination airport. PDA alerting ends when the airplane is either :

- 0.5 Nm from the runway threshold
- or
- at an altitude of 125 feet AGL while within 1.0 Nm of the threshold.

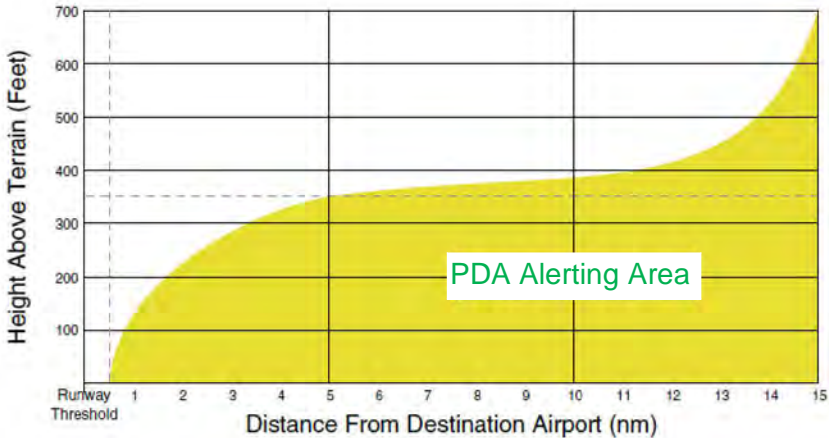


Figure 9.49.1 - PDA alerting threshold

The aural/displayed messages associated with the PDA function are described in the table 9.49.3.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Premature Descent Alert Caution (PDA) (Amber)	TERRAIN	TOO LOW - TERRAIN	"Too low, Terrain"

Table 9.49.3 - PDA alerts

3. Excessive descent rate alert

The purpose of the Excessive Descent Rate (EDR) alert is to provide suitable notification when the airplane is determined to be closing (descending) upon terrain at an excessive speed. Figure 9.49.2 shows the parameters for the alert as defined by TSO-C151b.

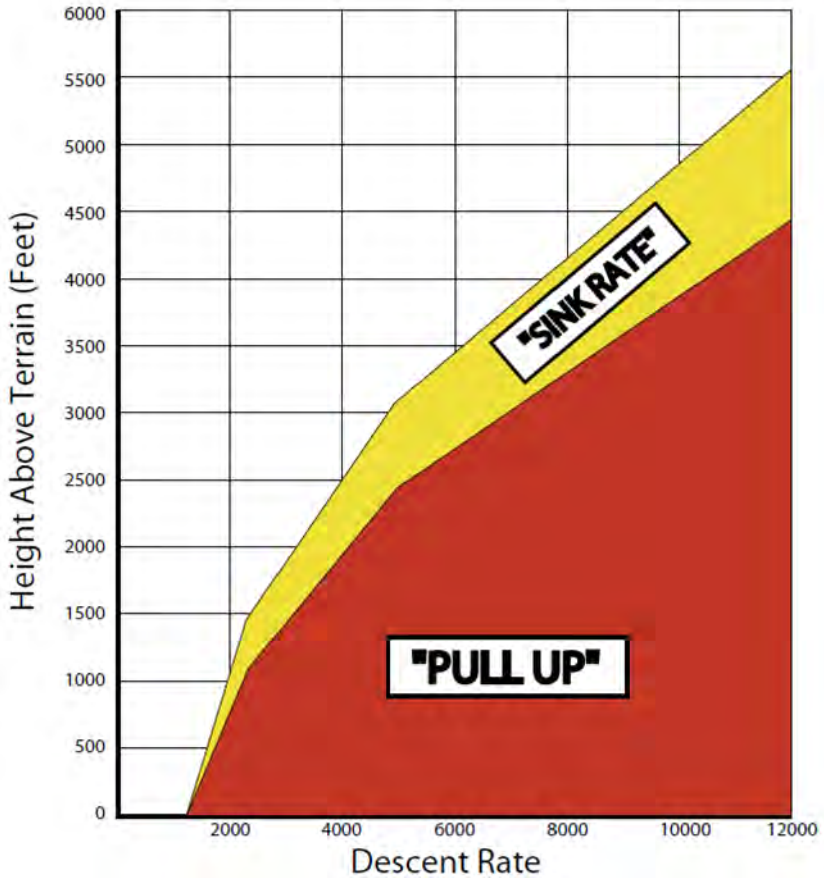


Figure 9.49.2 - Excessive Descent Rate Alert Criteria

The aural/displayed messages associated with the EDR function are described in the table 9.49.4.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Excessive Descent Rate Warning (EDR) (Red)	PULL UP	PULL UP	"Pull up"
Excessive Descent Rate Caution (EDR) (Amber)	TERRAIN	SINK RATE	"Sink rate"

Table 9.49.4 - EDR alerts

4. Negative climb rate after takeoff alert (NCR)

The purpose of the Negative Climb Rate (NCR) After Takeoff alert (also referred to as Altitude Loss After Takeoff) is to provide suitable alerts to the pilot when the system determines that the airplane is losing altitude (closing upon terrain) after takeoff. The aural message "Don't sink" is given for NCR alerts, accompanied by an annunciation and a pop-up terrain alert on the PFD's and Touchscreen Controllers. NCR alerting is only active when departing from an airport and when the following conditions are met :

- The height above the terrain is less than 700 feet.
- The distance from the departure airport is 5 Nm or less.
- The heading change from the heading at the time of departure is less than 110 degrees.

Pilot's Operating Handbook

Figure 9.49.3 shows two figures which illustrate the NCR alerting parameters as defined by TSO-C151b.

The NCR alert is issued when the altitude loss and height are within the range in the first figure, or when the sink rate (negative vertical speed) and height are within the range in the second figure.

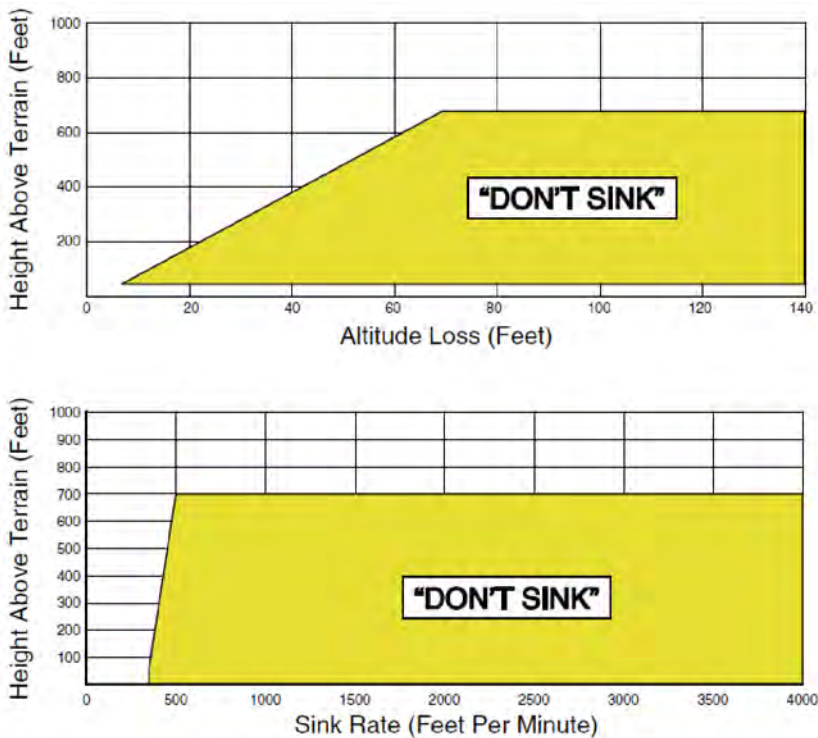


Figure 9.49.3 - Negative Climb Rate (NCR) Alert Criteria

The aural/displayed messages associated with the NCR function are described in the table 9.49.5.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Negative Climb Rate Caution (NCR) (Amber)	TERRAIN	DONT' SINK	"Don't sink"

Table 9.49.5 - NCR alerts

5. "FIVE-HUNDRED" aural alert, altitude voice callout (VCO)

The purpose of the aural alert message "Five-Hundred" is to provide an advisory alert to the pilot that the airplane is 500 feet above terrain. When the airplane descends within 500 feet of terrain, the aural message "Five-Hundred" is generated. There are no display annunciations or pop-up alerts that accompany the aural message.

6. TAWS not available alert

TAWS requires a 3-D GPS navigation solution along with specific vertical accuracy minimums. Should the navigation solution become degraded or if the airplane is out of the database coverage area, the annunciation TAWS N/A is generated in the annunciation window and on the TAWS Page. The aural message "TAWS Not Available" is generated. When the GPS signal is re-established and the airplane is within the database coverage area, the aural message "TAWS Available" is generated.

7. TAWS inhibit

TAWS also has an inhibit mode that deactivates the PDA/FLTA aural and visual alerts. Pilots should use discretion when inhibiting TAWS and always remember to enable the system when appropriate. Only the PDA and FLTA alerts are disabled in the inhibit mode.

SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN TAWS system do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.

SUPPLEMENT
GARMIN Synthetic Vision System
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6 - Weight and balance	9.50.5
7 - Description	9.50.5
8 - Handling, servicing and maintenance	9.50.6

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option GARMIN Synthetic Vision System (SVS).

The SVS does not replace and is not intended to be used independently of the TAS and/or TAWS system(s).

The SVS does not replace and is not intended to be used independently of the horizontal and vertical primary flight instruments.

The SVS does not replace and is not intended to be used independently of the Course Deviation Indicator and the Vertical Deviation Indicator.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

The following document, or any further edition applicable to the latter, shall be readily available to the pilot, whenever operation of the SVS is predicted :

>> *Airplane equipped with G1000 Flight deck (MOD70-0176-00)*

- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-00709-05 or its latest revision.

>> *Airplane equipped with G1000 Nxi Flight deck (MOD70-0539-00)*

- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-02218-XX at its latest revision.

>> *Airplane retrofitted with GARMIN G1000 NXi Flight deck (MOD70-0539-00)*

- GARMIN G1000 NXi Integrated Flight Deck Cockpit Pilot's Guide for the TBM850/900 P/N 190-02348-00 or any later revision as applicable.

>> *Airplane equipped with G3000 Flight deck (MOD70-0476-00)*

- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-02046-XX at its latest revision.

The use of the Synthetic Vision System display elements alone for airplane control without reference to the GARMIN system primary flight instruments is prohibited.

The use of the Synthetic Vision System alone for vertical and/or horizontal navigation, or obstacle or terrain avoidance is prohibited.

Pathway boxes must be selected OFF when flying an instrument approach. Turn Pathways OFF when ACTIVATE VECTORS-TO-FINAL, ACTIVATE APPROACH is selected, or the airplane is established on any segment of the approach.

The use of the Synthetic Vision System traffic display alone to avoid other airplane is prohibited.

The Terrain Database has an area of coverage from North 75° latitude to South 60° latitude in all longitudes.

SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in Section 3 Emergency Procedures of the basic Pilot's Operating Handbook when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

Inconsistent display between SVS and GARMIN system primary flight instruments

>> *Airplane with G1000 Flight deck (MOD70-0176-00)*

From PFD display unit

- PFD softkey Press
- SYN VIS softkey Press
- SYN TERR softkey Press to disable
- SVS is removed from the PFD Verify

>> *Airplane with G1000 Nxi Flight deck (MOD70-0539-00)*

From PFD display unit

- PFD OPT softkey Press
- SVT softkey Press
- Terrain softkey Press to disable
- SVS is removed from the PFD Verify

■ >> *Airplane with G3000 Flight deck (MOD70-0476-00)*

From PFD display unit

- PFD Settings softkey Press
- Attitude Overlays softkey Press
- Synthetic Terrain softkey Press to disable
- SVS is removed from the PFD Verify

>> *All*

Use GARMIN system primary displays for navigation and airplane control.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic POH when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

▲ CAUTION ▲

SVS information is not a substitute for standard course and altitude deviation information provided by the CDI, VSI, VDI and the primary flight instruments, as well as for the Traffic Advisory System (TAS) or the Terrain Awareness Warning System (TAWS).



SVS activation

Refer to GARMIN Integrated Flight Deck Pilot's Guide, as applicable, listed in section 2 Limitations of this supplement for further information.

SECTION 5

Performance

Installation and operation of GARMIN Synthetic Vision System do not change the basic performance of the airplane described in Section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in Section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN Synthetic Vision System.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
A	0226-00	34 - Navigation Synthetic Vision System	/	/

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option GARMIN Synthetic Vision System.

SVS provides additional features on the primary flight display (PFD) - refer to GARMIN Integrated Flight Deck Pilot's Guide, as applicable, listed in section 2 Limitations of this supplement for further information.

SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN Synthetic Vision System do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.

SUPPLEMENT**GARMIN GSR 56 weather datalink and satellite phone****Table of contents**

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

■ >> *Airplane with G1000 or G1000 NXi Flight deck*

Satellite phone functions

▲ WARNING ▲

Use of phone by PIC prohibited during all airplane operations



- It is forbidden to activate Pilot In Command On-side GMA TEL button as long as the airplane is in the air or moving on the ground.
- Only the Pilot In Command cross side GMA TEL input can be activated at all time of flight for the front passenger and passengers to have the GSR 56 telephone audio functions.

>> *Airplane with G3000 Flight deck*

Satellite phone functions

▲ WARNING ▲

Use of phone by PIC prohibited during all airplane operations



- It is forbidden to activate TEL button on Pilot Tab (located in NAV COM/Audio & Radios page) on GTC Touchscreens Controllers as long as the airplane is in the air or moving on the ground.
- Only the TEL button, on Copilot and Pass Tabs (located in NAV COM/Audio & Radios page) on GTC Touchscreens Controllers can be activated at all time of flight for the front passenger and passengers to have the GSR 56 telephone audio functions.

>> All

Weather datalink functions

- The GSR 56 weather datalink is only an advisory weather source, it does not relieve the pilot to comply with the applicable operational regulation in terms of flight preparation especially with regard to the use of an approved weather and NOTAM sources during flight planning.

>> Airplane equipped with GARMIN Flight deck as standard

The GARMIN Integrated Flight Deck Pilot's Guide mentioned in section 2 of the basic POH, as applicable, or any further edition applicable to the latter, shall be readily available to the pilot, whenever the operation of GSR 56 weather datalink and satellite phone system is predicted.

>> Airplane retrofitted with GARMIN G1000 NXi Flight deck (MOD70-0539-00)

The GARMIN G1000 NXi Integrated Flight Deck Pilot's Guide for the TBM850/900 P/N 190-02348-00 at its latest revision shall be readily available to the pilot whenever the operation of the GSR 56 weather datalink and satellite phone system is predicted.

International telecommunication regulation

The GSR 56 is a telecommunication device approved under FCC ID Q639522B and registered by the ITU (International Telecommunication Union) for international use according to the GMPCS-MoU.

The receiver transmitter RF module embedded in the GSR 56 is a 9522 B manufactured by Iridium Satellite LLC.

Terms of use are subject to changes and are available from the ITU website.

2.1 - Placards

Under L.H. front side window, under instruction plate

I4113207AAAAAIA4200

USE OF PHONE BY PIC PROHIBITED DURING ALL AIRCRAFT OPERATIONS

SECTION 3

Emergency procedures

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone do not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

Normal operating procedures of the GARMIN GSR 56 weather datalink and satellite phone system are outlined in the Pilot's Guide, the references of which are given in section 2 Limitations of this Supplement.

■ >> *Airplane with G1000 or G1000 NXi Flight deck*

Before starting engine

On L.H. GMA audio panel

- 1 - TEL button OFF
- End of procedure.*

Before starting a phone call in flight 1/2

On L.H. GMA audio panel

- 1 - TEL button OFF

If passengers intend to take part into a phone call :

- 2 - CABIN button OFF

If front passenger intends to take part into a phone call :

- 3 - INTRCOM button OFF

Continue ►

Before starting a phone call in flight	2/2
--	-----

► *Continuing*

On R.H. GMA audio panel

4 - TEL button ON

If passengers intend to take part into a phone call :

5 - CABIN button ON

End of procedure.

>> *Airplane with G3000 Flight deck*

Before starting engine

In one of the GTC's NAV COM / Audio & Radio / pilot Tab

1 - TEL button OFF

End of procedure.

Before starting a phone call in flight	1/2
--	-----

In one of the GTC's NAV COM / Audio & Radio / pilot Tab

1 - TEL button OFF

If passengers intend to take part into a phone call :

In one of the GTC's NAV COM / Intercom Page

2 - Pilot/Passenger Link Arrow OFF

If front passenger intends to take part into a phone call :

In one of the GTC's NAV COM / Intercom Page

3 - Pilot/Copilot Link Arrow OFF

In one of the GTC's NAV COM / Audio & Radio / copilot Tab

4 - TEL button ON

if necessary, switch off Sync to Pilot function

Continue ►

Before starting a phone call in flight 2/2

► *Continuing*

If passengers intend to take part into a phone call :

In one of the GTC's NAV COM / Audio & Radio / Pass Tab

5 - TEL button ON
 if necessary, switch off Sync to Pilot function

End of procedure.

SECTION 5
Performance

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone. do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6
Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
23 - Communication				
A	0331-23	Weather datalink and satellite phone system GSR 56 GARMIN	3.82 (1.736)	58.03 (1.474)

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

GARMIN GSR 56 weather datalink and satellite phone system provides airborne low speed datalink and voice communication capability to Integrated Flight Deck system excluding any voice mail function. GSR 56 weather datalink and satellite phone system contains a transceiver that operates on the Iridium Satellite network.

The weather information are displayed on the MFD maps and on the PFD inset map.

■ >> *Airplane with G1000 or G1000 NXi Flight deck*

The satellite phone interface is embedded in the MFD : Phone communication and SMS can be received and sent through the dedicated pages on the MFD.

■ The controls for the MFD are located on both the MFD bezel and the MFD control unit.

>> *Airplane with G3000 Flight deck*

The satellite phone interface is embedded in the Touchscreens Controllers : Phone communication and SMS can be received and sent through the dedicated pages on the Touchscreens Controllers.

>> *All*

Although it is possible to leave a message when calling the airplane, as voice mail communication is not supported by the GSR 56 :

- it is not possible to access the GSR 56 voice mail from the airplane
- there is no indication on the Integrated Flight Deck system when a new message has been left on the GSR 56 voice mail.

■ >> *Airplane with G1000 or G1000 NXi Flight deck*

The telephone audio including the incoming call ringing is controlled by the TEL button on the GMA audio panels and can be played in the pilot, front passenger and passengers headphones.

>> *Airplane with G3000 Flight deck*

The telephone audio including the incoming call ringing is controlled by the Touchscreens controllers & GMA audio processor and can be played in the pilot, front passenger and passengers headphones.

SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone. do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.

SUPPLEMENT
Public transportation for
French-registered airplanes

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8 - Handling, servicing and maintenance	9.57.7

SECTION 1

General

This supplement supplies information necessary for the operation of the TBM airplane when used for Public transportation for French-registered airplanes.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is used for Public transportation for French-registered airplanes.

2.9 - Placards

- (1) On access door - Internal side

CAUTION: UNLOCK BEFORE OPERATING THE HANDLE

ATTENTION: DEVERROUILLER AVANT D'AGIR SUR LA POIGNEE

**TURN HANDLE TO OPEN
TOURNER LA POIGNEE
POUR OUVRIR**



**APPUYER POUR DEVERROUILLER
PRESS TO UNLOCK**

- (2) On access door - External side



- (3) On pilot door - External side, if installed



- (4) On outer fuselage skin aft of access door and in the cabin, forward of access door



- (5) On emergency exit handle - Internal side

Marking on cover

ISSUE DE SECOURS

Marking on handle

**PULL TO OPEN
TIRER POUR
OUVRIR**

**REMOVE
COVER
PULL HANDLE
TO OPEN**

**RETIRER
LE CACHE
TIRER LA POIGNEE
POUR OUVRIR**

- (6) On emergency exit handle - External side

**EMERGENCY EXIT
SORTIE DE SECOURS**

**PULL
TO
OPEN**

**TIRER
POUR
OUVRIR**

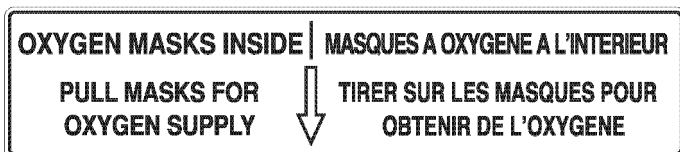
- (7) On R.H. access door jamb

**NE PAS UTILISER
LA RAMPE
POUR RENTRER
OU ESCAMOTER
L'ESCALIER**

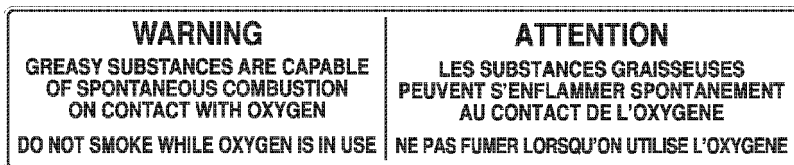
- (8) On last step of stairs

CHARGE MAXI SUR ESCALIER : UNE PERSONNE

- (9) On rear passengers masks containers



- (10) On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)



- (11) Under window, at L.H. intermediate seat



- (12) On rear passenger's table edge

LA TABLETTE DOIT ETRE RABATTUE LORS DU DECOLLAGE ET DE L'ATTERRISSAGE

- (13) On the chemical toilet cabinet curtain, if installed

LE RIDEAU DOIT ETRE RANGE LORS DU DECOLLAGE ET DE L'ATTERRISSAGE

SECTION 3

Emergency procedures

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic normal procedures of the airplane described in section 4 Normal procedures of the basic POH.

SECTION 5

Performance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

SECTION 7

Description

Use of TBM airplane for Public transportation for French-registered airplanes does not change the description of the airplane described in section 7 Description of the basic POH.

SECTION 8

Handling, servicing and maintenance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.

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SUPPLEMENT
Brazil specifics
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SECTION 1

General

This supplement is intended to inform the pilot about the airplane specifics, among others those required by the relevant Certification Authorities (limitations, description and operations necessary to the operation of the TBM airplane).

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH.

2.5 - Weight and C.G. limits

Weight limits

>> *With 4-seat accommodation*

- in rear part of pressurized cabin : 396 lbs (180 kg), with small or large net (see sketch below)

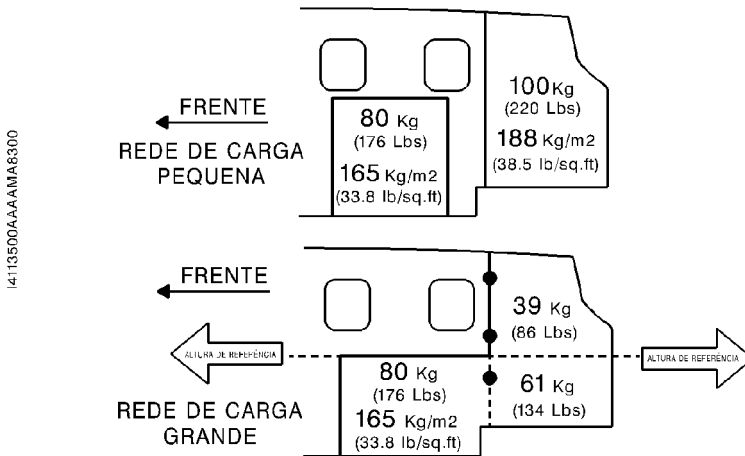


Figure 2.5.1 - Baggage limits

2.6 - Operation limits

When operating the VHF-COMM system in Brazilian air space, the selection of 8.33 kHz in the channels spacing can cause the loss of communication with the Air Traffic Control (ATC).

GNSS (GPS/SBAS) navigation system limitations

In accordance with Brazilian IS 21-013A, use of GNSS/GPS is prohibited under IFR unless other means of navigation, suitable and approved for the intended route, are installed and operational. It must be possible - at any point along the route - to navigate to the destination or alternate, using such means.

The SBAS functionality is not available in Brazil, therefore operations that require such functionality, such as GNSS vertical navigation modes, are prohibited in Brazilian airspace.

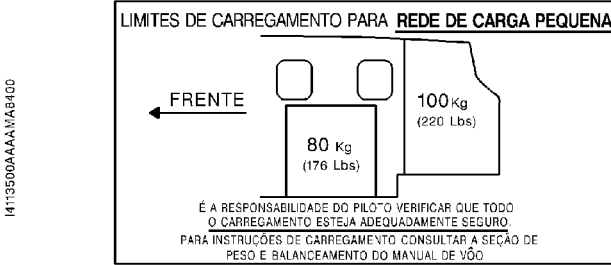
2.9 - Placards

On pressurized baggage compartment partition wall

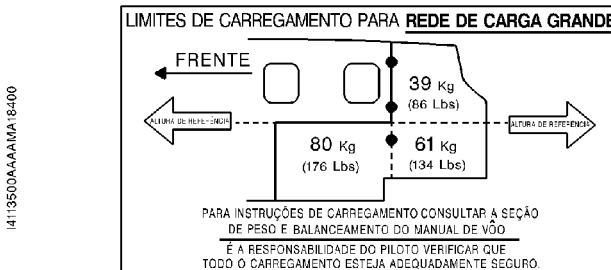
100 kg MÁXIMO

**É DE RESPONSABILIDADE DO PILOTO
CHECAR SE TODA BAGAGEM ESTÁ
ADEQUADAMENTE SEGURA.
PARA INSTRUÇÕES DE CARREGAMENTO
CONSULTAR A SEÇÃO DE PESO E
BALANCEAMENTO DO MANUAL DE VÔO**

For the small cargo net, on frame C13bis



For the large cargo net, on R.H. side upholstery panel, in the rear baggage compartment



On FWD baggage compartment door frame, non pressurized

50 kg MÁXIMO

**PARA INSTRUÇÕES DE CARREGAMENTO
CONSULTAR A SEÇÃO DE PESO E
BALANCEAMENTO DO MANUAL DE VÔO**

Pilot's Operating Handbook

Near fuel tank caps



On internal face of L.H. engine cowling

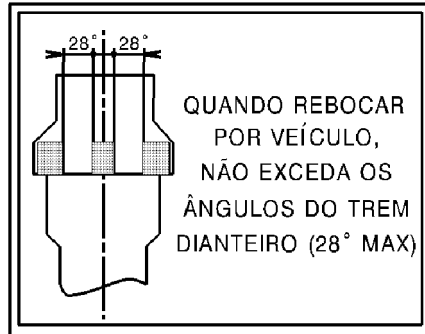


On rear passenger's table casing

A MESA DEVERÁ ESTAR RECOLHIDA PARA DECOLAGEM E POUSO

On nose gear door

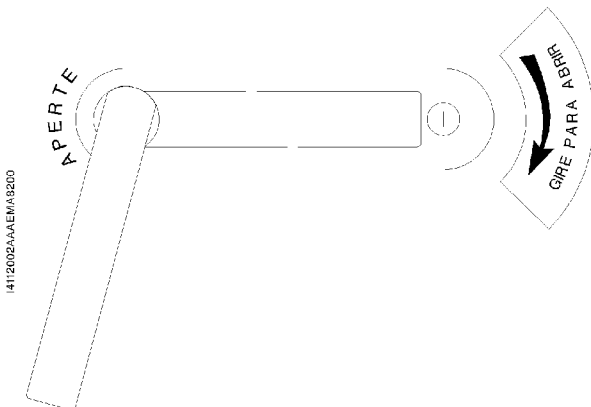
I4112001AAAACMA8100



On engine cowling, in front of compartment door

**- TOMADA EXTERNA
- 28 VOLTS D.C. NOMINAL
- 800 AMPS
CAPACIDADE MÍNIMA PARA PARTIDA
- NÃO EXCEDA 1000 AMPS**

On pilot door - External side, if installed



I4112002AAAAMAB200

Pilot's Operating Handbook

On access door - External side

I4112002AAAEMAG300



On outer fuselage skin aft of access door and in the cabin forward of access door

I4112002AAADMAB400



On access door - Internal side

I4112002AAADMAB600



**ATENÇÃO: DESTRAVAR ANTES
DE OPERAR A MANOPLA**

**GIRE A MANOPLA
PARA ABRIR** ↑

On pilot door - Internal side, if installed

14112002A.AAD.MA16100

**GIRE A MANOPLA
PARA ABRIR** ↑



On emergency exit handle

Marking on cover

Marking on handle



14112002A.AAD.MA16100

On last step of stairs

MAX. UMA PESSOA NA ESCADA

Pilot's Operating Handbook

On R.H. access door jamb

I4113400AAAABMAB200



On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

I4113400AAAABMAK300



On rear passengers masks containers

I4113400AAAABMAB400



On the oxygen service door

I4112400AAAMA8200

**ABASTECIMENTO DE OXIGÊNIO.
NÃO USE LUBRIFICANTES**

>> *Airplanes equipped with Lavatory compartment (Post-MOD70-0505-25)*

On fixed panel, cabin side

I4113200AAAMMA8300

A DIVISÓRIA DEVE ESTAR RECOLHIDA DURANTE A DECOLAGEM E O POUSO

On fixed panel, toilet side

I4113200AAAMMA8000

**O ASSENTO DO SANITÁRIO NÃO DEVE ESTAR
OCUPADO DURANTE A DECOLAGEM E O POUSO**

**FECHE E TRAVE A TAMPA DO SANITÁRIO
QUANDO NÃO ESTIVER EM USO**

**NÃO PENDURE OU MANTENHA OBJETOS
SOBRE O SANITÁRIO OU NA DIVISÓRIA**

**A DIVISÓRIA DEVE ESTAR RECOLHIDA
DURANTE A DECOLAGEM E O POUSO**

**OS FONES DE OUVIDO DEVEM SER
UTILIZADOS QUANDO A
DIVISÓRIA ESTIVER ESTENDIDA**

Pilot's Operating Handbook

On access door, cabin side and toilet side

I4113200AAAAMMA8200



Behind access door, cabin side and toilet side

I4113200AAAAMMA18200



Front face of lavatory compartment, near opening / closing switches

I4113200AAA.MMA.18000

RECOLHER

I4113200AAA.MMA.8400

ESTENDER

On the magazine rack and on side wall of storage volume

I4113200AAA.MMA.18100

1,5 KG (3.3 LB)

>> *Airplanes equipped with Coat hanger (Post-MOD70-0557-25)*

On the upper edge of the L.H. Passenger access door panel

I4113200AAA.LMA.8200

SOMENTE VESTUÁRIO

SECTION 7

Description

No specifics

SECTION 8

Handling, servicing and maintenance

No specifics

SUPPLEMENT
ADS-B OUT function**Table of contents**

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4 - Normal procedures	9.60.2
5 - Performance	9.60.3
6 - Weight and balance	9.60.3
7 - Description	9.60.3
■ 8 - Handling, servicing and maintenance	9.60.4

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with ADS-B OUT function.

The ADS-B OUT function is integrated in the optional modifications :

- MOD70-0264-34 : Garmin GTX 33 Non-Diversity or diversity Mode S transponders with the extended squitter functionality,
- MOD70-0542-34 : Garmin GTX 3X5 transponders.

The installed ADS-B OUT system has been shown to meet the equipment requirements of 14 CFR 91.227.

1.4 - abbreviations and terminology

Radio-navigation abbreviations

ADS-B : Automatic Dependent Surveillance-Broadcast

SECTION 2

Limitations

Operation of ADS-B OUT function does not change the limitations of the airplane described in section 2 Limitations of the basic POH.

SECTION 3

Emergency procedures

Operation of ADS-B OUT function does not change the emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

Operation of ADS-B OUT function does not change the normal procedures of the airplane described in section 4 Normal procedures of the basic POH.

SECTION 5

Performance

Operation of ADS-B OUT function does not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

Operation of ADS-B OUT function does not change the basic weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the ADS-B OUT function.

The ADS-B OUT function enables the airplane to broadcast data, such as position information, to ground stations and to other airplanes equipped with ADS-B IN system.

The loss of an interfaced input to the selected extended squitter transponder may cause the transponder to stop transmitting ADS-B OUT data. Depending on the nature of the fault or failure, the transponder may no longer be transmitting all of the required data in the ADS-B OUT messages.

>> Airplane equipped with one extended squitter transponder

ADS-B OUT data is only transmitted via transponder 1. Use of transponder 2 results in a loss of the ADS-B OUT data transmission.

If the transponder 1 detects any internal fault or failure with the ADS-B OUT functionality, XPDR1 ADS-B FAIL message will be displayed.

After being informed of ADS-B OUT failure either by XPDR1 ADS-B FAIL message or by Air traffic Control, it is possible to disable ADS-B OUT function by selecting transponder 2 (if installed).

>> Airplane equipped with two extended squitter transponders

ADS-B OUT data can be transmitted from any transponder upon pilot selection.

If the transponder 1 [2] detects any internal fault or failure with the ADS-B OUT functionality, XPDR1 ADS-B FAIL [XPDR2 ADS-B FAIL] message will be displayed.

After being informed of ADS-B OUT failure either by XPDR1 ADS-B FAIL [XPDR2 ADS-B FAIL] message or by Air traffic Control, it is possible to restore ADS-B OUT function by selecting transponder 2 [1].

SECTION 8

Handling, servicing and maintenance

Operation of ADS-B OUT function does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.

SUPPLEMENT
Flight envelope protection
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6 - Weight and balance	9.62.11
7 - Description	9.62.12
8 - Handling, servicing and maintenance	9.62.15

SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with Flight envelope protection.

The flight envelope protection may be :

- Option No. 1 : the Lift Transducer, USP and coupled Go Around.
- Option No. 2 : the Electronic Stability Protection, only if the option No. 1 is installed.

Whenever this Supplement refers to the GARMIN Integrated Flight Deck Cockpit Reference Guide, it states the ones described in Section 2.

1.4 - Abbreviations and terminology

General abbreviations

AoA	:	Angle of Attack
ESP	:	Electronic Stability Protection
USP	:	UnderSpeed Protection

SECTION 2

Limitations

Information hereafter supplement those of the standard airplane described in section 2 Limitations of the POH.

>> *Airplane equipped with GARMIN G1000 flight deck (MOD70-0176-00)*

The GARMIN G1000 Integrated Flight Deck Cockpit Reference Guide for SOCATA TBM 850/900, P/N 190-00708-07, or any later version, shall be readily to the pilot and permanently kept in the airplane.

>> *Airplane retrofitted with GARMIN G1000 NXi flight deck (MOD70-0539-00)*

The GARMIN G1000 NXi Integrated Flight Deck Cockpit Reference Guide for SOCATA TBM 850/900, P/N 190-02349-00, or any later version, shall be readily to the pilot and permanently kept in the airplane.

SECTION 3

Emergency procedures

Information hereafter supplement or replace those of the standard airplane described in section 3 Emergency Procedures of the basic POH.

■ 3.9 - Electrical system

>> *From S/N 1000 to S/N 1105, plus S/N 687*

I4246000AAANM/A8200

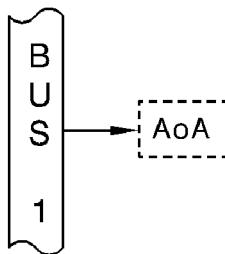


Figure 3.9.1 - Partial electrical distribution of bus bars

>> *From S/N 1106*

I4246000AAANM/A8300

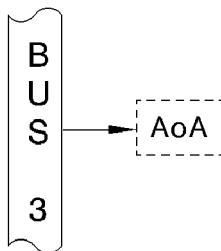


Figure 3.9.1 - Partial electrical distribution of bus bars

3.12 - Miscellaneous

Inadvertent spins

▲ WARNING ▲
Voluntary spins are prohibited.



- 1 - AP / TRIM DISC push-button Press and hold until recovery
 - 2 - Control wheel Neutral
Pitch and roll axis
 - 3 - Rudder Fully opposed to the spin
 - 4 - THROTTLE Flight IDLE
 - 5 - FLAPS lever UP
- When rotation is stopped :*
- 6 - Level the wings and ease out of the dive.
- ▶ Fly the airplane ◀

End of procedure.

AP OFF AND STALL WARNING SOUND

- 1 - Fly the airplane, wings levelled and nose down until stall warning stops
- 2 - Power as required
- 3 - Return to the desired flight path

End of procedure.

USP ACTIVE

- 1 - Do not disconnect AP
- 2 - Increase power up to 50 % minimum
- 3 - Manage the flight

• NOTE •

Stall warning may be triggered but AP will remain ON

•

End of procedure.

>> Airplane retrofited with GARMIN G1000 NXi flight deck (MOD70-0539-00)

ESP FAIL

Indicates pitch, roll, high speed and AoA protections are inoperative.

- 1 - Maintain the airplane inside the flight envelope

FLAPS UP	105 < IAS < 266 KIAS
FLAPS TO	100 < IAS < 178 KIAS
FLAPS LDG	85 < IAS < 122 KIAS

- 2 - Continue flight
- 3 - Inform maintenance department

End of procedure.

ESP DEGRADED - IAS

Indicates high speed protection is inoperative.

- 1 - Maintain IAS below 266 KIAS
- 2 - Continue flight
- 3 - Inform maintenance department

End of procedure.

ESP DEGRADED - AOA

Indicates AoA protection at low speed is inoperative.

- 1 - Maintain airspeed above 1.3 Vs

FLAPS UP	105 < IAS < 266 KIAS
FLAPS TO	100 < IAS < 178 KIAS
FLAPS LDG	85 < IAS < 122 KIAS

- 2 - Continue flight
- 3 - Inform maintenance department

End of procedure.

SECTION 4

Normal procedures

Information hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH.

4.4 - AMPLIFIED PROCEDURES

Go-around with AP OFF

1/2

- 1 - GO AROUND push-button Press
It provides the moving up of the flight director to + 10° .

Simultaneously :

- 2 - THROTTLE T/O power

● NOTE ●

The airplane will tend to yaw to the left when power is applied. Right rudder pressure will be required to maintain coordinated straight flight until the rudder trim can be adjusted.

●

- 3 - Attitude 10° Up
4 - FLAPS lever TO

>> *Weight below 6579 lbs (2984 kg)*

If speed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 85 KIAS :

- 5 - LANDING GEAR lever UP
All warning lights OFF

When airspeed is at or above 110 KIAS :

- 6 - FLAPS lever UP
7 - Climb airspeed As required

Continue ►

Go-around with AP OFF	2/2
-----------------------	-----

► *Continuing*

>> *Weight above 6579 lbs (2984 kg)*

If speed has been maintained at 85 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 90 KIAS :

- 8 - LANDING GEAR lever UP
All warning lights OFF

When airspeed is at or above 115 KIAS :

- 9 - FLAPS lever UP
- 10 - Climb airspeed As required

>> *All*

- 11 - TRQ As required
End of procedure.

Go-around with AP ON

- 1 - GO AROUND push-button Press
AP remains ON with the flight director moving up to + 10° .

Simultaneously :

- 2 - THROTTLE T/O power
3 - FLAPS lever TO

>> *Weight below 6579 lbs (2984 kg)*

If speed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 85 KIAS :

- 4 - LANDING GEAR lever UP
All warning lights OFF

When airspeed is at or above 110 KIAS :

- 5 - FLAPS lever UP
6 - Climb airspeed As required

>> *Weight above 6579 lbs (2984 kg)*

If speed has been maintained at 85 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.

When the vertical speed is positive and when airspeed is at or above 90 KIAS :

- 7 - LANDING GEAR lever UP
All warning lights OFF

When airspeed is at or above 115 KIAS :

- 8 - FLAPS lever UP
9 - Climb airspeed As required

>> *All*

- 10 - TRQ As required

End of procedure.

4.5 - Particular procedures

Flight into known icing conditions

▲ CAUTION ▲

The stall warning system does not function properly in icing conditions and should not be relied upon to provide adequate stall warning in icing conditions and after leaving icing conditions, if ice accretion remains on the airplane.

Therefore the USP and ESP, if installed, functions receiving information from the stall warning system may not be correctly engaged.



SECTION 5

Performance

Operation of Flight envelope protection does not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

>> From S/N 1000 to S/N 1105, plus S/N 687

Information hereafter supplement or replace those of the standard airplane described in section 6 Weight and Balance of the basic POH when the airplane is equipped with the Flight envelope protection.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
34 - NAVIGATION				
A	0423-34 B or C	Lift transducer and AoA computer installation, of which SAFE FLIGHT INSTRUMENTS	1.66 (0.752)	242.01 (6.147)
		- . Lift transducer	0.50 (0.226)	173.23 (4.400)
		- . AoA computer P/N C-101706-1	0.74 (0.336)	273.62 (6.950)
		- . K59 and K590 relays	0.25 (0.115)	265.55 (6.745)

>> From S/N 1106 (0423-34A)

Operation of Flight envelope protection does not change the basic weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

• NOTE •

Equipment are included in the List of Equipment of the basic POH.

•

SECTION 7 Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the Flight envelope protection.

7.8 - ELECTRICAL SYSTEM

>> From S/N 1000 to S/N 1105, plus S/N 687

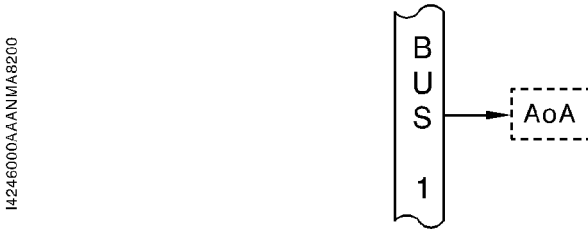


Figure 7.8.3 - Partial electrical distribution of bus bars

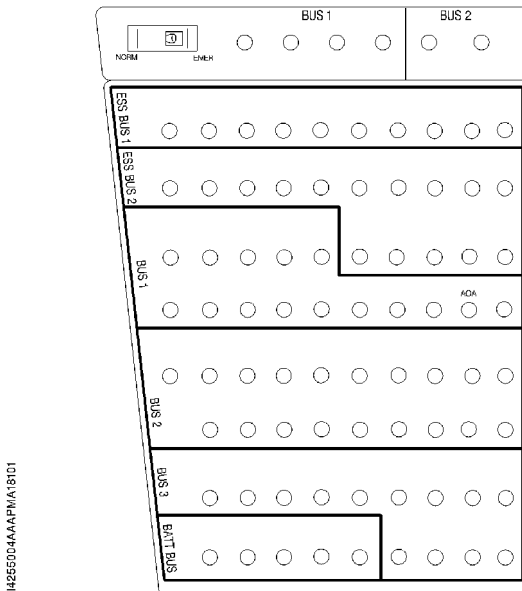


Figure 7.8.4 - Partial circuit breaker panel (typical arrangement)

Pilot's Operating Handbook

>> From S/N 1106

14246000AAAANM/A8300

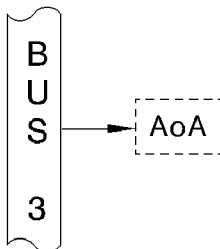
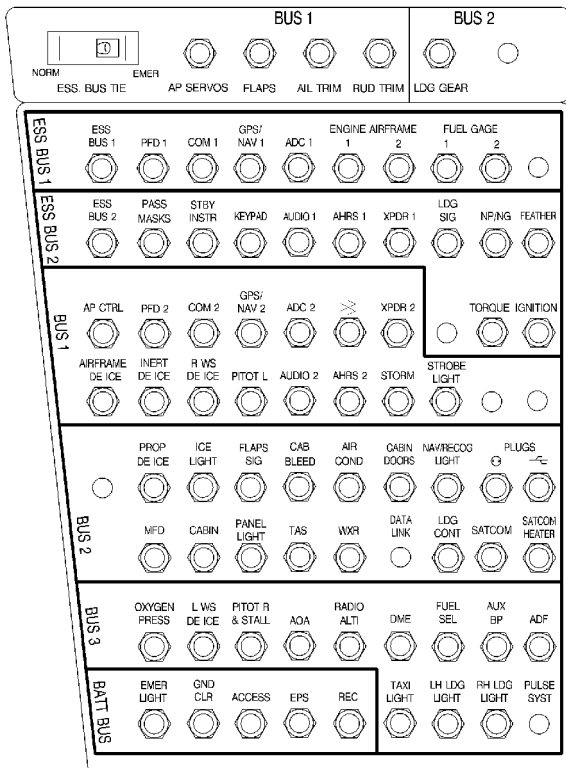


Figure 7.8.3 - Partial electrical distribution of bus bars



14255004AAAANMAY6400

Figure 7.8.4 - Partial circuit breaker panel (typical arrangement)

7.14 - Miscellaneous equipment

Stall warning system

The stall warning system consists of :

- an electrically deiced lift transducer, installed in the leading edge of the right wing,
- an AoA computer,

>> *From S/N 1000 to S/N 1105, plus S/N 687*

- the AOA TEST pushbutton located at the bottom of the L.H. side instrument panel.

>> *From S/N 1106*

- AOA TEST function is integrated in the TEST push-button on cockpit overhead panel.

>> *All*

- The system is also interfaced with the GARMIN flight deck.

The lift transducer is fitted with a vane that senses the change in airflow over the wing.

The AoA computer computes the normalized angle of attack of the airplane thanks to the lift transducer information and the flaps position. The normalized angle of attack

- value is sent to the GARMIN flight deck for display. The AoA computer also triggers the stall aural warning alert that begins no later than 5 knots above the stall in all configurations.

>> *From S/N 1000 to S/N 1105, plus S/N 687*

The stall warning system should be checked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane of the lift transducer at the wing leading edge then, while in the cockpit by depressing the AOA TEST pushbutton.

>> *From S/N 1106*

The stall warning system should be checked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane of the lift transducer at the wing leading edge then, while in the cockpit by depressing the TEST pushbutton on cockpit overhead panel.

>> All

The system is operational if a stall aural warning alert is heard on the alarms speaker.

For further information concerning the use of the system and its controls, refer to

- GARMIN Pilot's guide at the latest issue.

Underspeed protection (USP), coupled go around

For further information concerning the use of the system and its controls, refer to

- GARMIN Pilot's guide at the latest issue.

Electronic stability protection (ESP)

For further information concerning the use of system and its controls, refer to GARMIN Pilot's guide at the latest issue.

SECTION 8

Handling, servicing and maintenance

Operation of Flight envelope protection does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.

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SUPPLEMENT
Lavatory compartment
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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option lavatory compartment.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is equipped with the option lavatory compartment.

- toilet seat must not be occupied during take-off and landing
- divider must be stowed during take-off and landing
- headset shall be worn at all time when seat is occupied

■ 2.9 - Placards

On fixed panel, cabin side

DIVIDER MUST BE STOWED DURING TAKE-OFF AND LANDING

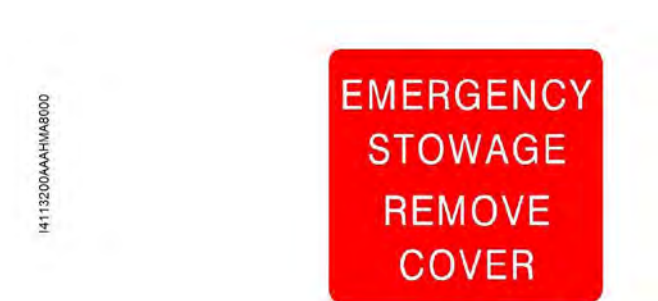
I4113200AAA.H/M/A8300

Pilot's Operating Handbook

On fixed panel, toilet side



On access door, cabin side and toilet side



Behind access door, cabin side and toilet side



Inner face of toilet cover

I4113200AAAHHMA18200



Front face of lavatory compartment, near opening/closing switches

I4113200AAAIIA8100



I4113200AAAIIA8200



On the magazine rack

I4113200AAAIIA8000

3.3 LBS (1,5 KG)

SECTION 3

Emergency procedures

The emergency procedures hereafter supplement those of the standard airplane described in section 3 Emergency procedures of the basic POH.

3.10 - Pressurization and air conditioning

>> *Without v15 GARMIN software (Pre-MOD70-0407-00)*

CABIN ALTITUDE

Inform passengers to use emergency stowing of the divider and oxygen mask.

>> *With v15 GARMIN software (Post-MOD70-0407-00) or airplane with G3000 Flight deck (MOD70-0476-00)*

CABIN ALTITUDE and **USE OXYGEN MASK**

or

CABIN ALTITUDE and **USE OXYGEN MASK** and **EDM**

Inform passengers to use emergency stowing of the divider and oxygen mask.

Other procedures in the basic POH are unchanged.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic POH when the TBM airplane is equipped with the option lavatory compartment.

BRIEFING to passengers to be performed before entering the airplane

Normal and Emergency stowing operations of the divider.

In case of depressurization : emergency stowing of the divider, use oxygen mask, and remain seated unless otherwise instructed by the crew.

The headset must be used when the divider is deployed to allow communication with the crew in case of emergency.

SECTION 5

Performance

Installation and operation of Lavatory compartment do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option lavatory compartment.

6.1 - General

This paragraph is intended to provide the pilot with a simple and rapid means of determining weight and balance of the airplane when equipped with the lavatory compartment option.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and the weight and balance limits are adhered to.



■ 6.4 - Determining the new airplane empty weight and balance after the application of the lavatory compartment option

● NOTE ●

The new empty weight determination after lavatory compartment installation shall be performed from the 6-seat configuration airplane characteristics



- 1) Record the basic empty weight (1a) and moment (1b) and CG (MAC %) (1c) from the last Weight and Balance Report in 6-seat configuration (see samples Figures 6.4.1 and 6.4.2 of the basic Pilot's Operating Handbook).
- 2) Compute the new empty weight (2a) and moment (2b) as sum of all above weights (1a) [removed equipment + installed equipment] and associated moments (1b) [removed equipment + installed equipment]
- 3) Compute the new empty weight arm (3) and CG (MAC %) (3c) using given formulas.

Pilot's Operating Handbook

- 4) Report the new empty weight arm (3) and CG (MAC %) (3c) into the WEIGHT AND BALANCE FORM AND DIAGRAM of the airplane loading form in order to perform the weight and balance determination with the lavatory compartment installed.

>> Up to S/N 1159

$$\text{Moment} = \text{Weight} \times \text{Arm} \qquad \text{CG (MAC \%)} = \frac{(\text{Arm (m)} - 4.392)}{1.51} \times 100$$

Item	Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty Weight (kg)	(1a)		(1b)	(1c)
Weight and moment variation after lavatory compartment option installation	+ 12		+ 86	
New empty weight (ready for cargo preparation)	(2a)	(3)	(2b)	(3c)

$$\text{Moment} = \text{Weight} \times \text{Arm} \qquad \text{CG (MAC \%)} = \frac{(\text{Arm (in)} - 172.93)}{59.45} \times 100$$

Item	Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty Weight (lbs)	(1a)		(1b)	(1c)
Weight and moment variation after lavatory compartment option installation	+ 27		+ 7530	
New empty weight (ready for cargo preparation)	(2a)	(3)	(2b)	(3c)

>> From S/N 1160

Moment = Weight x Arm $CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$

Item	Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty Weight (kg)	(1a)		(1b)	(1c)
Weight and moment variation after lavatory compartment option installation	+ 19		+ 134	
New empty weight (ready for cargo preparation)	(2a)	(3)	(2b)	(3c)

Moment = Weight x Arm $CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$

Item	Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty Weight (lbs)	(1a)		(1b)	(1c)
Weight and moment variation after lavatory compartment option installation	+ 42		+ 11643	
New empty weight (ready for cargo preparation)	(2a)	(3)	(2b)	(3c)

Using the weight and balance form

▲ CAUTION ▲

Empty weight, arm and CG % position to be considered are the ones from the last weight and balance report issued after the lavatory compartment option installation.



Refer to POH section 6.4 using the weight and balance form procedure to determine the weight and balance of the airplane equipped with the lavatory compartment option together with the use of the loading form hereafter.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
25 - Equipment and furnishings				
O	0505-25C	Lavatory compartment	138.9 (63)	267.7 (6.799)
		Lavatory compartment carpet	28.7 (13)	211.4 (5.370)

Weight and balance form and diagram (m, kg) - only applicable if lavatory compartment is installed

■ >> Up to S/N 1159

Moment = Weight x Arm $CG (MAC\%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$

Item		Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty Weight	(kg)				
Baggage FWD	(< 50 kg)		3.250		
Front Seats	(kg)		4.534		
Inter. Seats	-17 kg per seat removed		5.710		
	Pax				
Baggage AFT	(< 100 kg)		7.695		
Zero Fuel Weight	(< 2 736 kg)				
Fuel	(kg)		4.820		
Ramp Weight	(< 3 370 kg)				
Taxi Fuel	(kg)		4.820		
Takeoff Weight	(< 3 354 kg)				
Trip Fuel	(kg)		4.820		
Landing Weight	(< 3 186 kg)				

Pilot's Operating Handbook

■ >> From S/N 1160

Moment = Weight x Arm $CG (MAC\%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$

Item		Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty Weight	(kg)				
Baggage FWD	(< 50 kg)		3.250		
Front Seats	(kg)		4.534		
Inter. Seats	-15 kg per seat removed		5.710		
	Pax				
Baggage AFT	(< 100 kg)		7.695		
Zero Fuel Weight	(< 2 736 kg)				
Fuel	(kg)		4.820		
Ramp Weight	(< 3 370 kg)				
Taxi Fuel	(kg)		4.820		
Takeoff Weight	(< 3 354 kg)				
Trip Fuel	(kg)		4.820		
Landing Weight	(< 3 186 kg)				

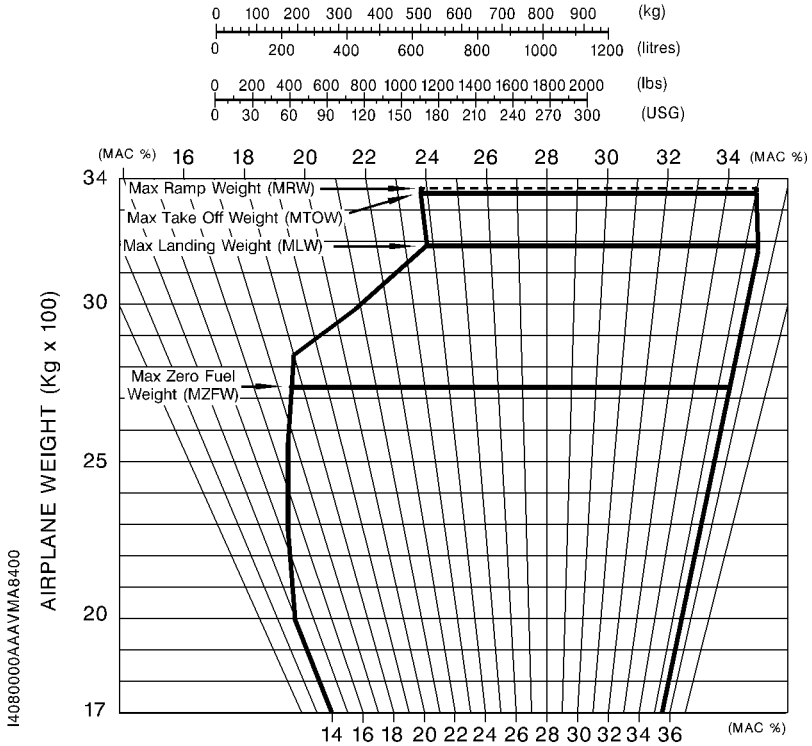


Figure 9.63.1 – Weight and Balance diagram

Weight and balance form and diagram (in, lbs) - only applicable if lavatory compartment is installed

■ >> Up to S/N 1159

Moment = Weight x Arm $CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$

Item		Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty Weight	(lbs)				
Baggage FWD	(< 110 lbs)		128.0		
Front Seats	(lbs)		178.5		
Inter. Seats	-37.5 lbs per seat removed		224.8		
	Pax				
Baggage AFT	(< 220 lbs)		303.0		
Zero Fuel Weight	(< 6 032 lbs)				
Fuel	(lbs)		189.8		
Ramp Weight	(< 7 430 lbs)				
Taxi Fuel	(lbs)		189.8		
Takeoff Weight	(< 7 394 lbs)				
Trip Fuel	(kg)		189.8		
Landing Weight	(< 7 024 lbs)				

■ >> From S/N 1160

Moment = Weight x Arm

$$CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$$

Item	Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty Weight (lbs)				
Baggage FWD (< 110 lbs)		128.0		
Front Seats (lbs)		178.5		
Inter. Seats	-33.1 lbs per seat removed	224.8		
	Pax			
Baggage AFT (< 220 lbs)		303.0		
Zero Fuel Weight (< 6 032 lbs)				
Fuel (lbs)		189.8		
Ramp Weight (< 7 430 lbs)				
Taxi Fuel (lbs)		189.8		
Takeoff Weight (< 7 394 lbs)				
Trip Fuel (kg)		189.8		
Landing Weight (< 7 024 lbs)				

Pilot's Operating Handbook

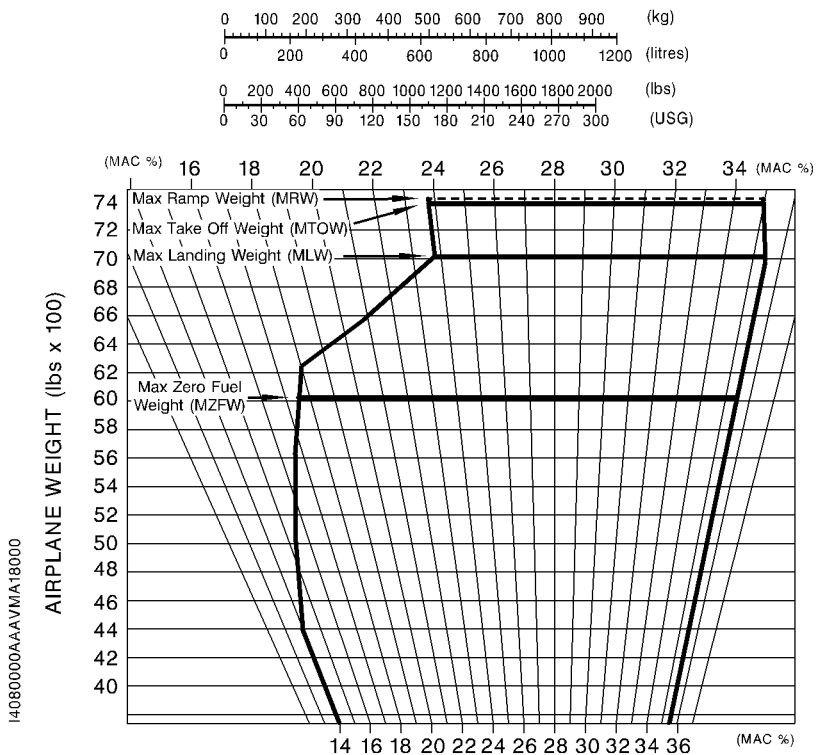


Figure 9.63.2 - Weight and Balance diagram

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option Lavatory compartment.

For operation, refer to equipment User's Guide.

The lavatory compartment is installed against right interior upholstery panel, facing large door. The lavatory compartment is installed at the place of the rear seats, removed to allow this installation. It is attached to the fuselage structure on the cabin floor, using the seats tracks with four pads and screws.

The lavatory compartment structure is made of composite panels.

The lavatory compartment assembly is composed of :

- A chemical toilet,
- Electrically deployable separating panels (divider),
- Two (2) actuating switches (DEPLOY, STOW),
- Two (2) emergency stowing buttons (PUSH TO STOW), accessible from inside or outside the lavatory compartment,
- One (1) mirror,
- One (1) electric power plug,
- One (1) headset allowing communication between the passenger and the crew.

When the lavatory compartment is not occupied, the divider is stored unfolded in the lavatory compartment structure.

A breaker integrated into the lavatory compartment structure protects its electrical system. The circuit breaker is only accessible when the lavatory compartment is removed.

Two (2) switches, located on the seat front face, left side, hidden when latching strap snap fastener is locked, control the deployment/stowing of the moveable parts of the divider.

Two (2) access doors (Velcro tape attached), located on each side of the fixed part of the divider, give access to the emergency stowing push button, allowing the emergency (manual) retraction of the divider, using the application of a vertical force (by hand) on the upper edge of the divider.

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Electric connection of the system is performed via a power plug :

■ >> Without optional 12V power plugs (Pre-MOD70-0174-25)

- 28 volts

■ >> With optional 12V power plugs (Post-MOD70-0174-25)

- 12 volts

>> All

The power plug is located on the right hand side upholstery panel. Connection is only accessible when the lavatory compartment structure is unscrewed from the floor and moved slightly aside to access the plug.

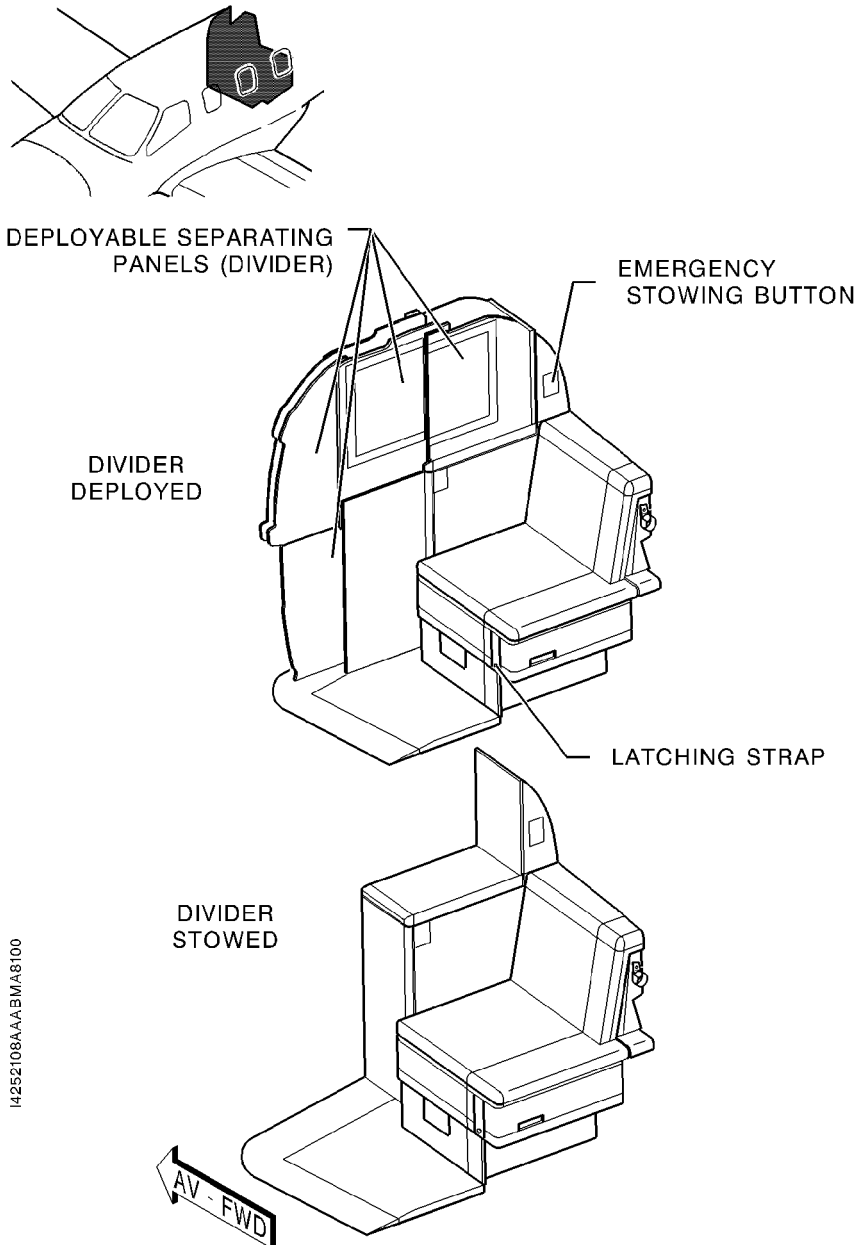
Mirror is automatically illuminated during the deployment of the divider.

A safety anti pinching sensor stops the deployment of the divider in case an interference is detected.

To remove the chemical toilet system from the lavatory compartment structure, it is necessary to unlatch the toilet cover, remove the top frame, if installed then lift upward the forward face of the structure and pull out the toilet from the structure.

A storage volume on the left side of the toilet is accessible when toilet cover is up.

A magazine rack is located on the forward side of the fixed part of the divider.



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Figure 9.63.3 (1/2) - Lavatory compartment

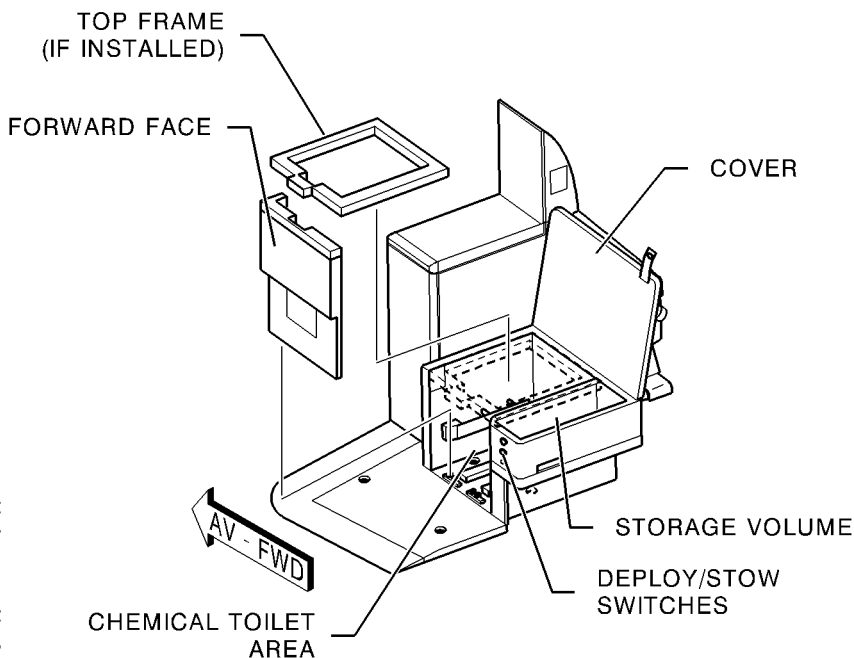
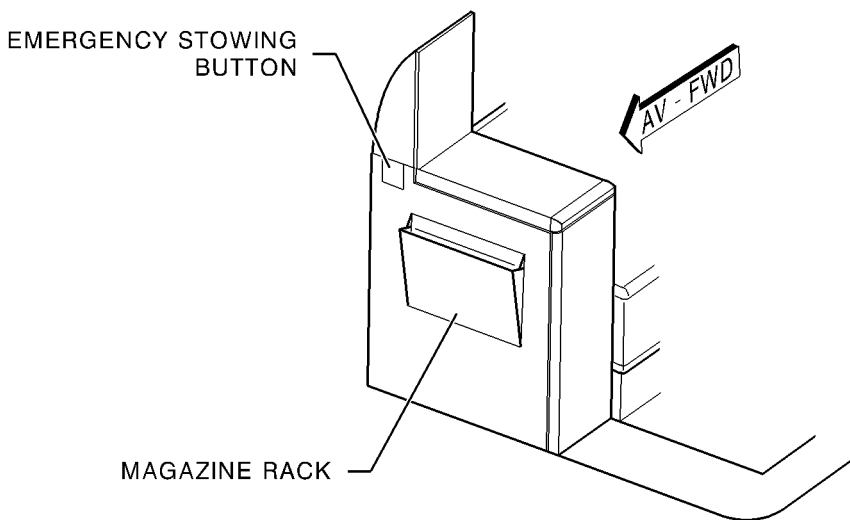


Figure 9.63.3 (2/2) - Lavatory compartment

SECTION 8

Handling, servicing and maintenance

Installation and operation of Lavatory compartment do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.